












# Montageanleitung/Assembly Instruction




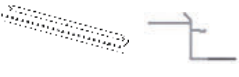

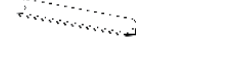
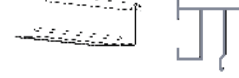
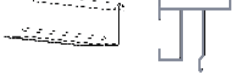
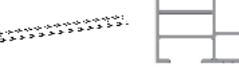


Art. Nr./Item No. 81147

DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.  
EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY

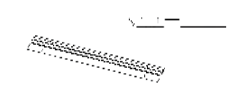
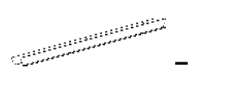
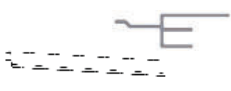
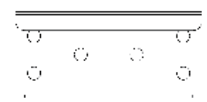


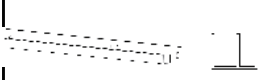
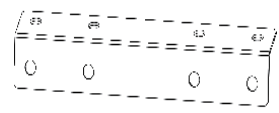

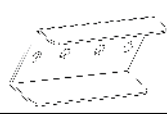
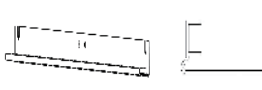
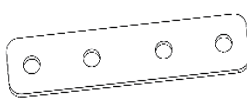




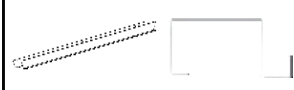

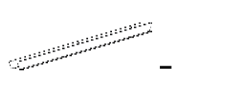

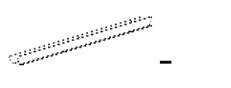



## Teil/Part 1

Code		Qty
L1.6BH6		4
L2R.6B6		1
L2L.6B6		1
L3L.6B6		1
L3R.6B6		1
L4.6BH6		8
L5L.6BH6		1
L5R.6BH6		1
L6.6B6		8
L7.610B		2
L8.610B		2

Code		Qty
L9.610B		1
L10.610B		1
L11.6BH6		2
L12.6B		1
L13.6B		1
L14.6B		1
L15L.6BH6		1
L15R.6BH6		1
L16.6B6		1
L17.6B6		1
L18.6B6		1


## Teil/Part 2

Code		Qty	Code		Qty
L19.6B		1	5.60B		2
L20L.6B6		2	B1.B		2
L20R.6B6		2	B2.B		4
L21.6B6		2	B3.B		1
L22.6B6		2	B4.B		2
L23.6B6		2	B5.B		3
L24.6B6		2	B6.B		4
L25.6B6		3	B7R.B		2
1.6B		1	B7L.B		2
3.6B		1	B8.B		2
6.60B		2	B9R.6B		1







## Teil/Part 3

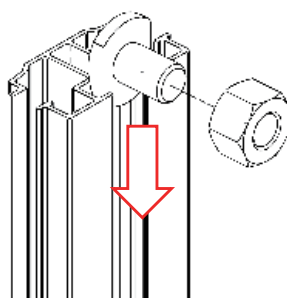
Code		Qty	Code		Qty
B9L.6B		1	L29.6BH		4
B10.B		2	L30.6BH		4
B11.B		4	R1		2
B12L.B		2	R2		2
B12R.B		2	R3		2
B13.B		4	R4		1
8.60B6		2	R7		25
9.60B6		2	P1.6BH6		3
10.60B6		2	P2.6BH6		10
L26.6B		1	P3.6B6		8
L27.6B		2	P4.6B6		1
L28.6B		1	P5.6B6		2

## Teil/Part 4

Code		Qty	Code		Qty
P6.6B6		1	Y1		192
P7.6B6		2	Y2		6
P8.6BH6		2	Y3		9
P9.6B6		2	Y4		4
P10.6B6		2	Y5		12
P11.6BH6		2	Y6		12
J1		4	Y7		24
J2		4	Y8		5
J3		1	Z1		4
J4		2	Z2		8
J5		4	Z3		192

## Teil/Part 5

Code		Qty
Z4		4
Z5		2
K1		4
K2		4
K3		4
K5		2



### Attention:

**Screws are not tightened first to facilitate adjustment.  
It should be tightened at final step.**

### Anmerkung:

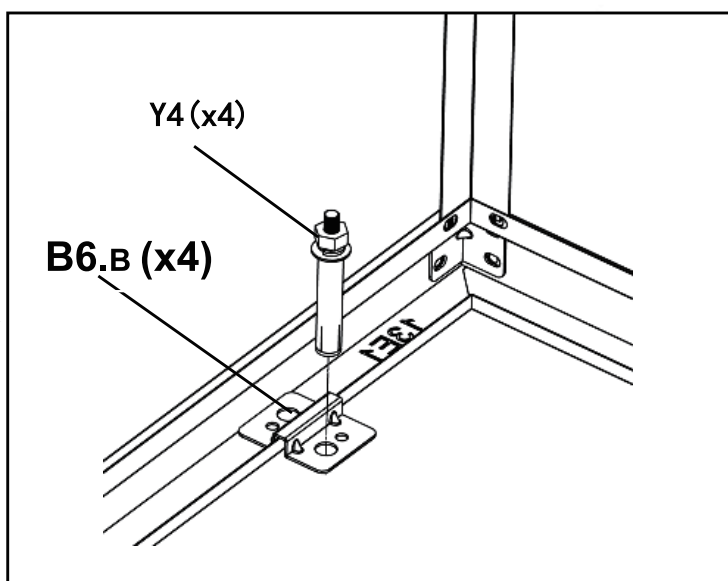
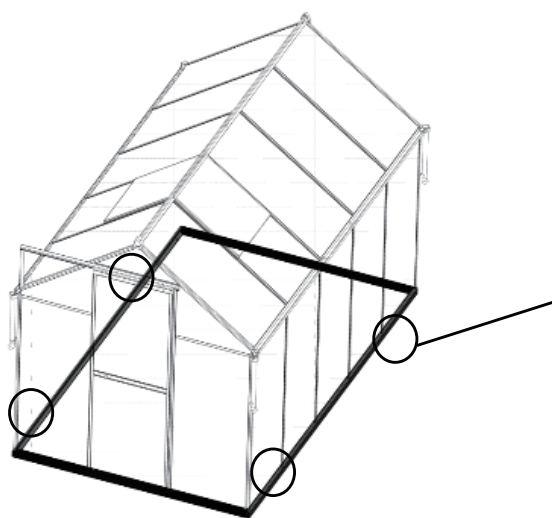
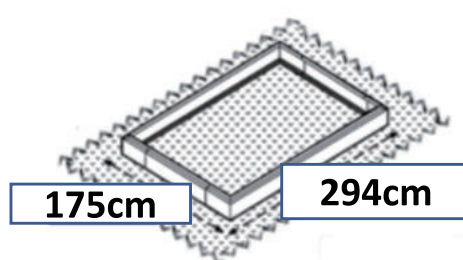
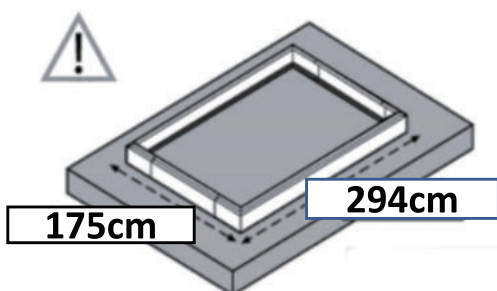
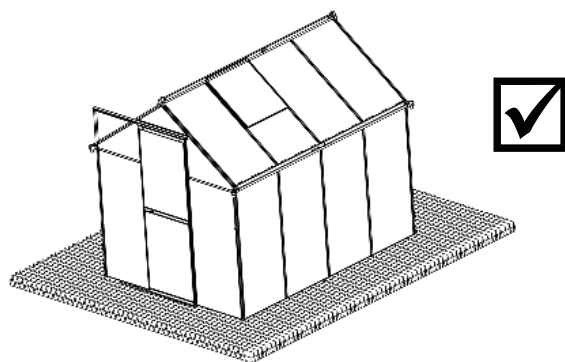
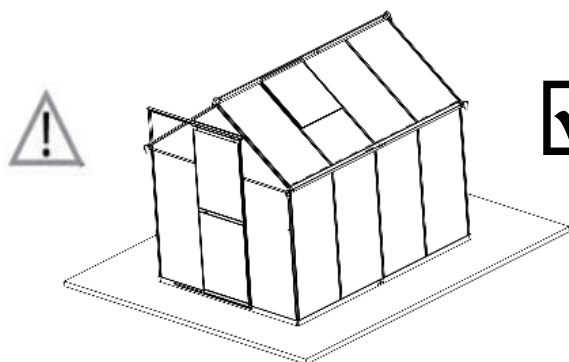
**Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest**

## Base Installation:

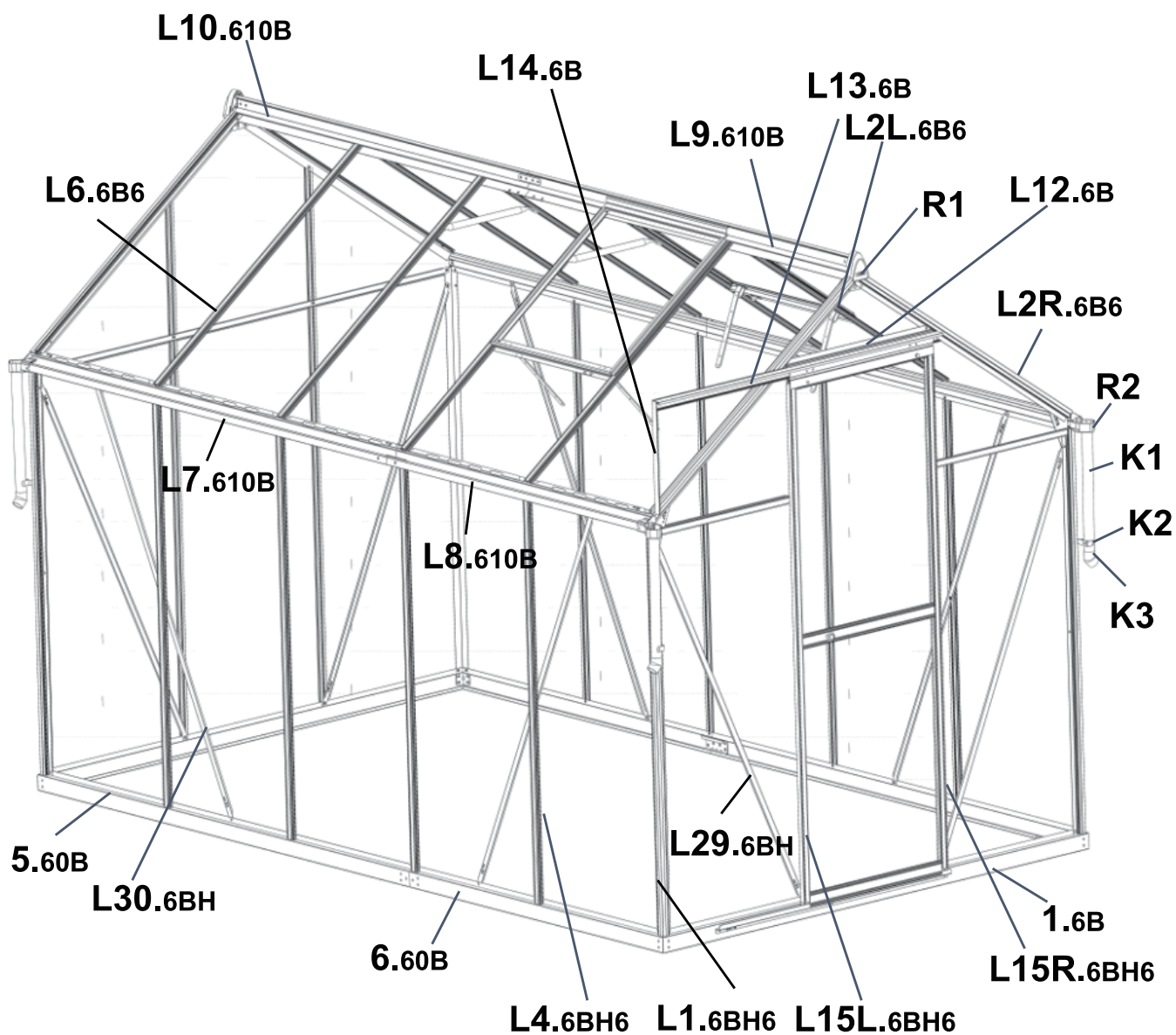
The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

### Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden

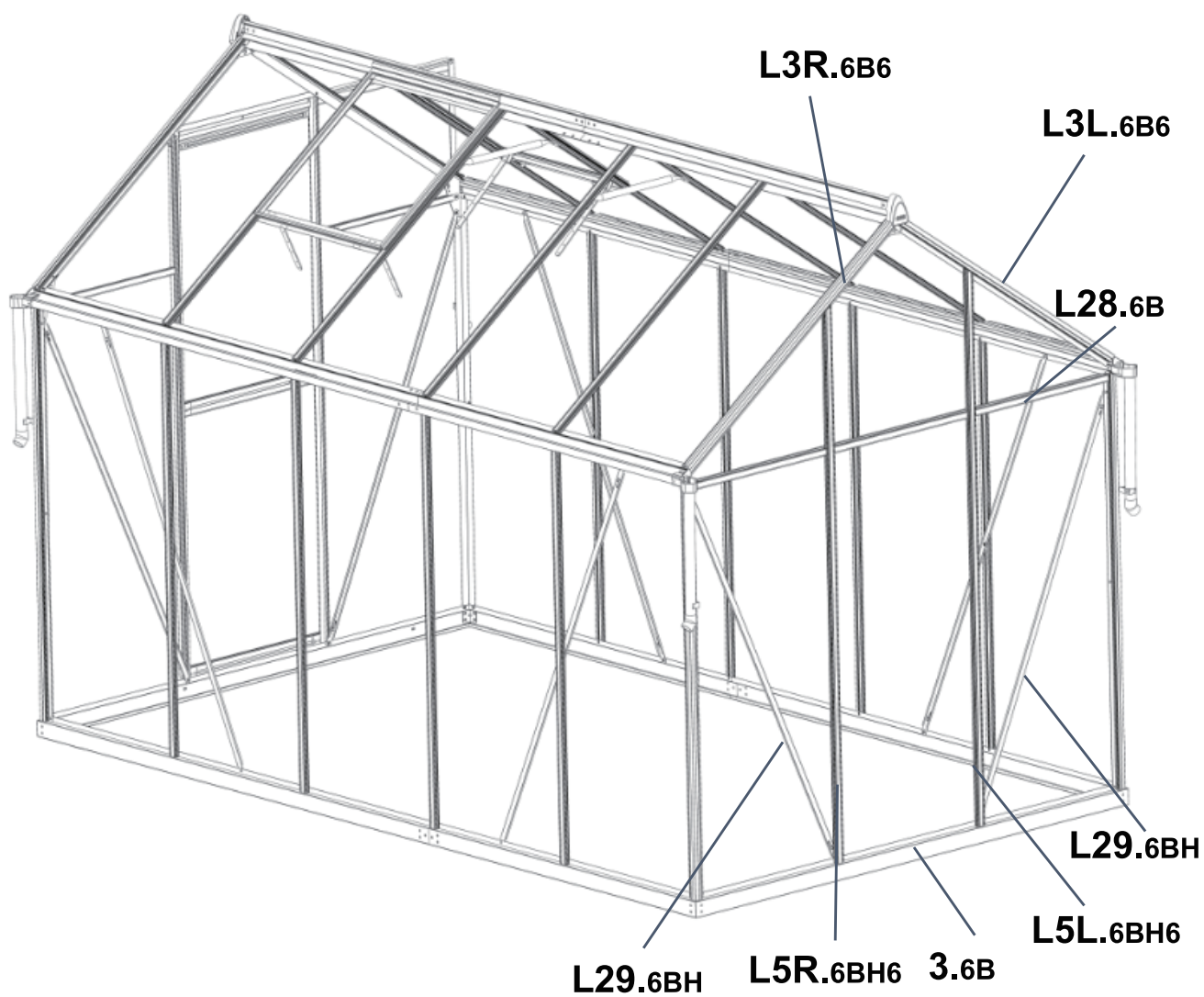






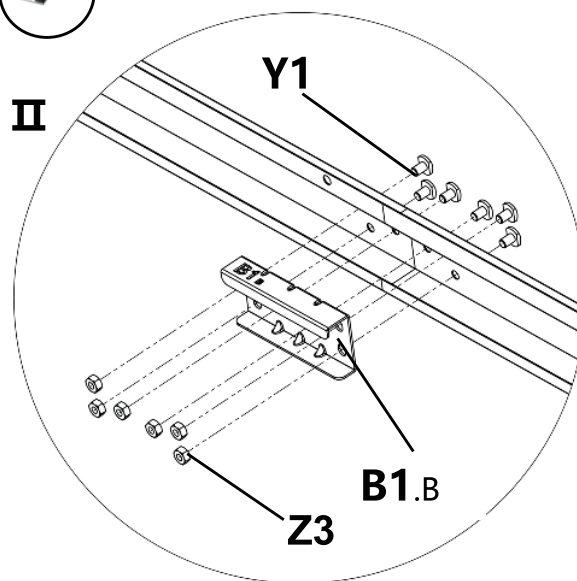
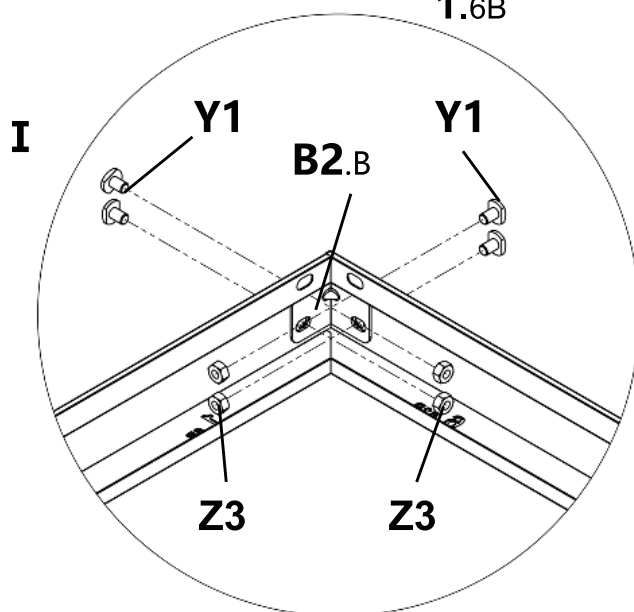
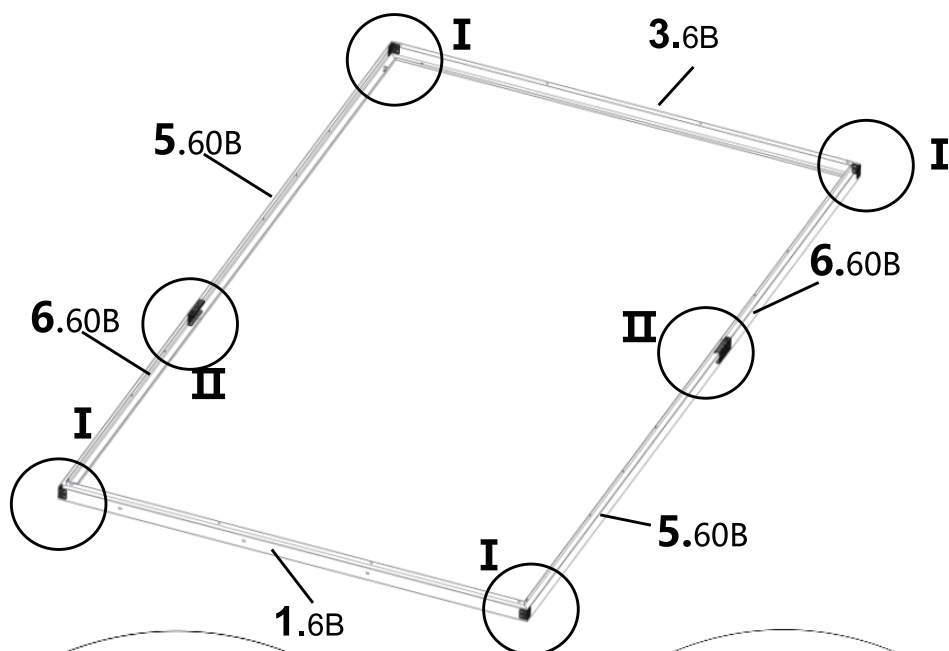
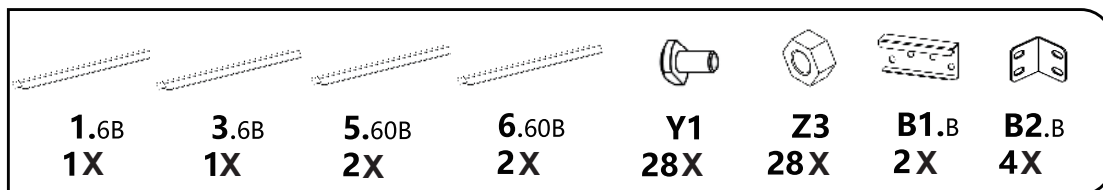
**Front**





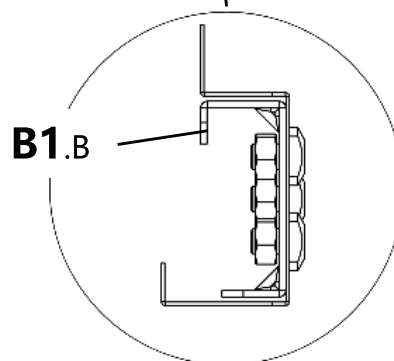
## Back/Rückseite

# 1



**X4**

**X2**



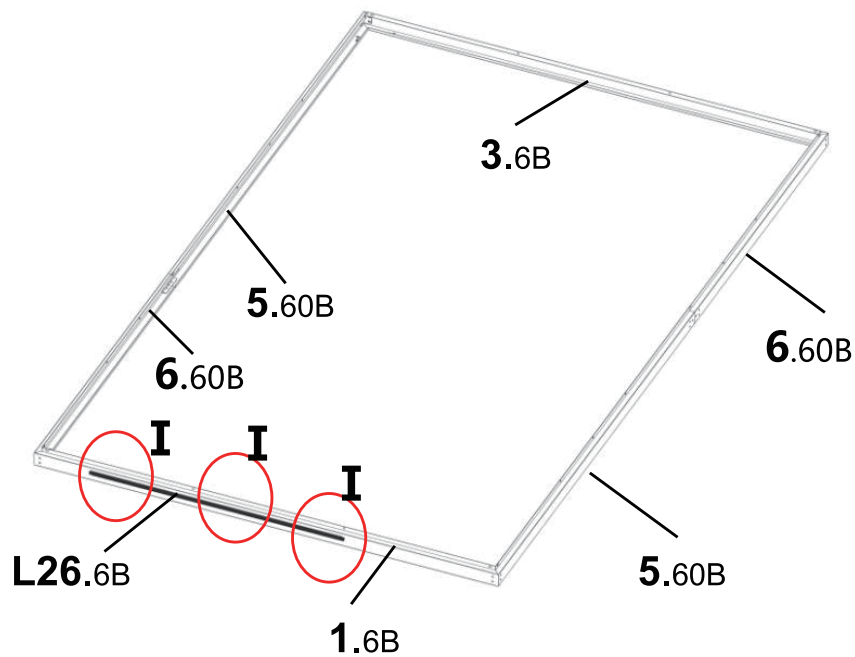
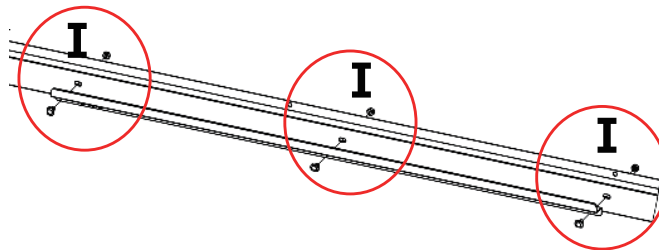
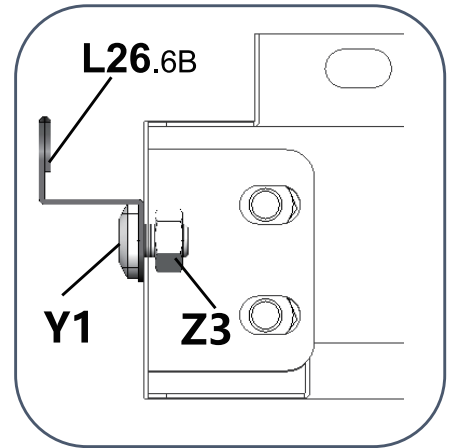
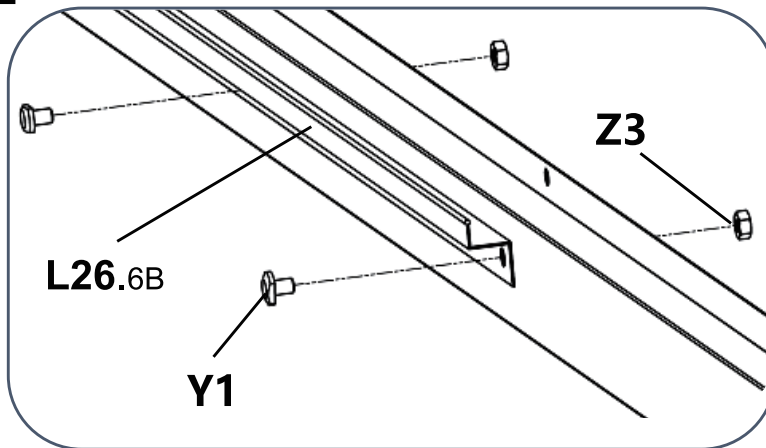
# 2

**L26.6B**  
1X

**Y1**  
3X

**Z3**  
3X

**I**



# 3



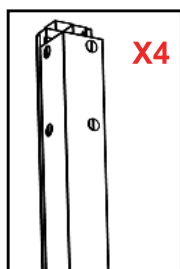
**L1.6BH6**  
4X



**Y1**  
8X

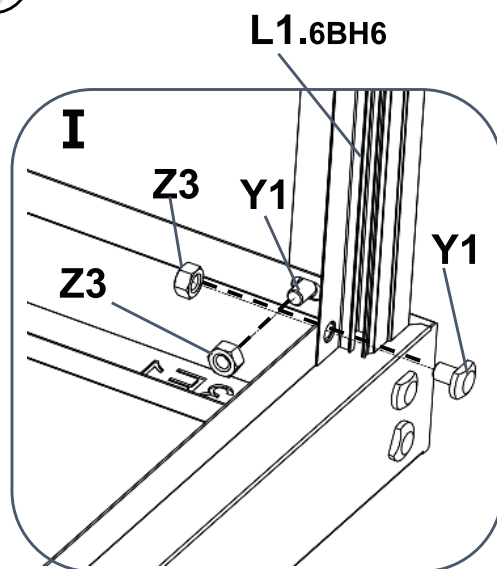
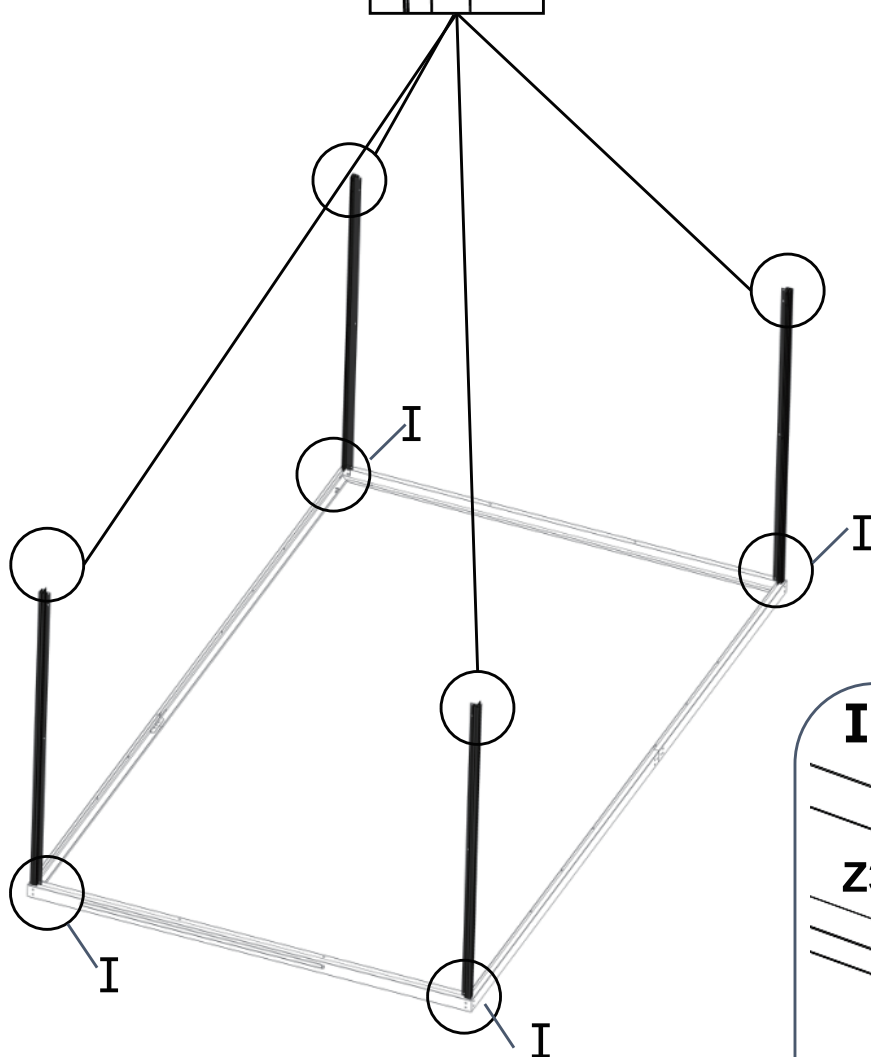


**Z3**  
8X



Attention: When assemble **L1.6BH**, the end with two holes is on top.

Achtung: Wenn Sie **L11.6BH** montieren, achten Sie darauf das das Ende mit 2 Löchern oben ist



**X4**

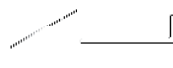
# 4



**L5L.6BH6**  
1X



**L5R.6BH6**  
1X



**L29.6BH**  
2X

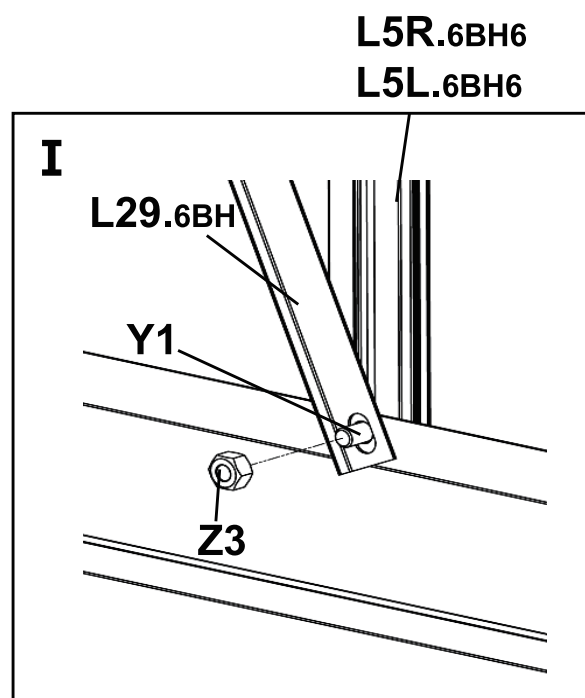
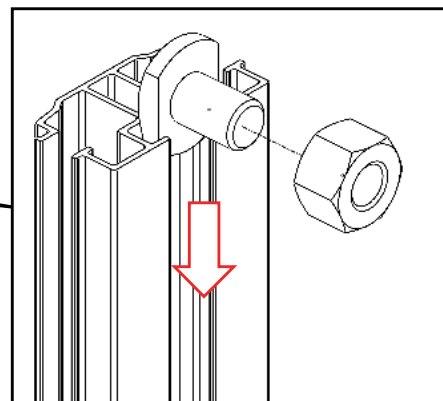
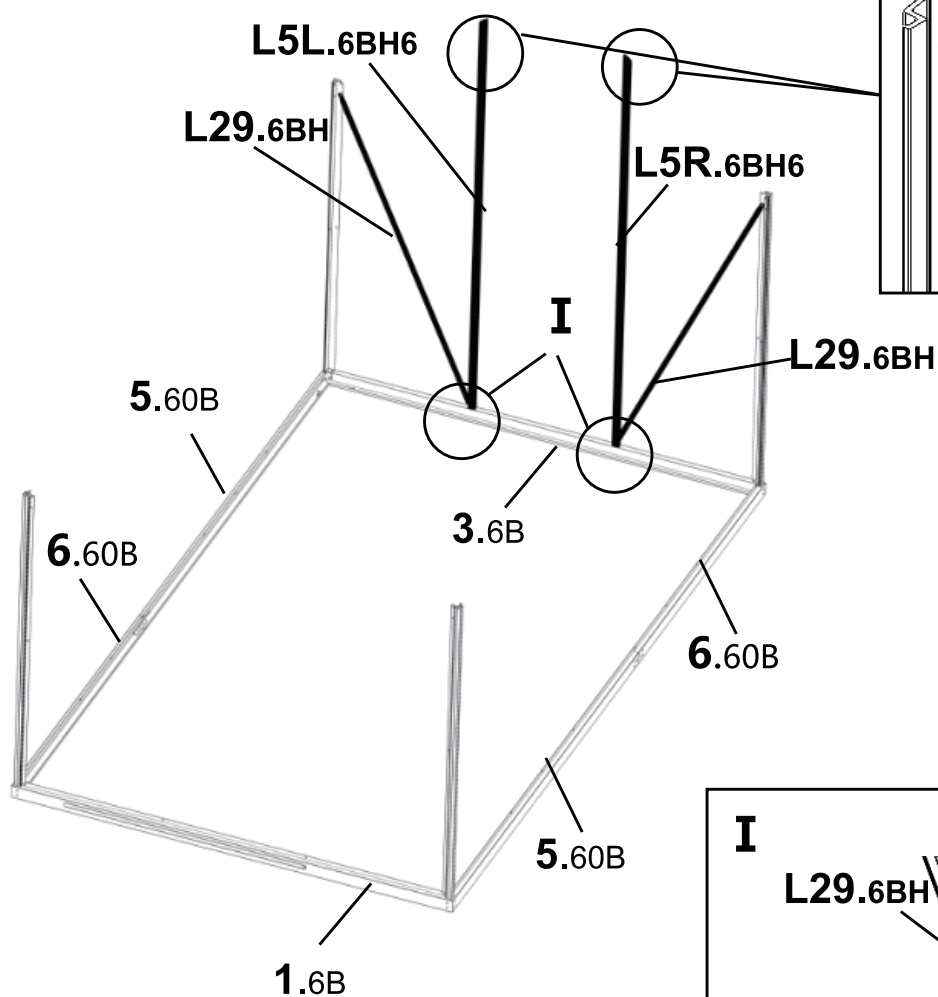


**Y1**  
2X



**Z3**  
2X

## Back/Rückseite



# 5



**B7L.B**  
1X



**B7R.B**  
1X



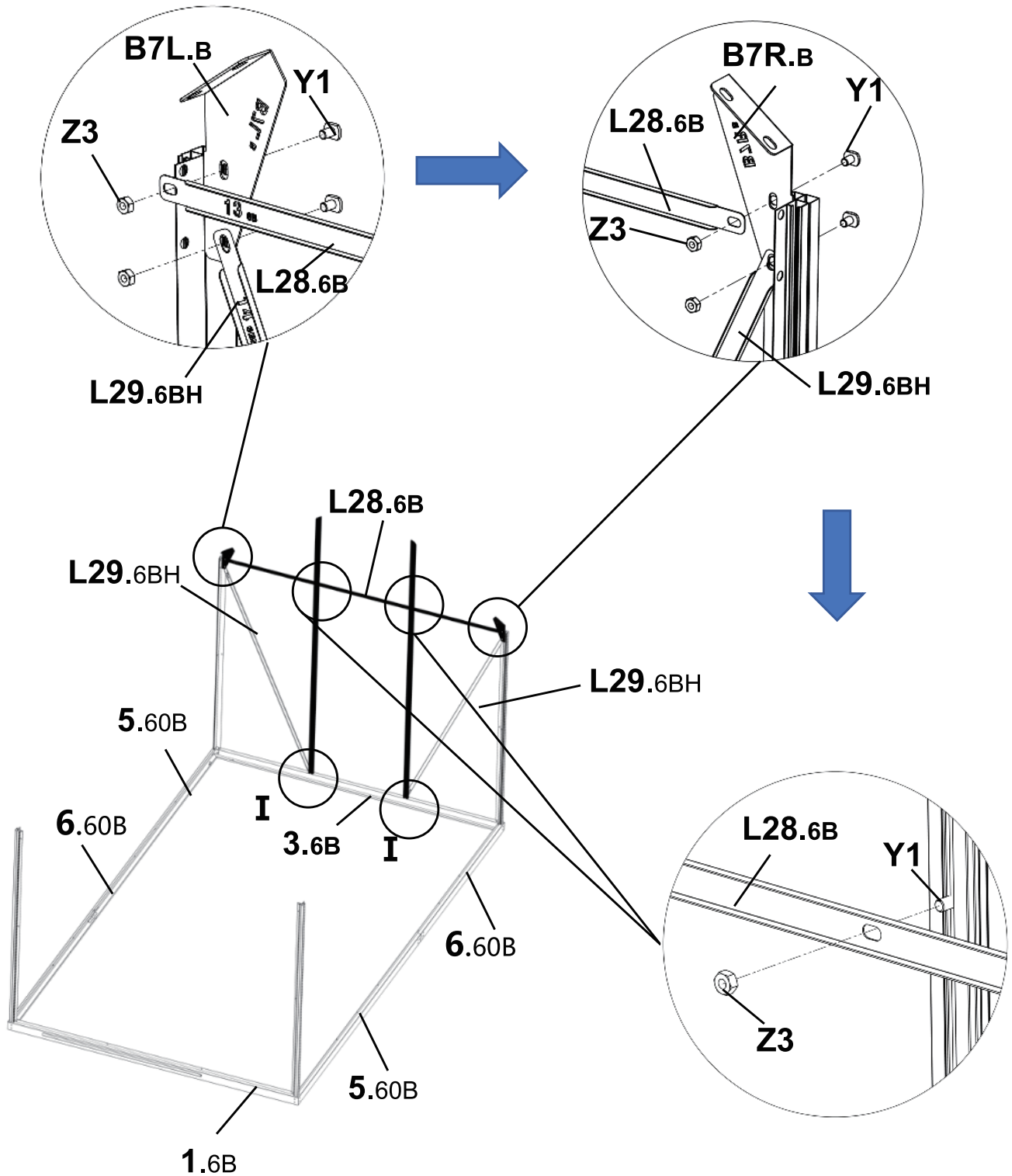
**L28.6B**  
1X



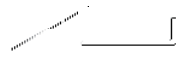
**Y1**  
6X



**Z3**  
6X



# 6



**L30.6BH**  
4 X

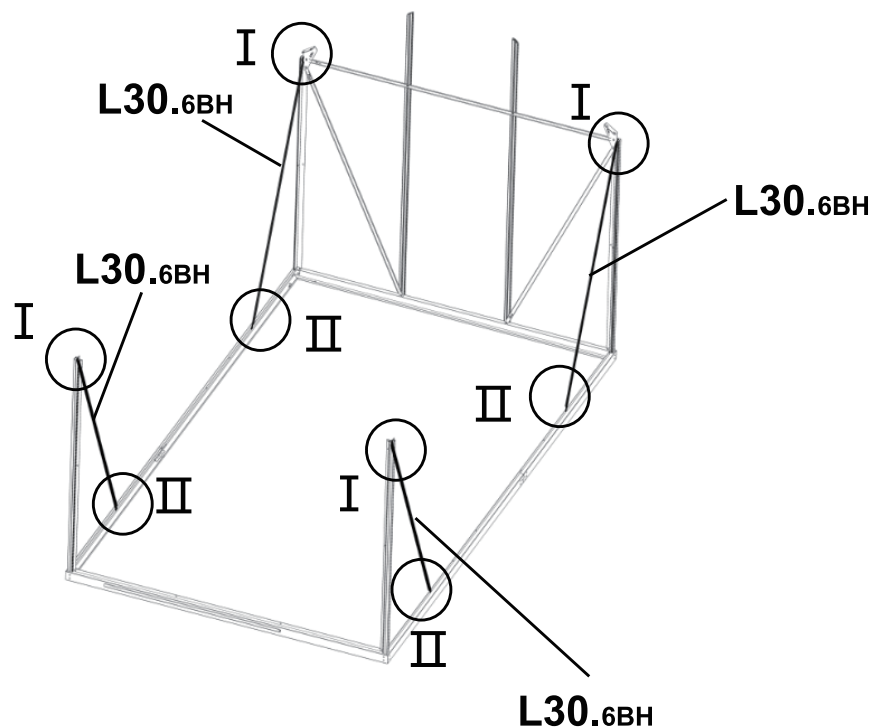
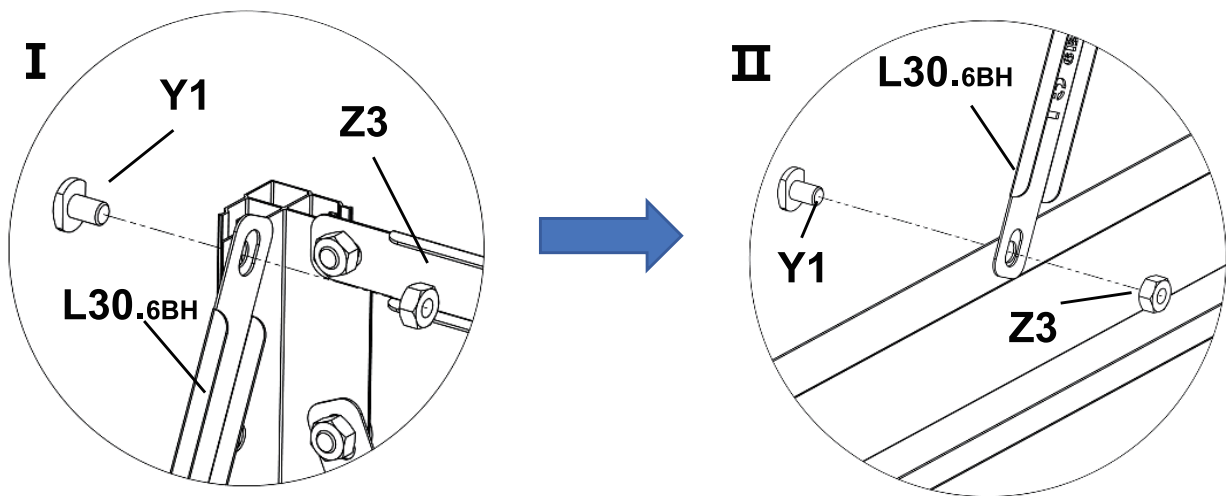


**Y1**  
8 X



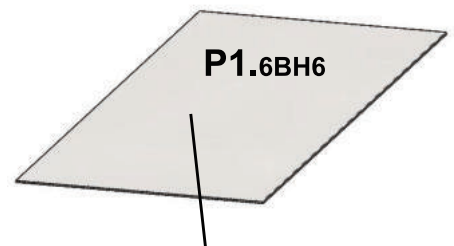
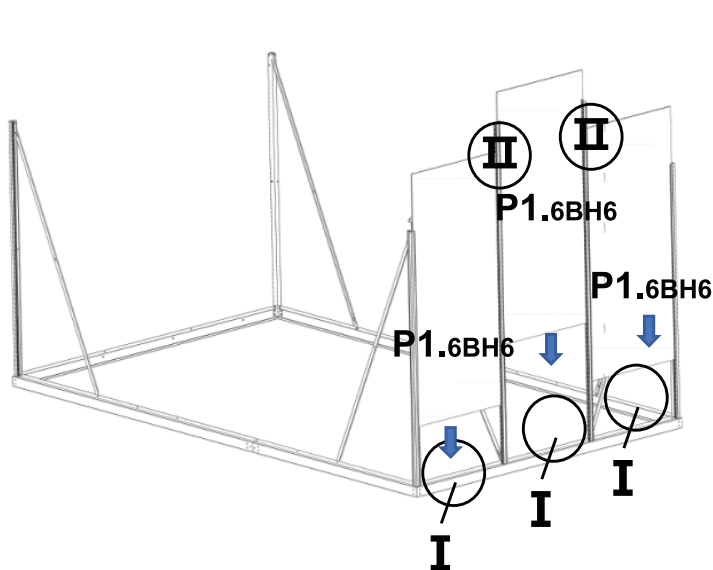
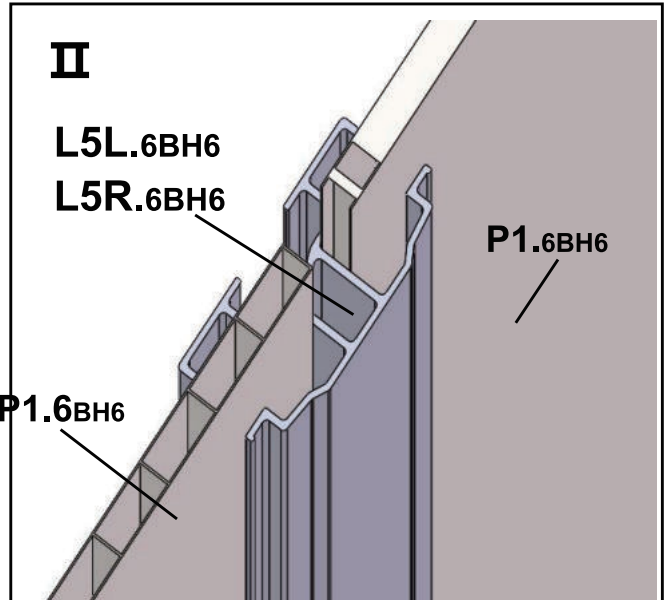
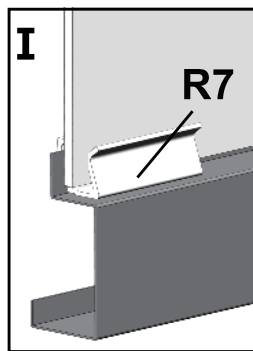
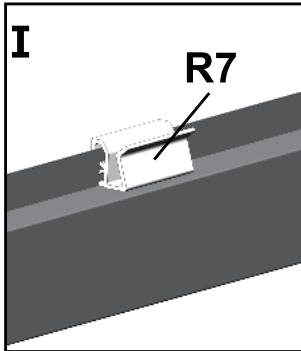
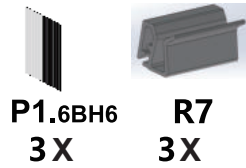
**Z3**  
8 X

Install the temporary support rods  
Installieren Sie die temporären Stützstangen





# 7



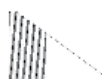
**Tear off the protection film before installation.**

Entfernen Sie die Schutzschicht vor der Installation

# 8



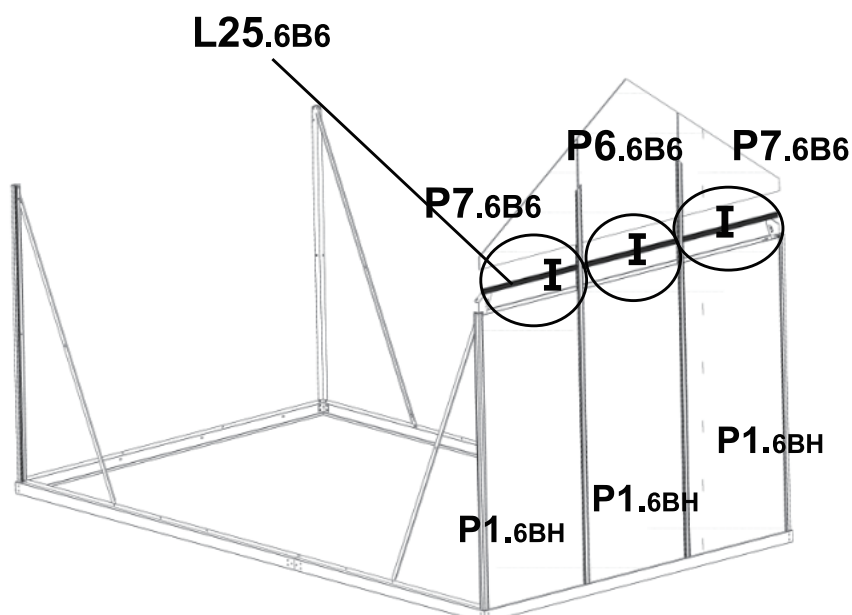
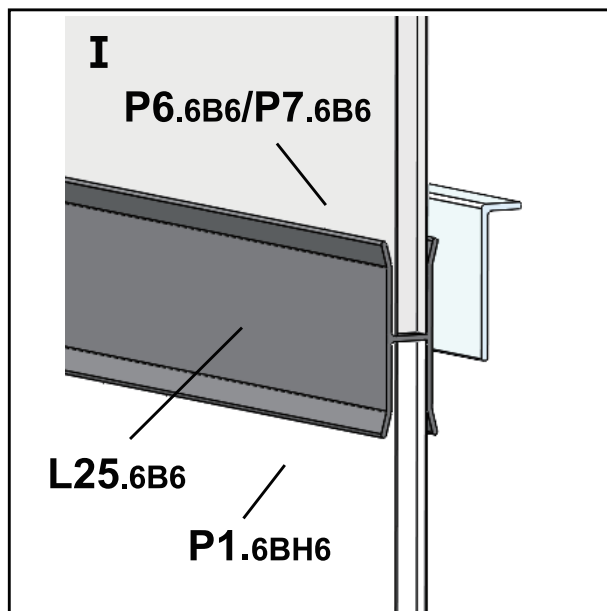
**P6.6B6**  
**1X**



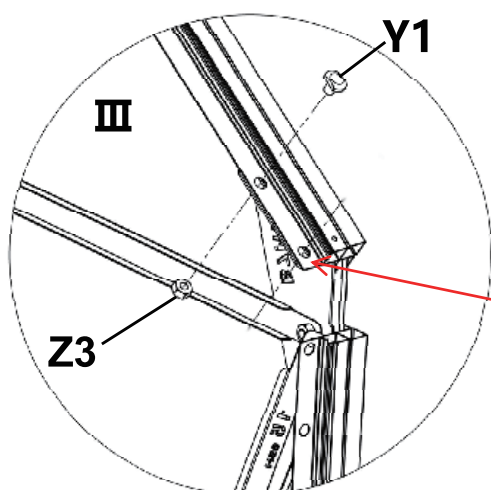
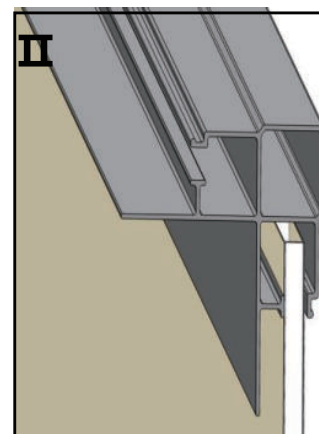
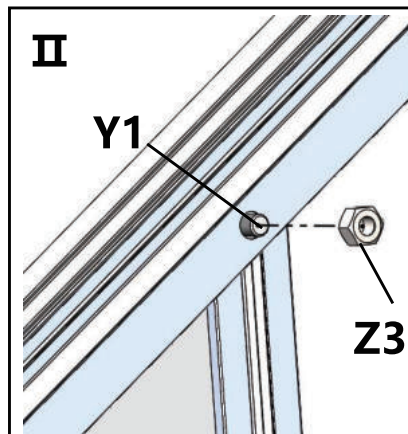
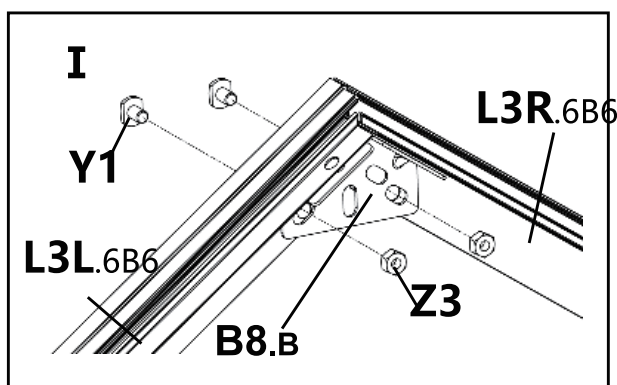
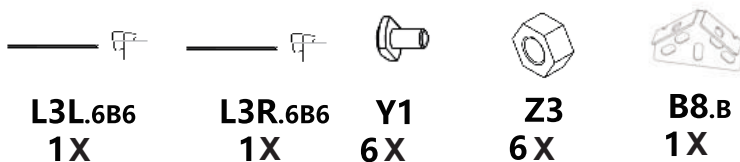
**P7.6B6**  
**2X**



**L25.6B6**  
**3X**

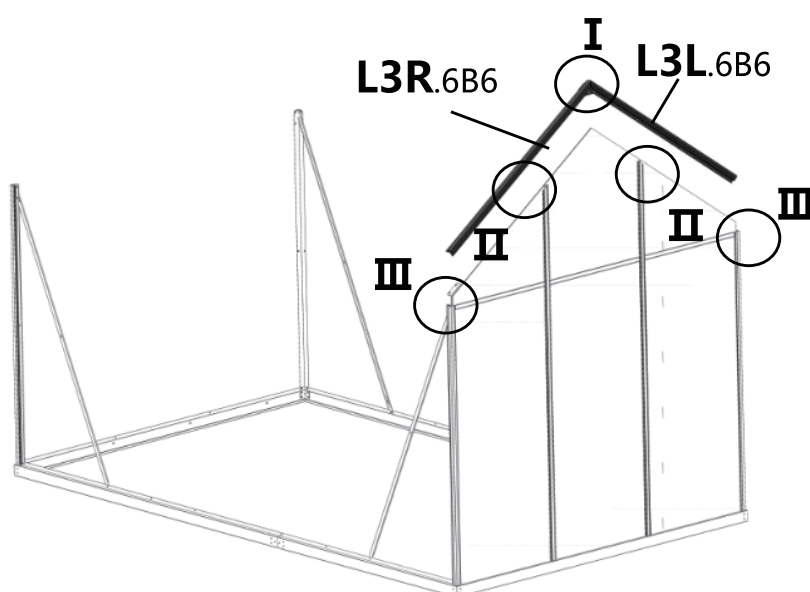


# 9


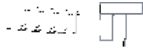
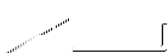




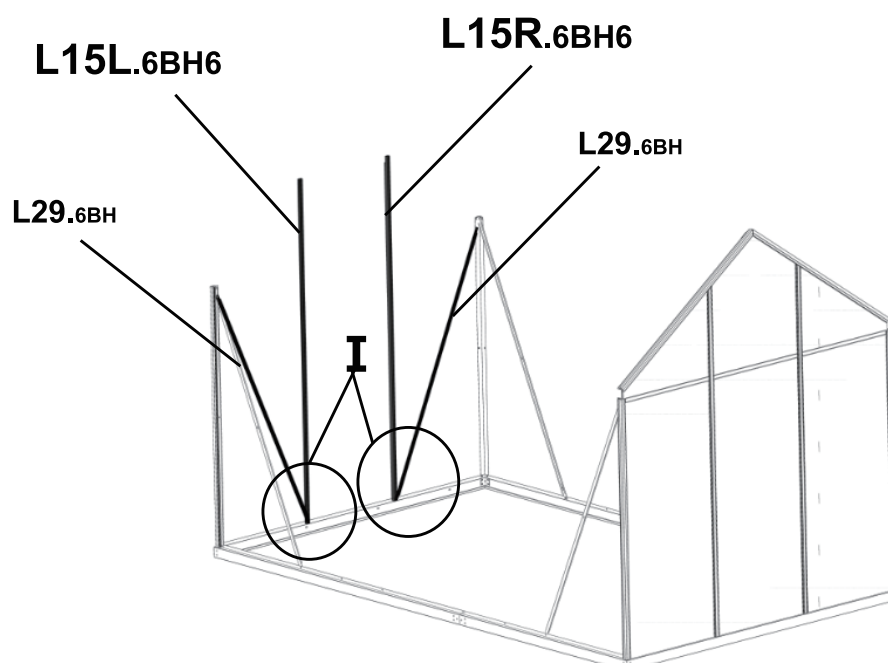
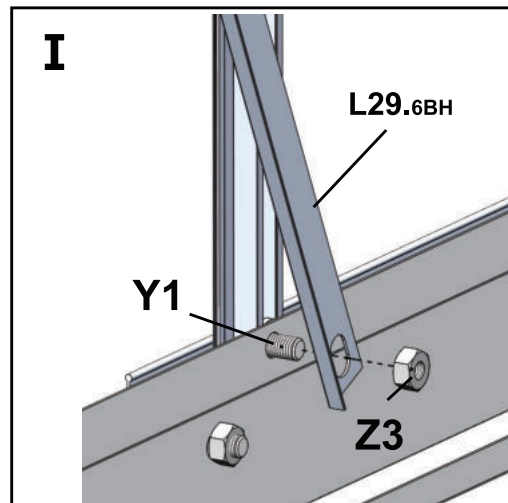
Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei

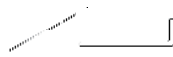


# 10

				
<b>L15L.6BH6</b>	<b>L15R.6BH6</b>	<b>L29.6BH</b>	<b>Y1</b>	<b>Z3</b>
<b>1X</b>	<b>1X</b>	<b>2X</b>	<b>2X</b>	<b>2X</b>



# 11



**L27.6B**  
2X



**B7L.B**  
1X



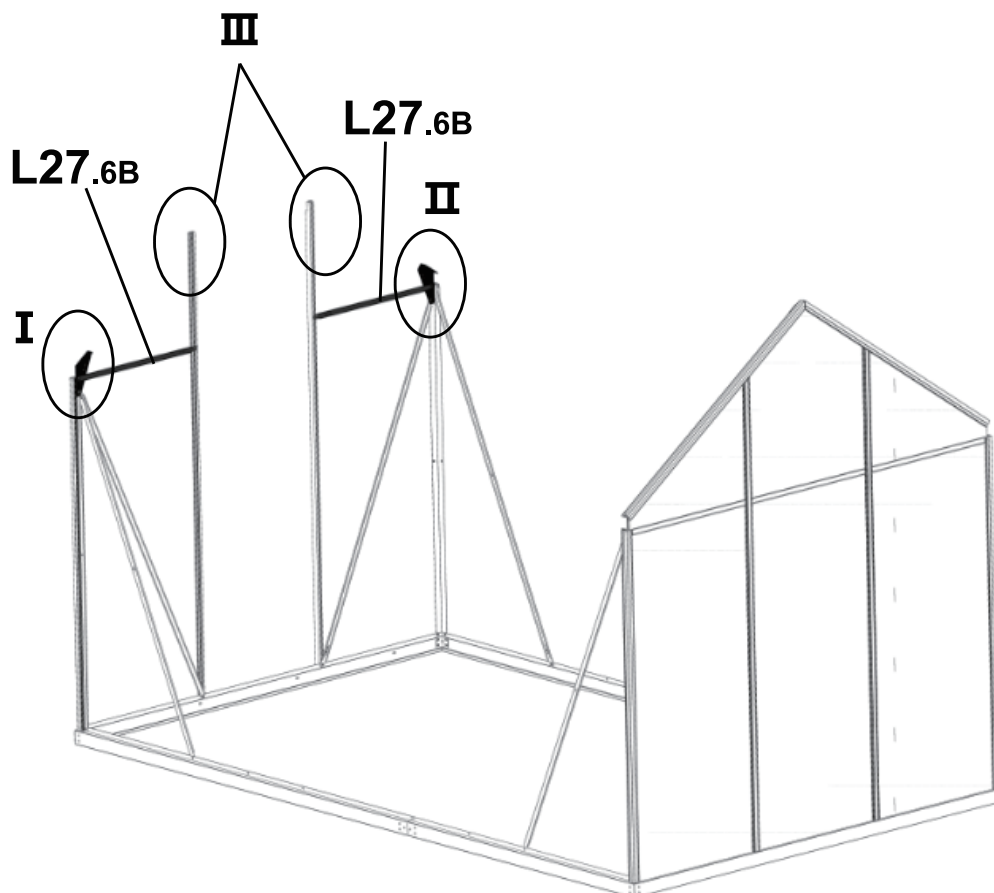
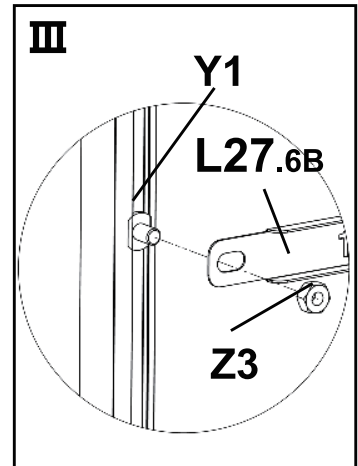
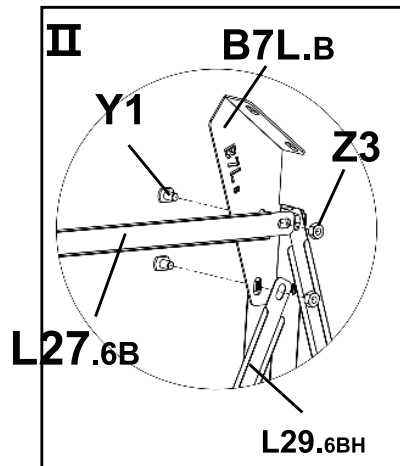
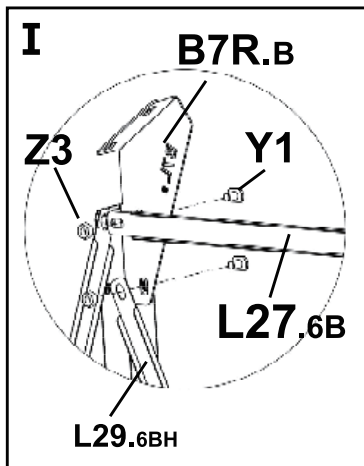
**B7R.B**  
1X



**Y1**  
6X



**Z3**  
6X



# 12



**R7**  
2X



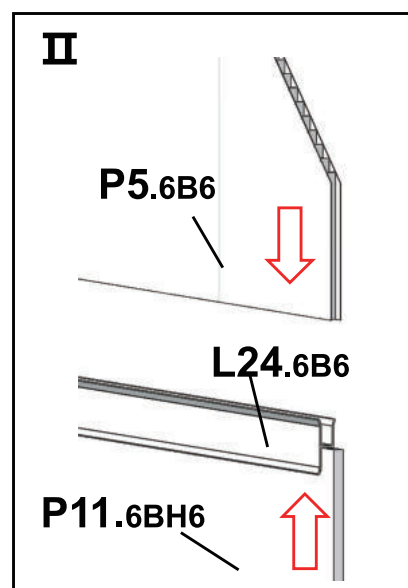
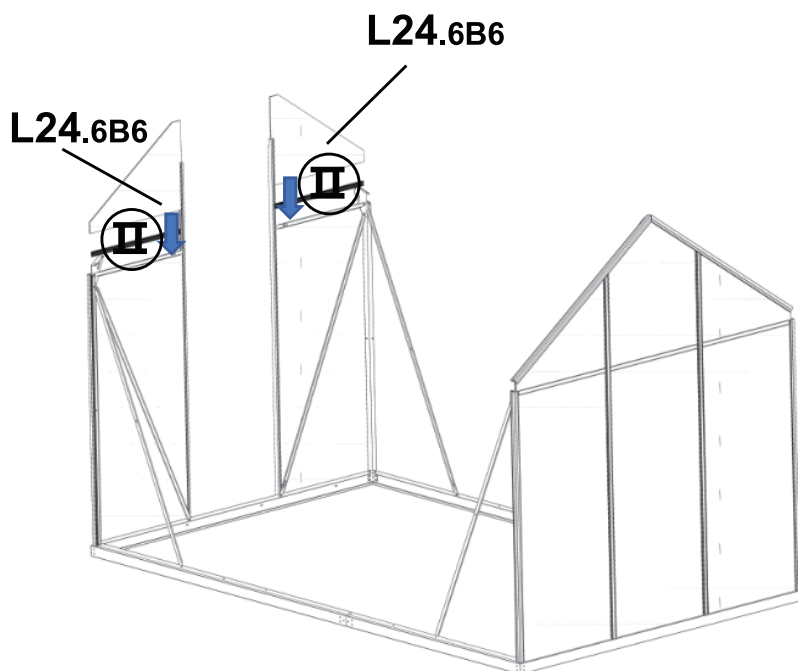
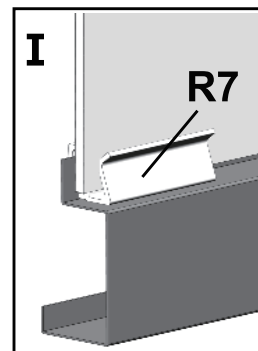
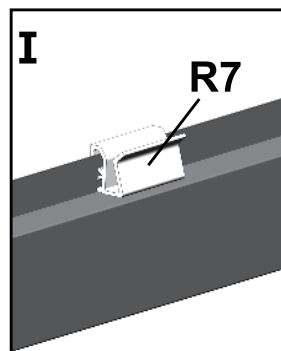
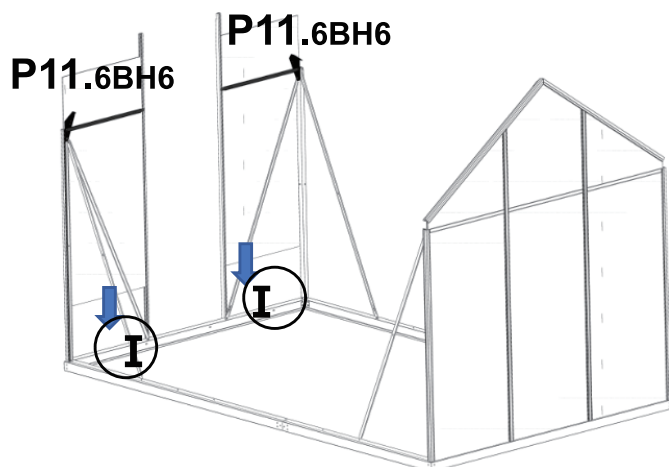
**P11.6BH6**  
2X



**P5.6B6**  
2X



**L24.6B6**  
2X



# 13



**B9L.6B**  
1X



**B9R.6B**  
1X



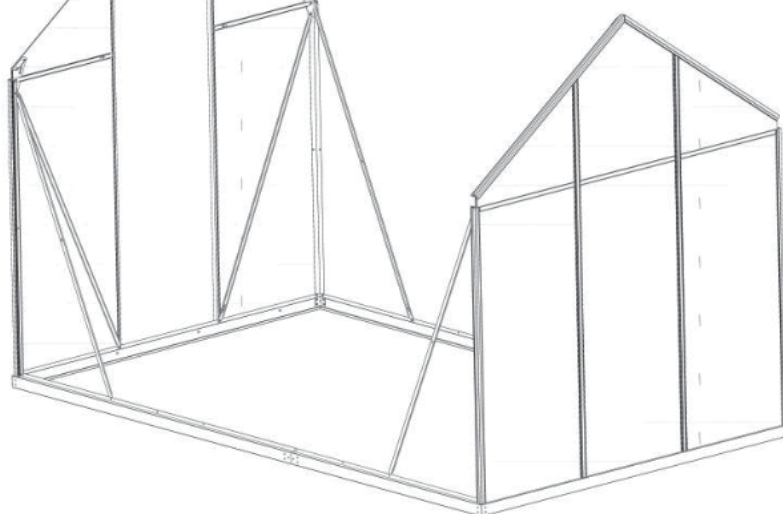
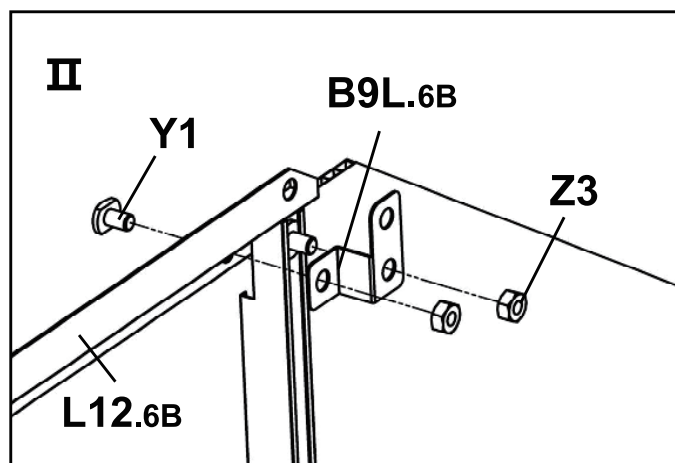
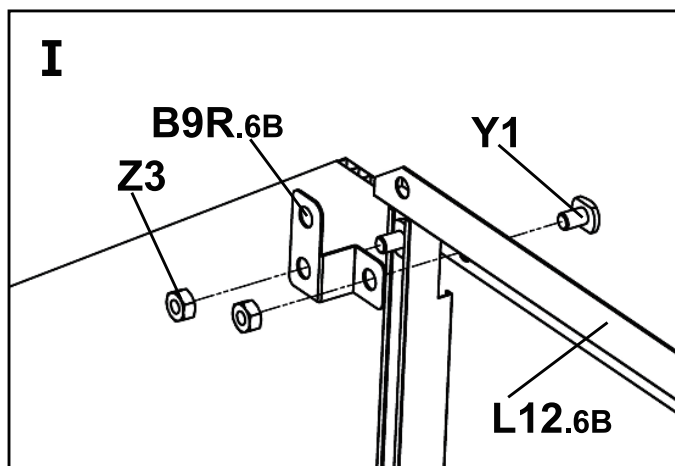
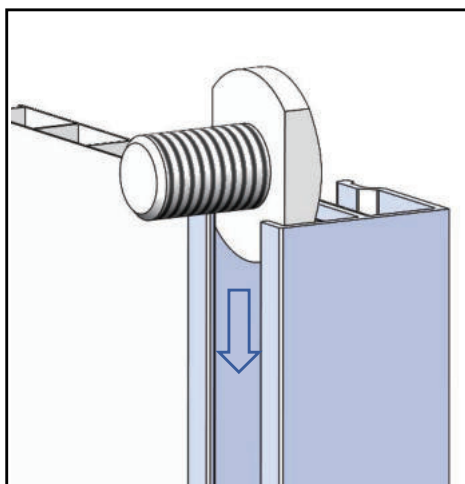
**L12.6B**  
1X



**Y1**  
4X



**Z3**  
4X





# 14

L2L.6B6  
1X

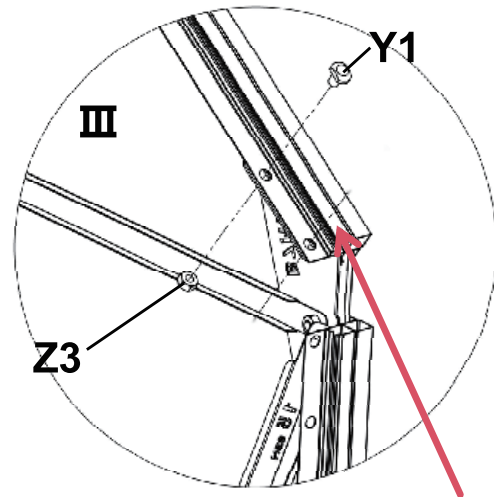
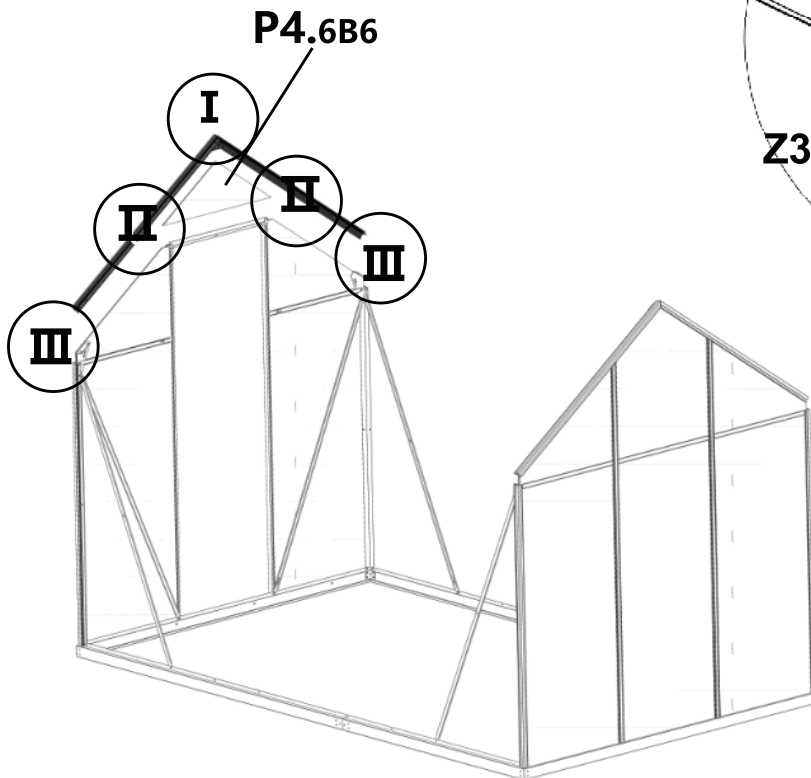
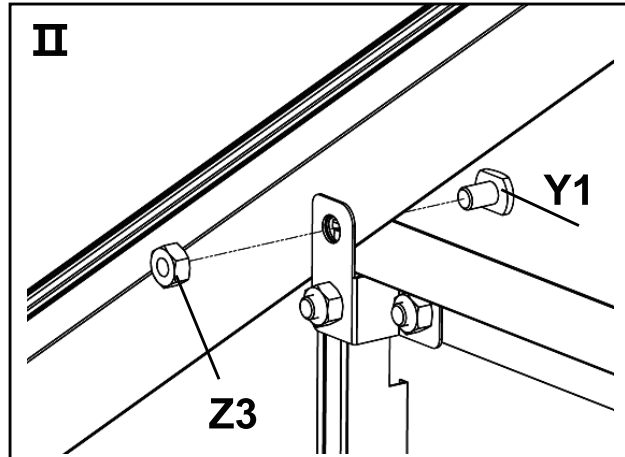
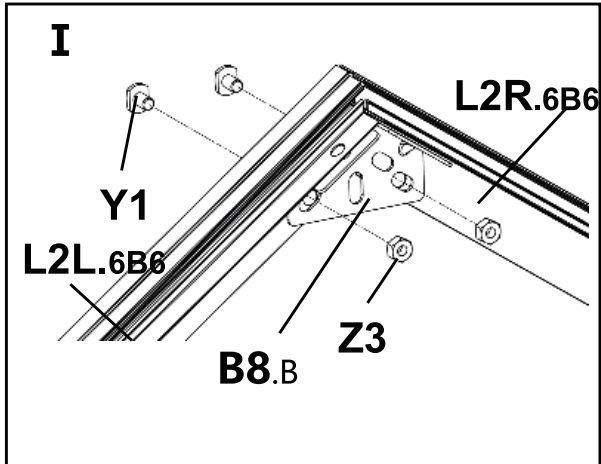
L2R.6B6  
1X

B8.B  
1X

P4.6B6  
1X

Y1  
6X

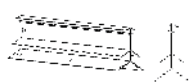
Z3  
6X



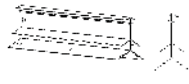
Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei

# 15



**L9.610B**  
**1X**



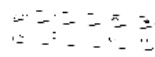
**L10.610B**  
**1X**



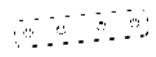
**Y1**  
**12X**



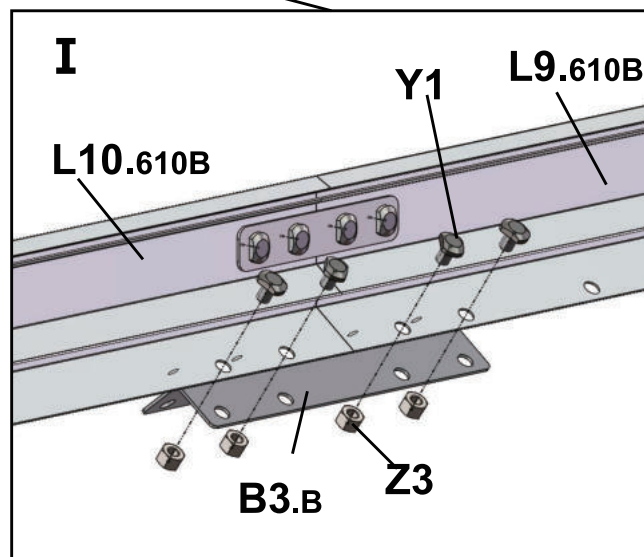
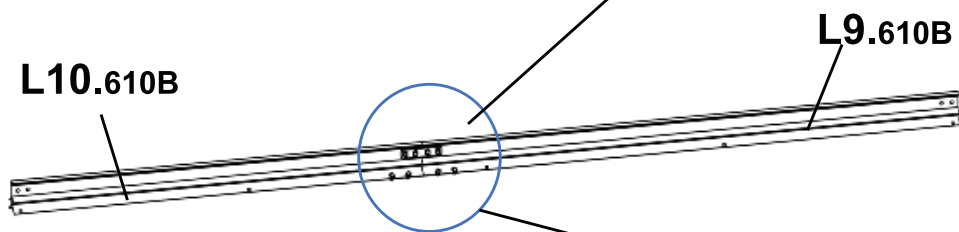
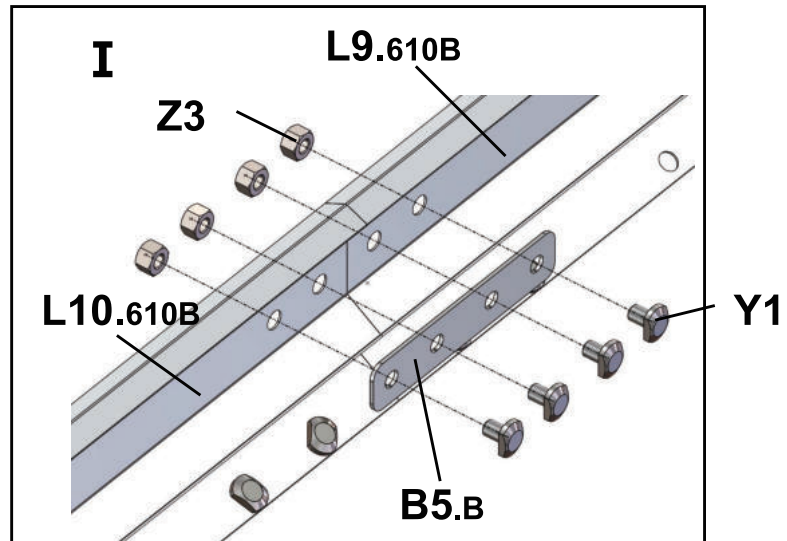
**Z3**  
**12X**



**B3.B**  
**1X**



**B5.B**  
**1X**



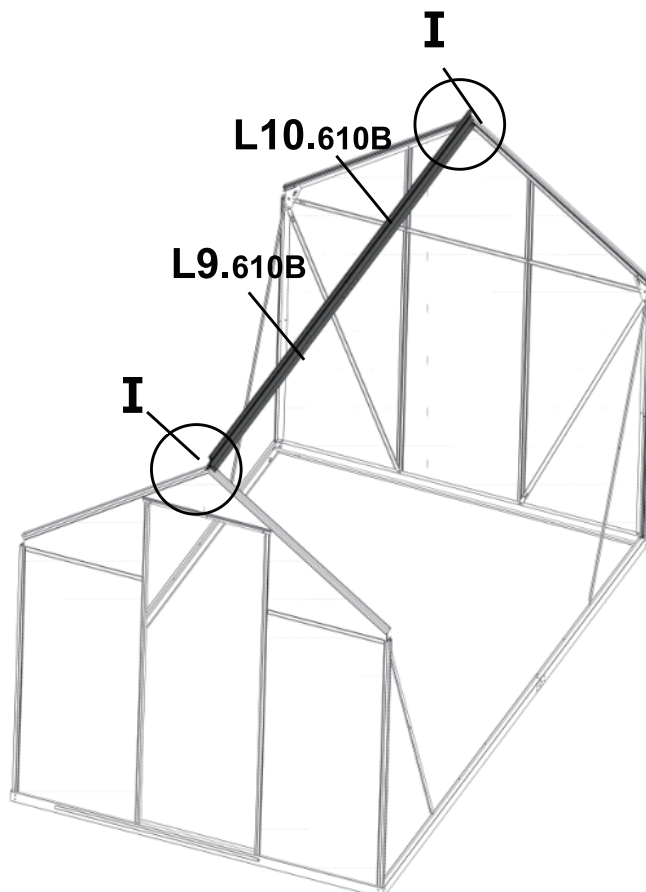
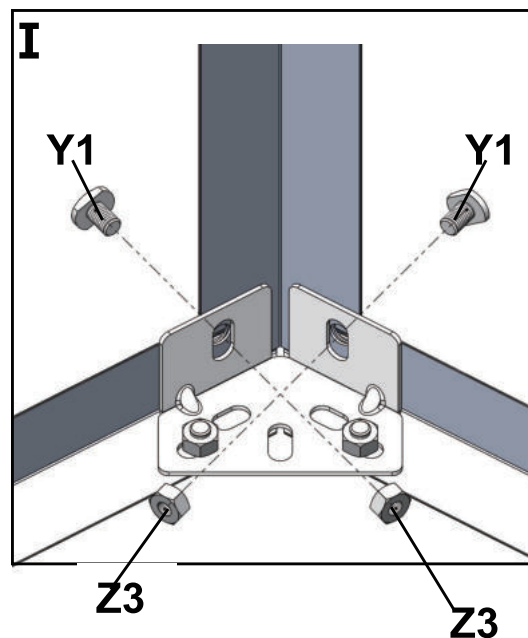
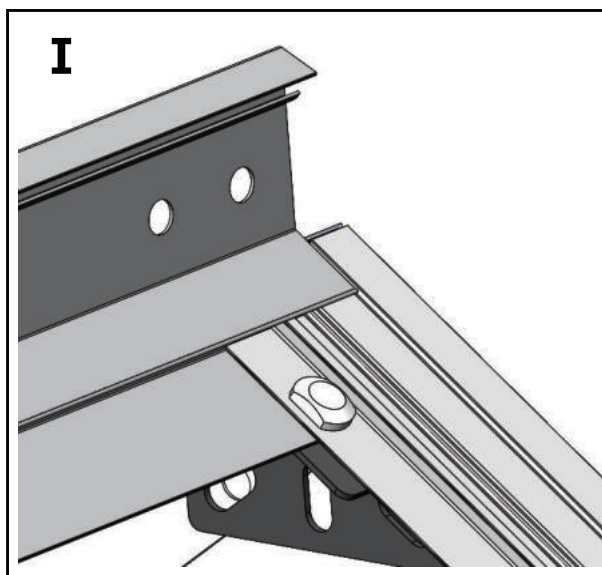
# 16



**Y1**  
4X



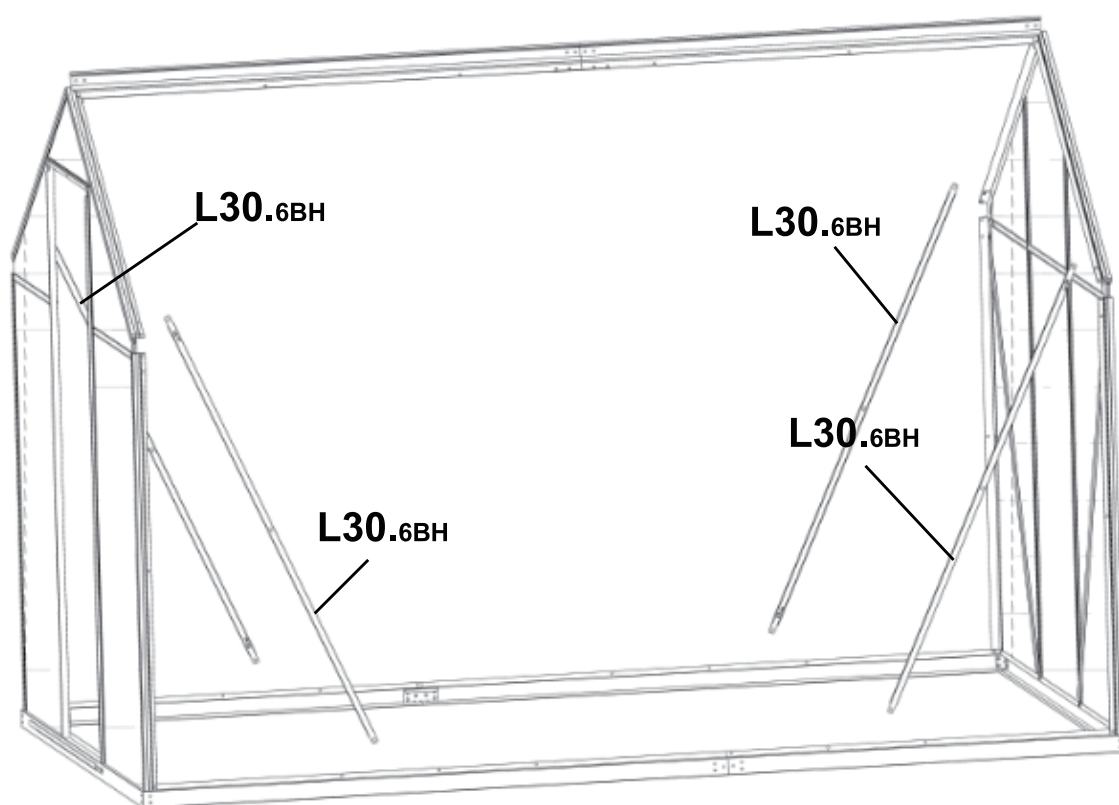
**Z3**  
4X



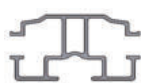
# 17

Dismantle the temporary support rods **L30.6BH**

**Demontieren Sie die temporären Stützstangen L30.6BH**



# 18



L4.6BH6  
8X



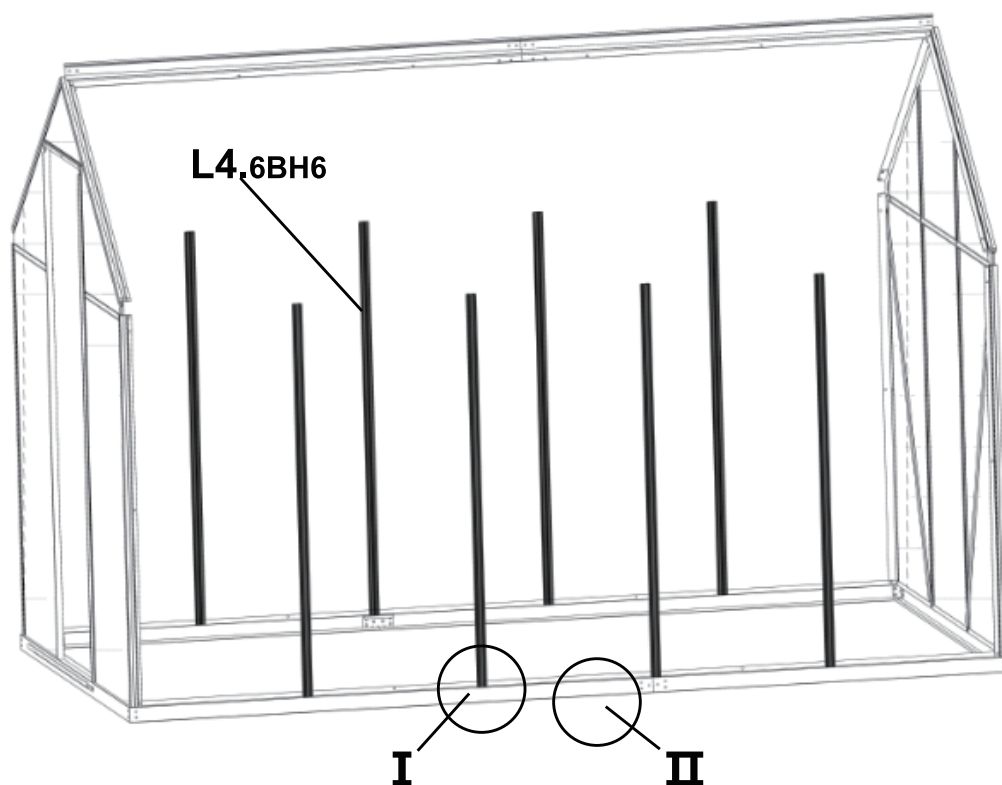
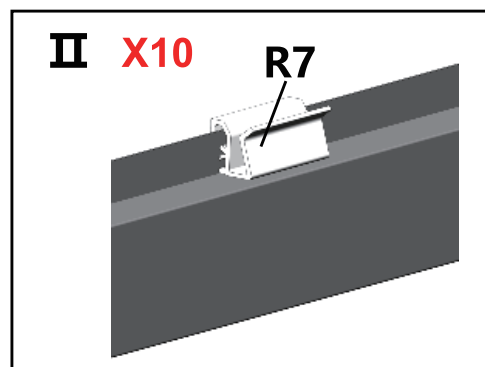
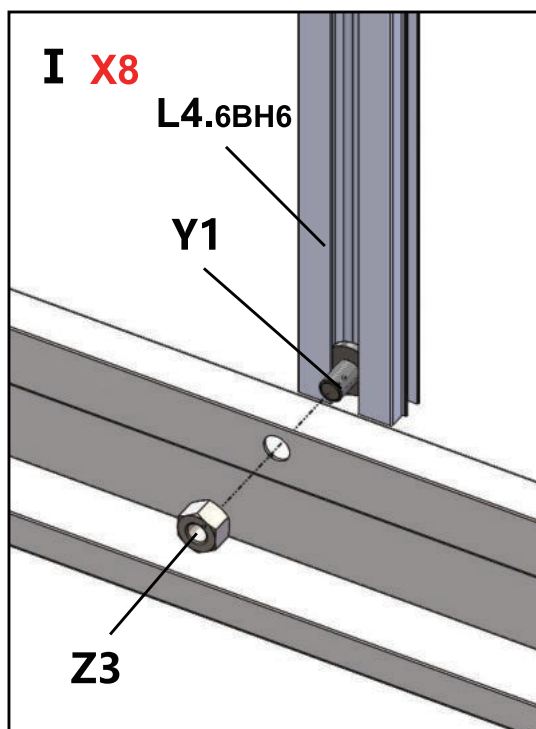
R7  
10X



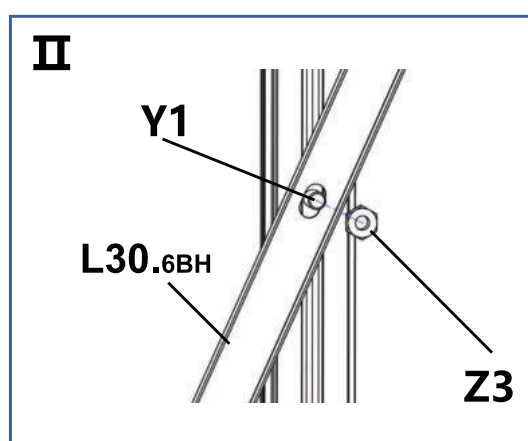
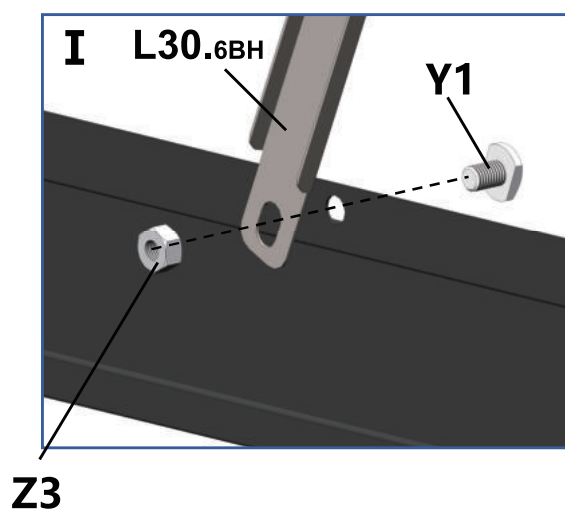
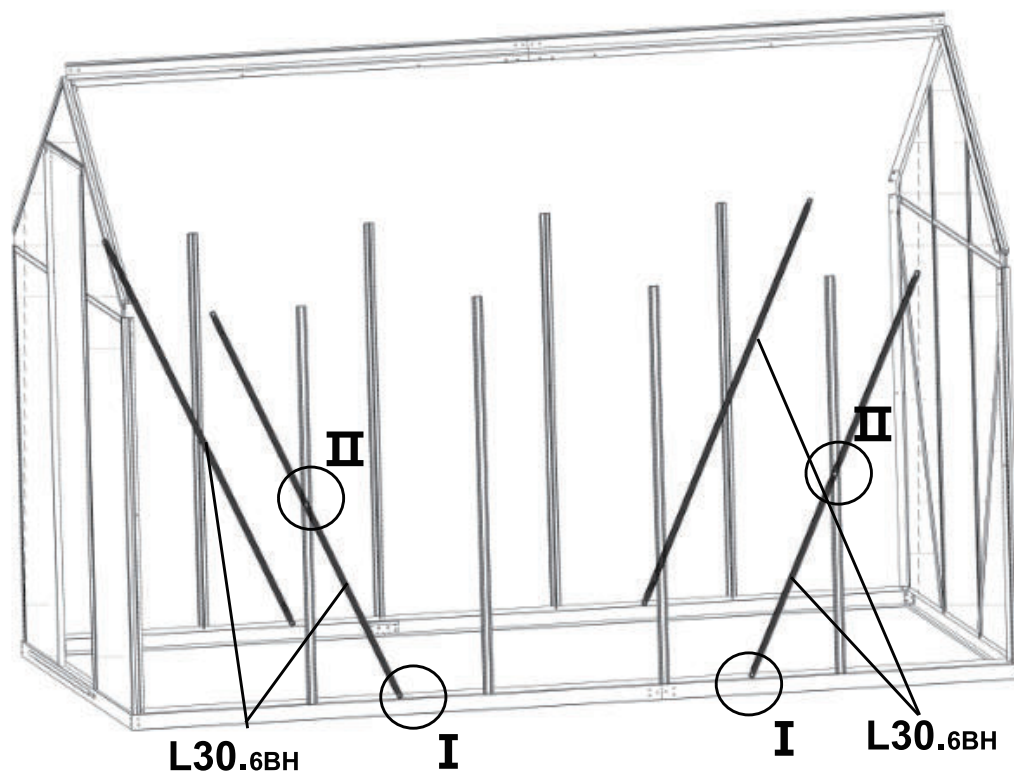
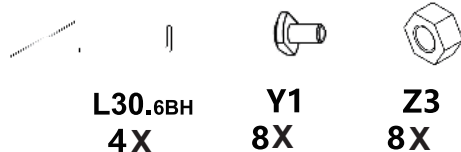
Y1  
8X



Z3  
8X



# 19





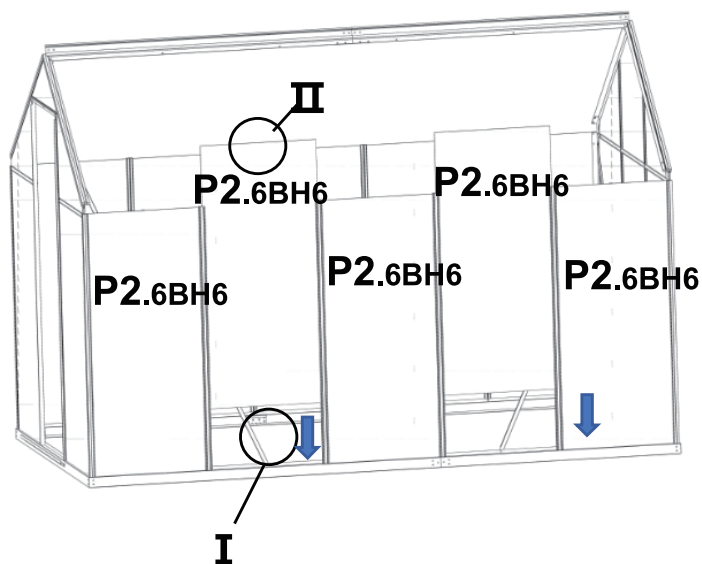
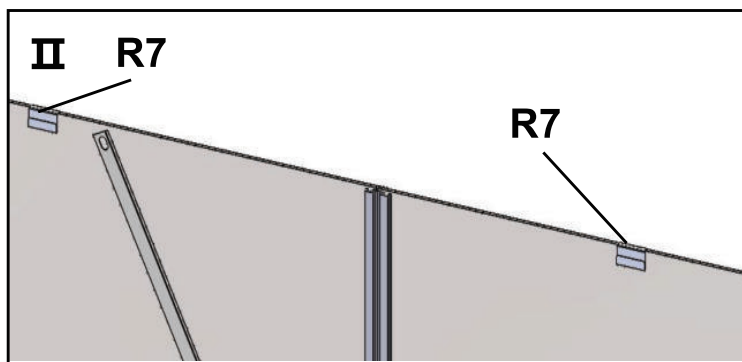
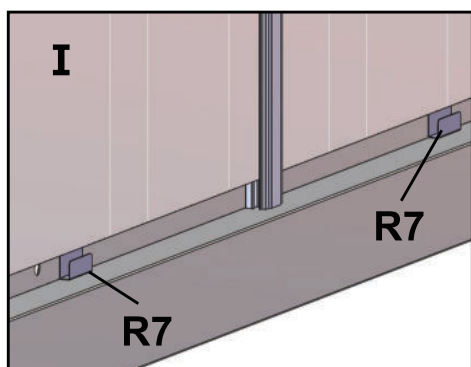
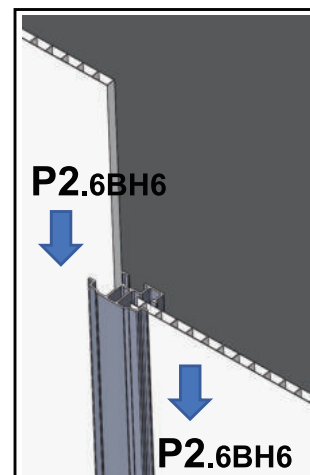
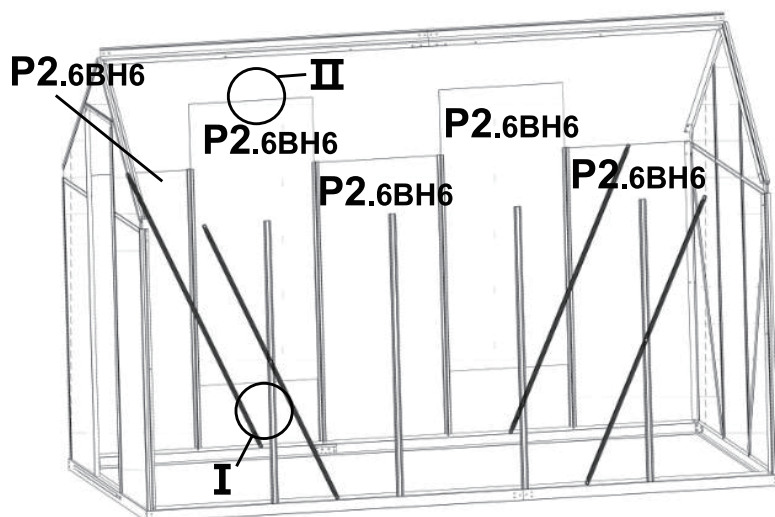
# 20



P2.6BH6  
10X



R7  
10X



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OUTFLEX®



# 21



**Y1**  
16 X



**Z3**  
16 X



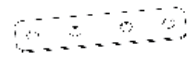
**L7.610B**  
2 X



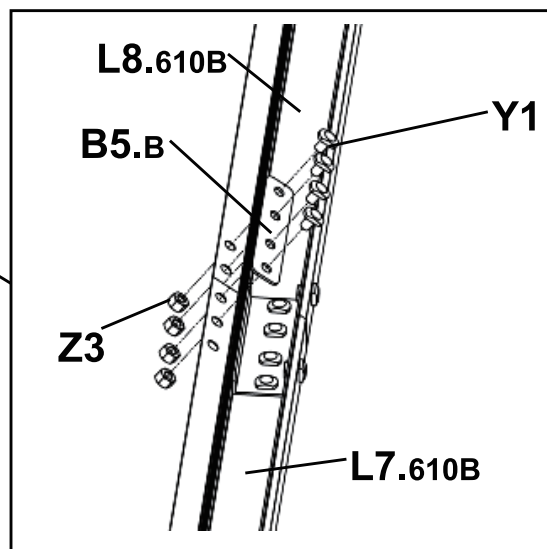
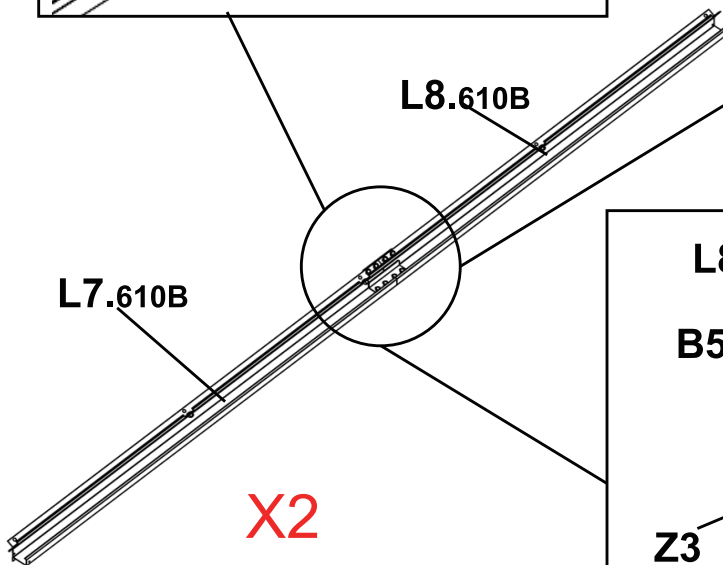
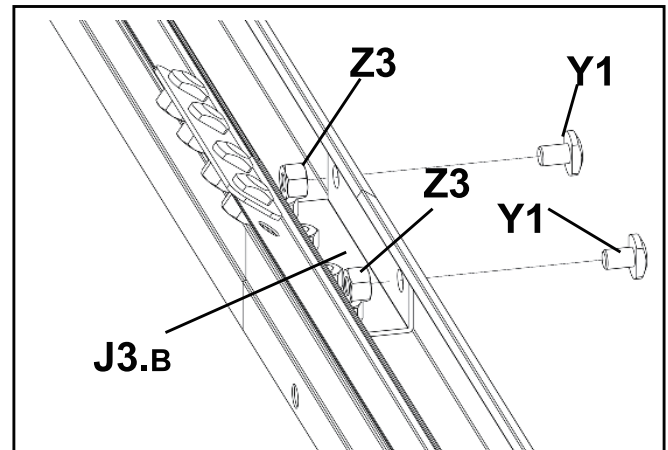
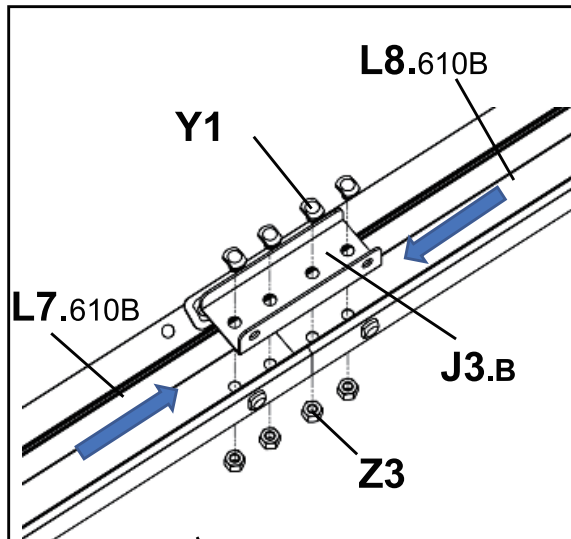
**L8.610B**  
2 X



**J3.B**  
2 X



**B5.B**  
2 X



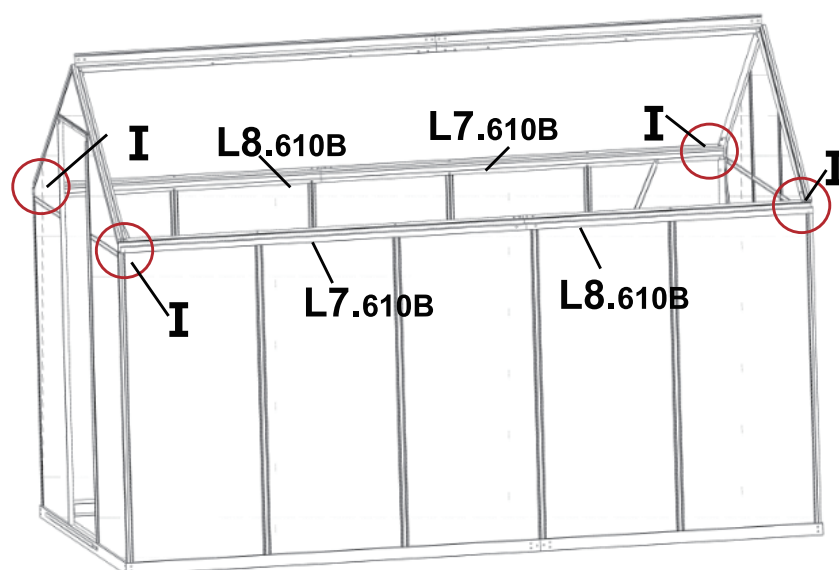
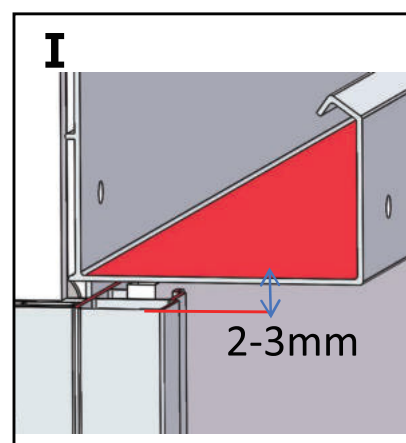
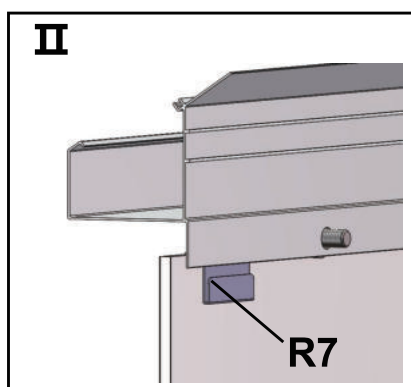
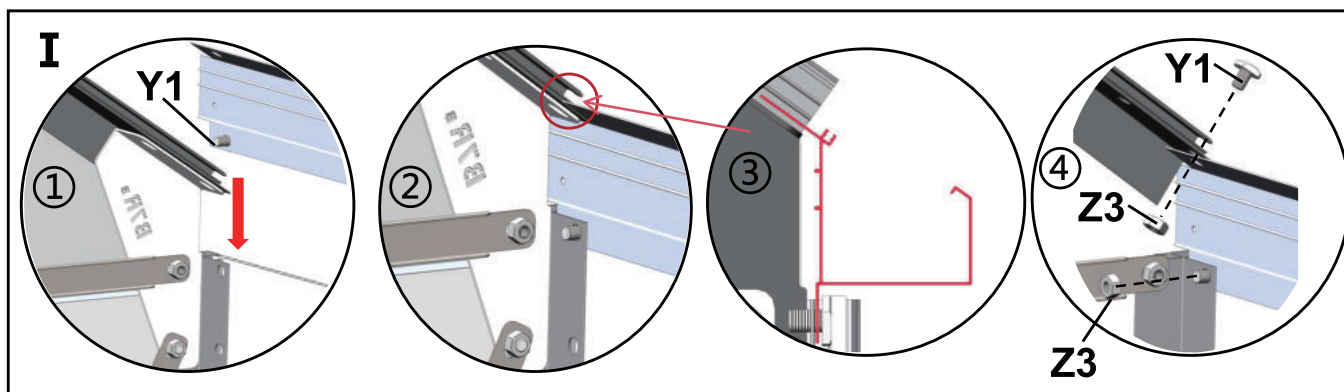
# 22



Y1  
8X



Z3  
8X



Note: Leave 2-3mm gap when installing L7.610B/L8.610B for installing R2 and R3 later.

Anmerkung: Lassen Sie eine 2-3 mm große Lücke wenn Sie L7.610B/ L8.610B um später R2 und R3 zu montieren

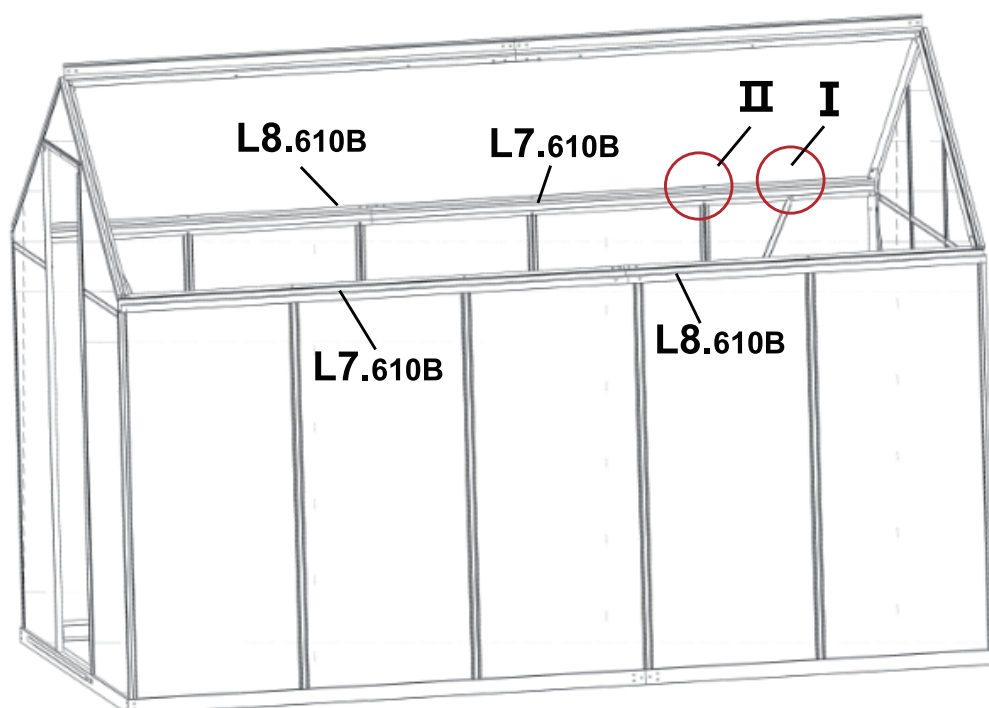
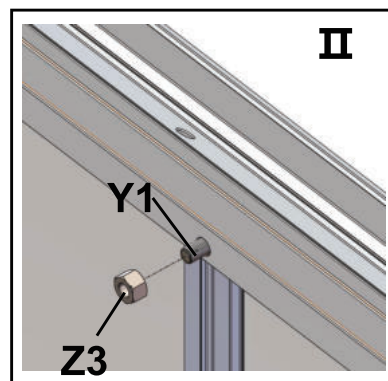
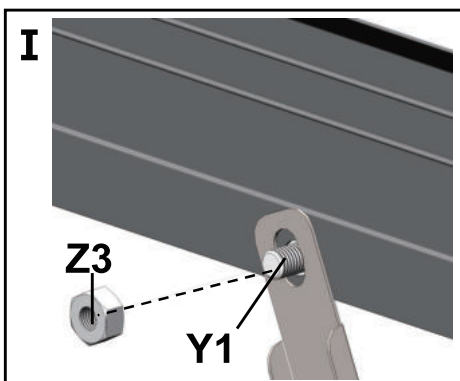
# 23



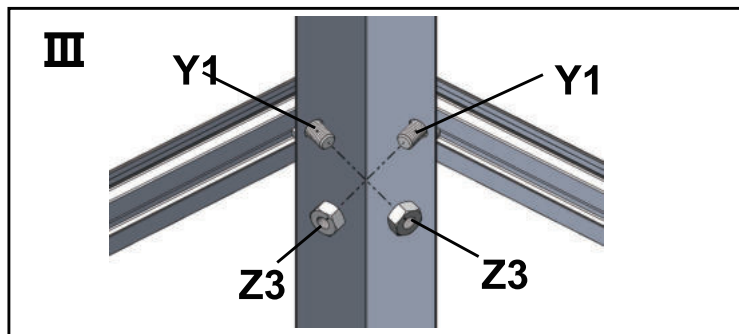
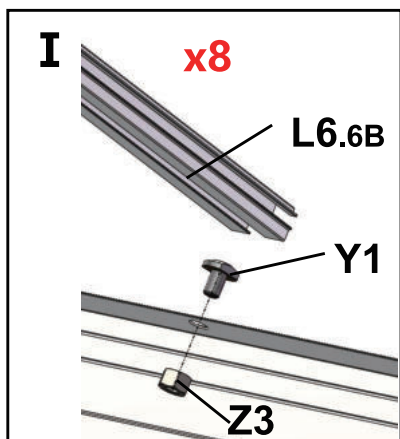
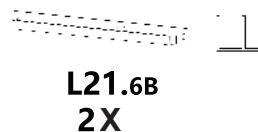
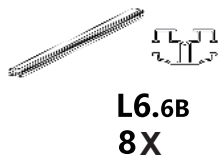
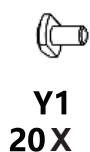
**Y1**  
12 X



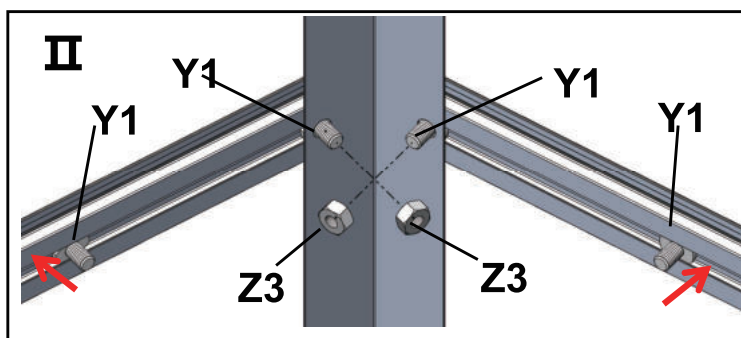
**Z3**  
12 X



# 24



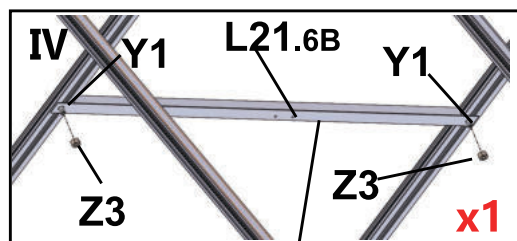
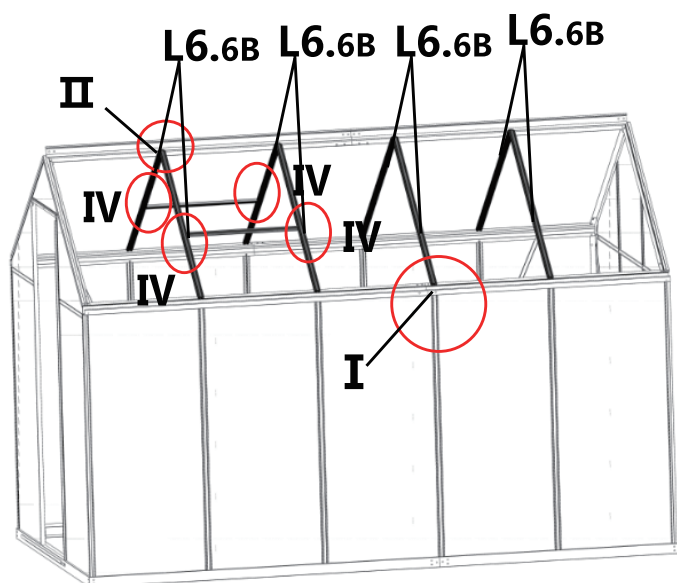
Note: In position **II** insert one extra Y1 in both side of L6.6B.  
Anmerkung: Führen Sie 1x Y1 bei Schritt II in beide Seiten von L6.6B ein



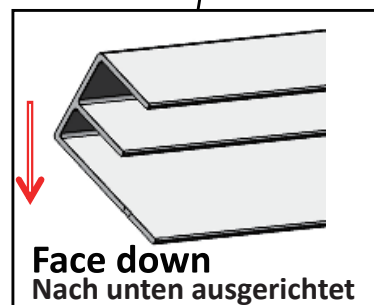
**x2**

Note: In position **III** insert two extra Y1 in both side of L6.6B.

Anmerkung: Führen Sie bei Schritt III 2x Y1 in beide Seiten von L6.6B ein



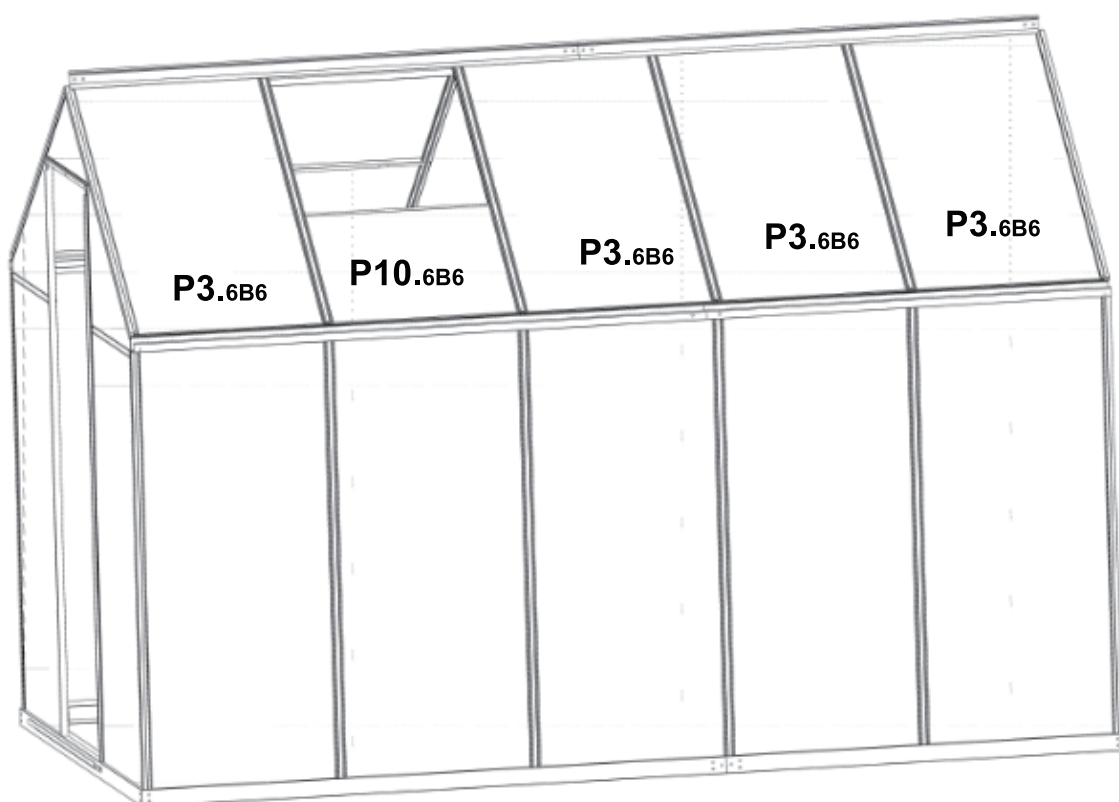
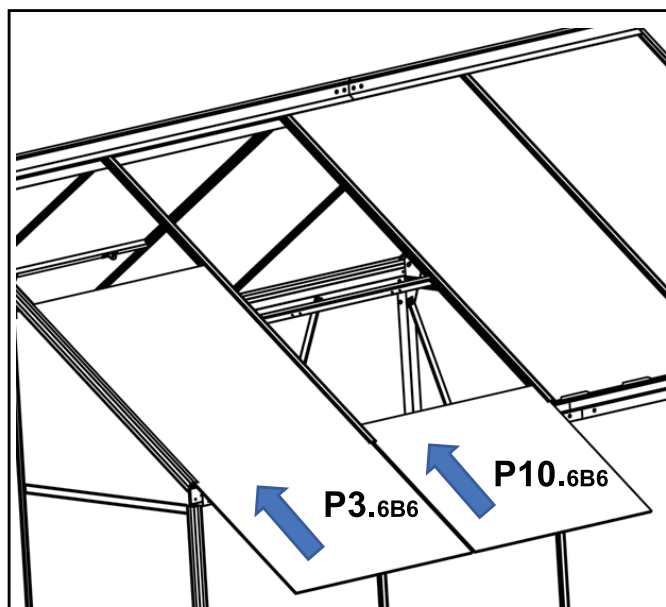
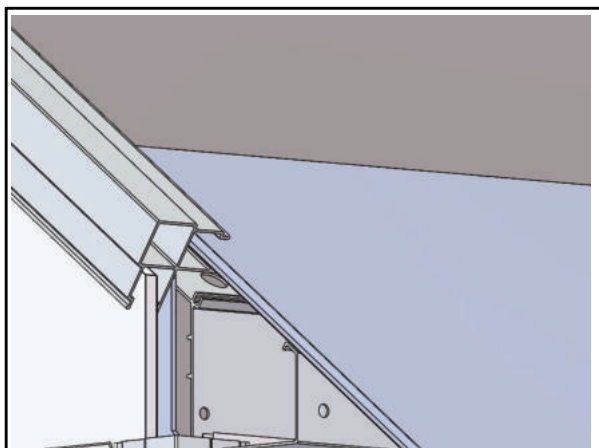
Note: The screw place will be adjusted according to the window position.  
Anmerkung: Die Schraubenposition wird in Relation zum Fenster verschoben



# 25

**P3.6B6**  
8X

**P10.6B6**  
2X





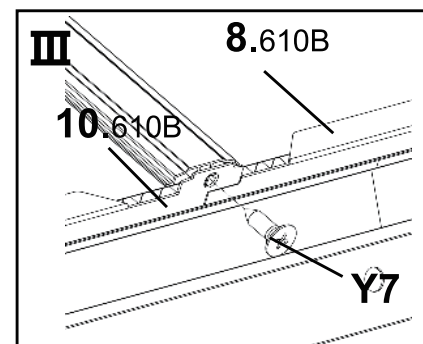
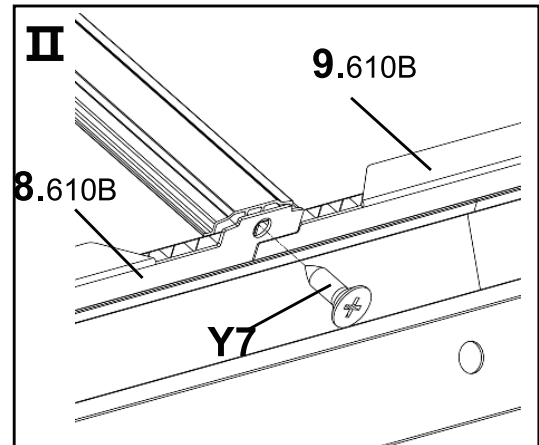
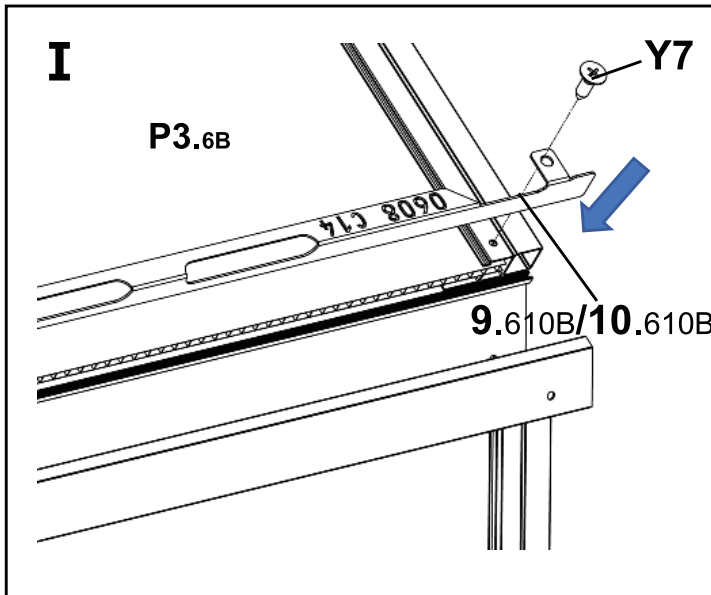
# 26

8.610B  
2X

9.610B  
2X

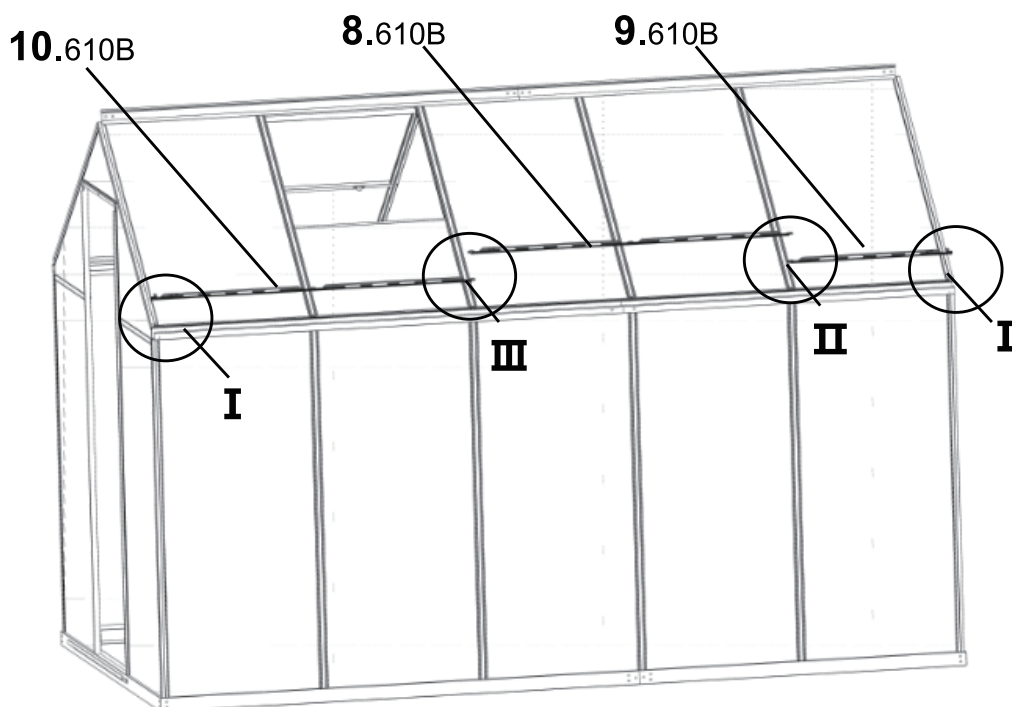
10.610B  
2X

Y7  
12X



Note: Insert **8.610B/9.610B/10.610B** into the slot.

Anmerkung: Führen Sie **8.610B/9.610B/10.610B** in die Lücken ein



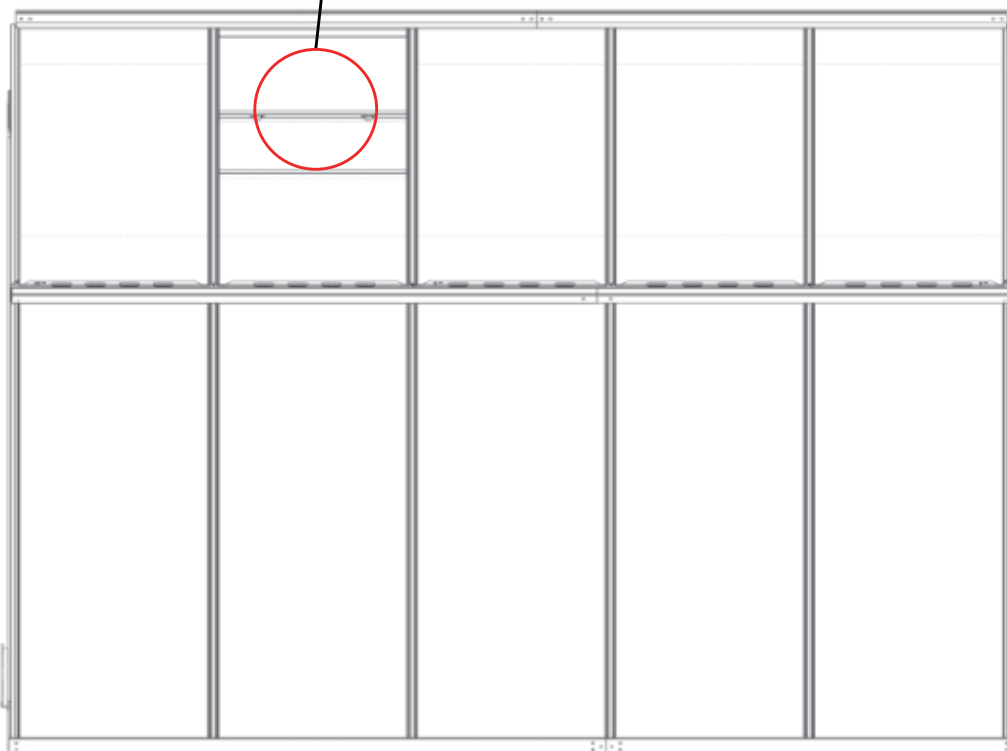
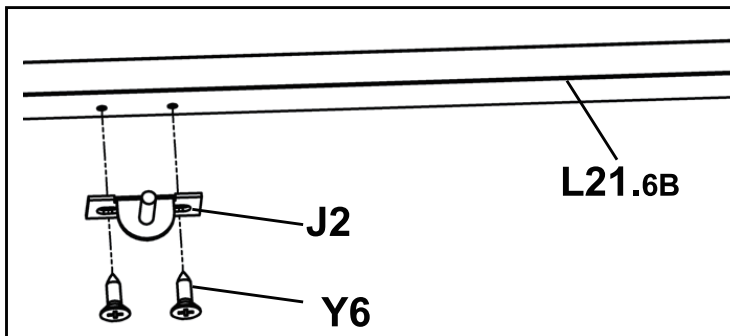
# 27



**J2**  
**2 X**



**Y6**  
**4 X**





# 28



Y1  
8 X



Z3  
8 X



Y6  
4 X



J1  
2 X



L22.6B6  
2 X



L23.6B6  
2 X



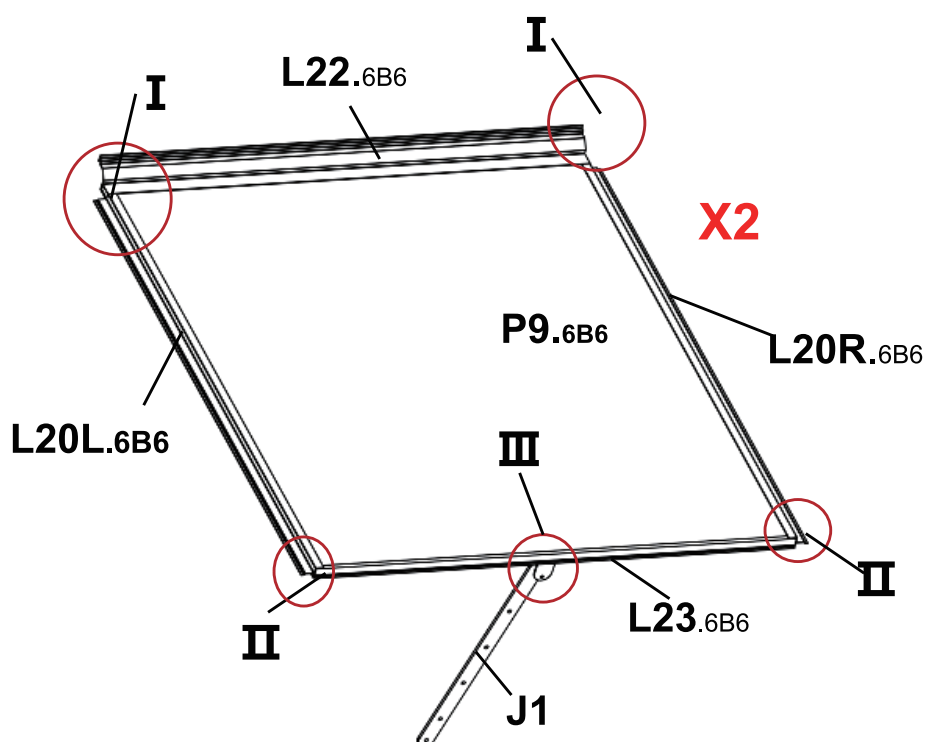
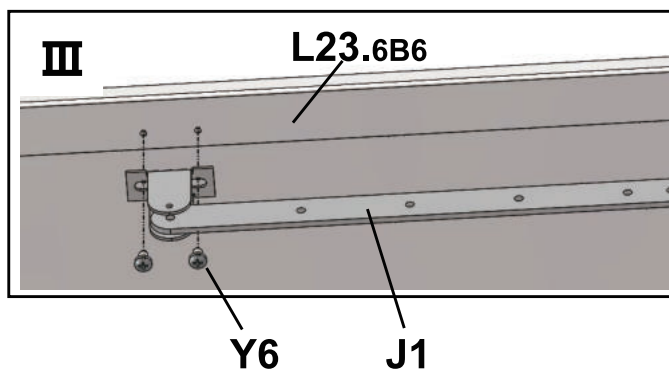
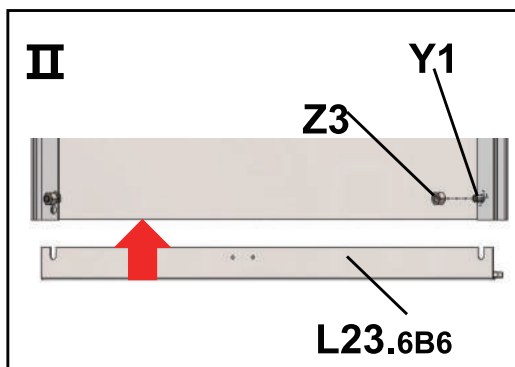
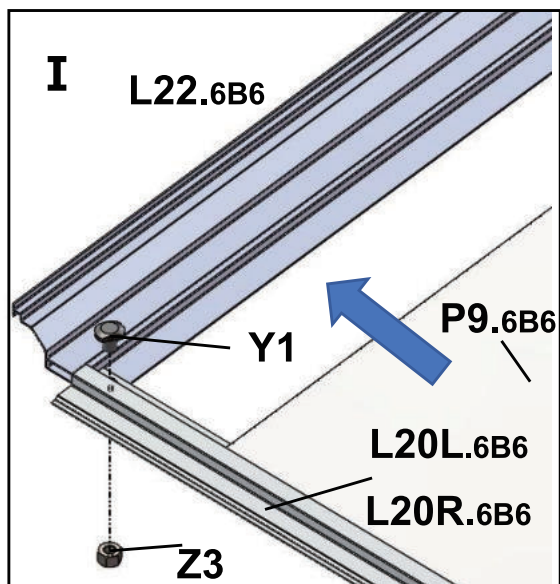
L20L.6B6  
2 X



L20R.6B6  
2 X



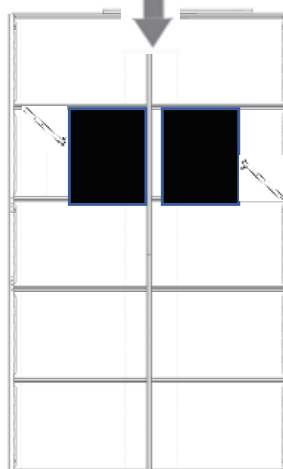
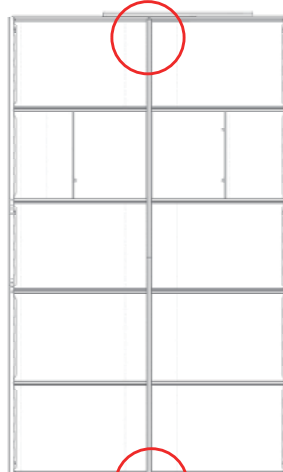
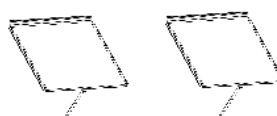
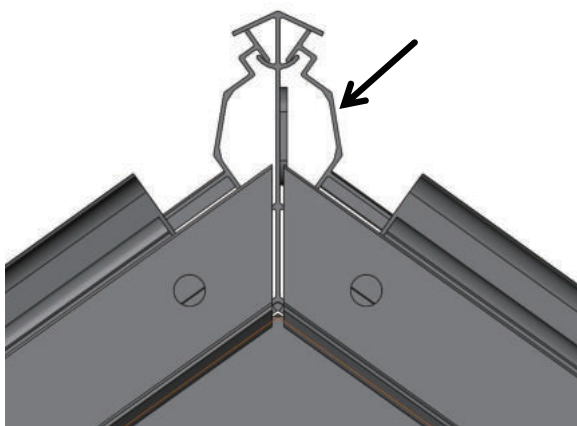
P9.6B6  
2 X



# 29

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte



# 30



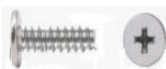
**B10.B**  
2X



**Y2**  
6X



**Z4**  
4X



**Y5**  
4X



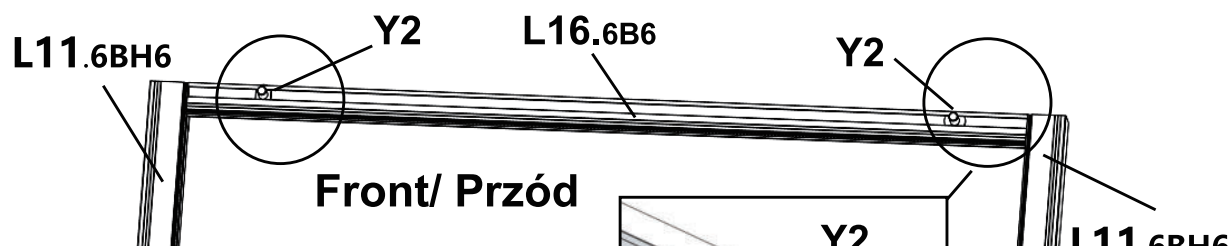
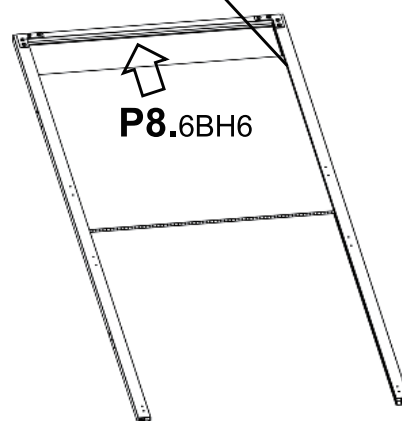
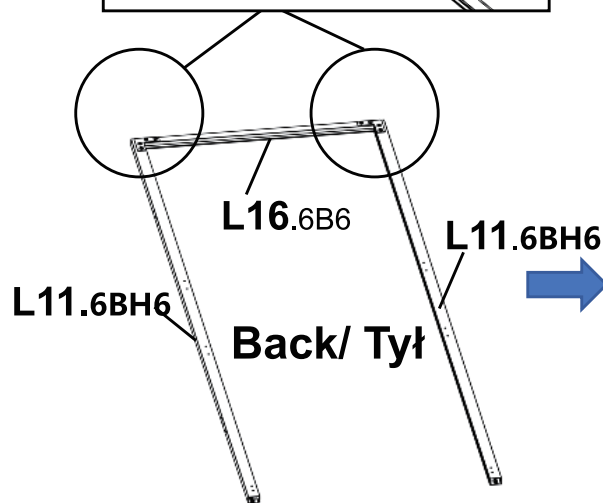
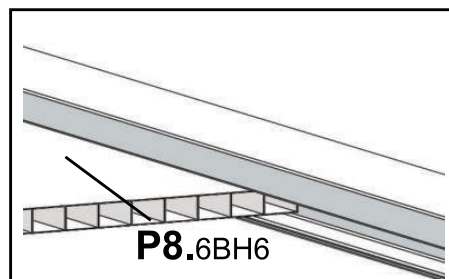
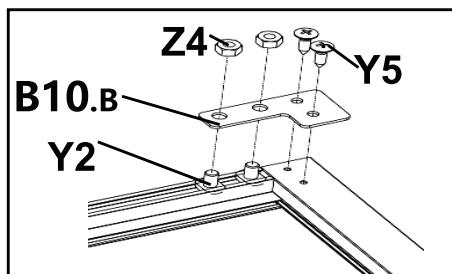
**P8.6BH6**  
1X



**L11.6BH6**  
2X

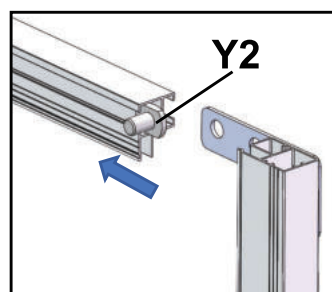


**L16.6B6**  
1X



Note: Pre-install two **Y2** in **L16.6B** for the connection of **L19.6B** later.

Anmerkung: Vorinstallieren Sie 2x **Y2** in **L16.6B** um sie später mit **L19.6B** zu verbinden



# 31



**Y1**  
8X



**Z3**  
8X



**Y5**  
8X



**P8.6BH**  
1X



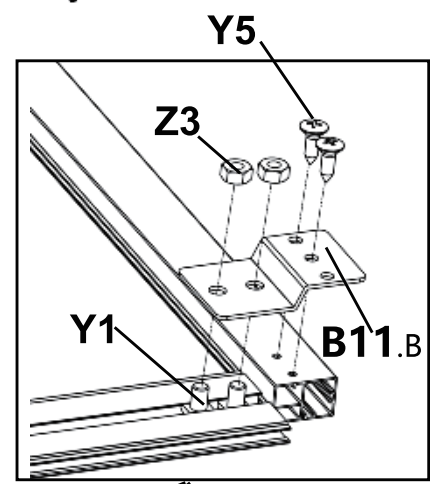
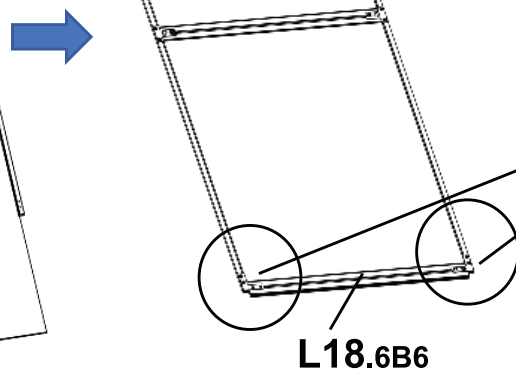
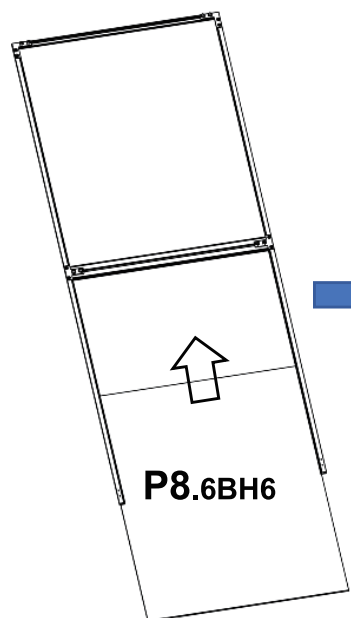
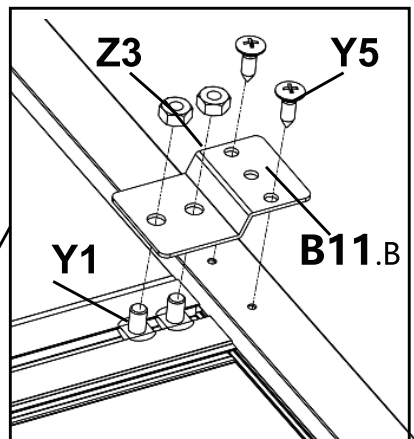
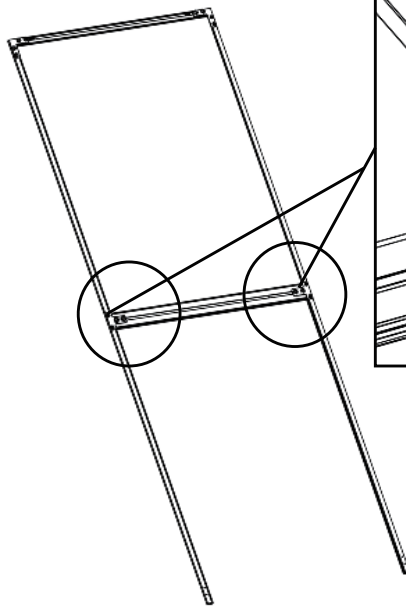
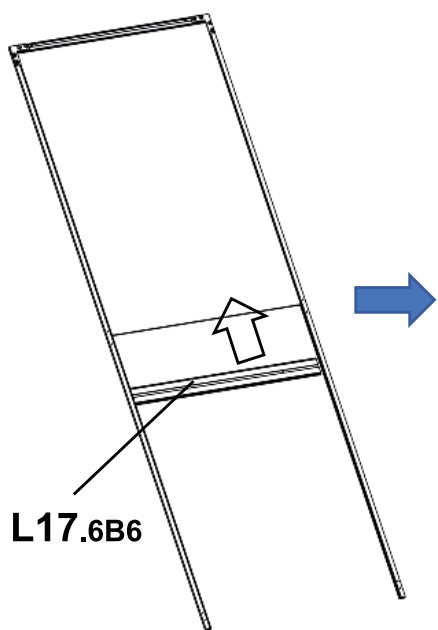
**B11.B**  
4X



**L17.6B6**  
1X



**L18.6B6**  
1X



# 32



**J4**  
2 X



**J5**  
4 X



**Z1**  
4 X



**Z2**  
4 X



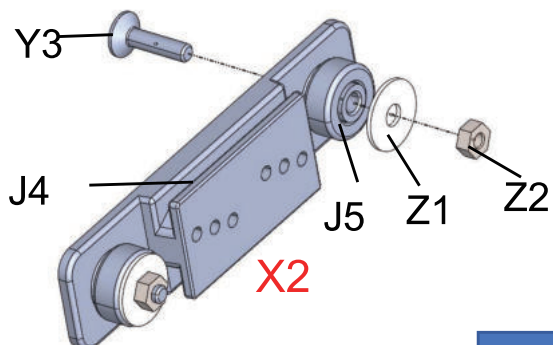
**Y3**  
5 X



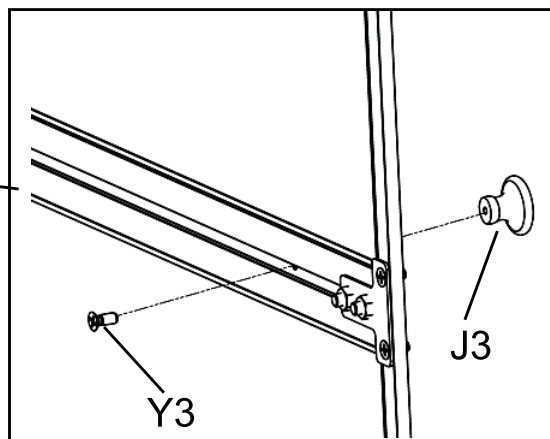
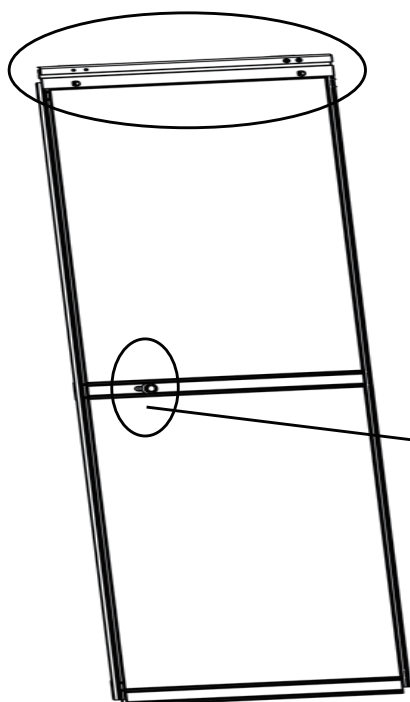
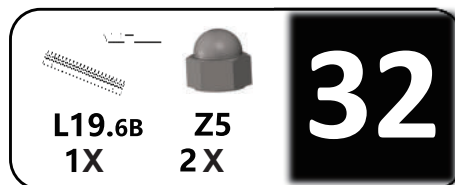
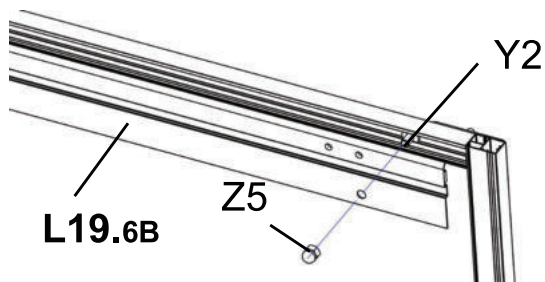
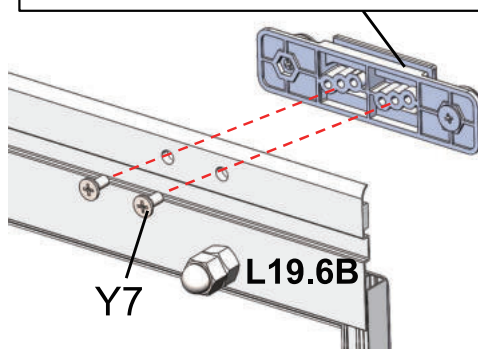
**Y7**  
4 X



**J3**  
1 X



This 3 holes are used to adjust the height of the door.  
Diese 3 Löcher sind zum verstellen der Türhöhe



# 33



Y1  
2X



Z3  
2X



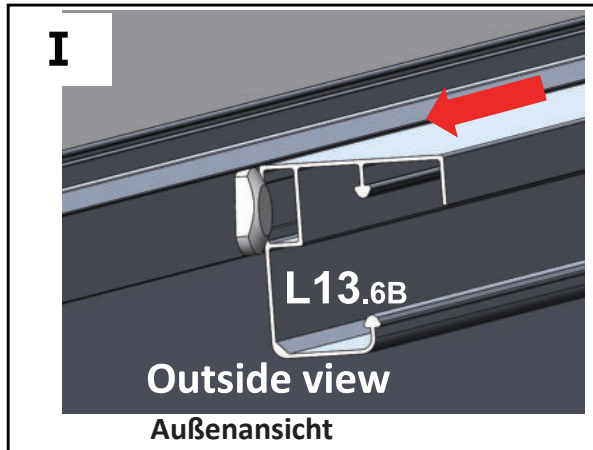
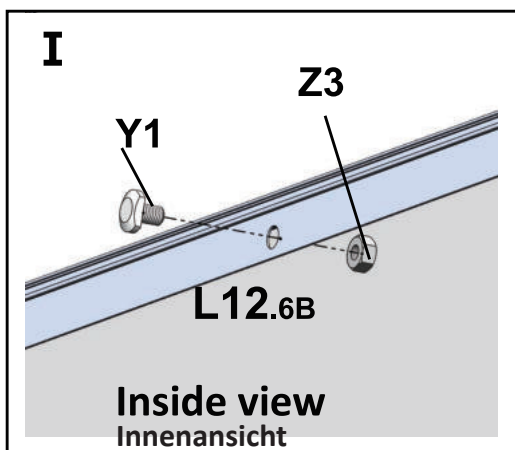
L13.6B  
1X



L14.6B  
1X

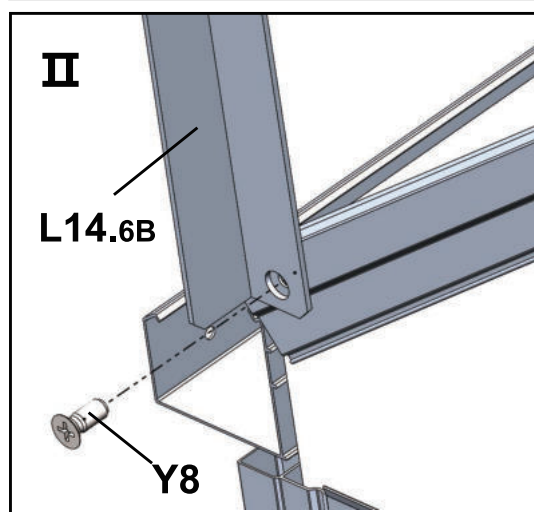
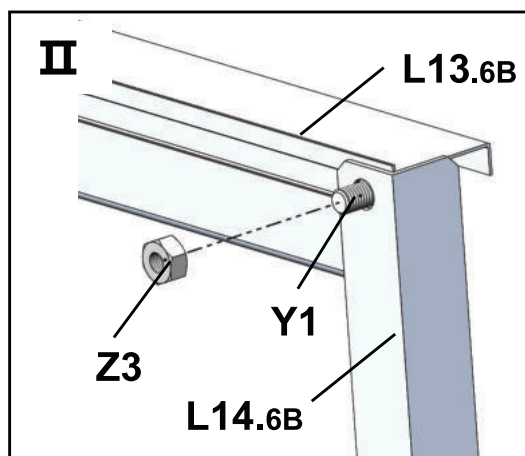
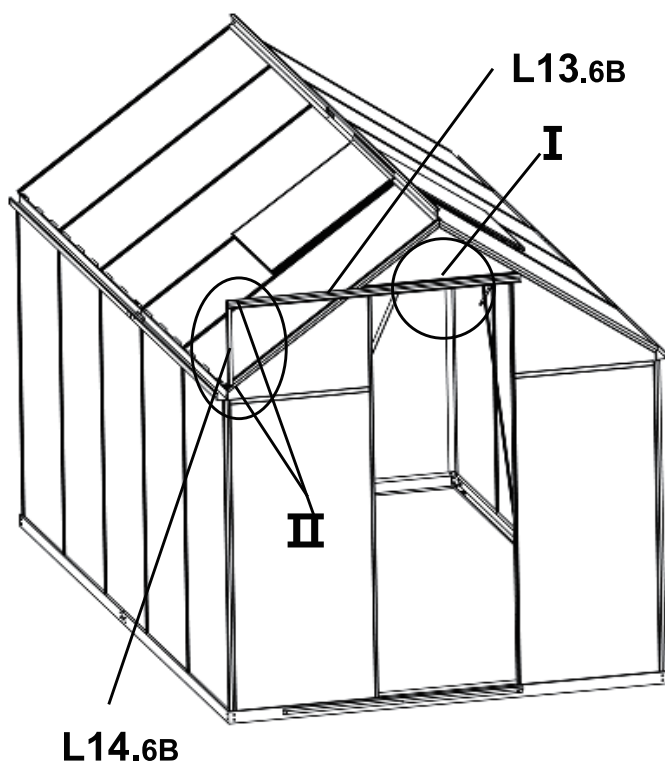


Y8  
1X



Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.6B.

Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann L13.6B





# 34

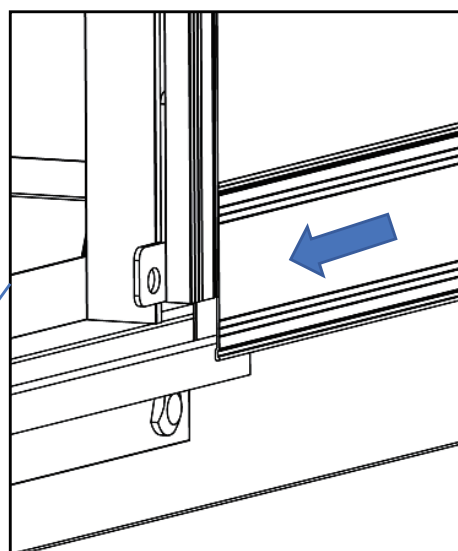
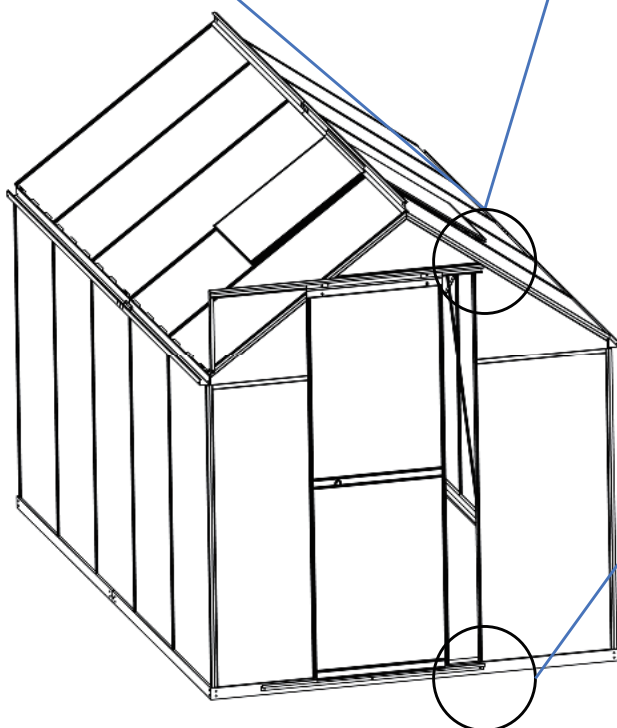
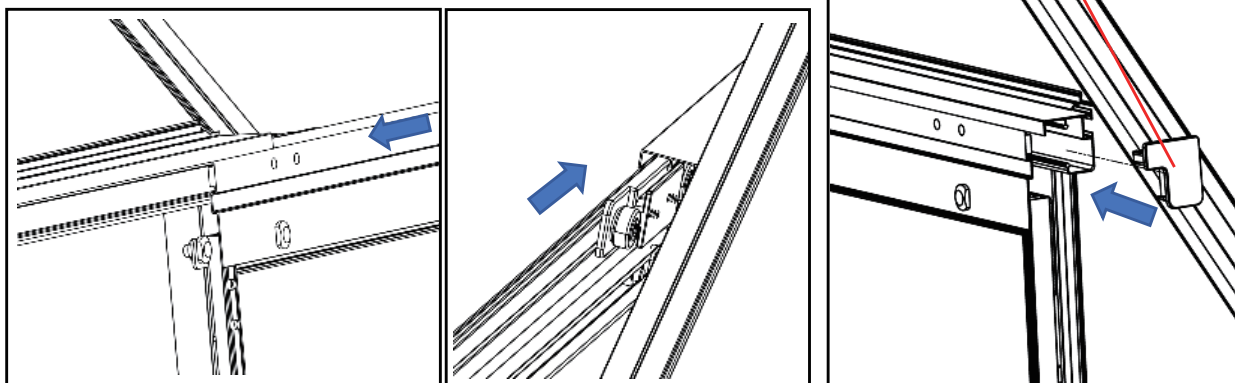


R4  
1X

Note: sliding the door into the rails. Then put in R4 to protect.

Anmerkung: Schieben Sie die Tür in die Schienen. Schließen Sie dann mit R4 ab

R4





# 35



R1  
2X



B12L.B  
2X



B12R.B  
2X



Y1  
4X



Z3  
4X



Y6  
4X



R2  
2X



R3  
2X



Y7  
8X



K1  
4X



K3  
4X



K2  
4X



B13.B  
4X



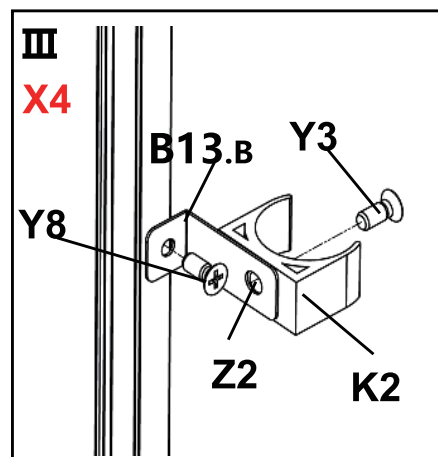
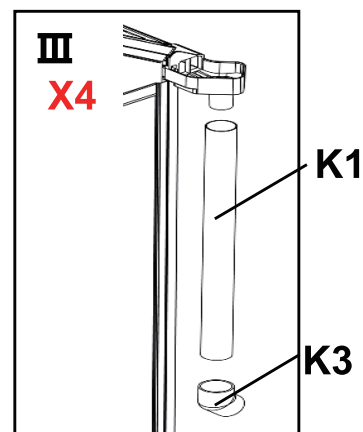
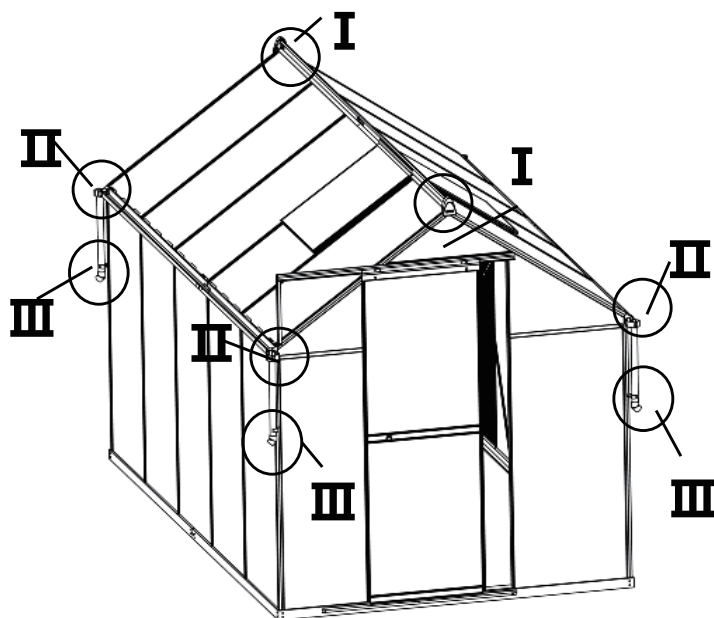
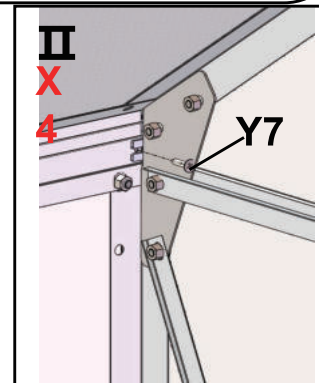
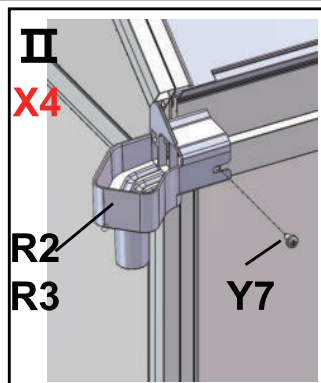
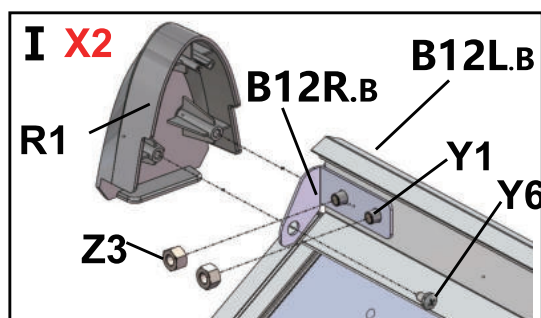
Y3  
4X



Z2  
4X



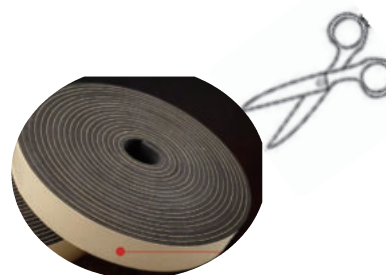
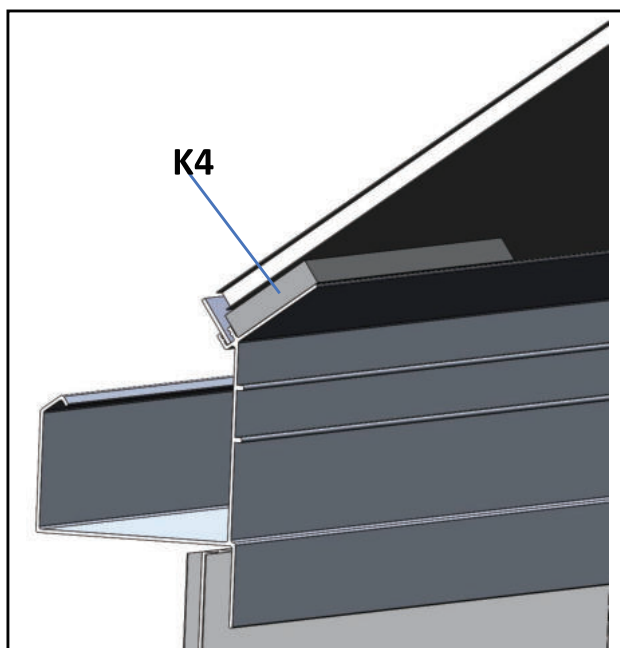
Y8  
4X



# 36



K4



Note: Use sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das Dichtungsband auf der Innenseite der Plastikpaneele und des Aluminiumrahmens

