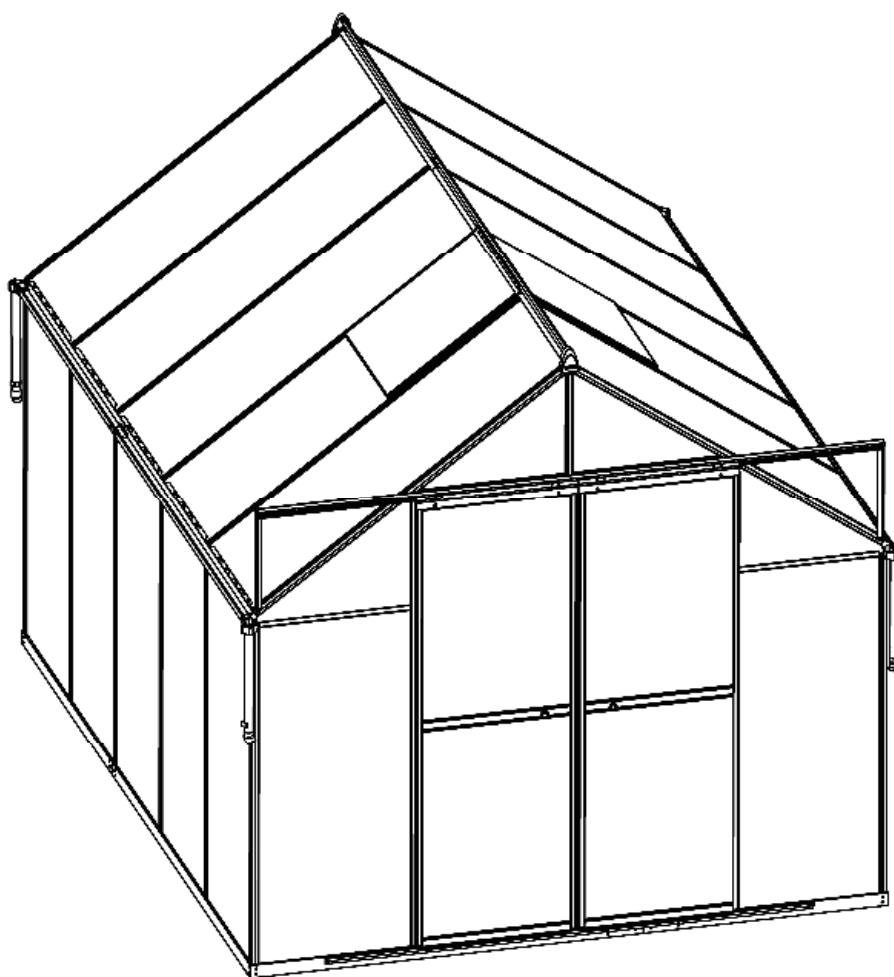


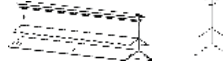
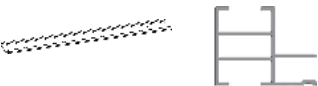
Montageanleitung/Assembly Instruction

Art. Nr./Item No. 81153

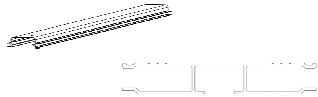
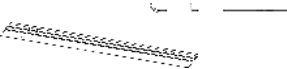
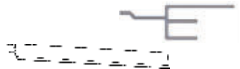
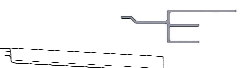
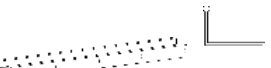
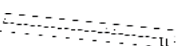
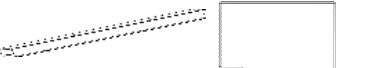
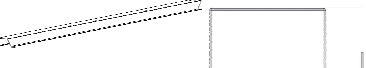
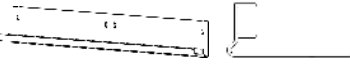
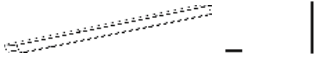
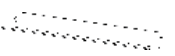
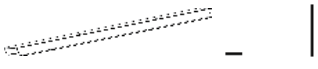
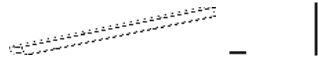
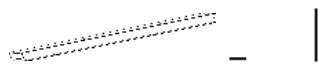
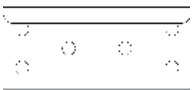
DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.
EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY



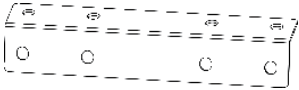
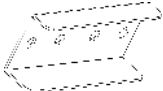
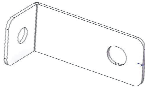
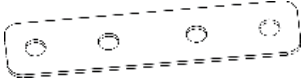
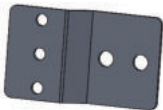
Teil/Part 1

code		Qty	code		Qty
L1.8B6		4	L9.810B		1
L2R.8B6		1	L10.810B		1
L2L.8B6		1	L11.8B6		4
L3L.8B6		1	L12.8B		1
L3R.8B6		1	L13.80B		2
L4.8B6		8	L14L.8B 6		1
L5L.8B6		1	L14R.8B 6		1
L5R.8B6		1	L15.8B6		2
L6.8B6		8	L16.8B6		4
L7.810B		2	L17.8B6		2
L8.810B		2	L18.8B6		2

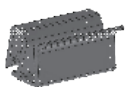
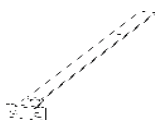
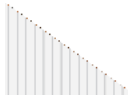
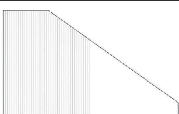
Teil/Part 2

code		Qty	code		Qty
L19.8B6		2	L29.8B		2
L20.8B		2	L30.8B		4
L21L.8B 6		2	L31.8B		4
L21R.8B 6		2	L32.8B		1
L22.8B6		2	1.8B		1
L23.8B6		2	2.8B		1
L24.8B6		2	3.8B		1
L25.8B		2	4.8B		1
L26.8B6		1	5.80B		2
L27.8B6		1	6.80B		2
L28.8B		2	B1.B		3

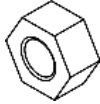
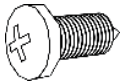
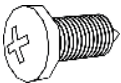
Teil/Part 3

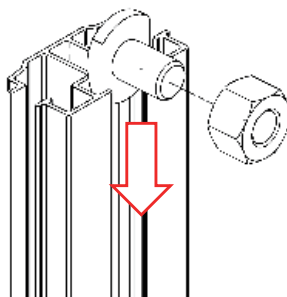
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B2.B		4	B12L.B		2
B3.B		1	B12R.B		2
B4.B		2	B13.B		4
B5.B		3	B14.B		2
B6.B		4	B15R.8B		1
B7R.B		2	B15L.8B		1
B7L.B		2	T1		2
B8.B		2	T2		4
B9.B		1	8.8B		2
B10.B		4	9.84B		2
B11.B		8	10.8B		2

Teil/Part 4

code		Qty	code		Qty
R1		2	P9.8B6		2
R2		2	P10.8B6		2
R3		2	P11.8B6		4
R7		26	J1		2
P1.8B6		2	J2		2
P2.8B6		10	J3		2
P3.8B6		8	J4		4
P4.8B6		2	J5		8
P5.8B6		2	Y1		260
P6.8B6		2	Y2		12
P7.8B6		2	Y3		14
P8.8B6		4	Y4		4

Teil/Part 5

code		Qty	code		Qty
Y5		24	Z4		8
Y6	ST4.2X9.5 	12	Z5		4
Y7	ST4.8X10 	28	K1		4
Y8		6	K2		4
Z1		8	K3		4
Z2		12	K4		2
Z3		260			



Attention:

**Screws are not tightened first to facilitate adjustment.
It should be tightened at final step.**

Anmerkung:

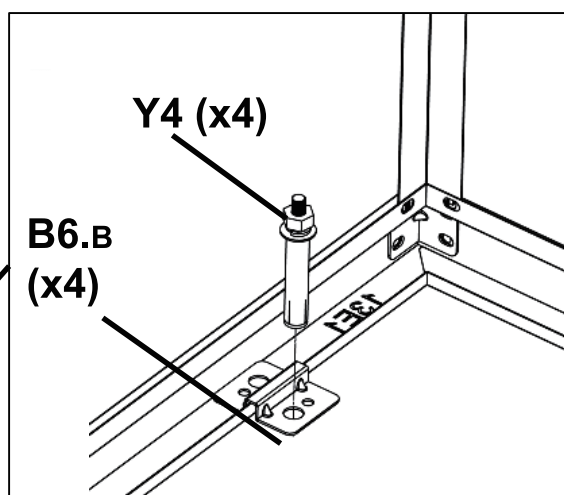
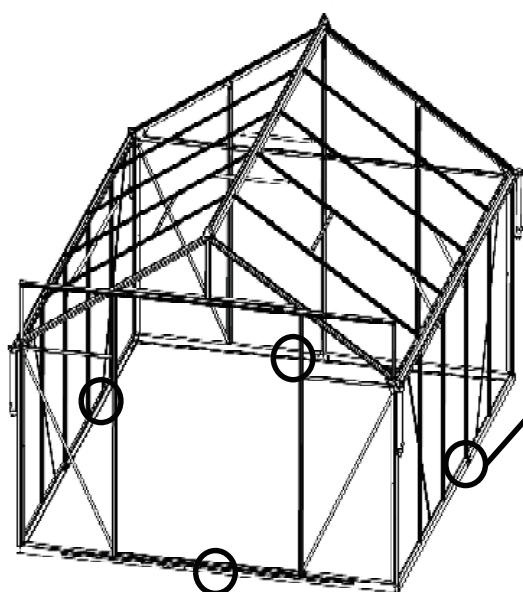
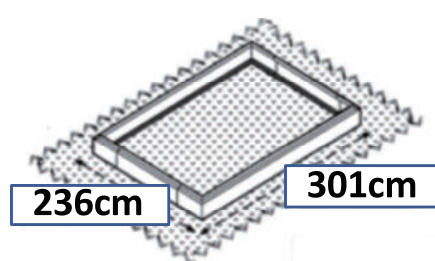
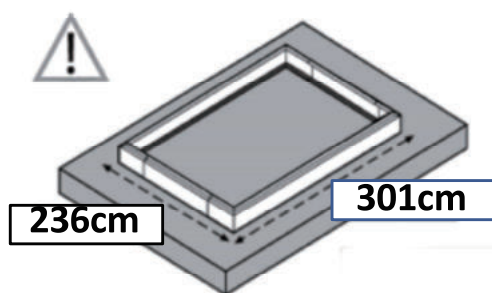
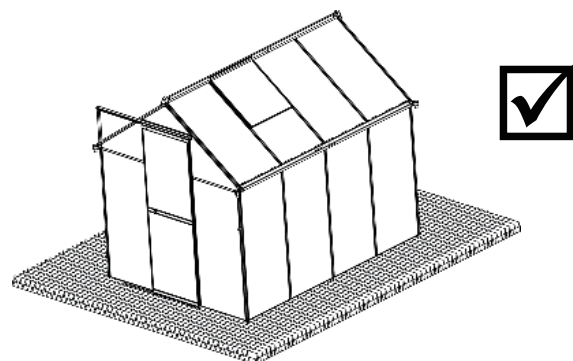
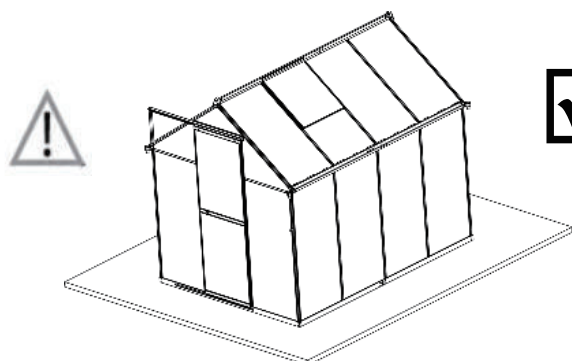
Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest

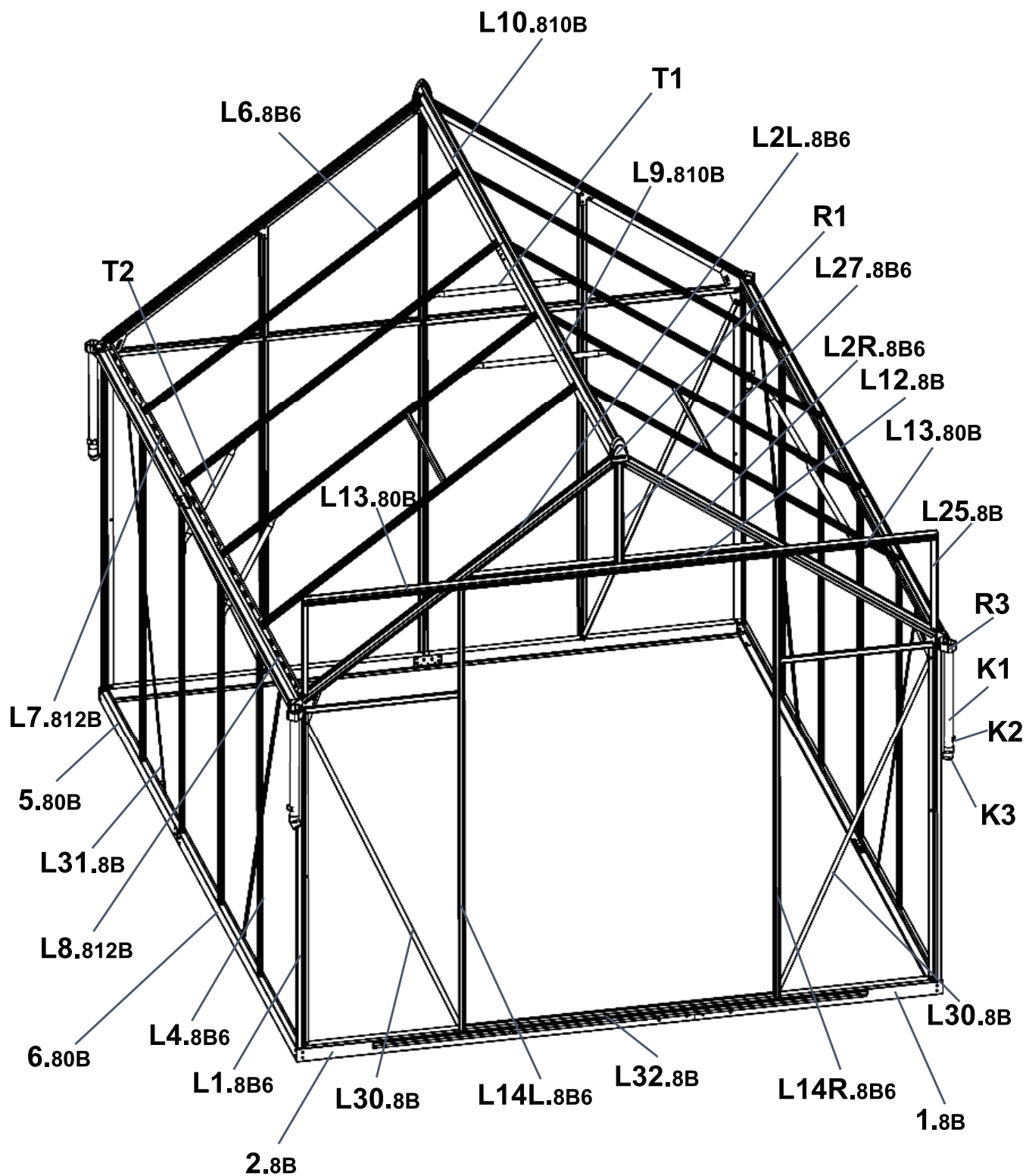
Base Installation:

The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

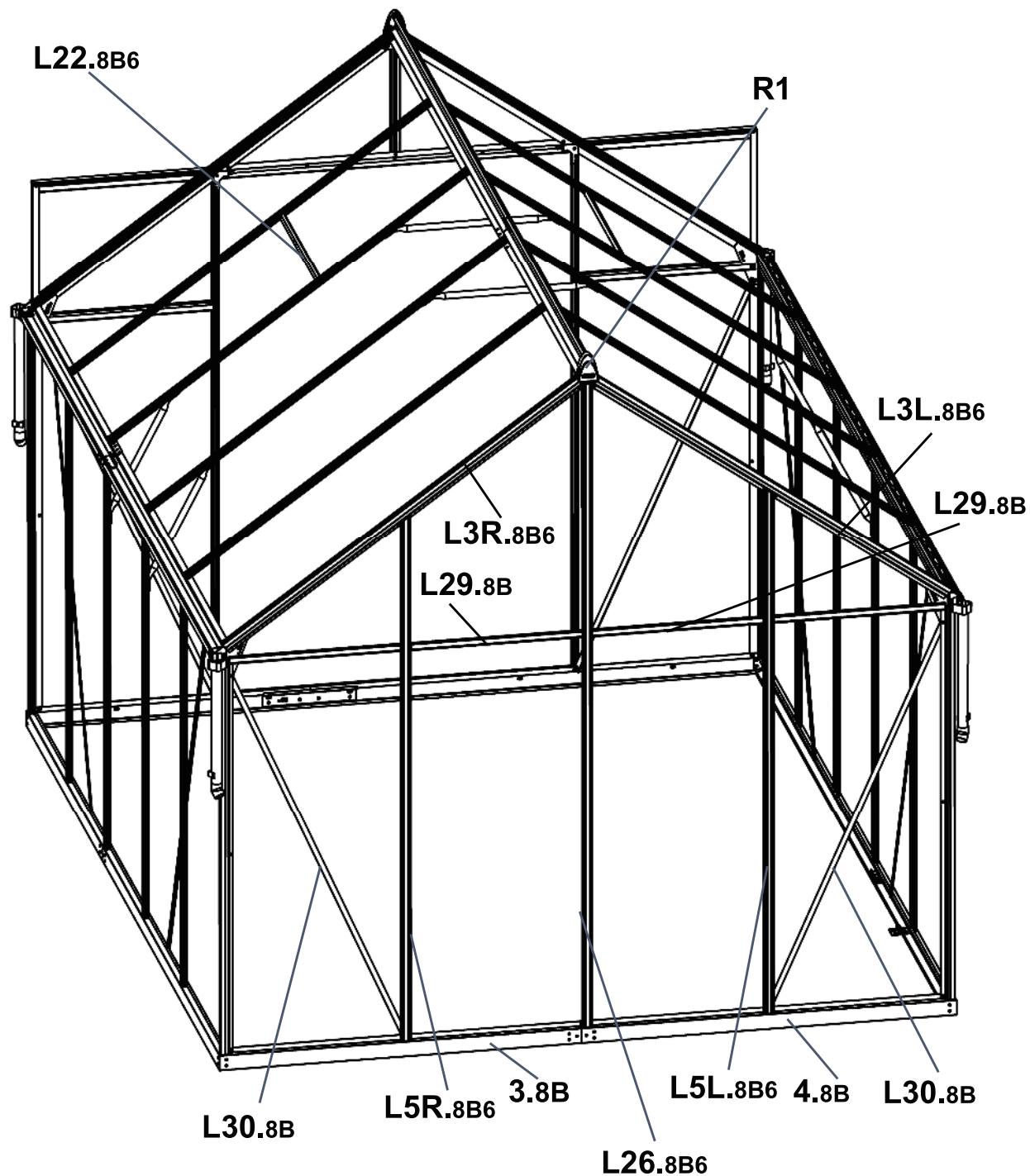
Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden





Front



Back

Rückseite

1

1.8B
1X

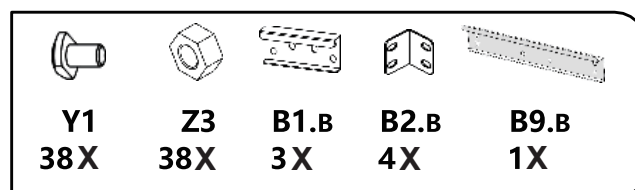
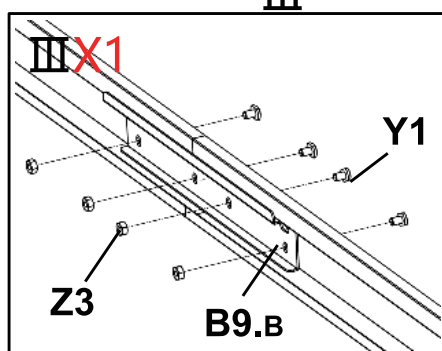
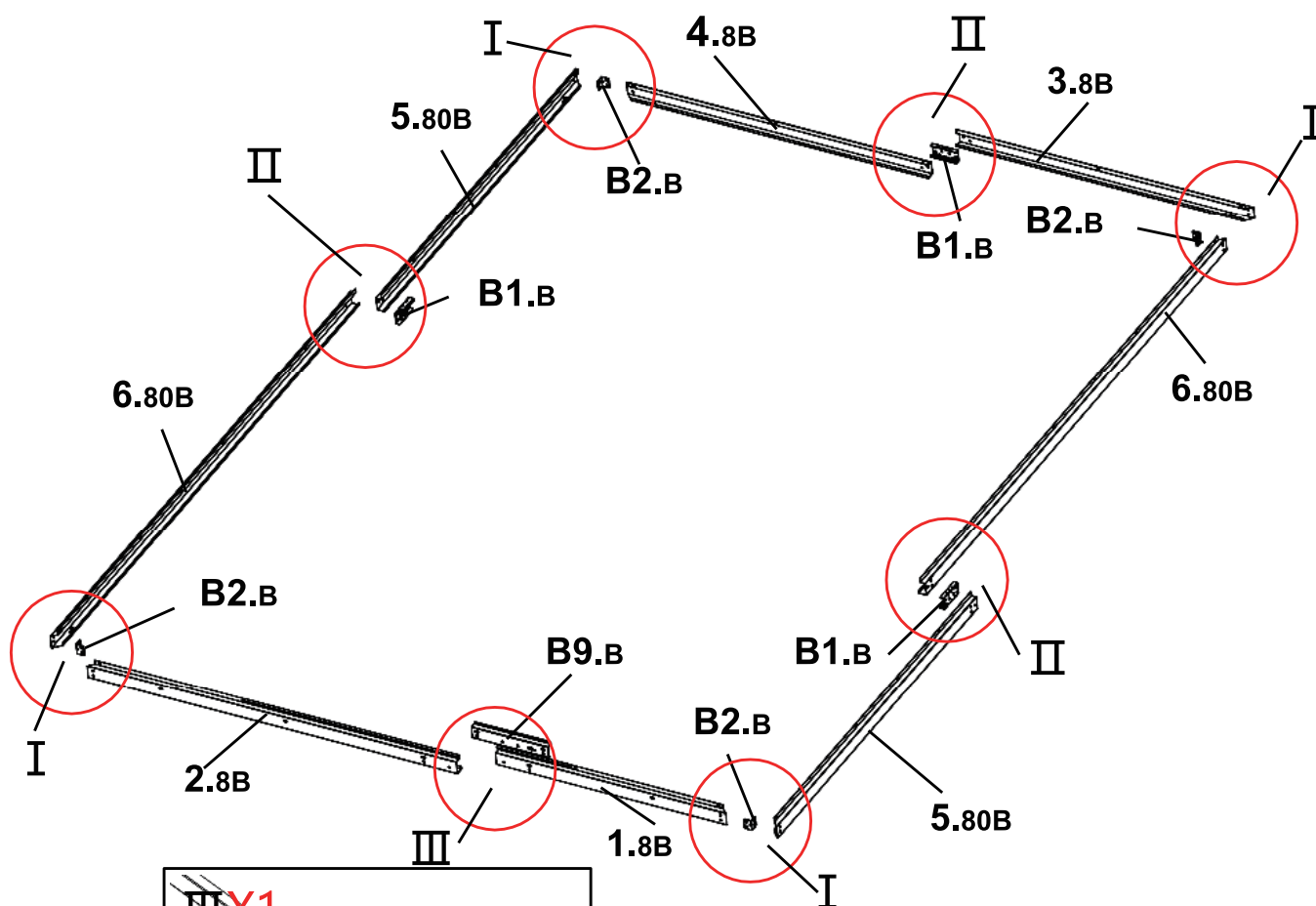
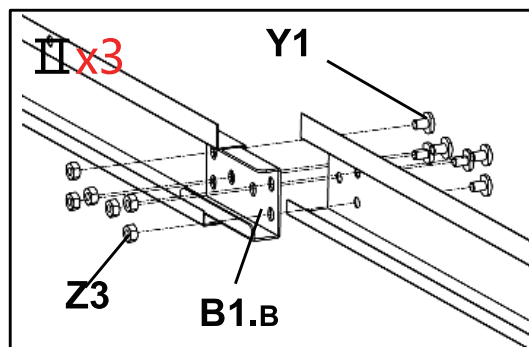
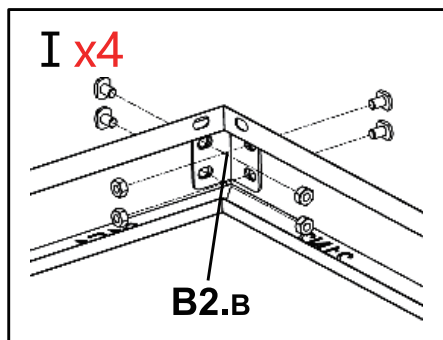
2.8B
1X

4.8B
1X

3.8B
1X

5.80B
2X

6.80B
2X



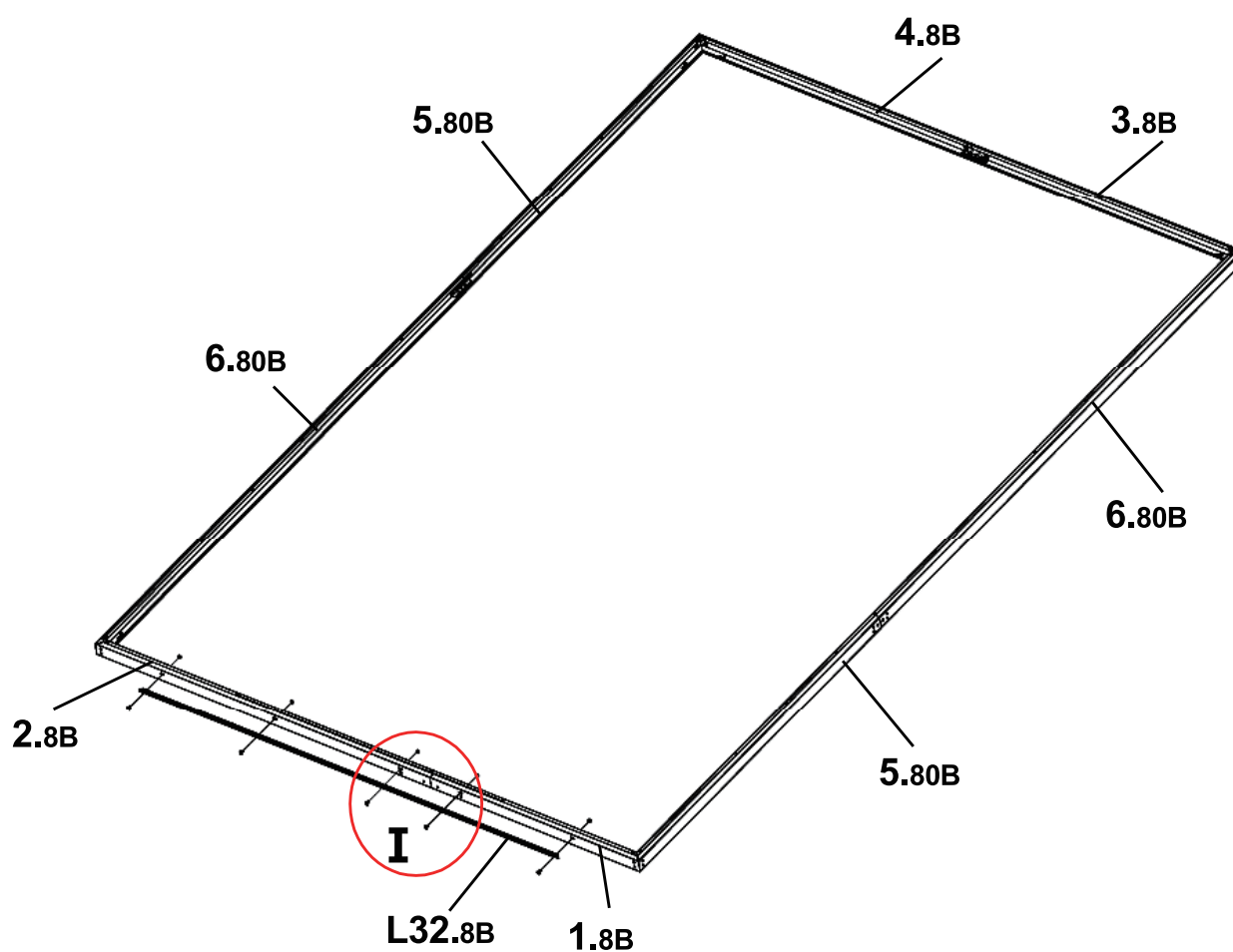
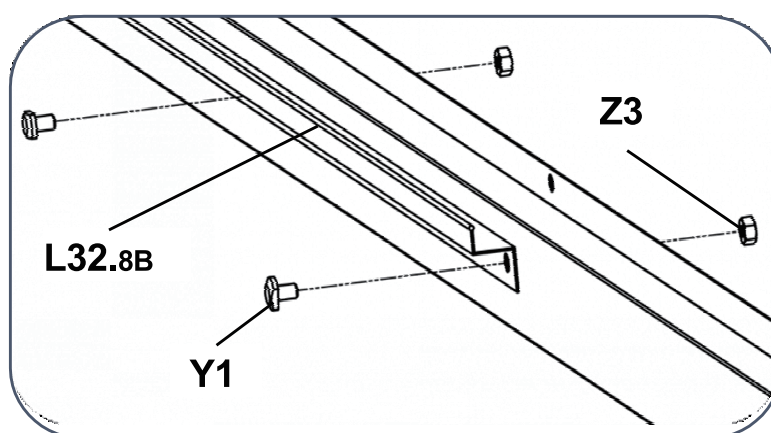
2

L32.8B
1X

Y1
5X

Z3
5X

I



3



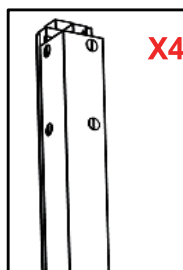
L1.8B6
4X



Y1
8X

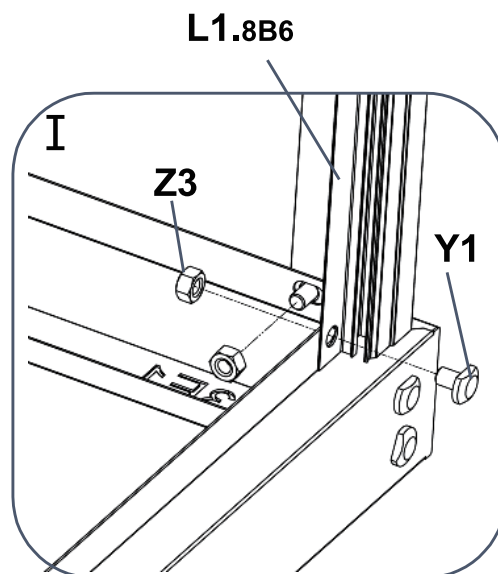
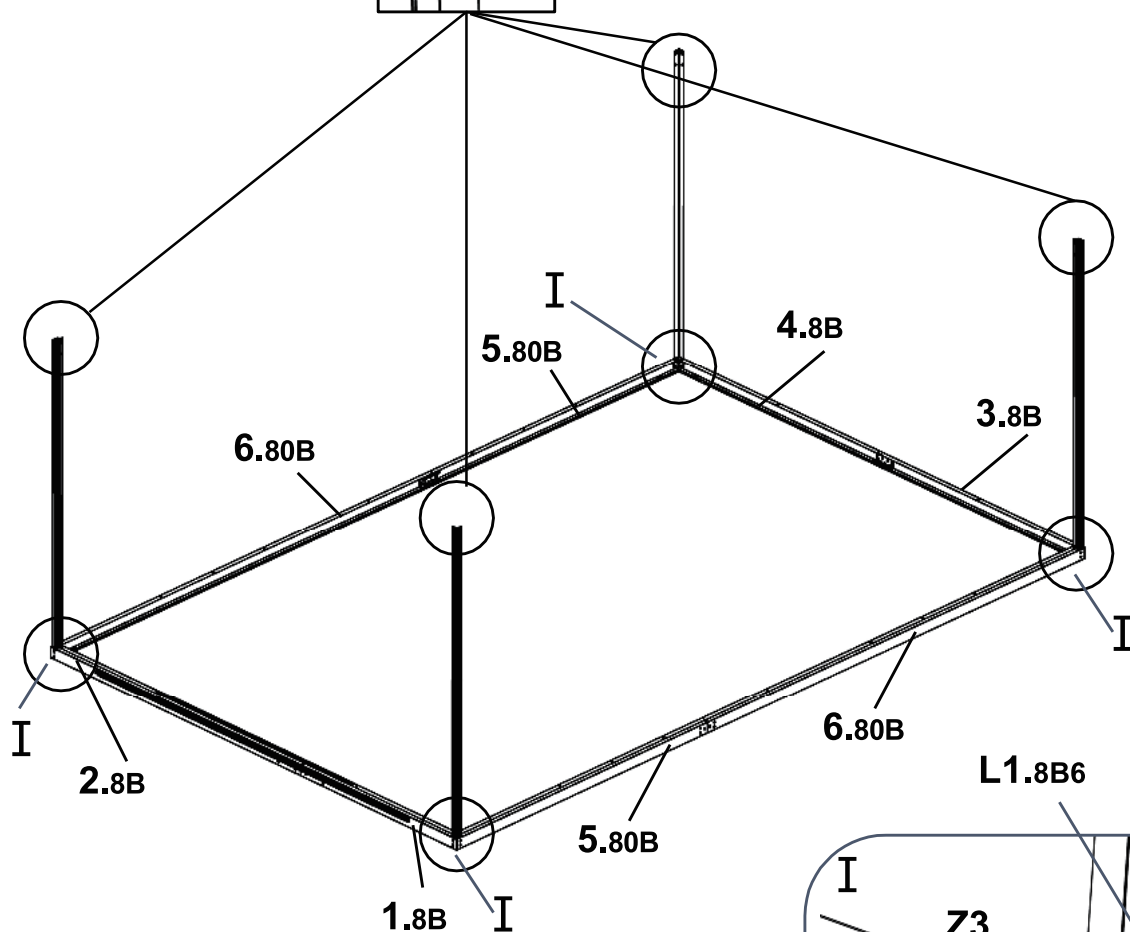


Z3
8X



Attention: When assemble **L1.8B6**, the end with two holes is on top.

Achtung: Wenn Sie L1.8B6 montieren, achten Sie darauf das das Ende mit 2 Löchern oben ist



4



L26.8B6
1X



Y1
6X



Z3
6X



L5L.8B6
1X



L5R.8B6
1X

Back

Rückseite

L26.8B6

L5L.8B6

L5R.8B6

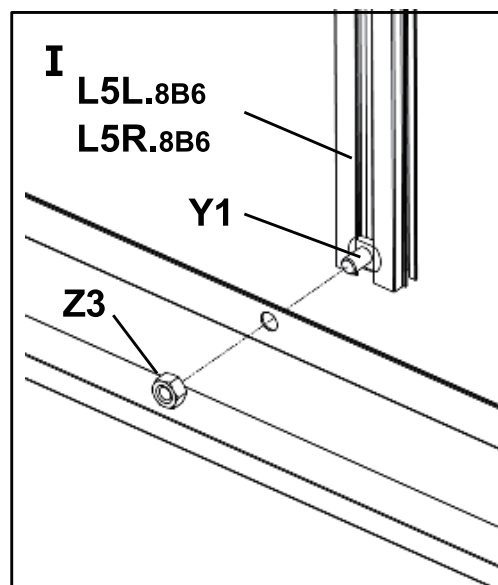
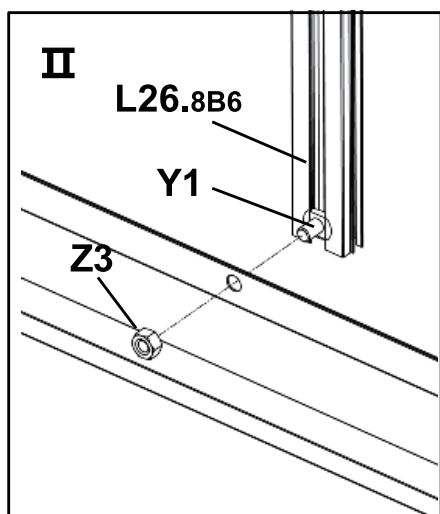
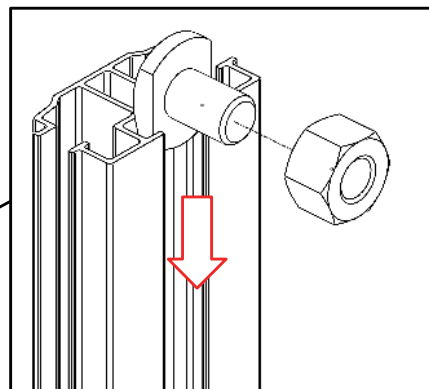
I

II

I

2.8B

1.8B



5



B7R.B
1X



B7L.B
1X



L29.8B
2X



L30.8B
2X



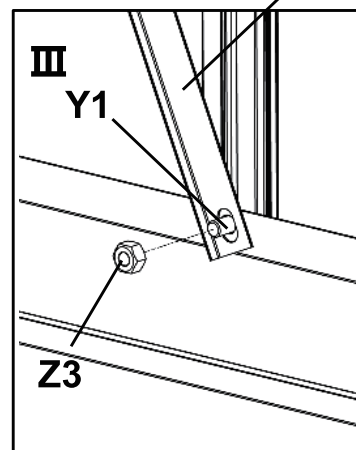
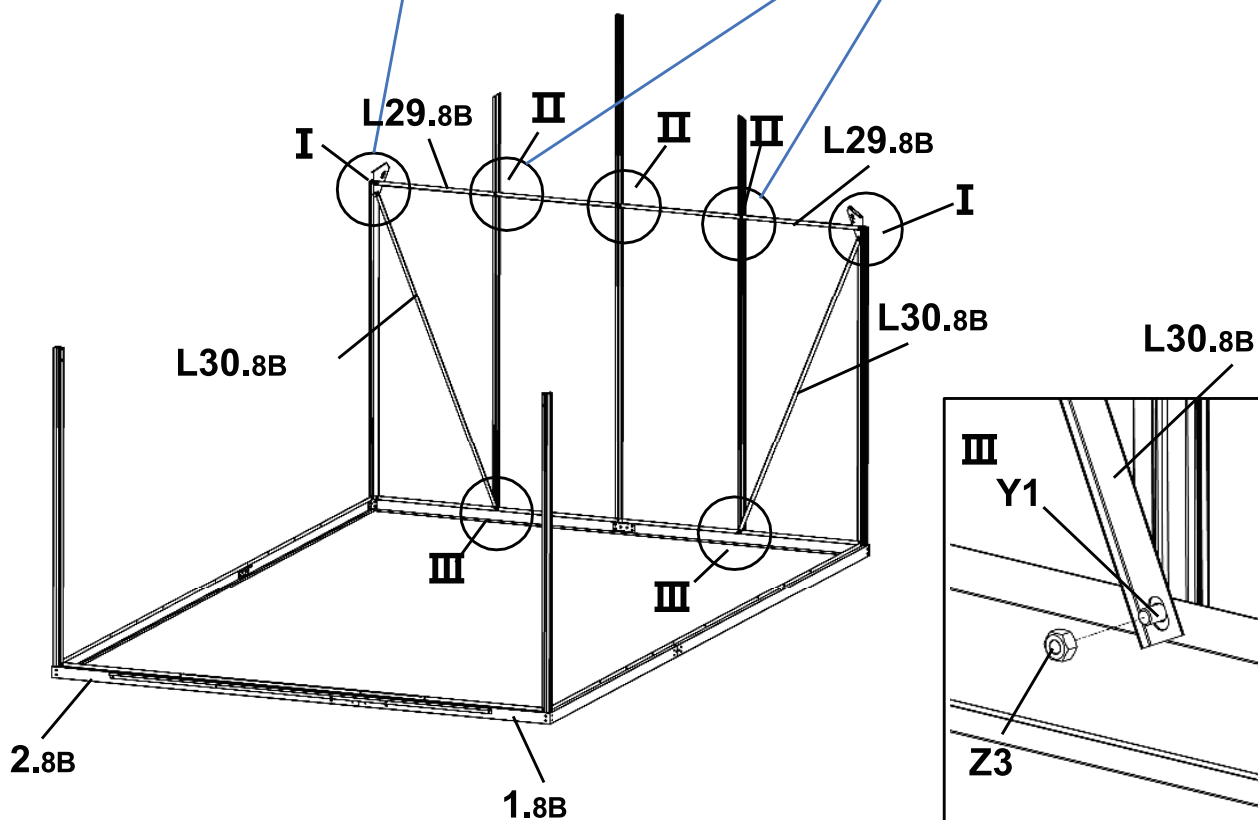
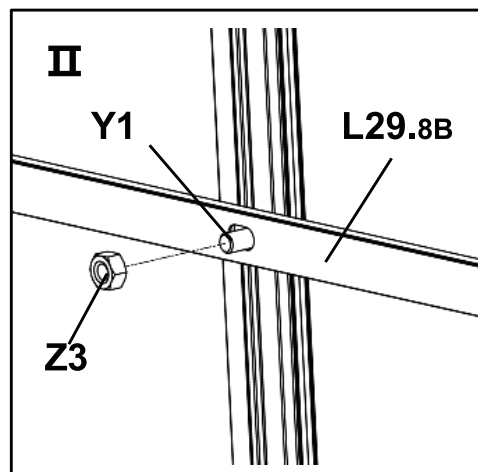
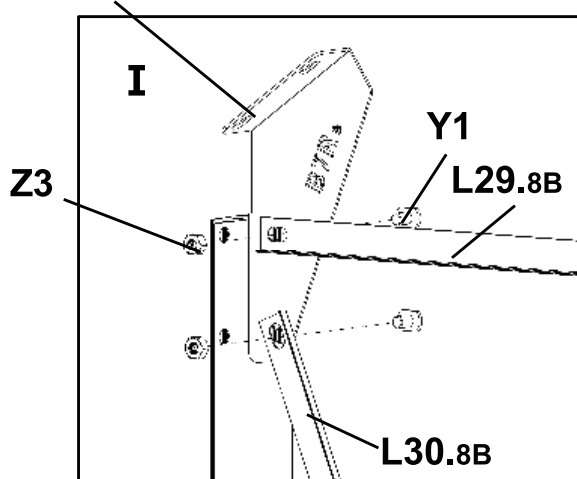
Y1
4X



Z3
4X

B7R.B

B7L.B



6



L31.8B
4X



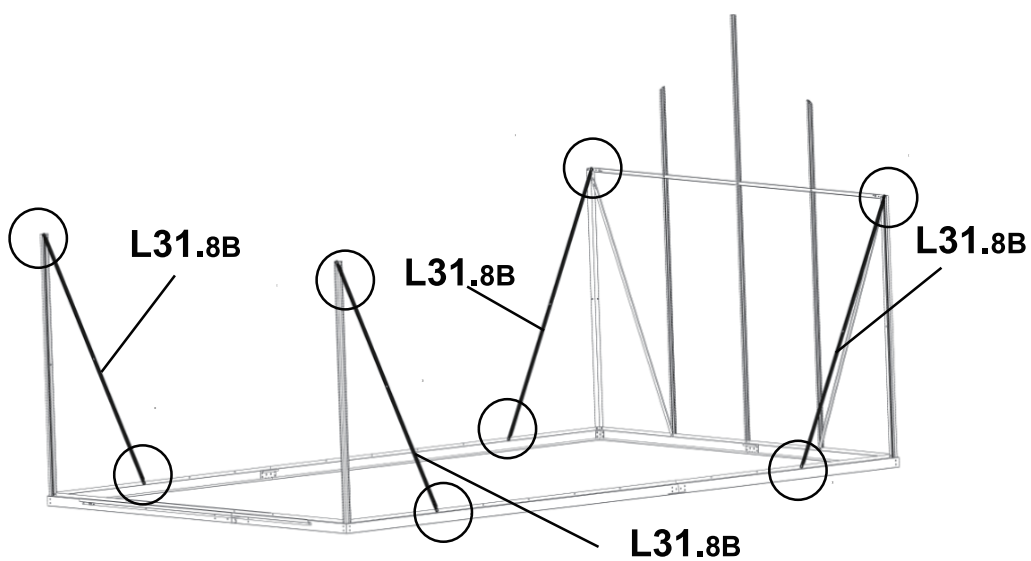
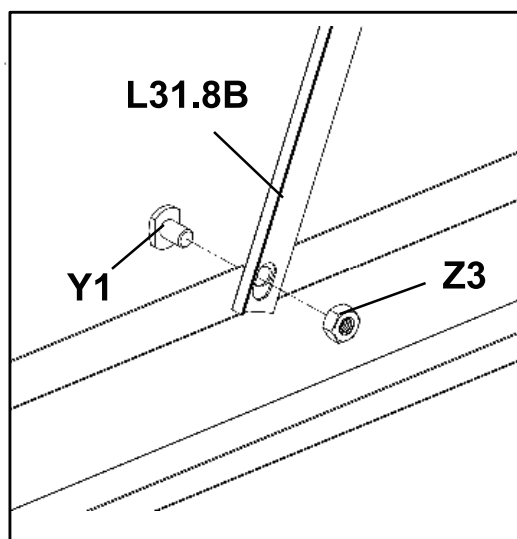
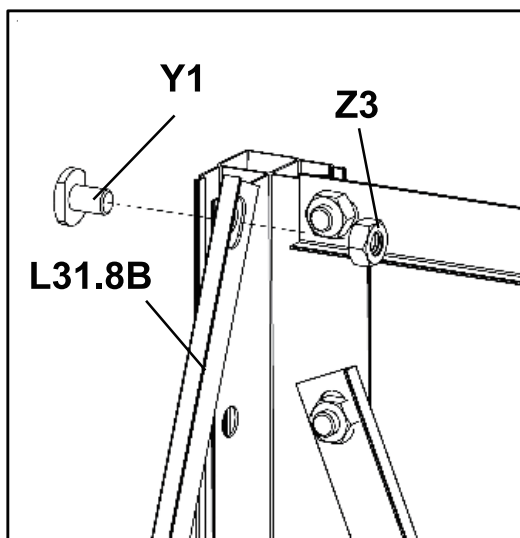
Y1
8X



Z3
8X

Install the temporary support rods **L31.8B**

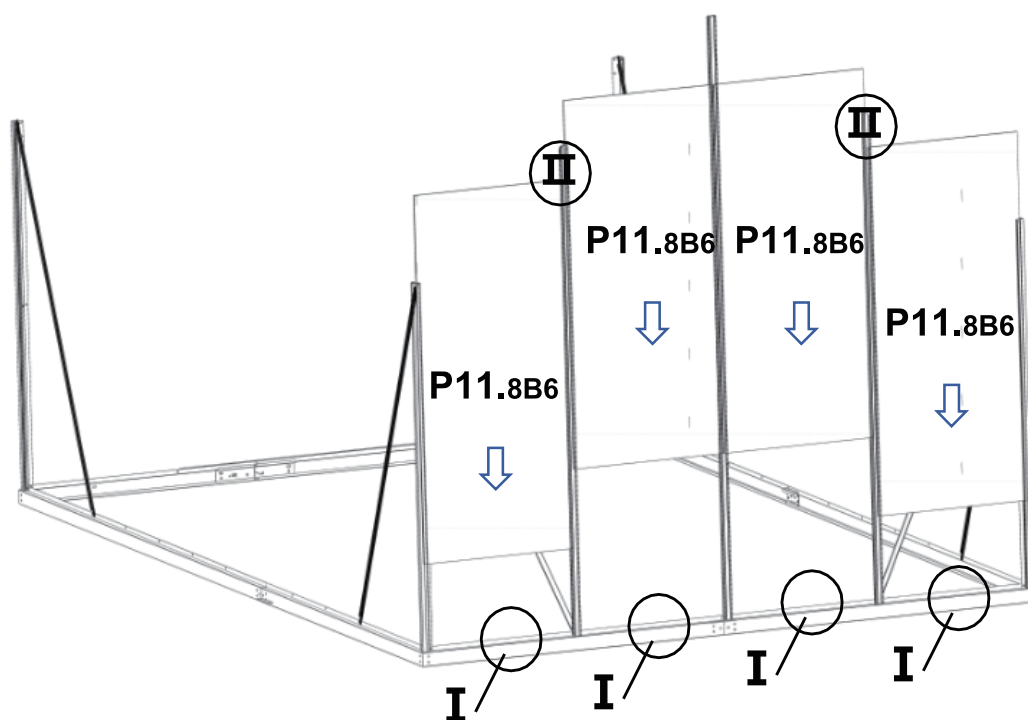
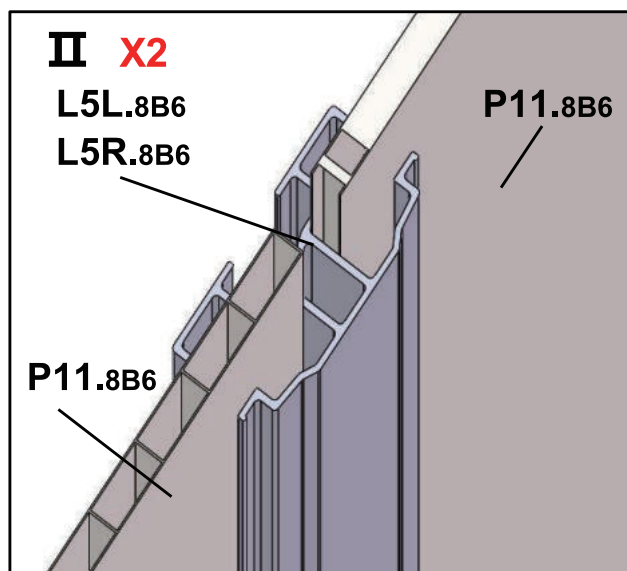
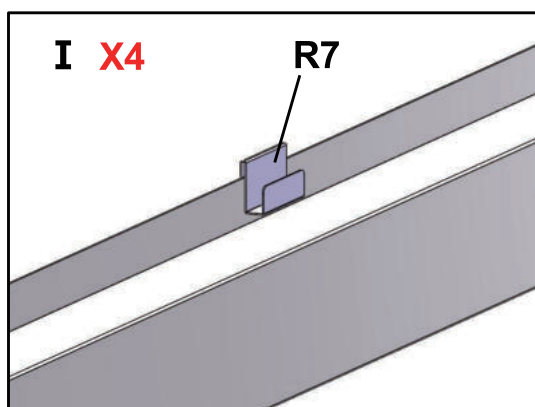
Installieren Sie die temporären Stützstangen **L31.8B**



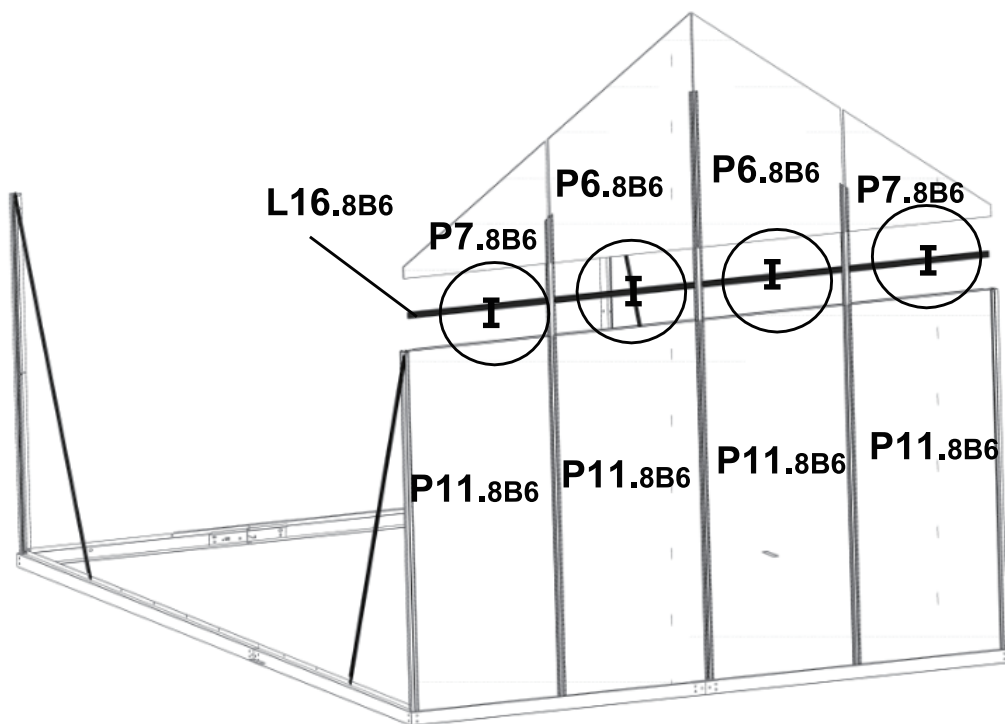
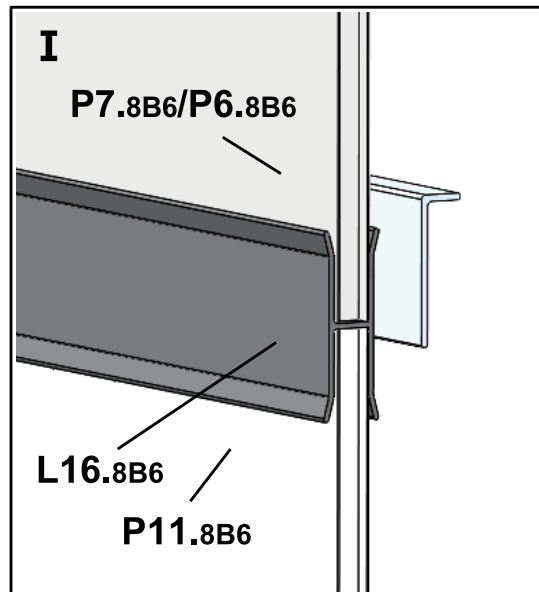
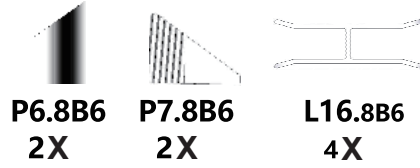
7

P11.8B6
4X

R7
4X



8



9

L3L.8B6
1X

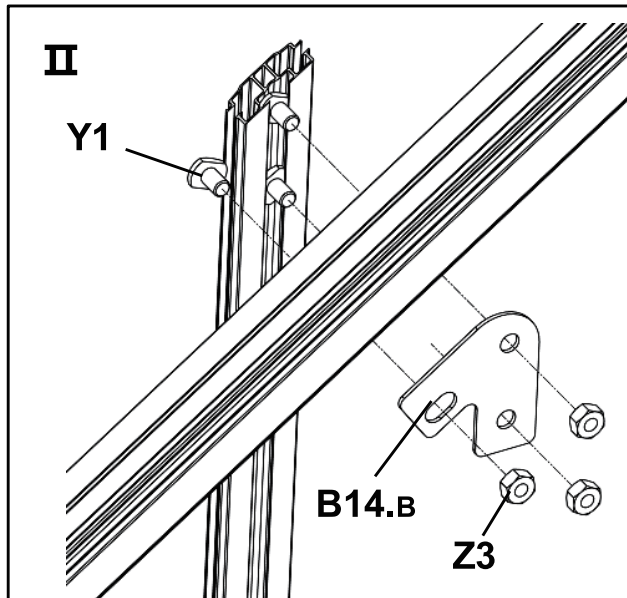
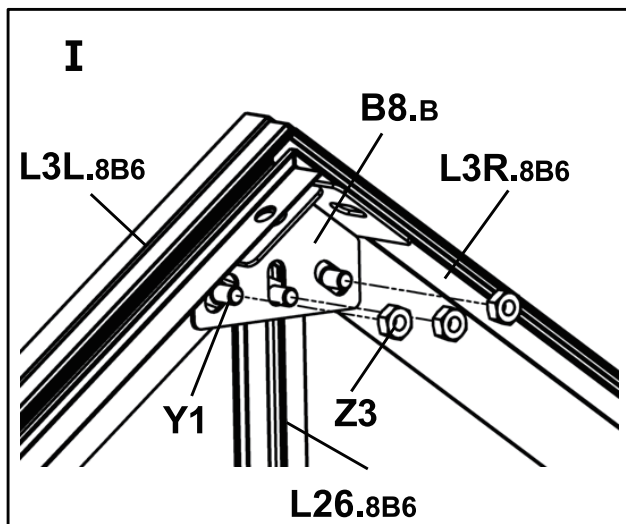
L3R.8B6
1X

Y1
11X

Z3
11X

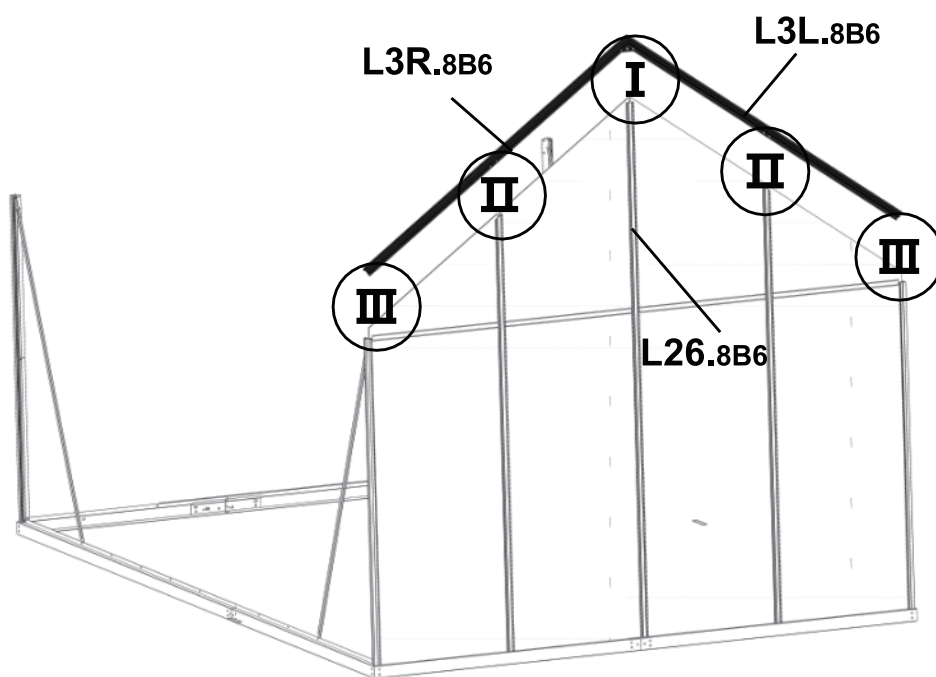
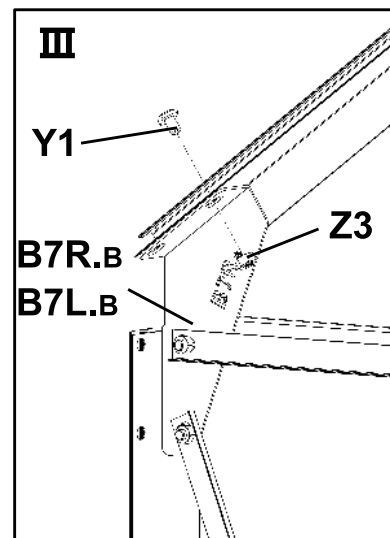
B8.B
1X

B14.B
2X



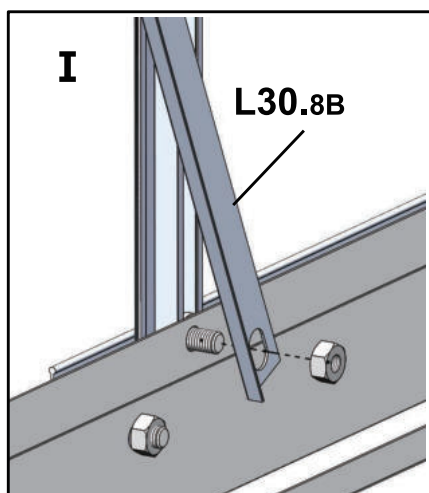
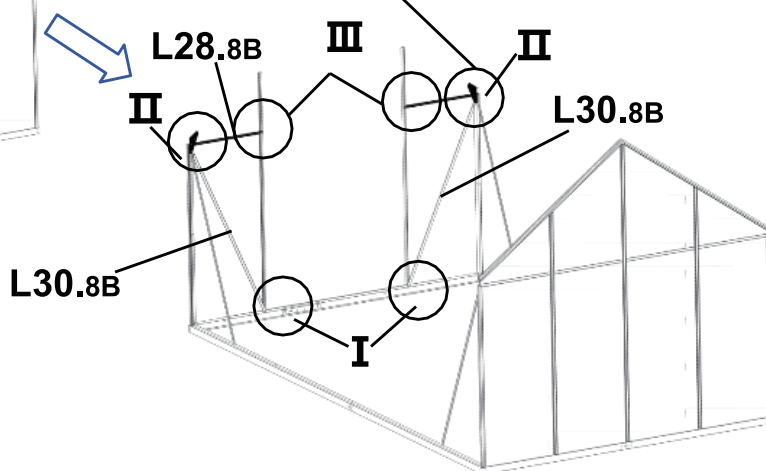
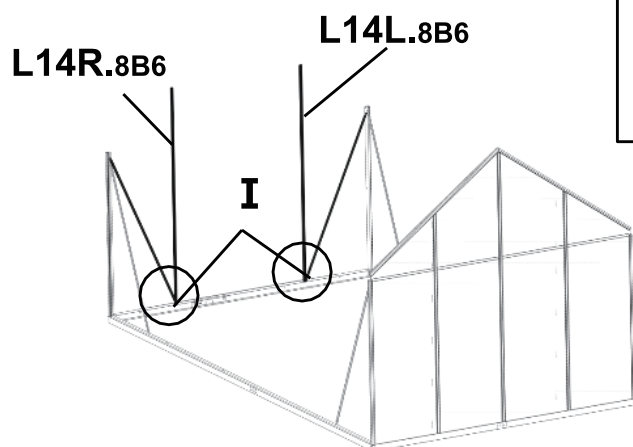
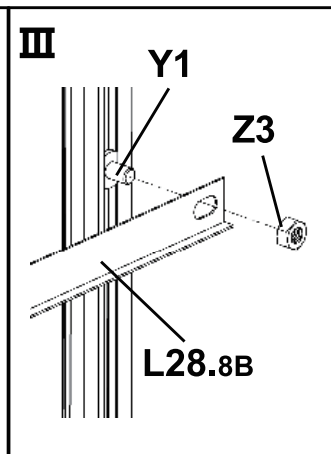
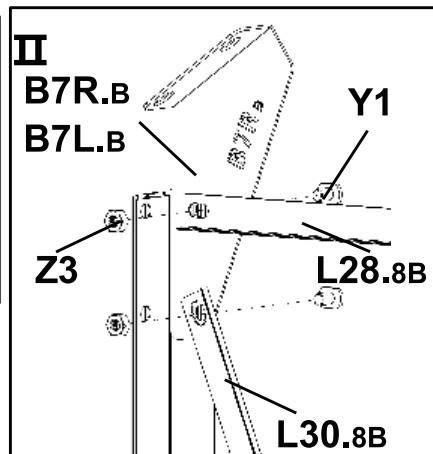
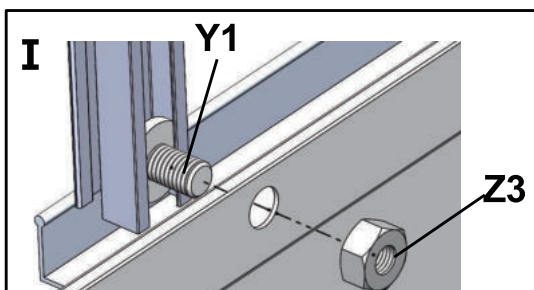
Note: Connect L3R.8B6 & L3L.8B6 with B8.B first, then with L26.8B6.

Anmerkung: Verbinden Sie erst L3R.8B6 & L3L.8B6 mit B8.B und dann mit L26.8B6

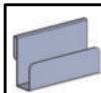


10

							
L28.8B	L30.8B	Y1	Z3	B7R.B	B7L.B	L14L.8B6	L14R.8B6
2X	2X	8X	8X	1X	1X	1X	1X



11



R7
2X



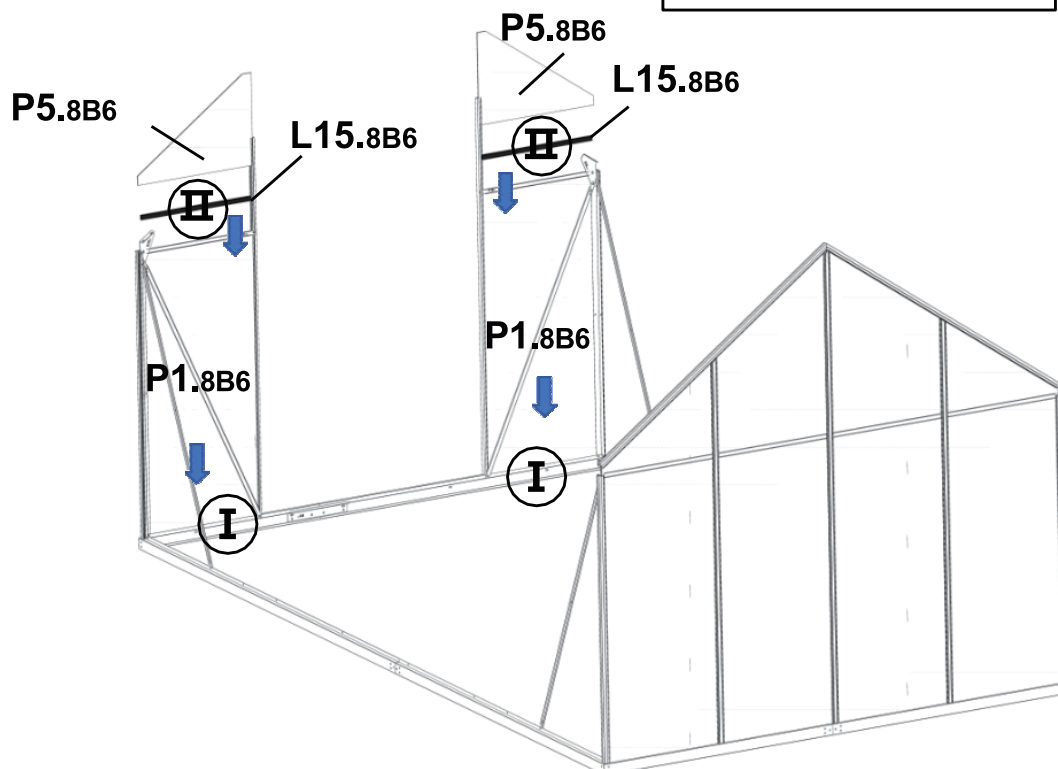
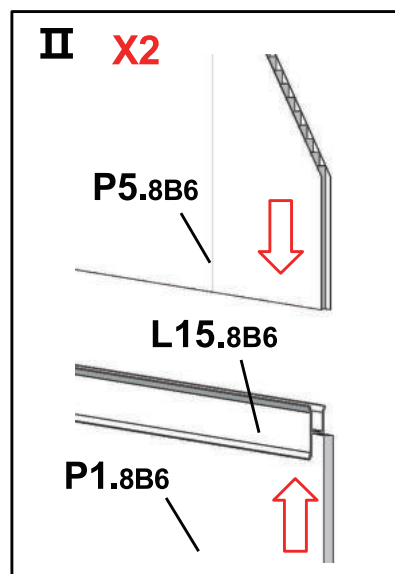
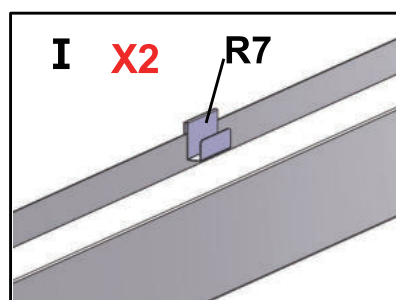
P1.8B6
2X



P5.8B6
2X



L15.8B6
2X



12



B15R.8B
1X



B15L.8B
1X



L12.8B
1X



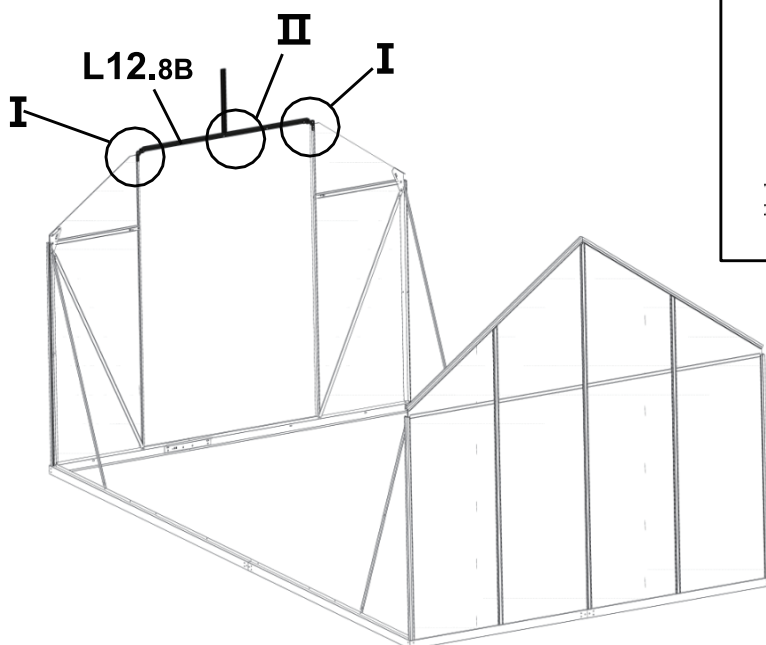
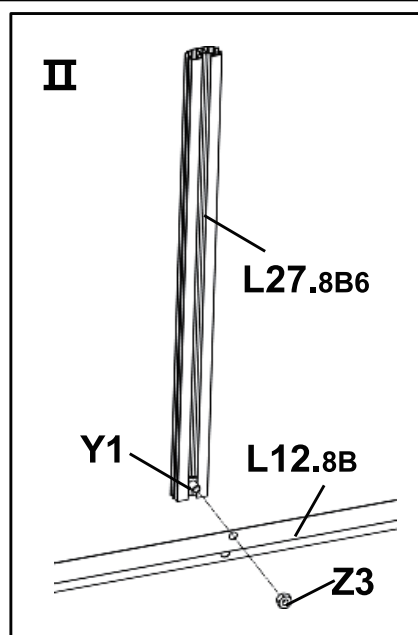
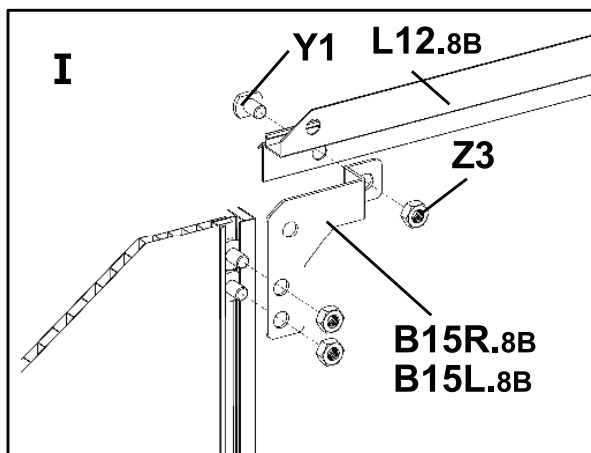
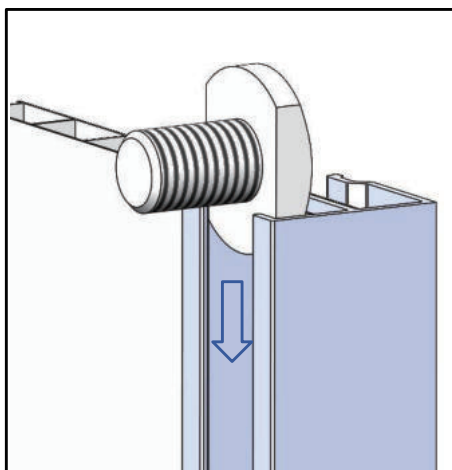
Y1
7X



Z3
7X



L27.8B6
1X



13

L2L.8B6
1X

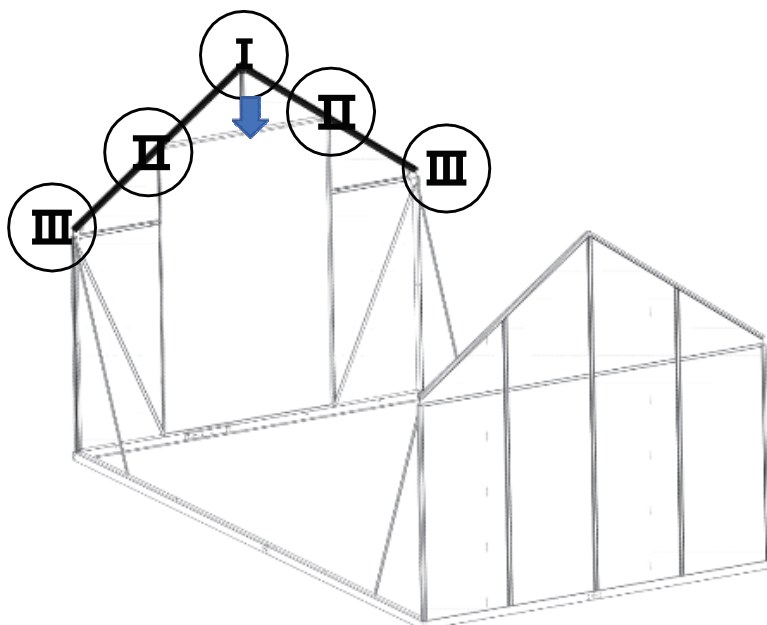
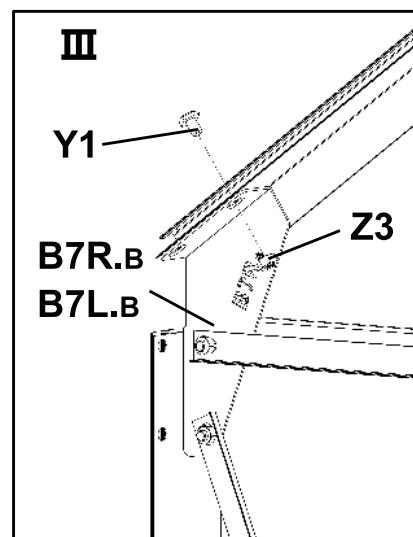
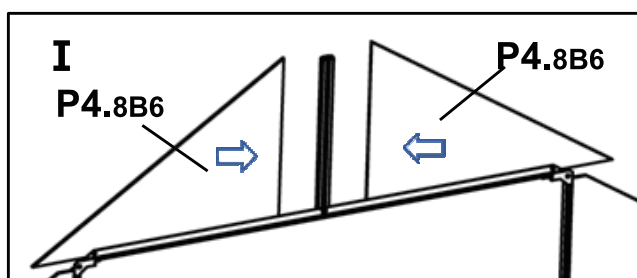
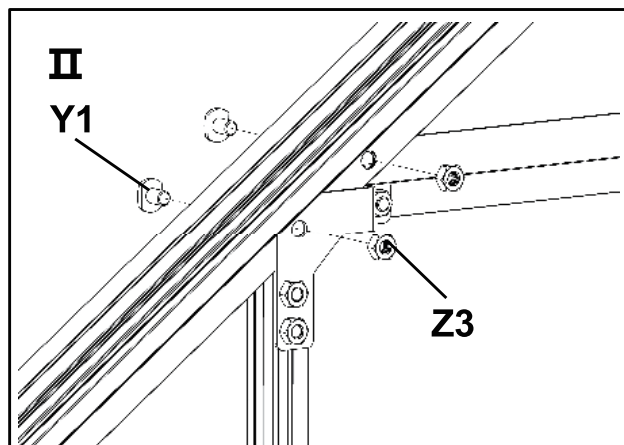
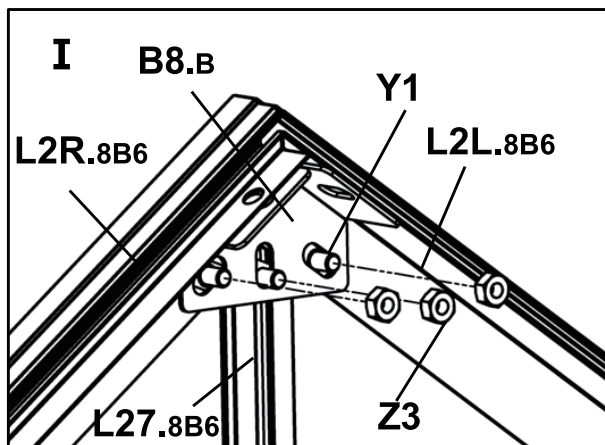
L2R.8B6
1X

B8.B
1X

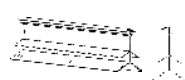
Y1
9X

Z3
9X

P4.8B6
2X



14



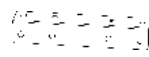
L9.810B
1X



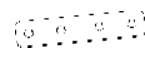
Y1
12X



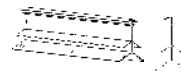
Z3
12X



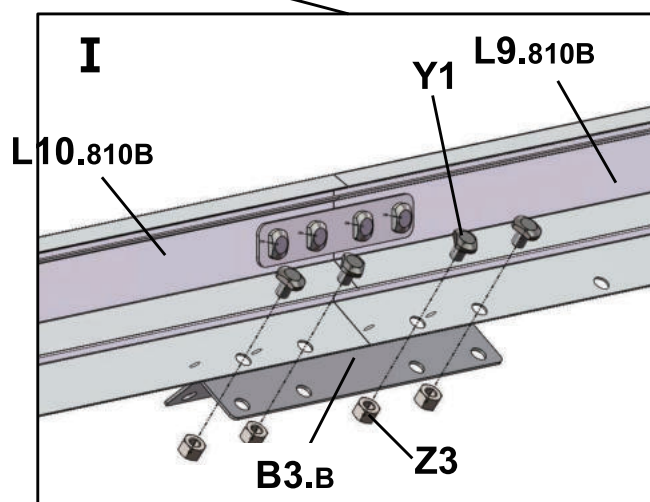
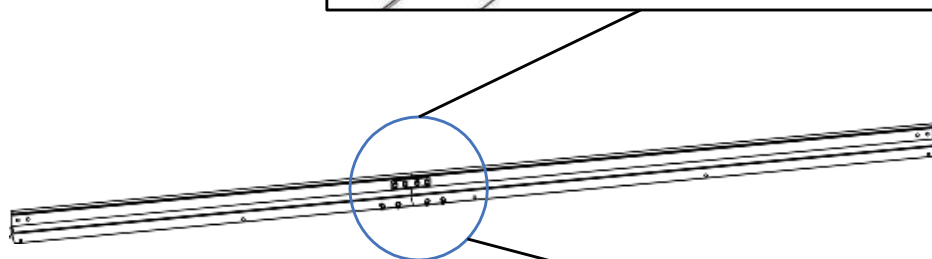
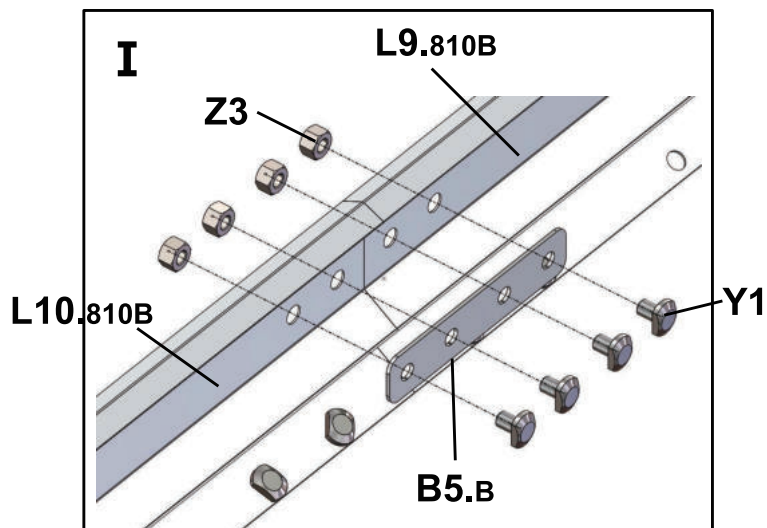
B3.B
1X



B5.B
1X



L10.810B
1X



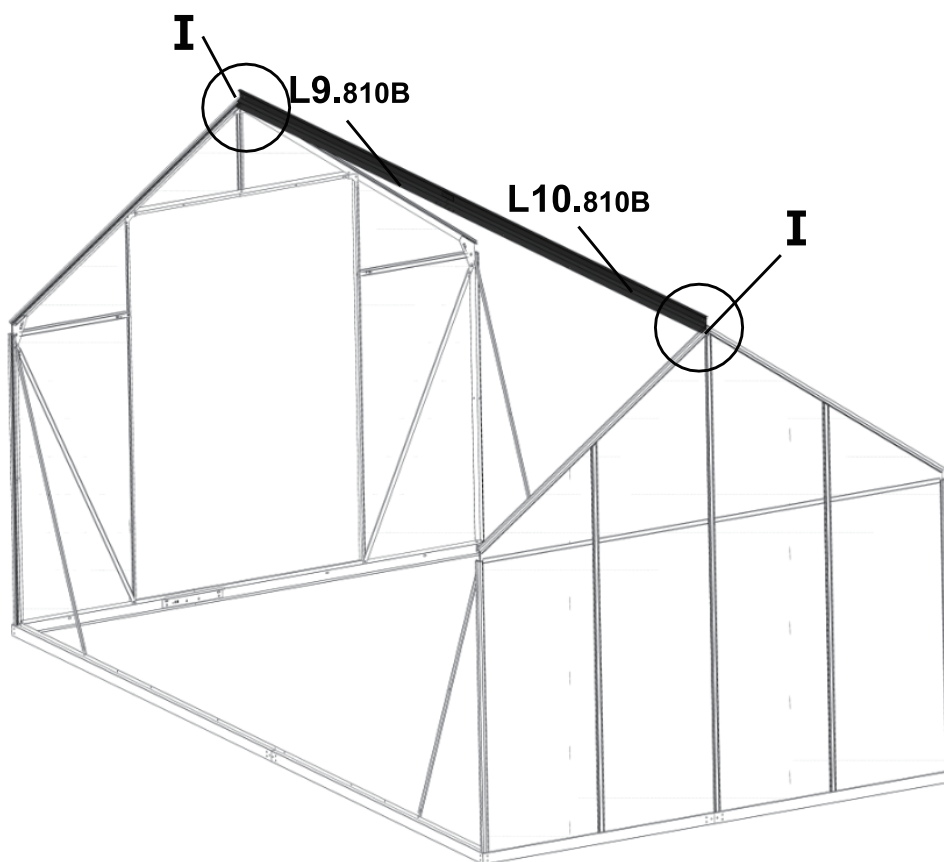
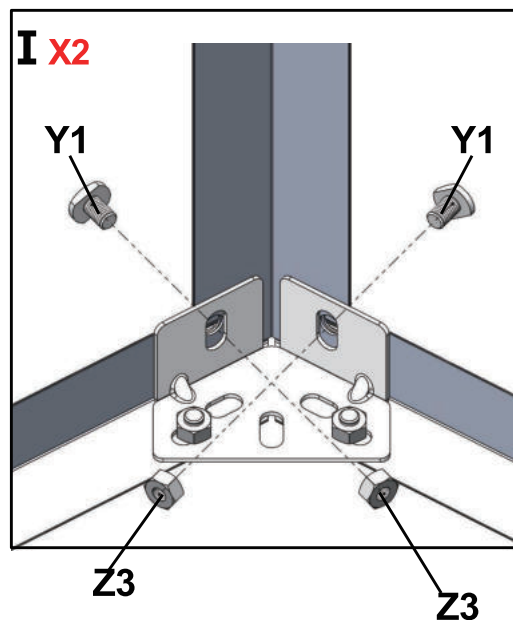
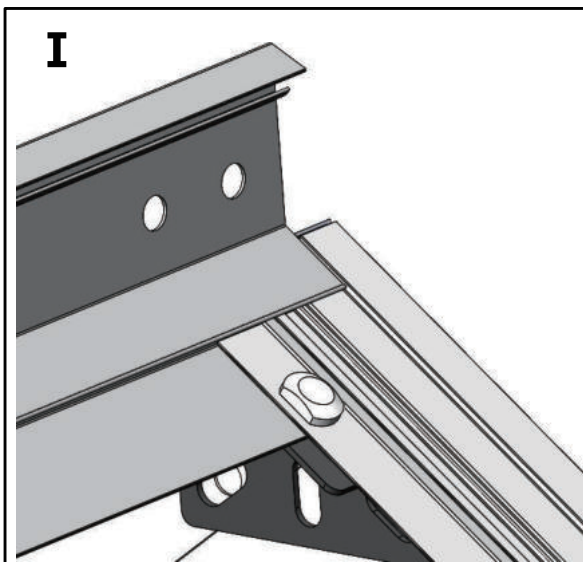
15



Y1
4X



Z3
4X



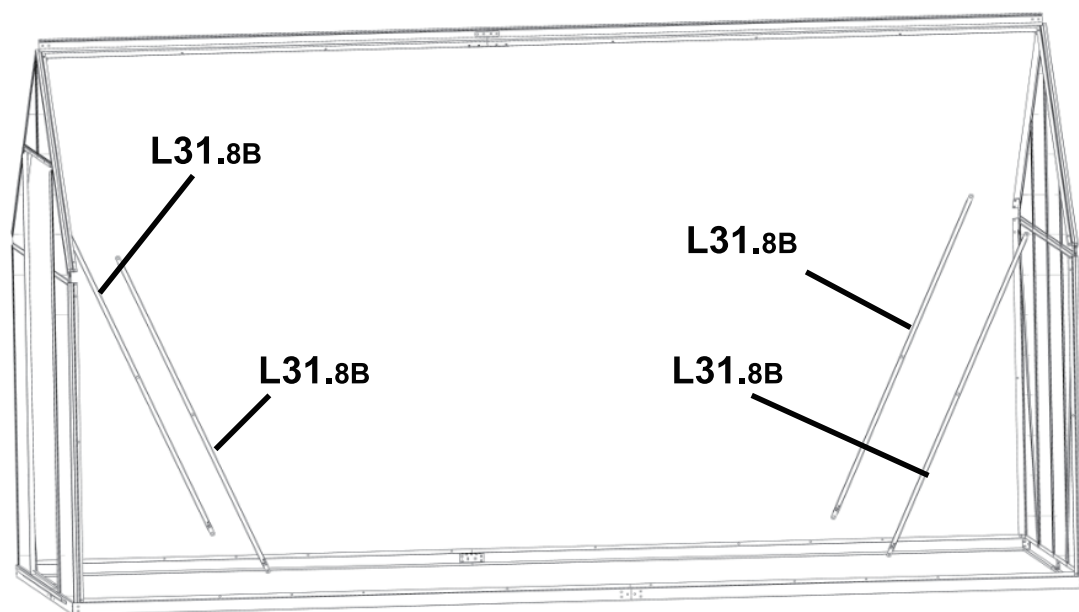
16



L31.8B
4X

Dismantle the temporary support rods L31.8B

Demontieren Sie die temporären Stützstangen L31.8B



17



Y1
16 X



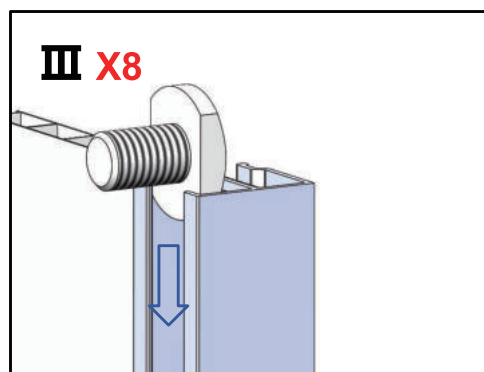
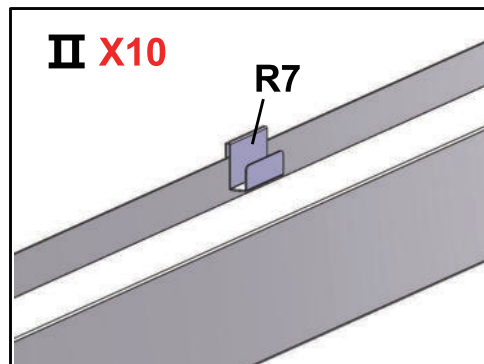
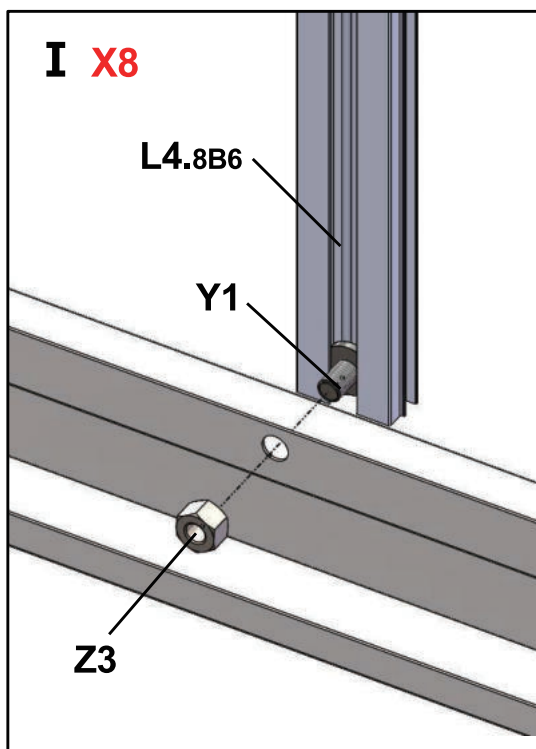
Z3
10 X



L4.8B6
8 X

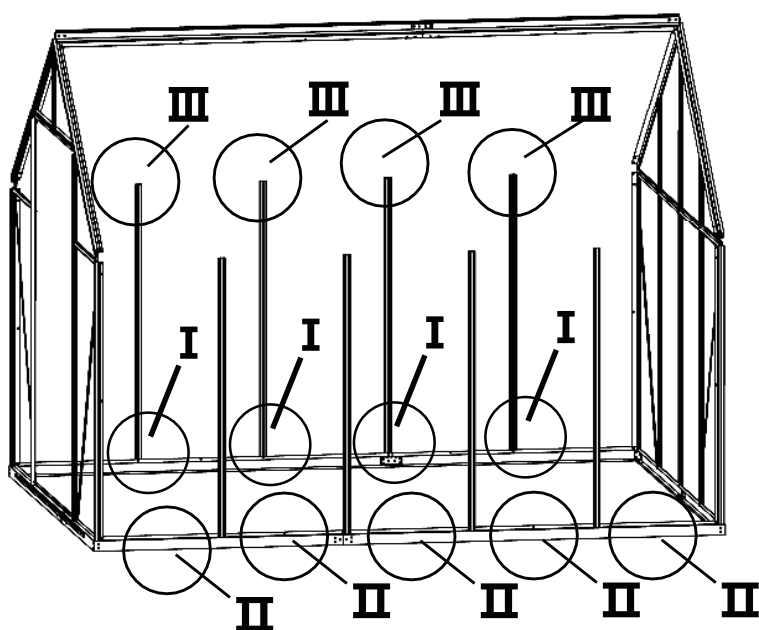


R7
12 X



Note: Pre-install one Y1 in L4.8B6 for T2 installation later.

Anmerkung: Vor-installieren Sie Y1 in L4.8B6 um später T2 zu montieren



18



Y1
8X



Z3
8X



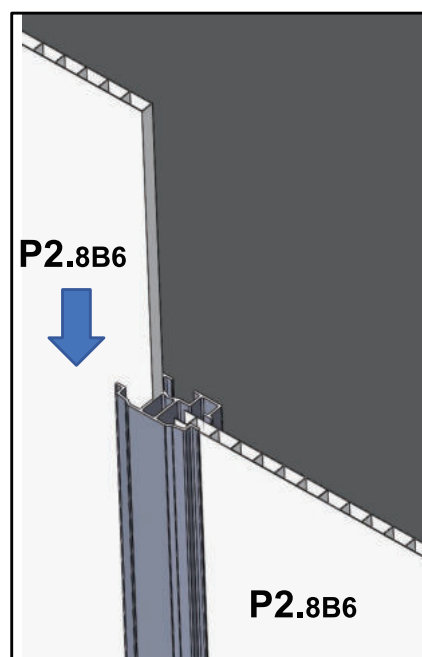
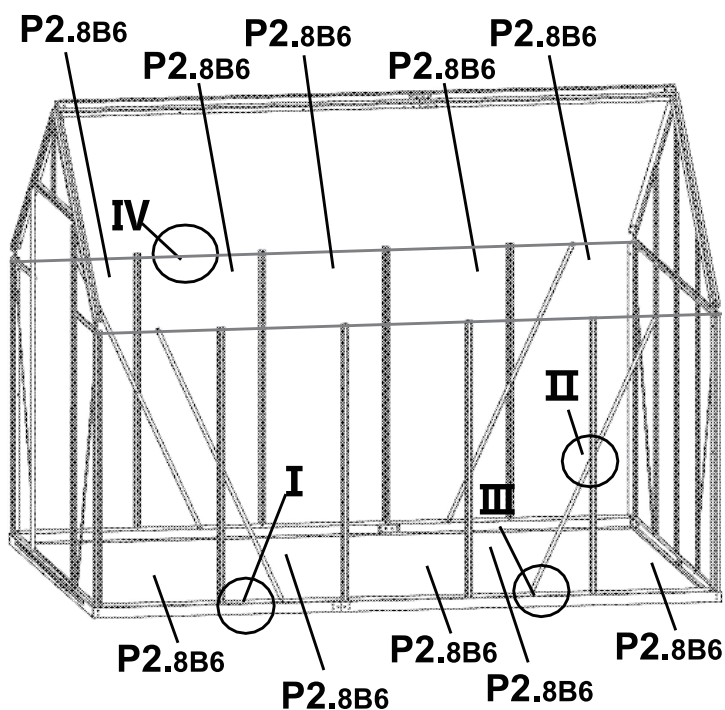
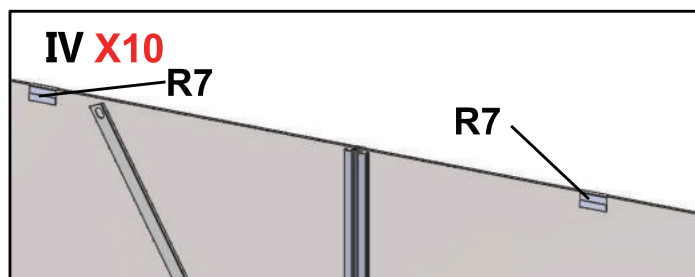
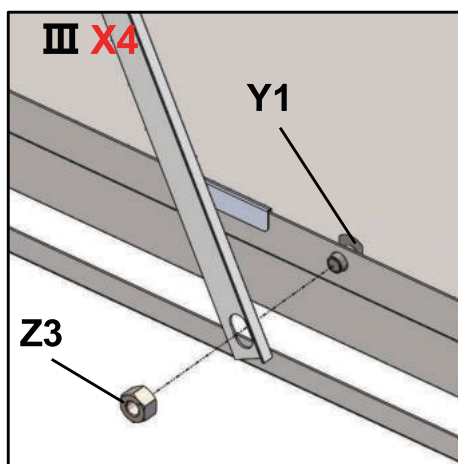
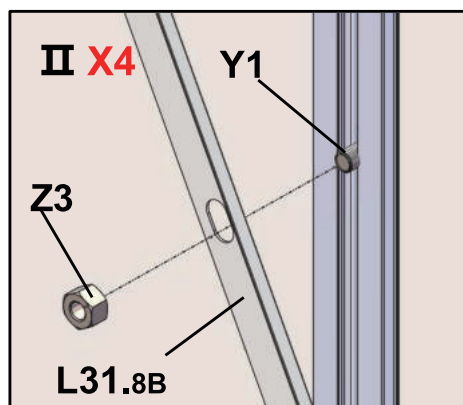
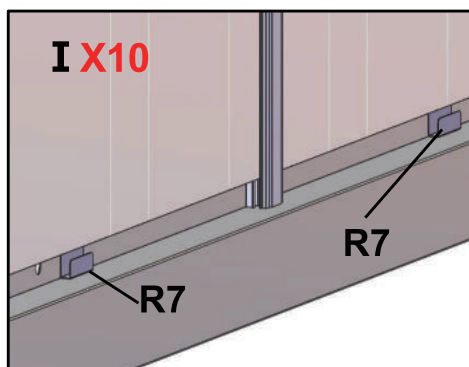
R7
10X



L31.8B
4X



P2.8B6
10X



19



Y1
20X



Z3
20X



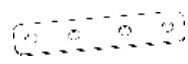
L7.810B
2X



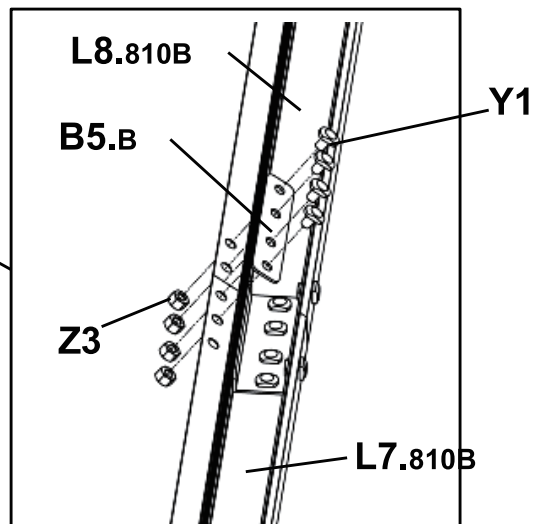
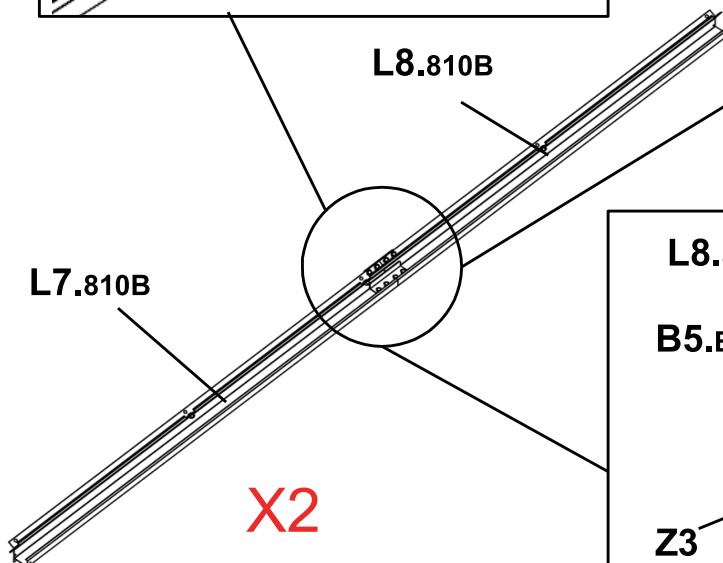
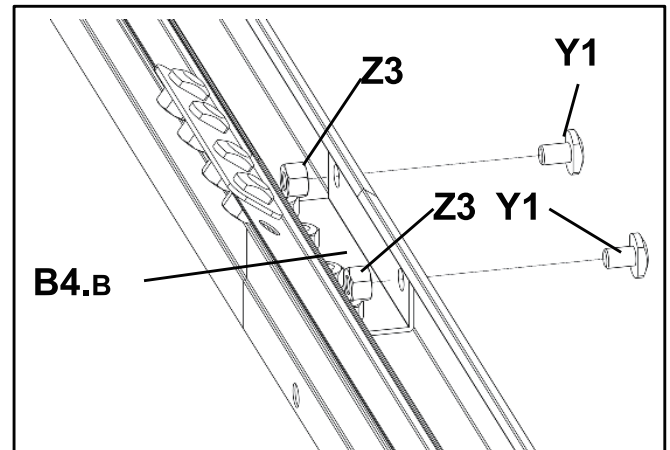
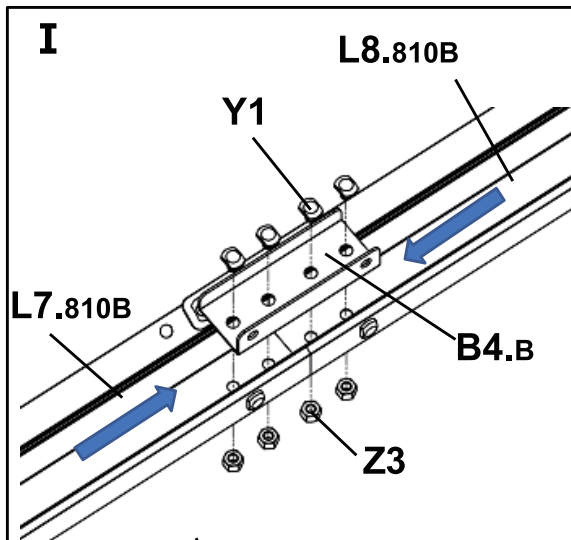
L8.810B
2X



B4.B
2X



B5.B
2X



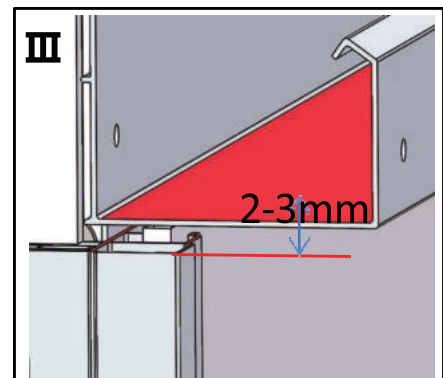
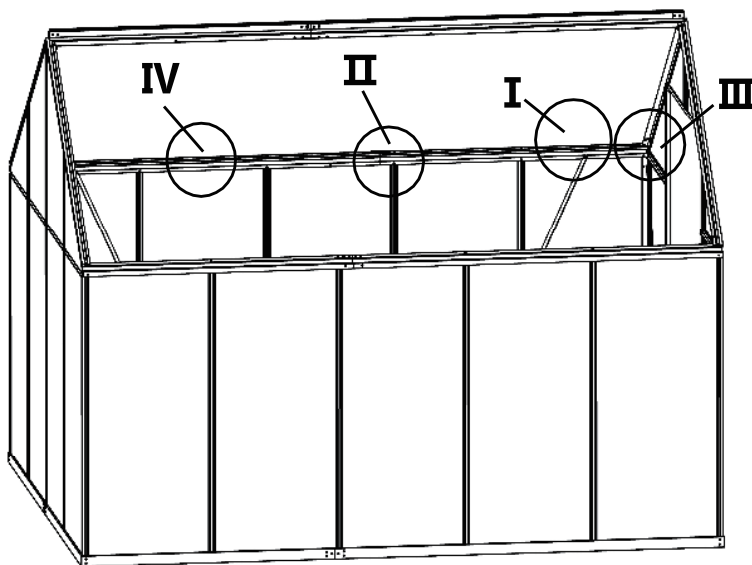
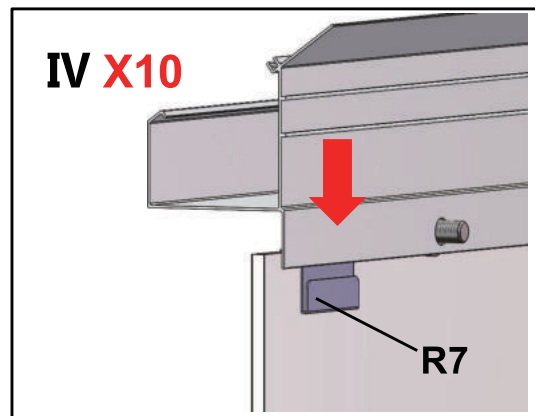
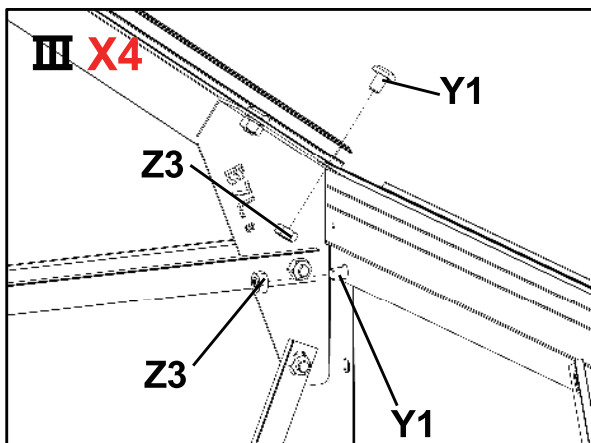
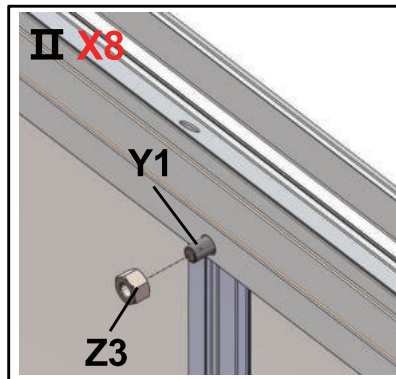
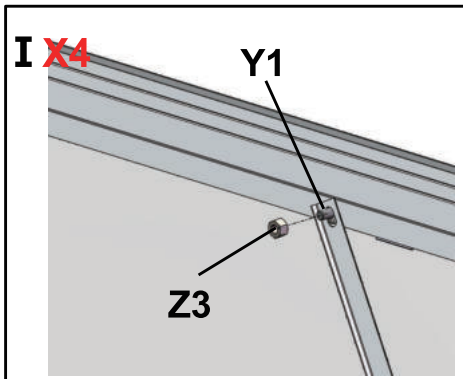
20



Y1
20X



Z3
20X



Note: Leave 3-4mm gap when installing L7.810B/L8.810B for installing R2 and R3 later.
Anmerkung: Lassen Sie eine 3-4 mm große Lücke wenn Sie L7.810B/ L8.810B um später R2 und R3 zu montieren

21



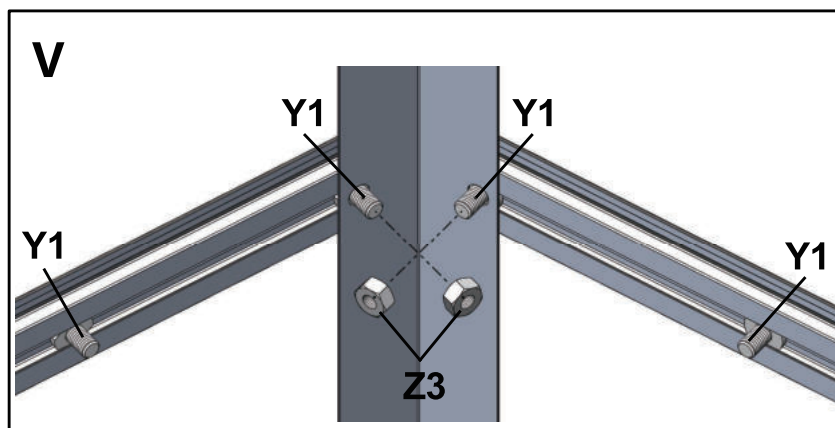
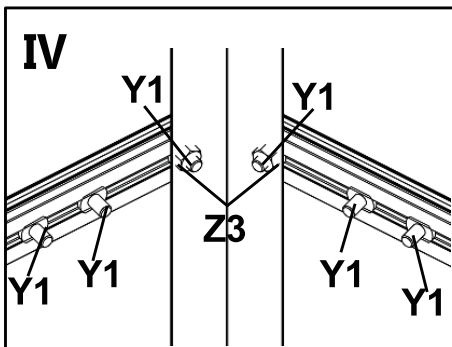
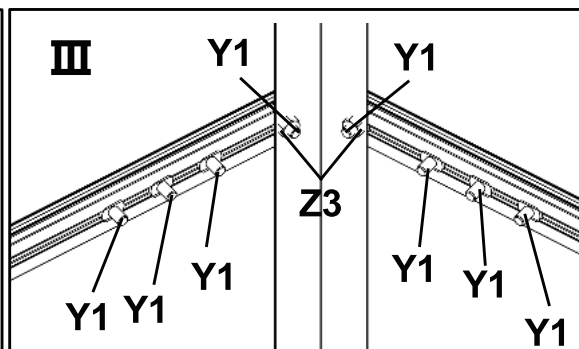
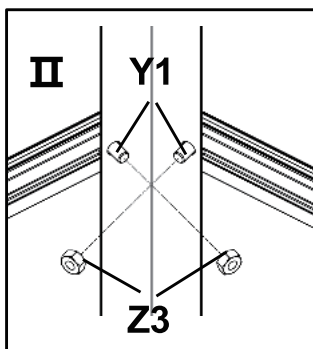
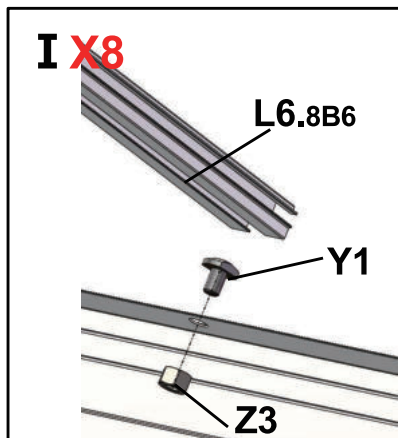
Y1
28X



Z3
16X

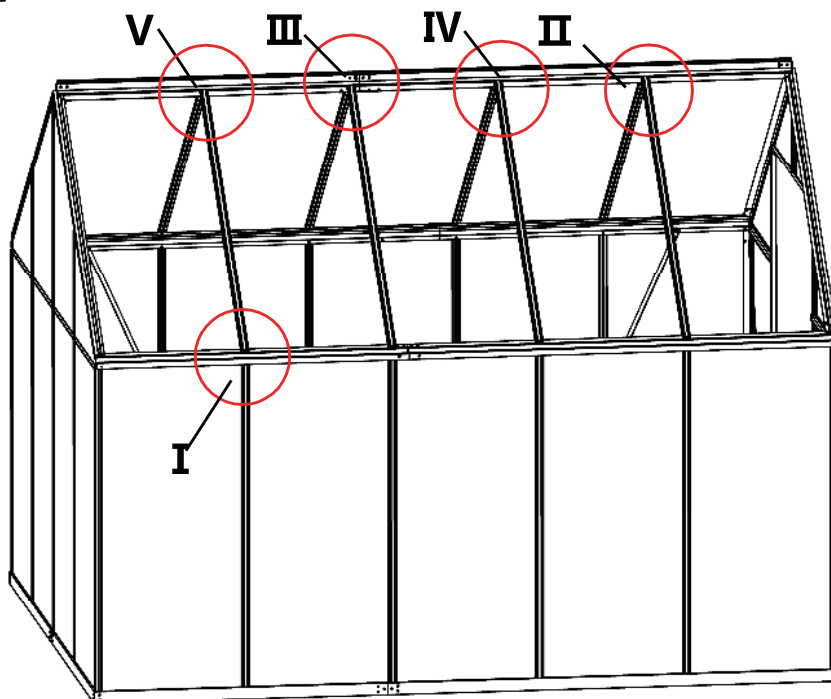


L6.8B6
8X



Note: Put extra Y1 in advance for vent & supporting bar installation as shown in the diagram.

Anmerkung: Platzieren Sie 1x extra Y1 im Voraus um die Lüftung und Stützbalken wie angezeigt zu installieren



22



F5
16 X



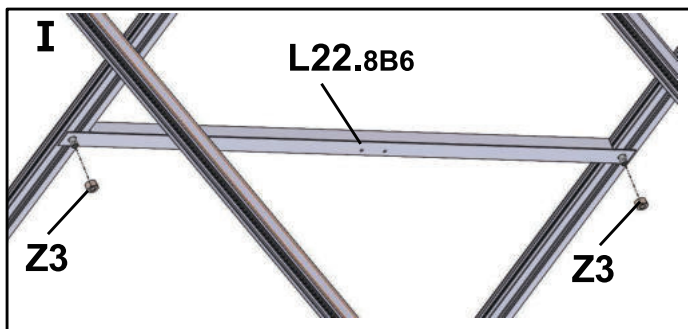
L22.8B6
2X



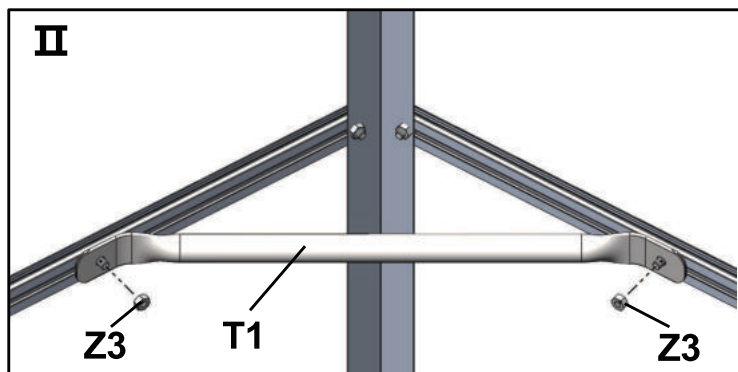
T1
2X



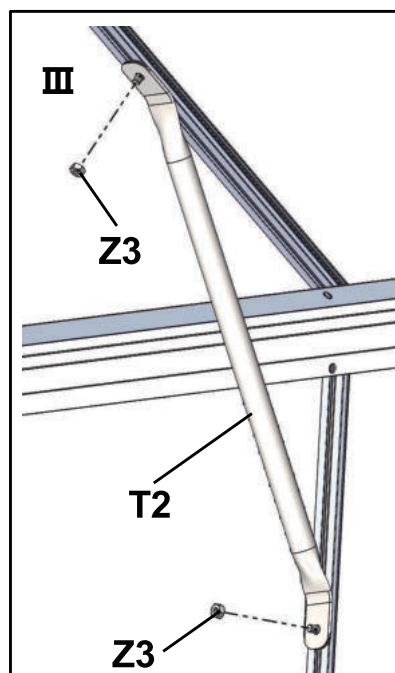
T2
4X



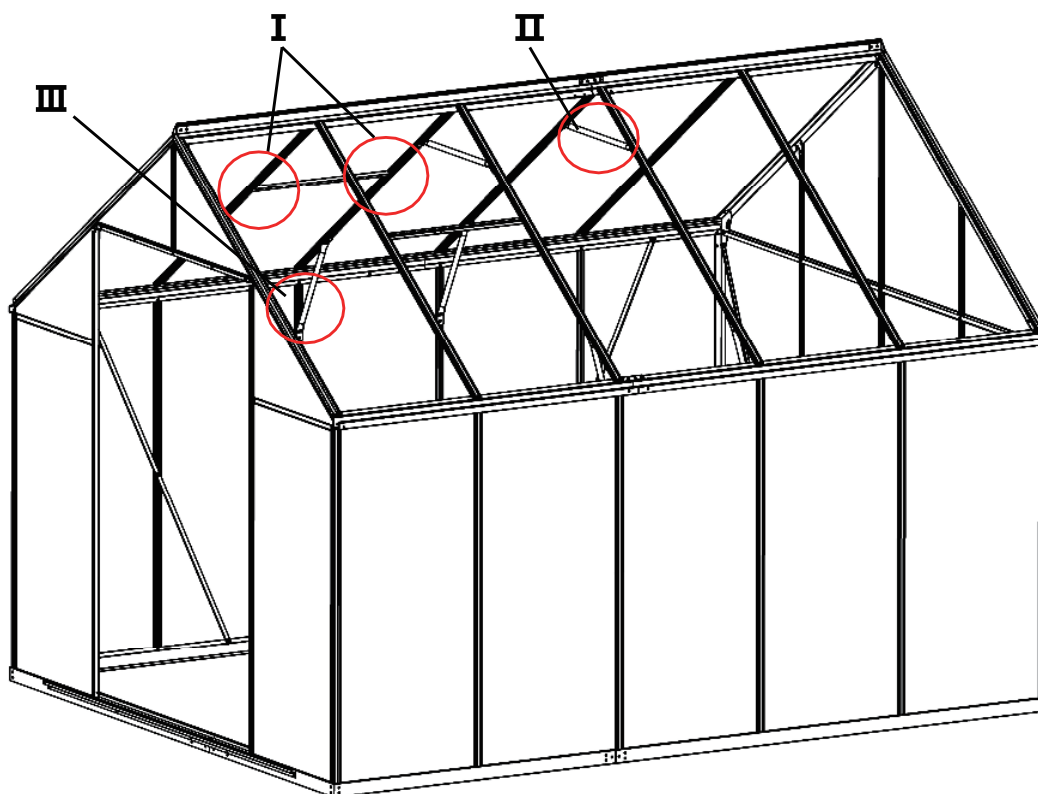
x2



x2



x4



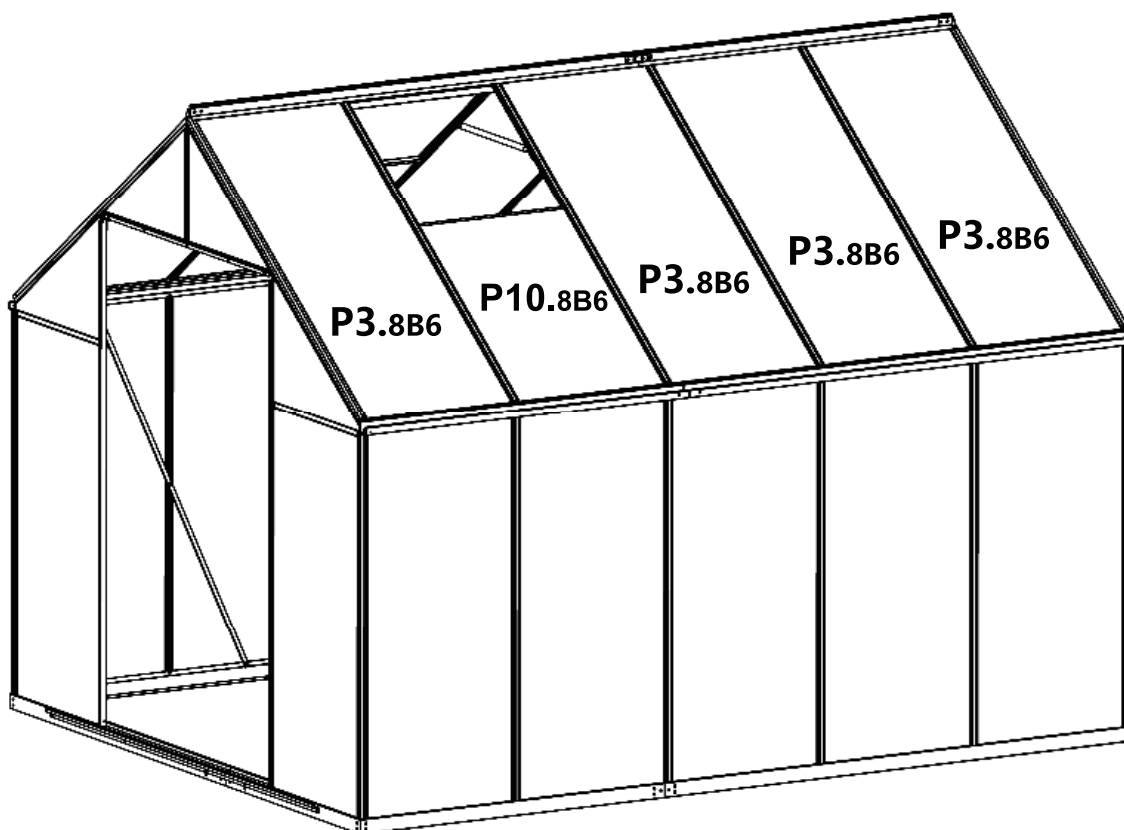
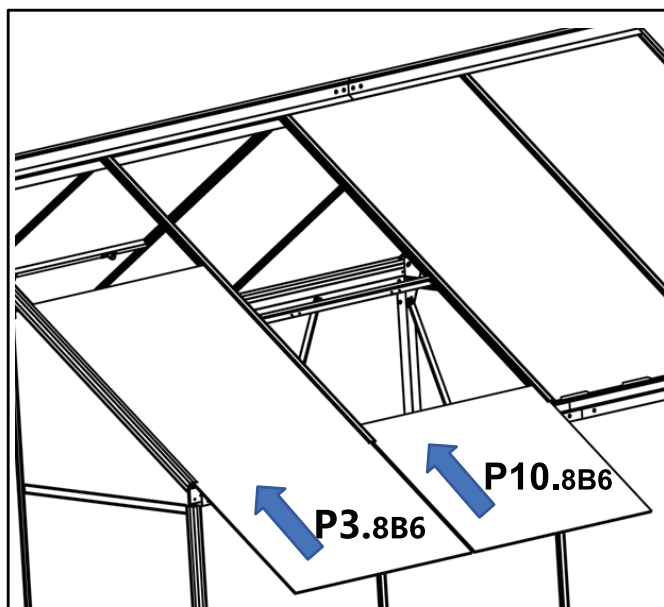
23



P3.8B6
8X



P10.8B6
2X



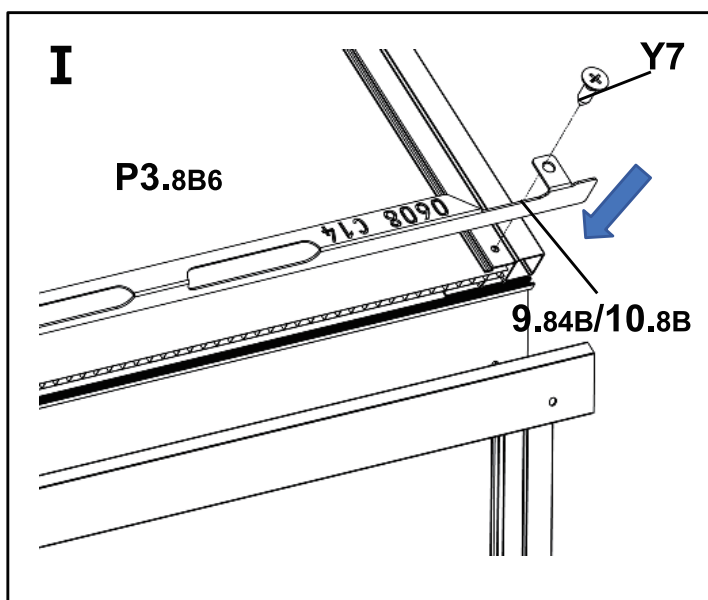
24

8.8B
2X

9.84B
2X

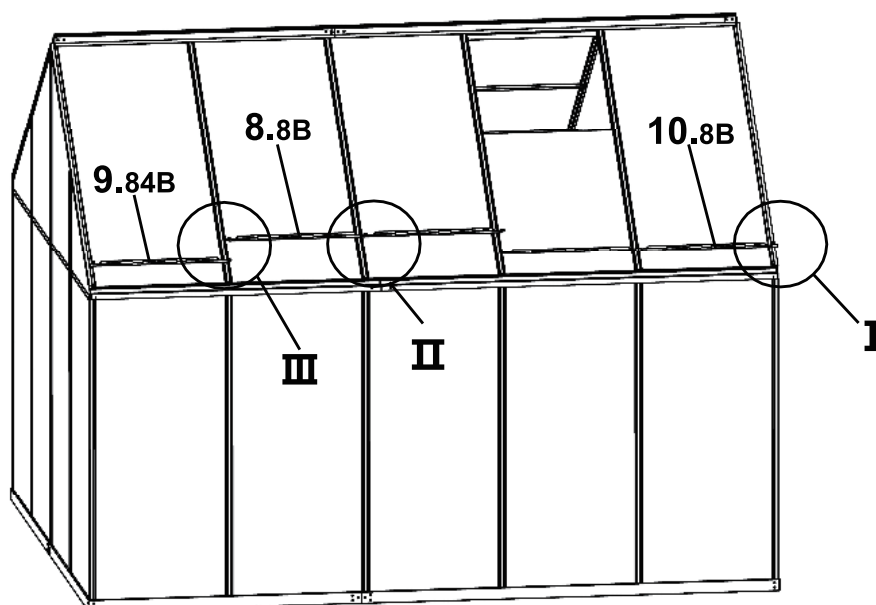
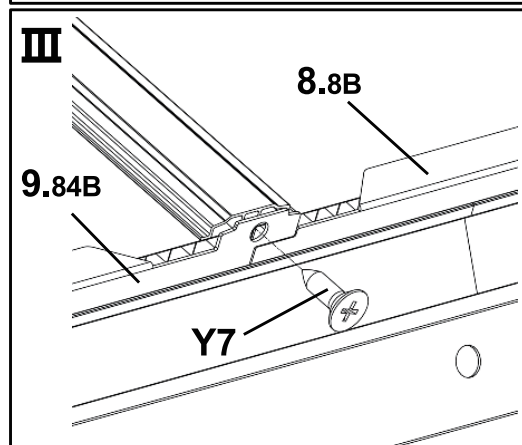
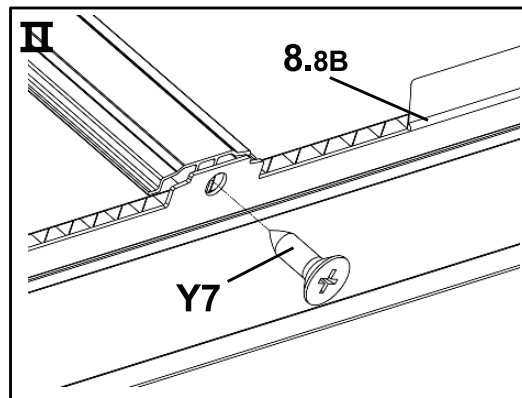
10.8B
2X

Y7
14X



Note: Insert 8.8B/9.84B/10.8B into the slot.

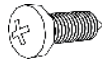
Anmerkung: Führen Sie 8.8B/9.84B/10.8B in die Lücken ein



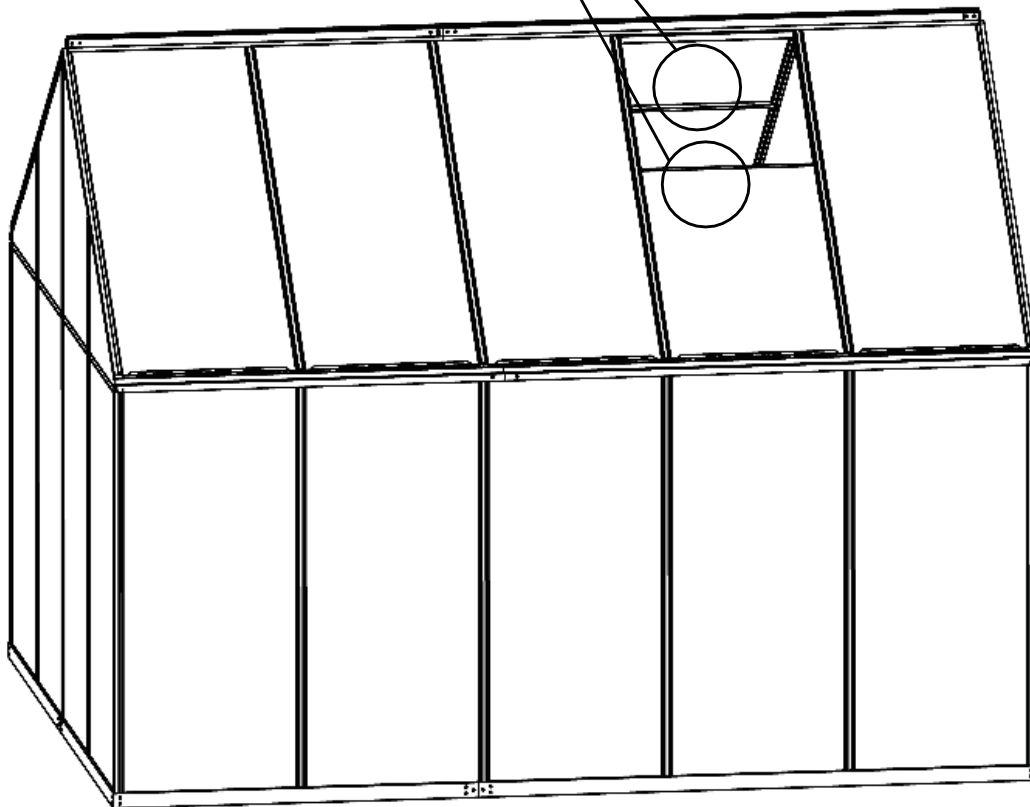
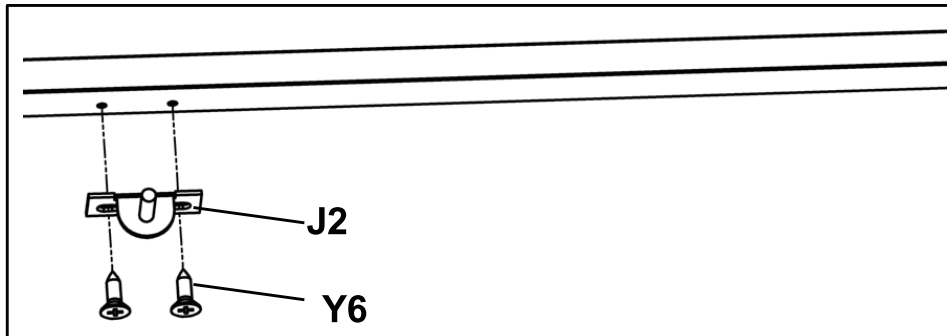
25



J2
2X



Y6
4X



26



Y1
8X



Z3
8X



Y6
4X



L23.8B6
2X



J1
2X



L24.8B6
2X



L21L.8B6
2X



L21R.8B6
2X



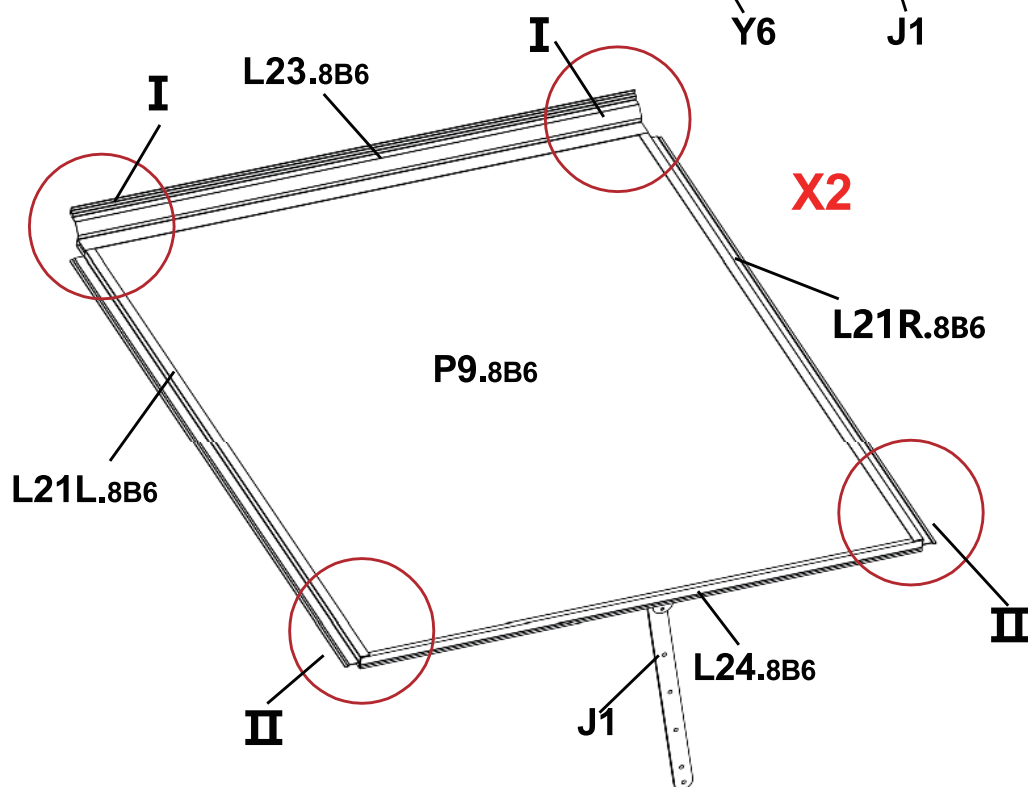
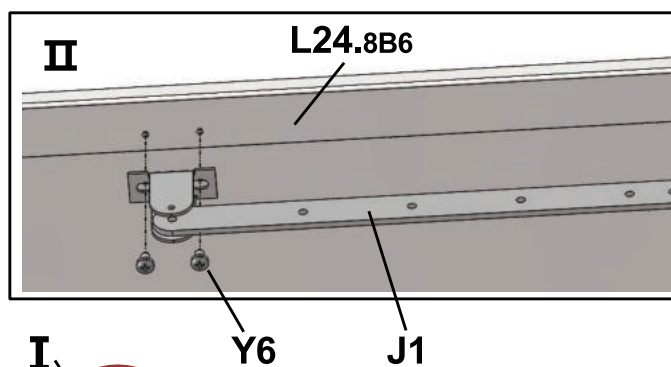
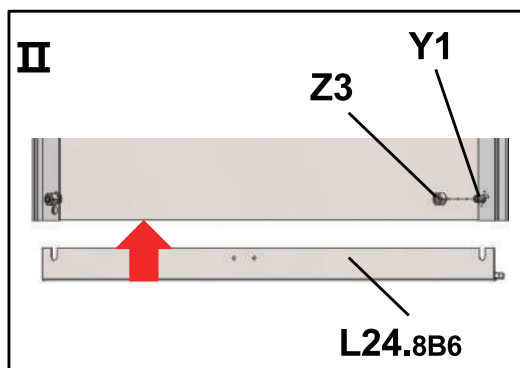
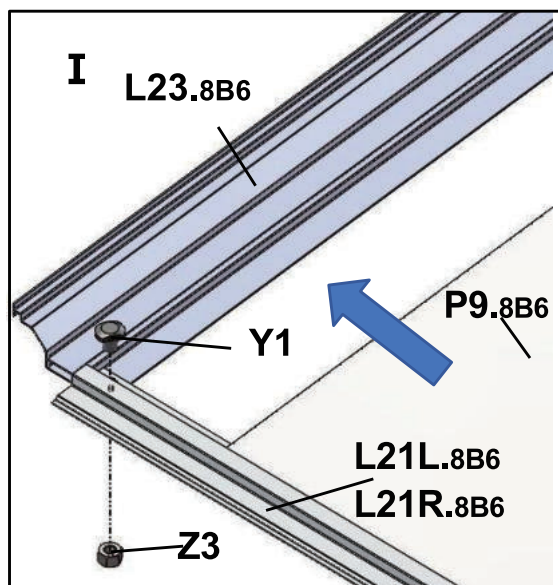
P9.8B6
2X



P9.8B6
2X

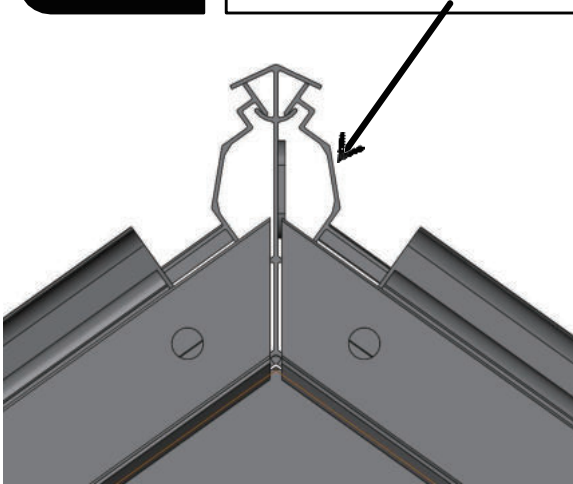


P9.8B6
2X



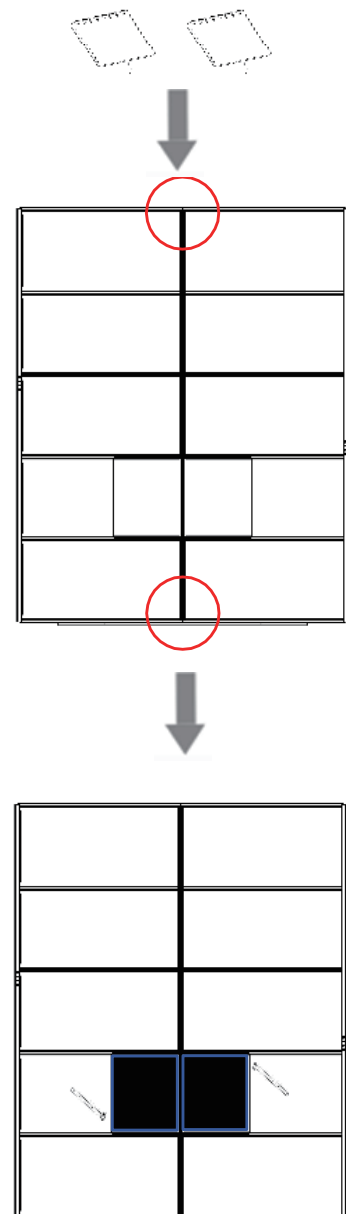
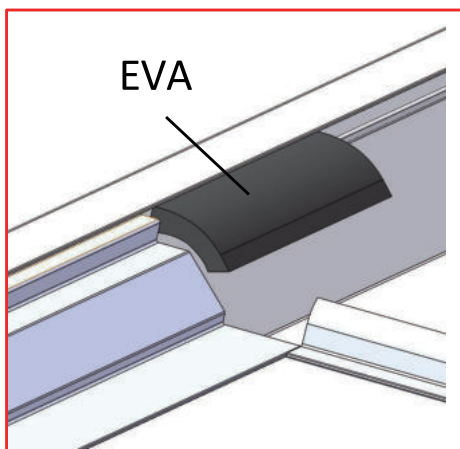
27

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.
Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte



Cut 5cm EVA sealing strips and attach them to both ends of the skylight to prevent the skylight from sliding left and right.

Scheiden Sie 5cm vom Dichtungsband ab und packen Sie es an beiden Enden des Dachfensters

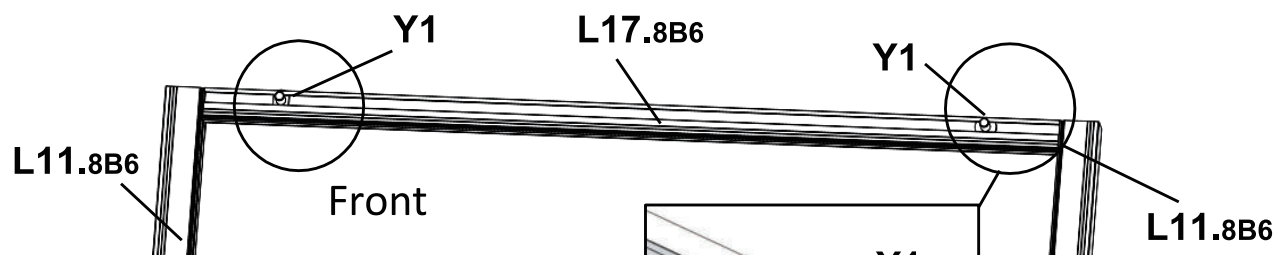
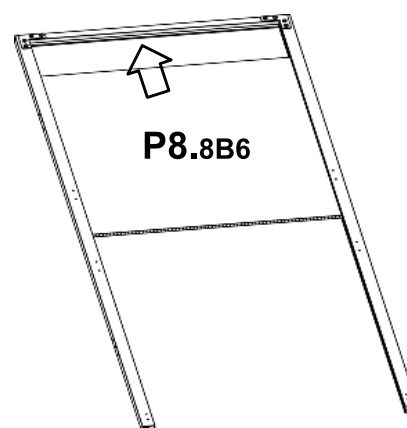
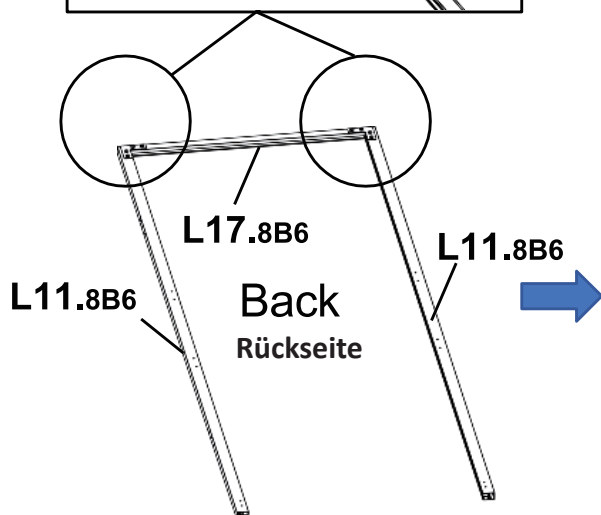
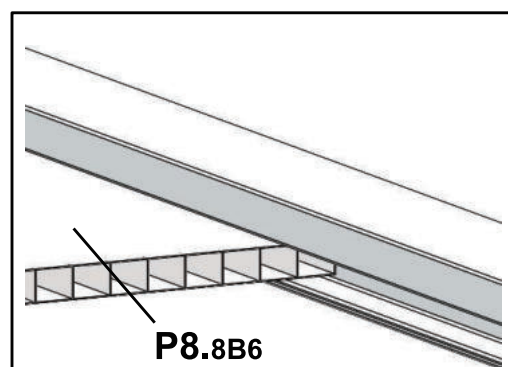
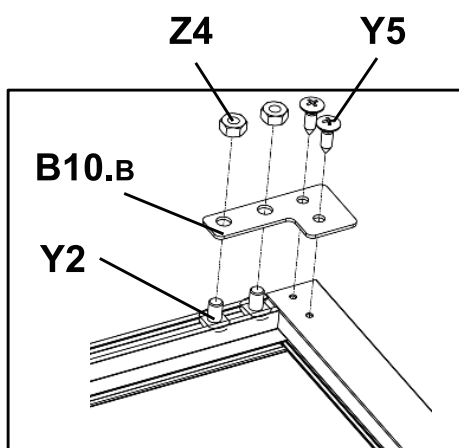


28



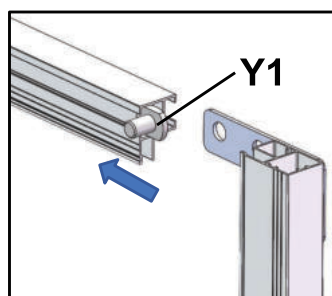
Right Door

Rechte Tür



Pre-install two Y1 for the connection of L20.8B later.

Vorinstallieren Sie 2x Y1 um sie später mit L20.8B zu verbinden



29



Y1
8X



Z3
8X



Y5
8X



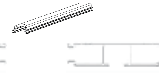
P8.8B6
1X



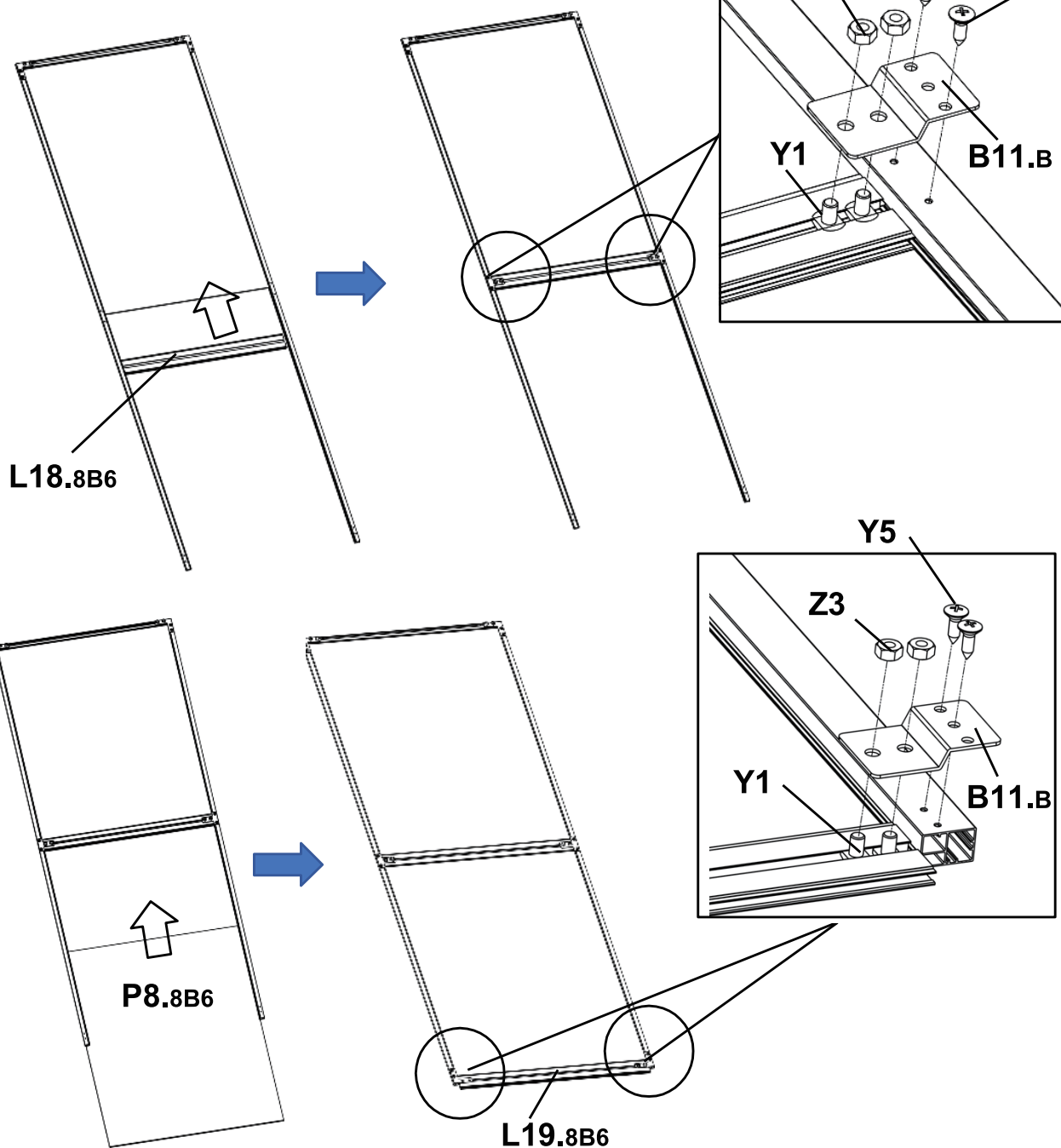
B11.B
2X



L18.8B6
1X



L19.8B6
1X



30



J4
2X



J5
4X



Z1
4X



Z2
4X



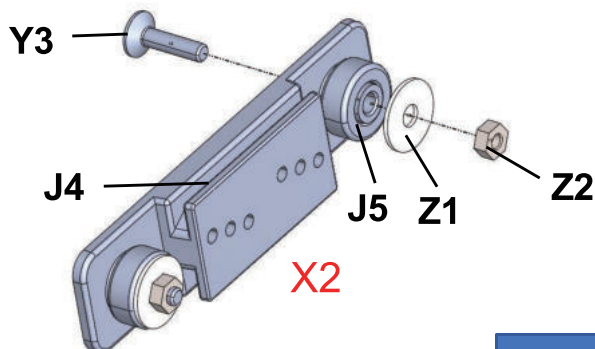
Y3
5X



Y7
4X

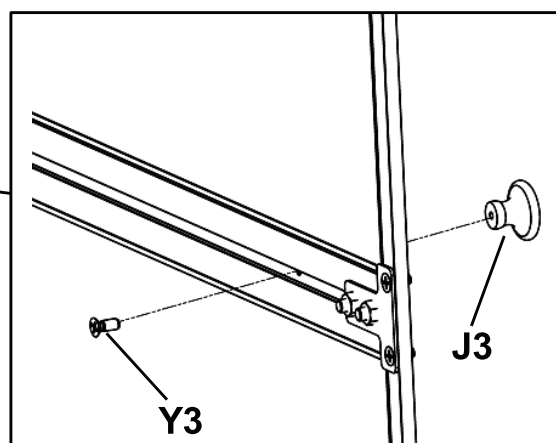
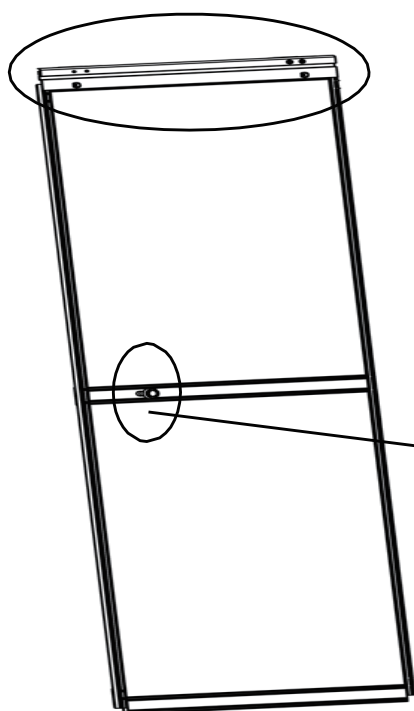
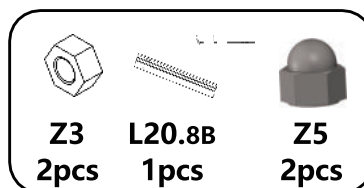
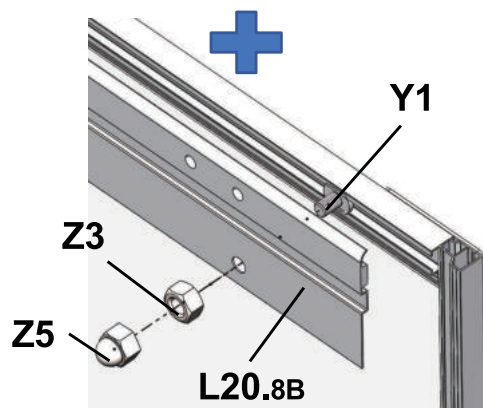
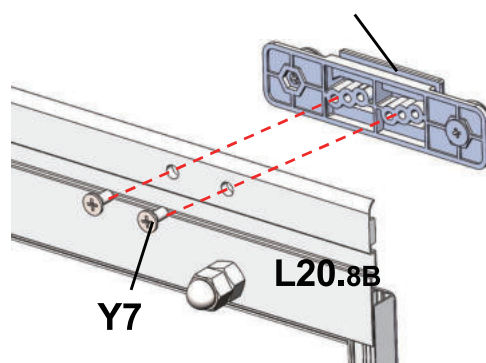


J3
1X



This 3 holes are used to adjust the height of the door.

Diese 3 Löcher sind zum verstellen der Türhöhe



31



Y1
8X



Z3
8X



Y5
8X



P8.8B6
8X



B11.B
8X



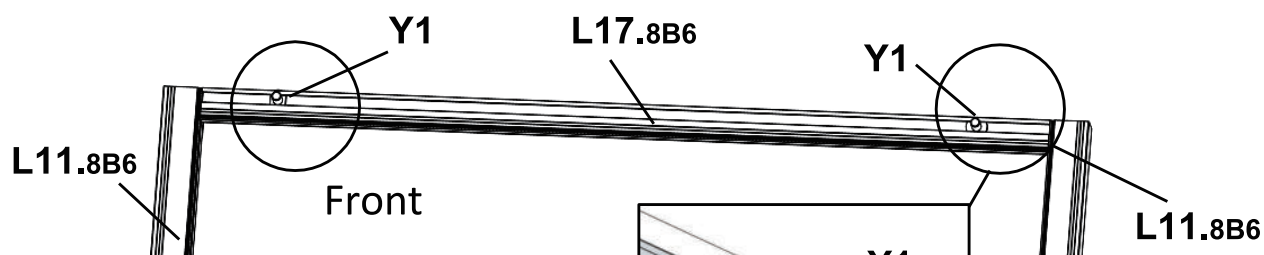
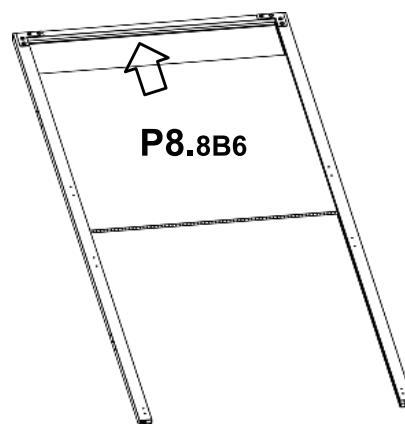
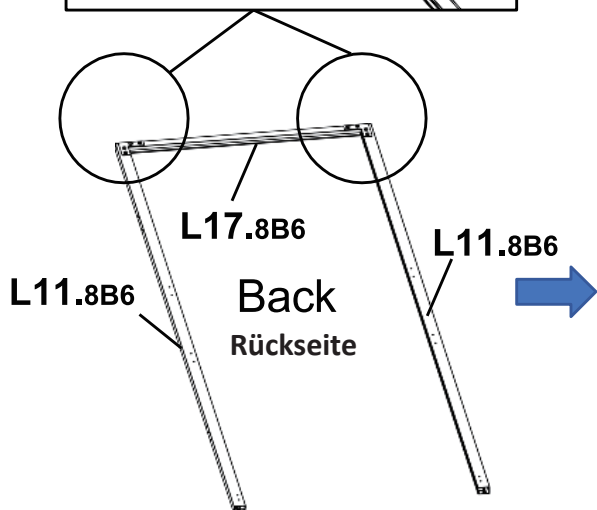
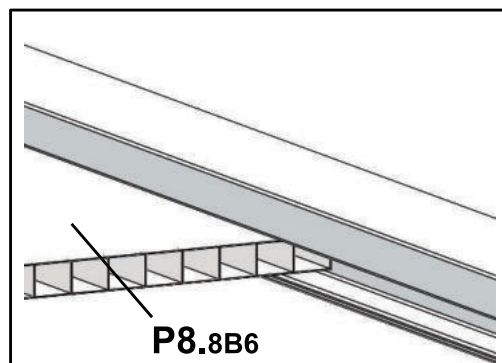
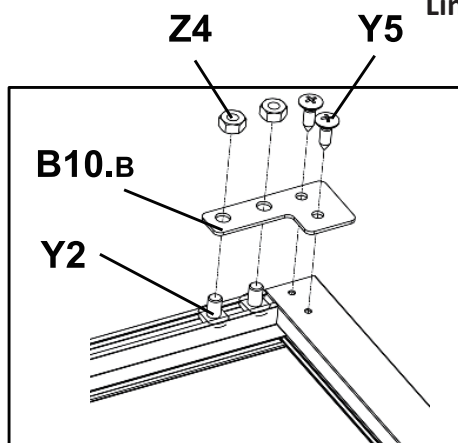
L18.8B6
1X



L19.8B6
1X

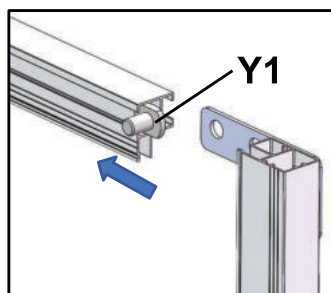
Left Door

Linke Tür



Pre-install two Y1 for the connection of L20.8B later.

Vor-installieren Sie 2x Y1 um später L20.8B zu montieren



32



Y1
8X



Z3
8X



Y5
8X



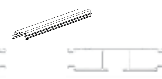
P8.8B6
1X



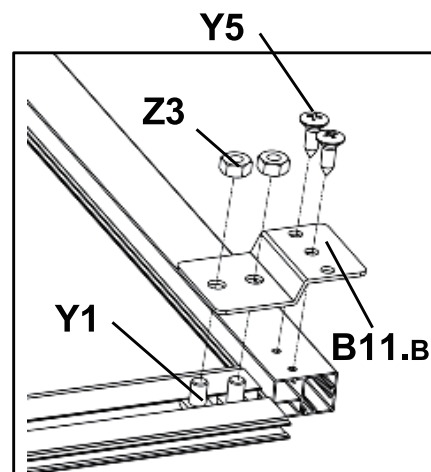
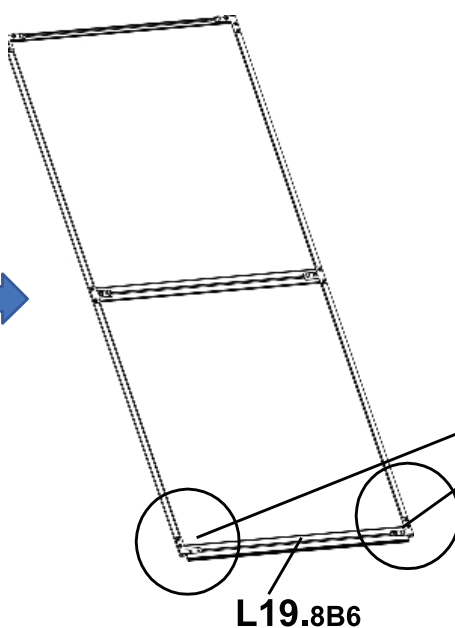
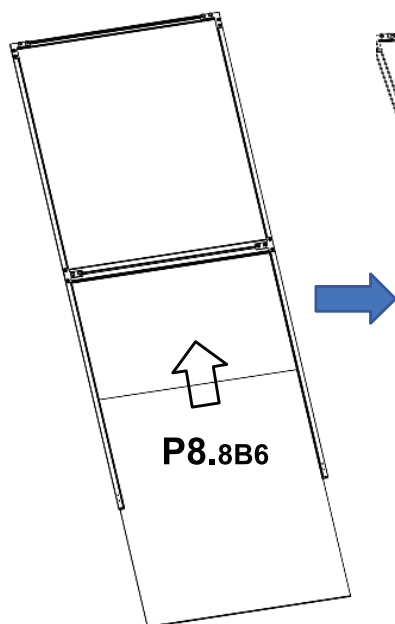
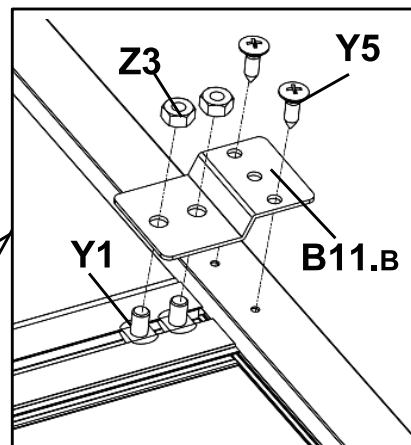
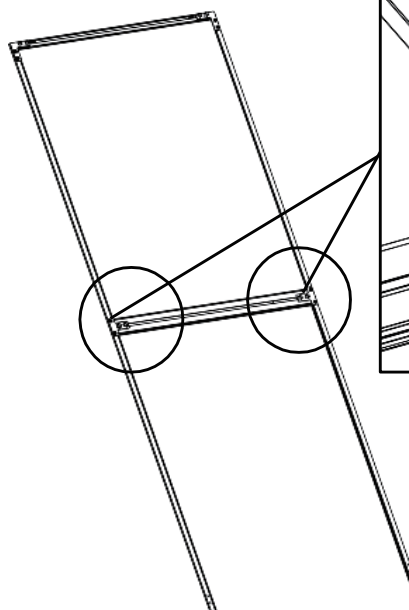
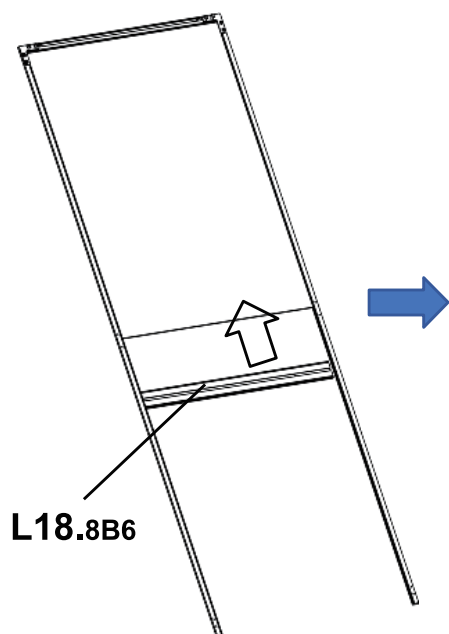
B11.B
2X



L18.8B6
1X



L19.8B6
1X



33



J4
2X



J5
4X



Z1
4X



Z2
4X



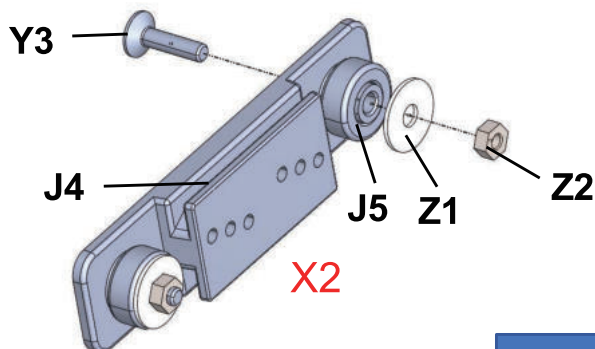
Y3
5X



Y7
4X

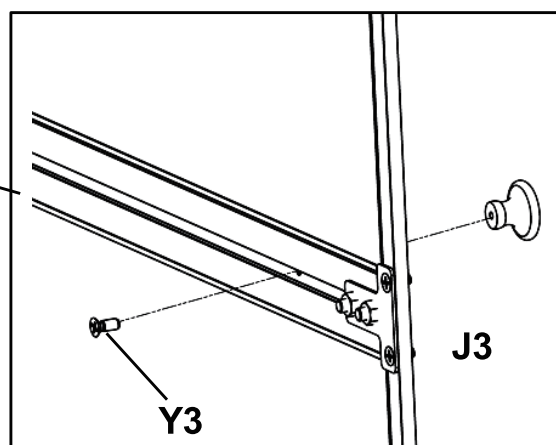
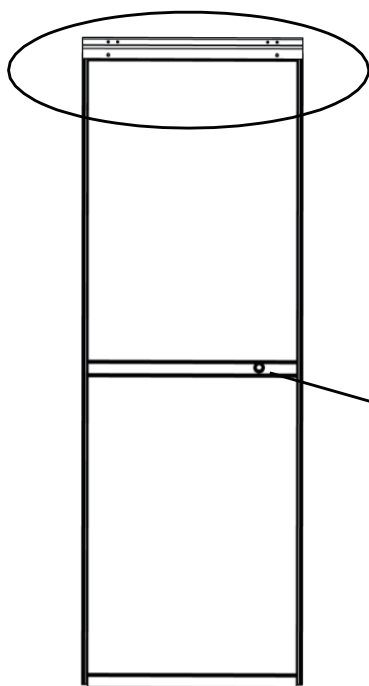
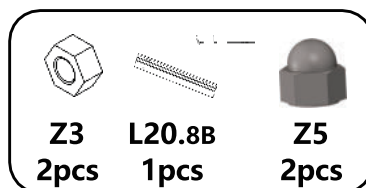
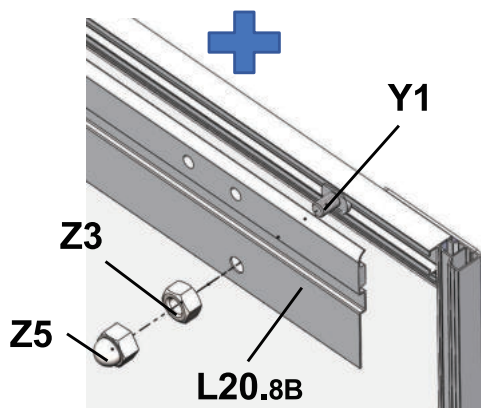
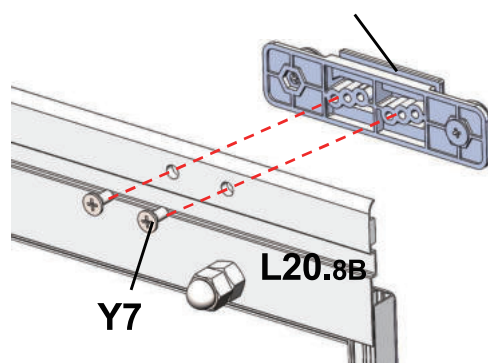


J3
1X



This 3 holes are used to adjust the height of the door.

Diese 3 Löcher sind zum verstellen der Türhöhe



34



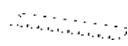
Y1
5X



Z3
5X



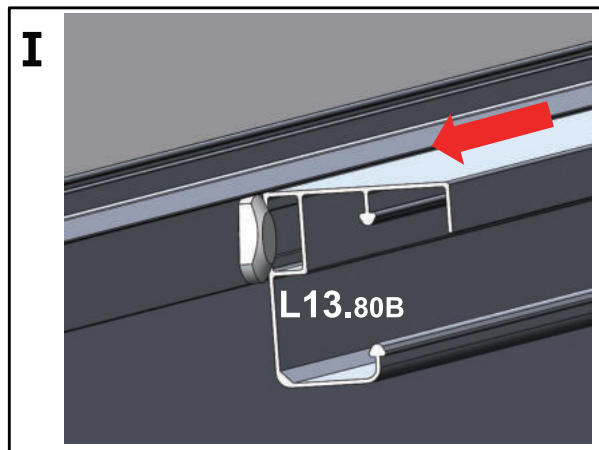
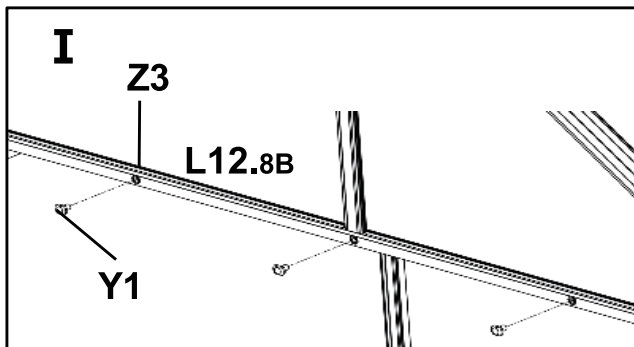
L13.80B
2X



L25.8B
1X

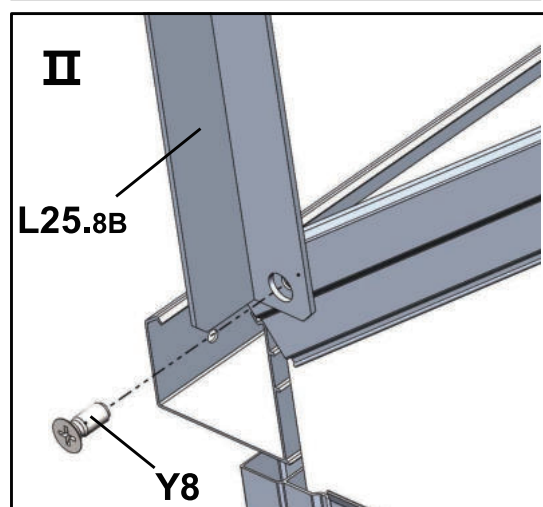
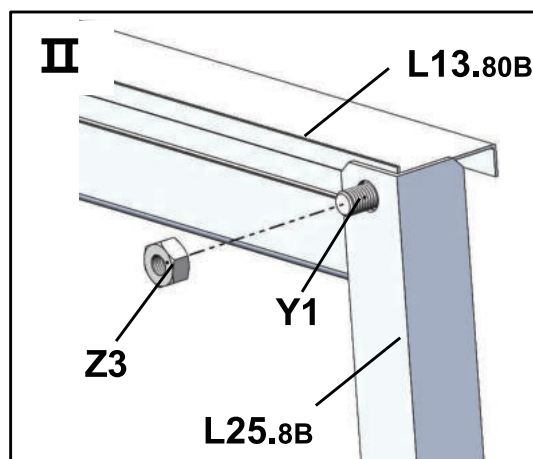
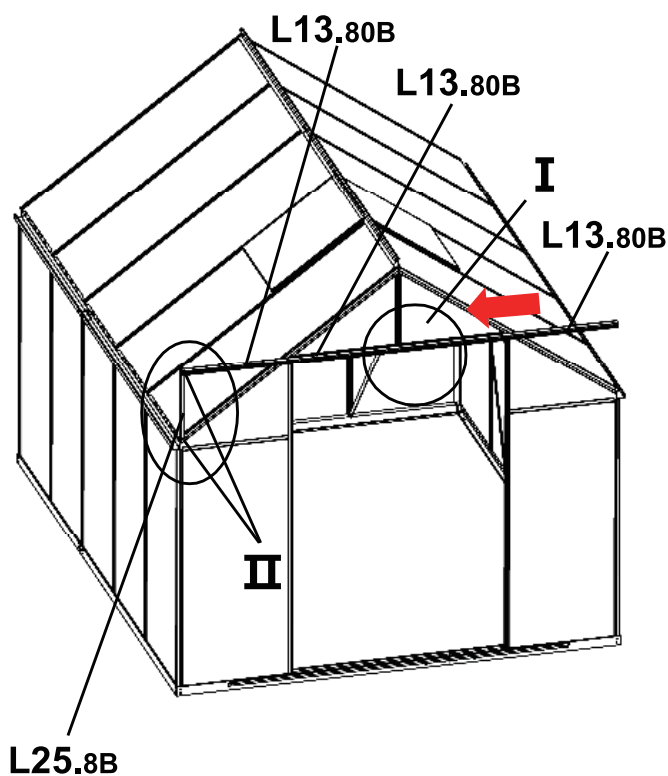


Y8
1X



Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.80B.

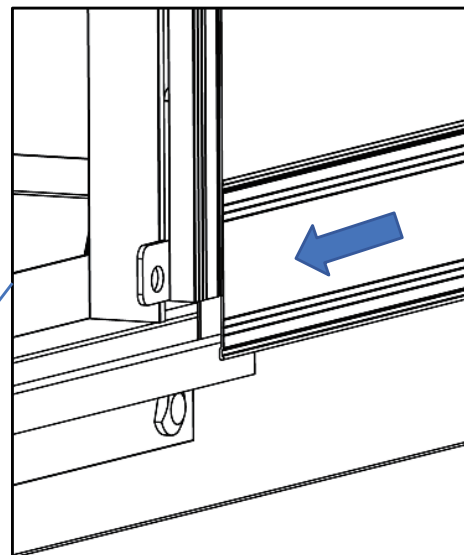
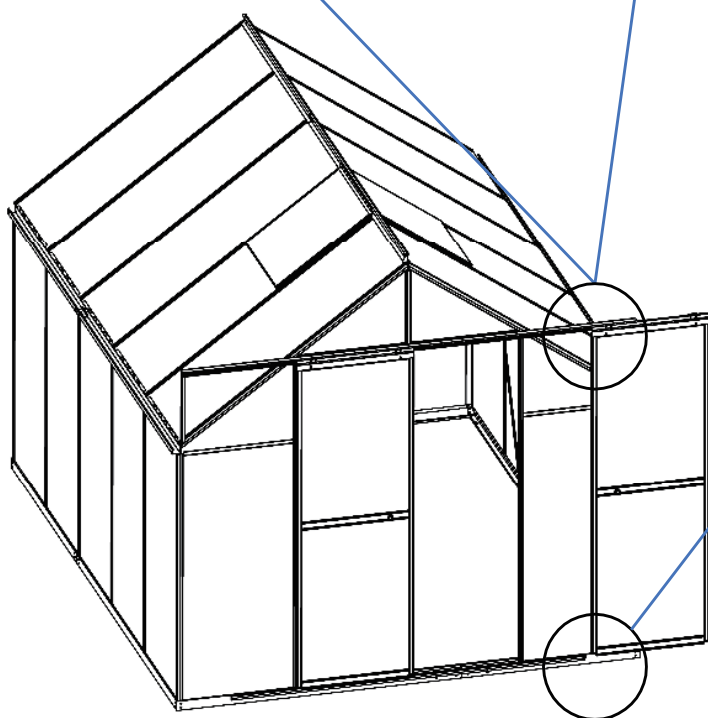
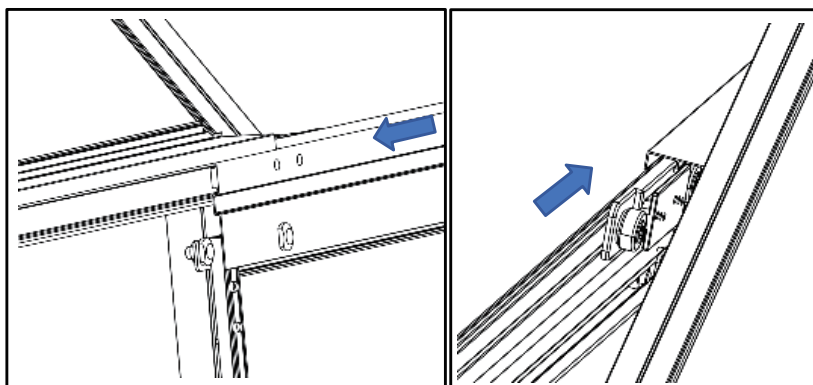
Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann in L13.80B



35

Note: Sliding the door into the rails.

Anmerkung: Schieben Sie die Tür in die Schienen.



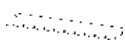
36



Y1
1X



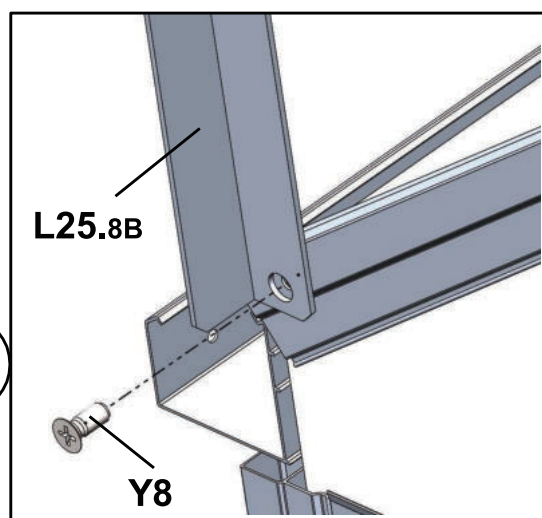
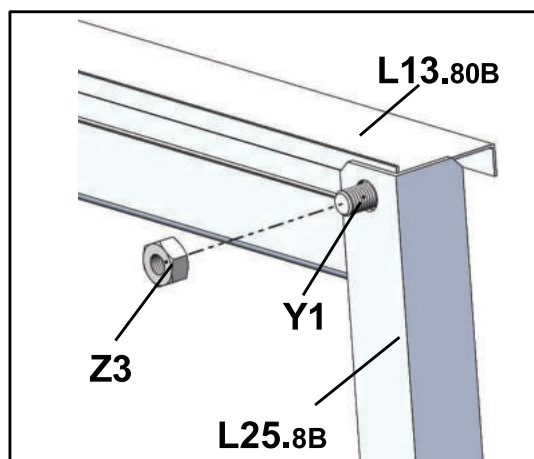
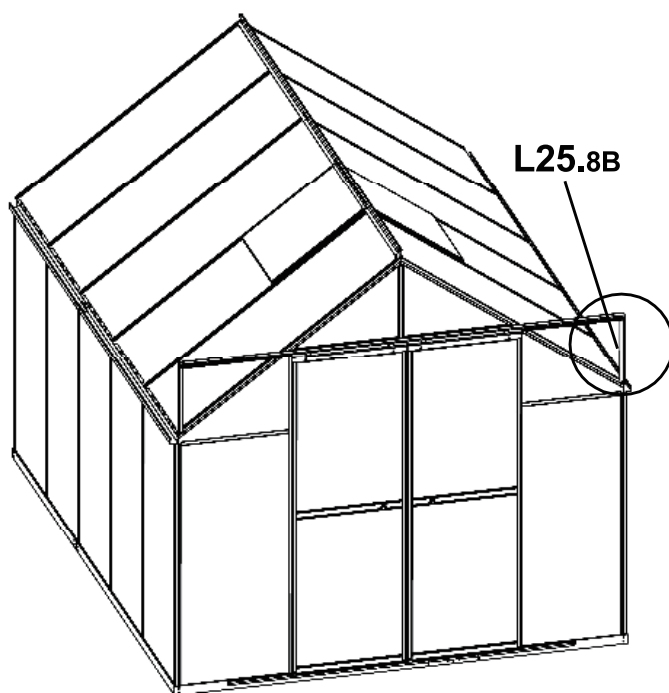
F5
1X



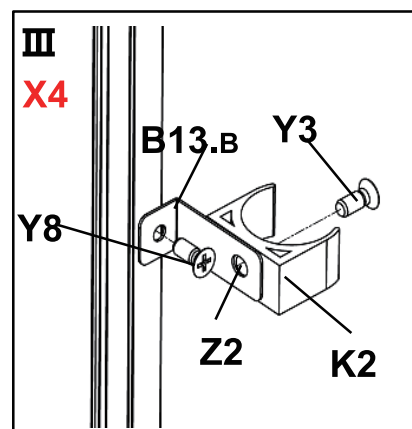
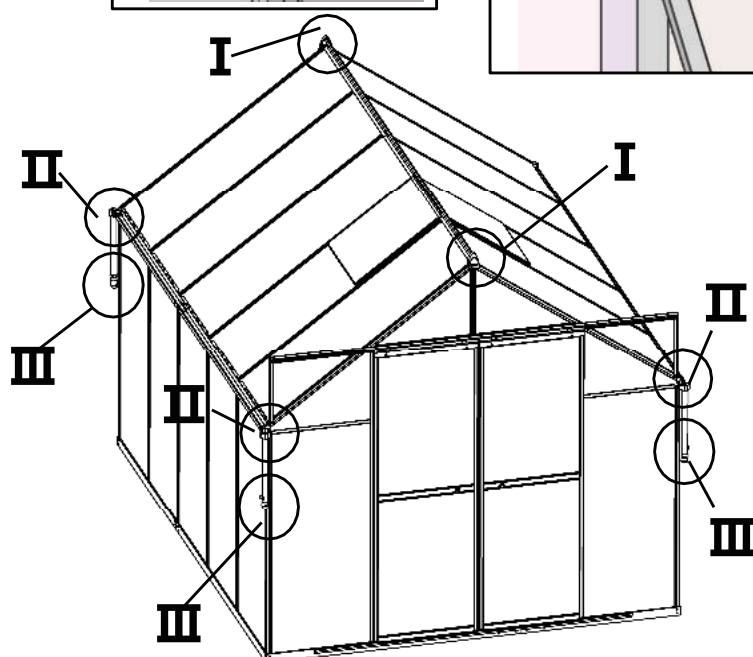
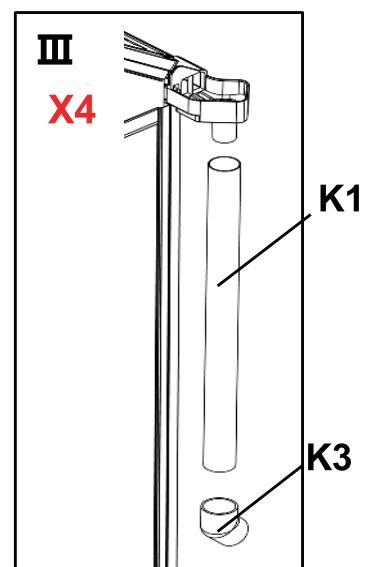
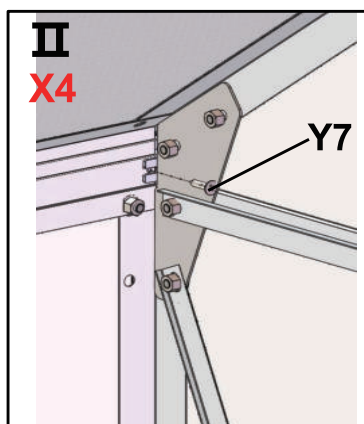
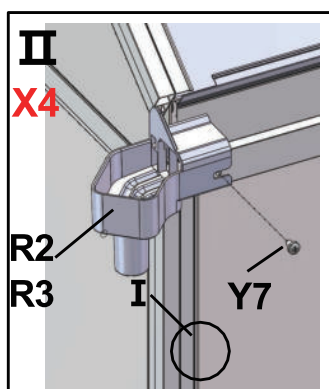
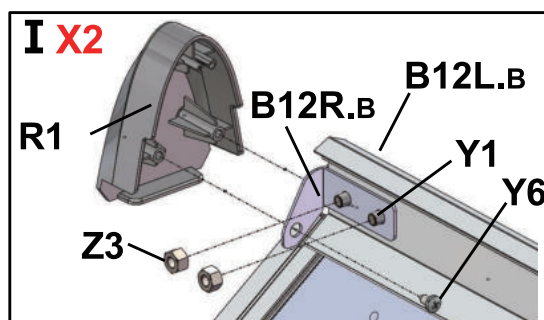
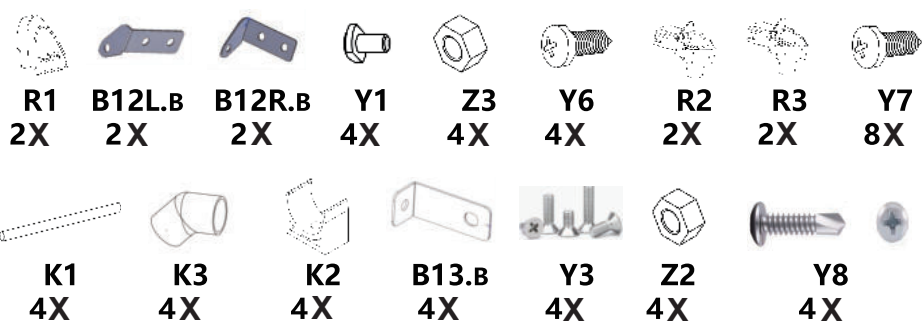
L25.8BH
1X



Y8
1X



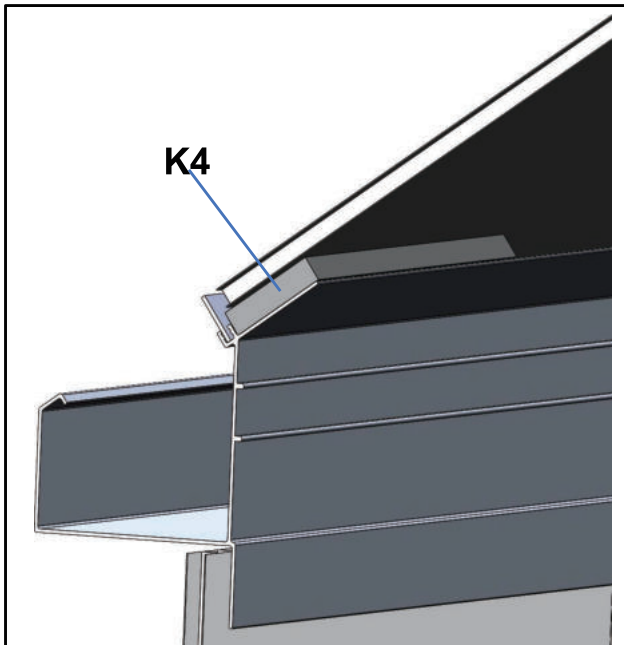
37



38



K4
2X



Note: Use K4 sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das K4 Dichtungsband auf der Innenseite der Plastikpaneele und der Aluminium stangen

