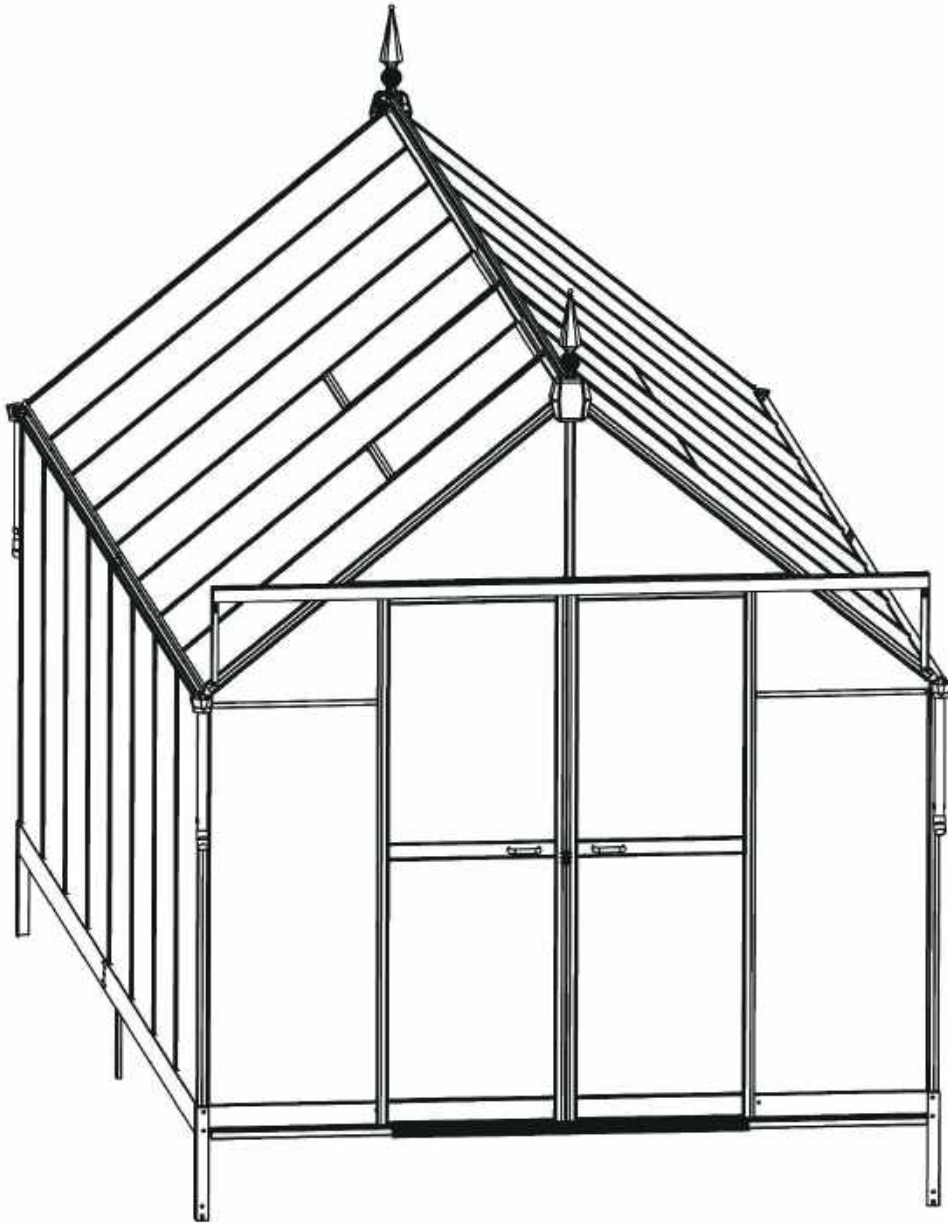


Montageanleitung/Assembly Instruction

Art. Nr./Item No. 81157

DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.
EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY



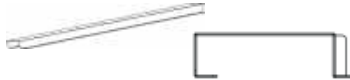
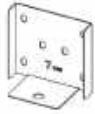
Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

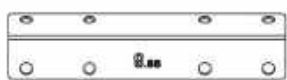
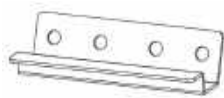
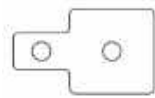
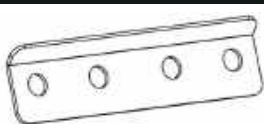
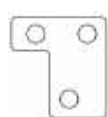
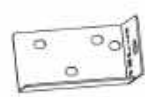
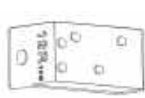
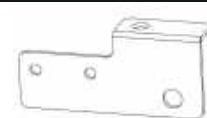
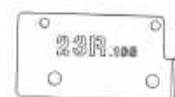
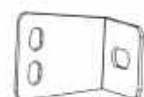
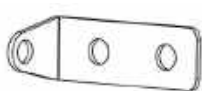
Teil/Part 1

code		Qty	code		Qty
S1.8S8H		4	S9.86S8		2
S2R.8S8		1	S10.86S8		2
S2L.8S8		1	S11.86S8		2
S3L.8S8		1	S12.86S8		2
S3R.8S8		1	S13.86S8		1
S4.8S8H		14	S14.86S8		1
S5L.8S8H		1	S15.8S8		2
S5R.8S8H		1	S16.8S8H		1
S6.8S8		14	S17.8S		1
S7.8S8H		1	S18.8S8		2
S8.8S8H		1	S19.8S8		2

Teil/Part 2

code		Qty	code		Qty
S20.8S8		2	S30.8S		2
S21.8S8		2	S31.8SH		4
S22.8S8		2	S32.8SH		4
S23L.8S6		4	S33.8S8		6
S23R.8S6		4	1.8S6		1
S24.8S8		4	2.8S6		1
S25.8S6		4	3.8S6		1
S26.8S6		4	4.8S6		1
S27.8S		2	5.8S6		2
S28.8S		1	6.8S6		2
S29.8S		2	7.10S		3

Teil/Part 3

code		Qty	code		Qty
8.10S		4	18L.8SH		1
9.8S		1	18R.8SH		1
10.10S		2	19.10S		8
11.10S		4	20.10S		8
12L.10S		1	21R.10S		2
12R.10S		1	21L.10S		2
13R.8S		2	22.10S		4
13L.8S		2	23R.10S		2
14.8S		2	23L.10S		2
15.8S		2	25.10S		4
16.10S		4	27.10S		2
17.10S		4	29.10S		4

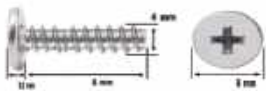
Teil/Part 4

code		Qty	code		Qty
33.10s		2	R7		22
34.10s		4	R9.H		36
T1.8s		7	R10		24
T2.8s		14	R11		8
R1		2	R12		2
R2		2	R13		2
R3		2	R14.H		2
R4R		2	R15.H		2
R4L		2	R16		4
R5R		1	R17.H		4
R5L		1	R19		8

Teil/Part 5

code		Qty	code		Qty
R20		8	P9.8S6		4
R21		2	P10.8S8		4
R22		2	J1		4
P1.8S8H		6	J2		2
P2.8S8H		16	J3		4
P3.8S8		12	J4		4
P4.8S8H		2	Y1		344
P5.8S8H		2	Y2		5
P6.8S8		2	Y3		8
P7.8S8		2	Y4		5
P8.8S8		4			

Teil/Part 6

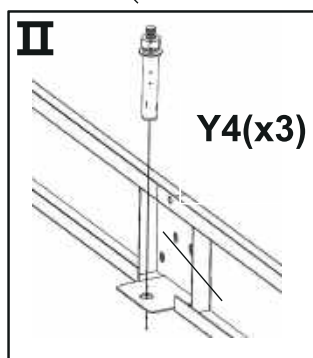
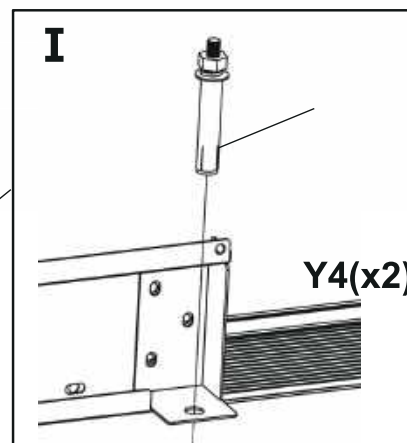
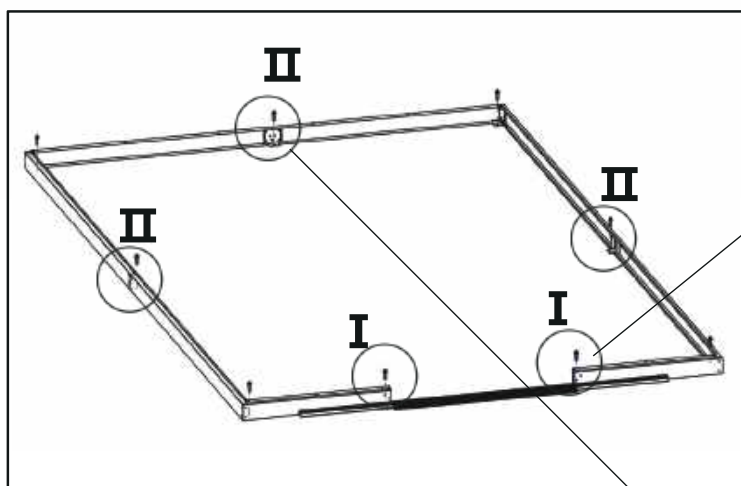
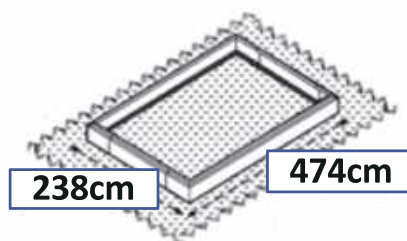
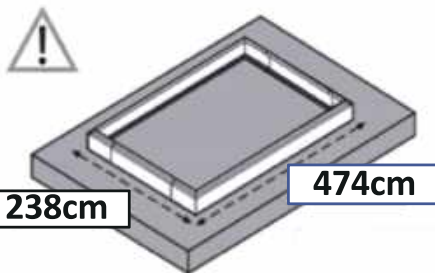
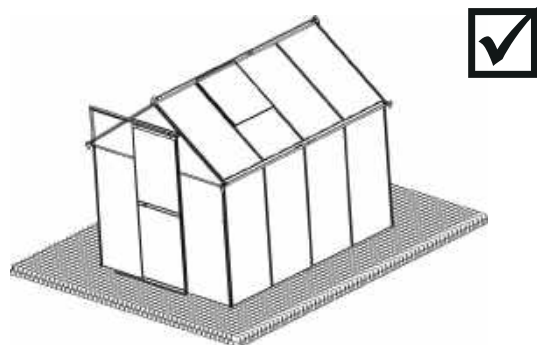
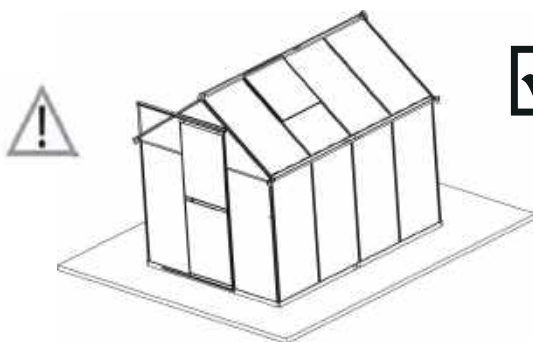
code		Qty	code		Qty
Y5		16	Z4		4
Y6		10	Z5		24
Y7		8	K1		4
Y8		6	K2		4
Y9		4	K3		4
Y10		48	K4		344
Z1		4	K5		32
Z2		8			
Z3		368			

Attention:

**Screws are not tightened first to facilitate adjustment.
It should be tightened at final step when completing assembly.**

Achtung:

Schrauben noch nicht festziehen um etwas Spielraum zu haben. Erst am Ende wenn alles fertig montiert ist festziehen



Base Installation:

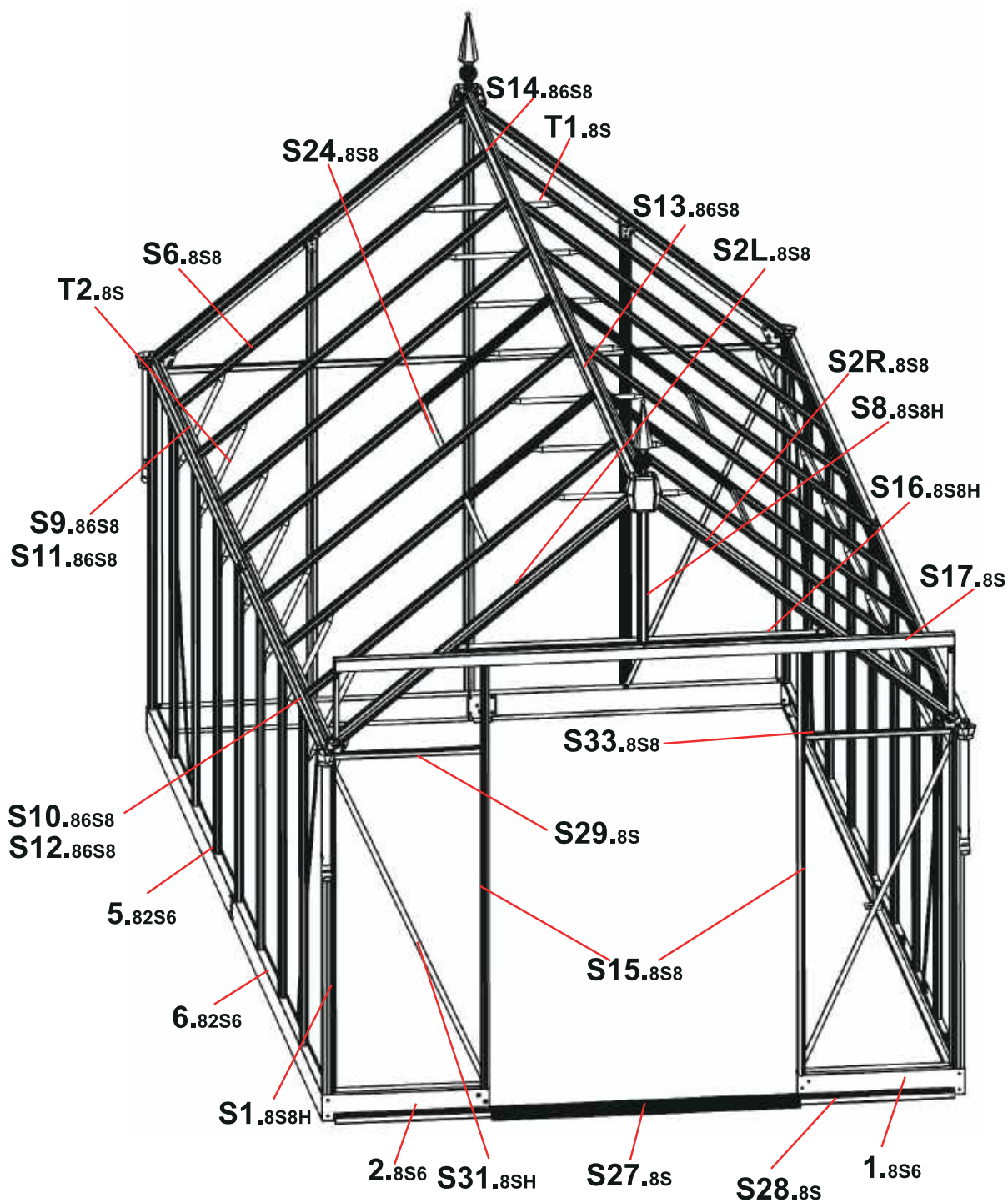
1. The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

2. Choose included legs inserted into the excavated holes in the ground and then holes filled with cement reference step 3.

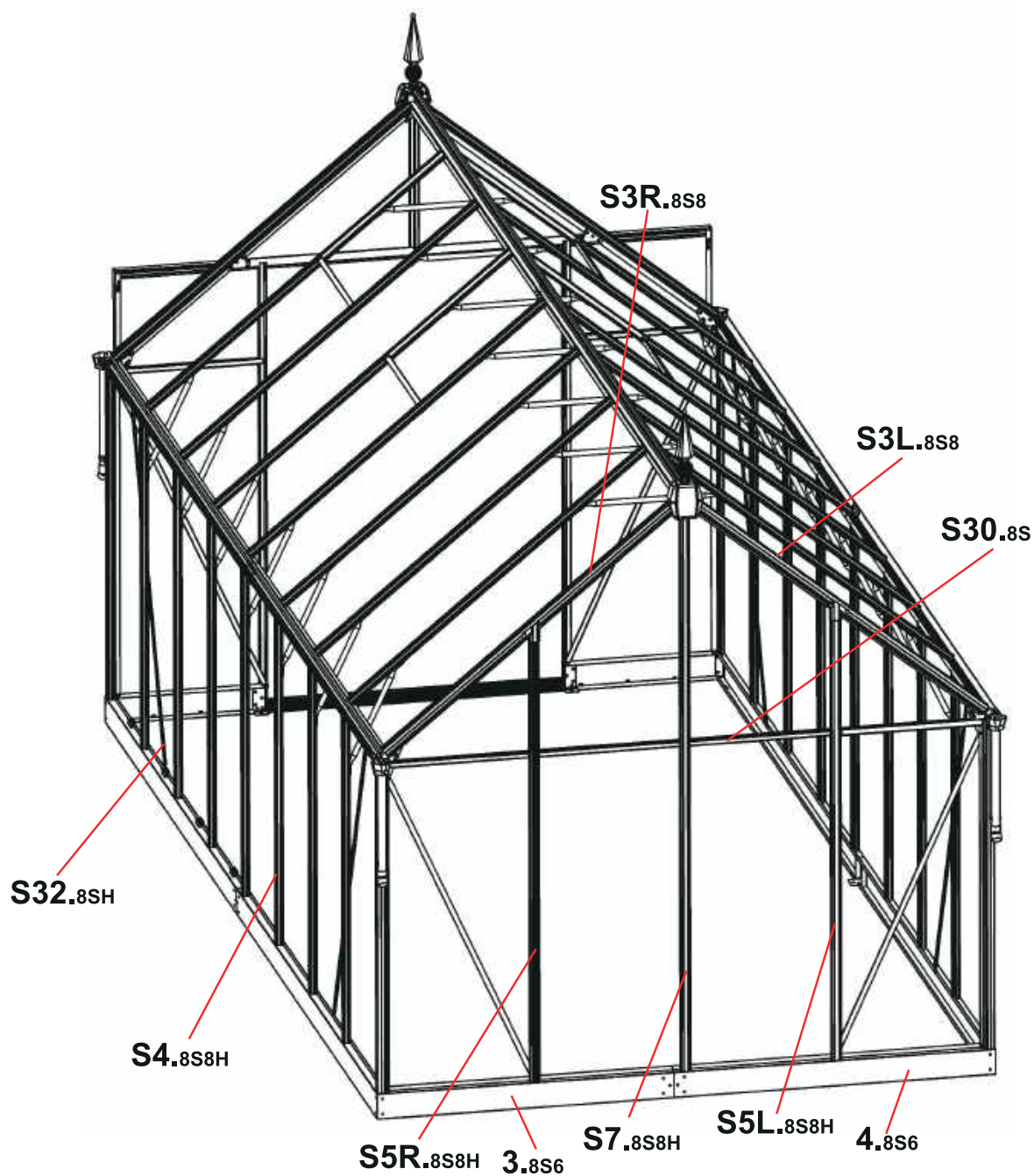
Installation Fundament:

1. Das Fundament kann z.B. aus Beton bestehen

2. Platzieren Sie die enthaltenen Beine in die Vorbohrungen im Fundament und füllen Sie die Löcher dann mit Zement. Siehe Schritt 3

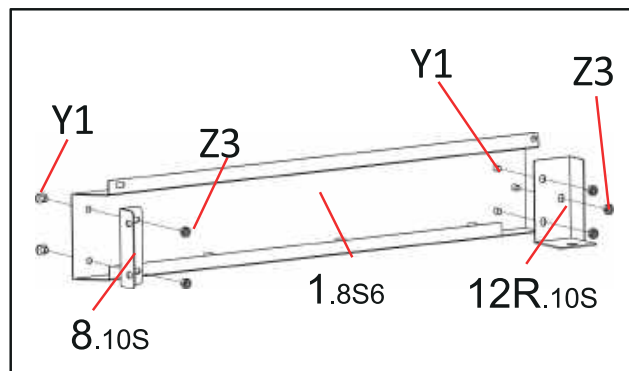
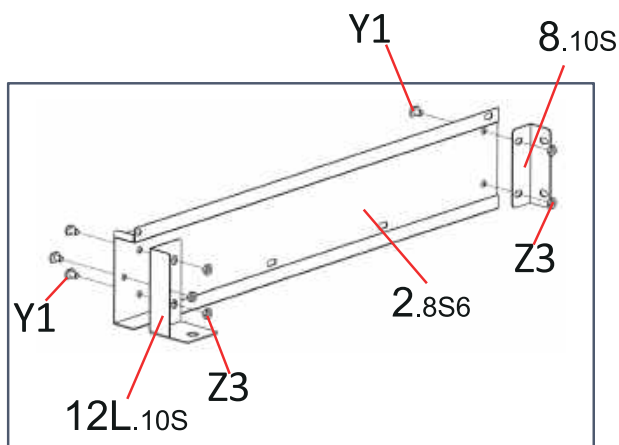
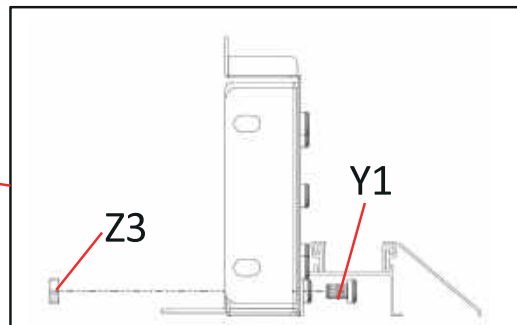
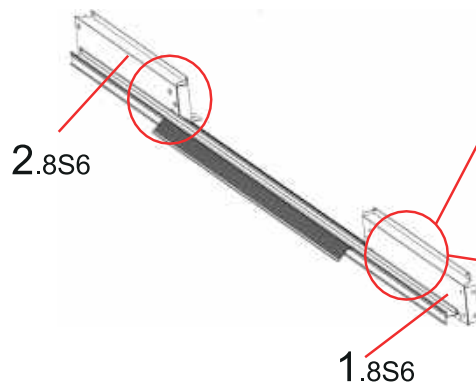
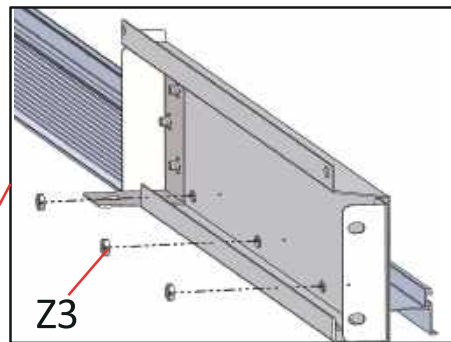
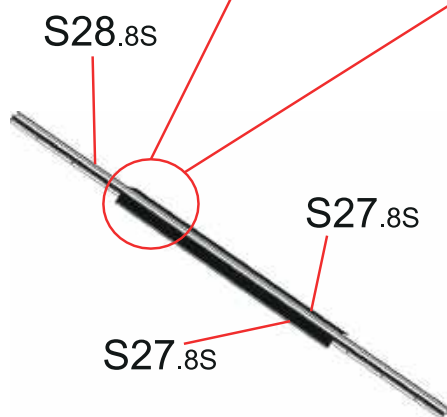
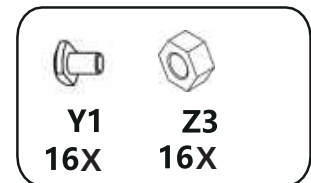
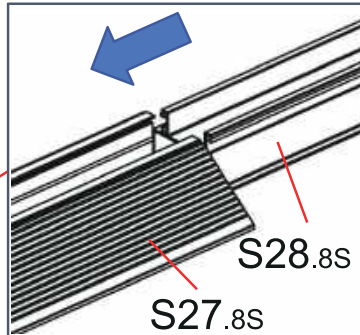
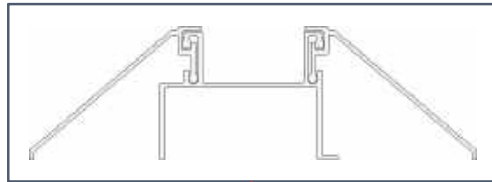
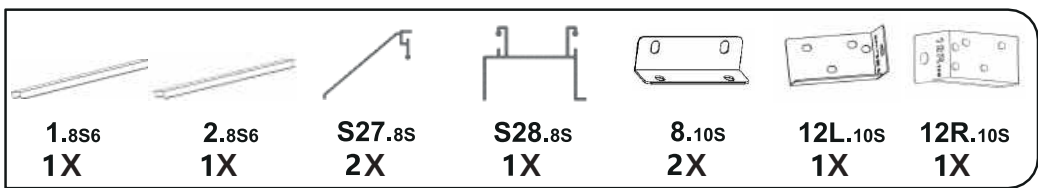


Front

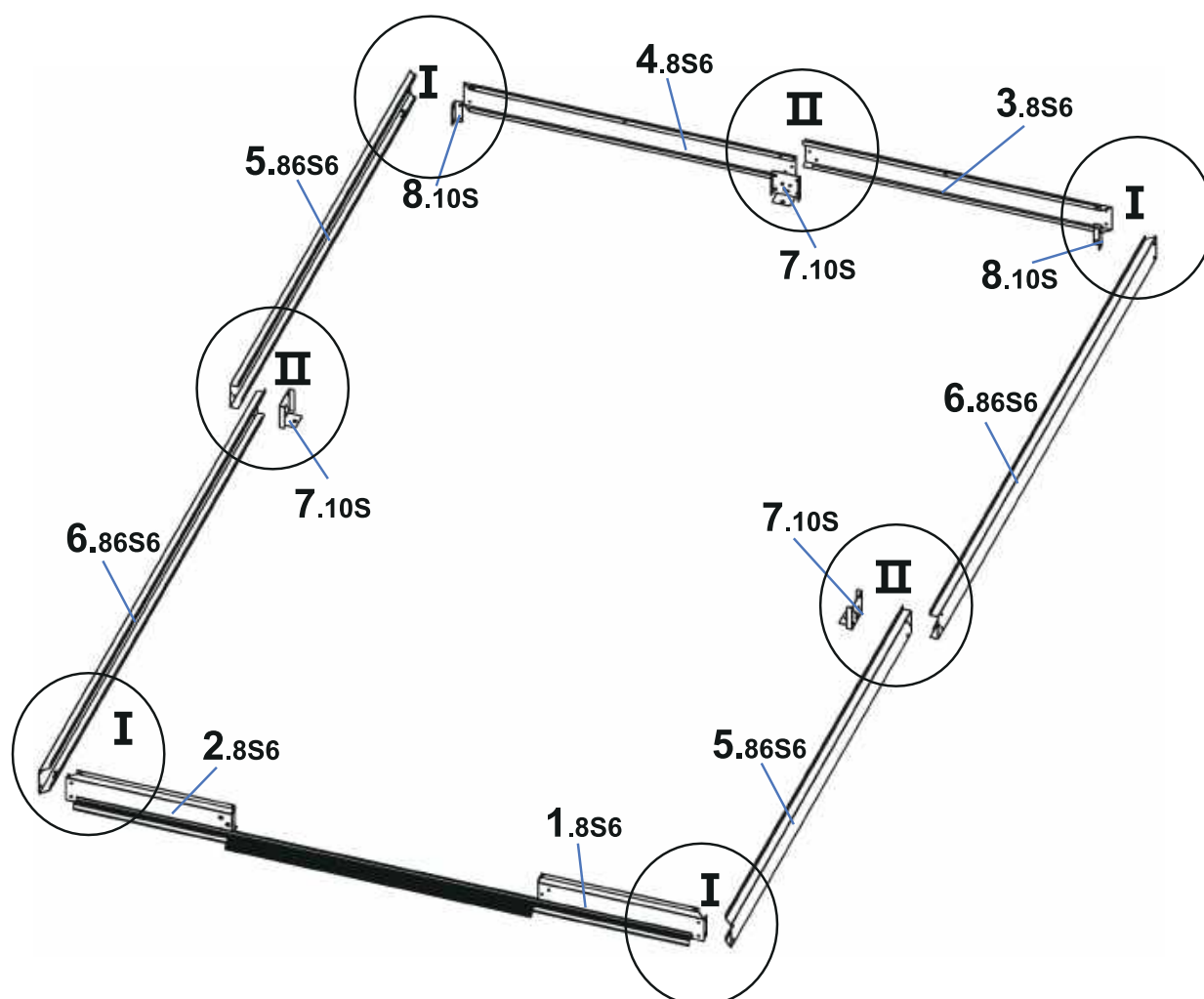
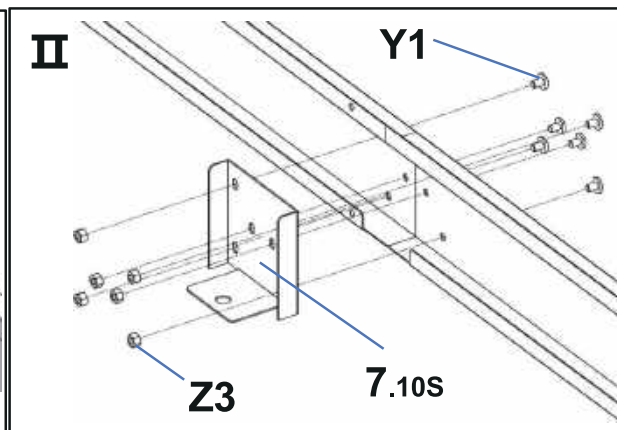
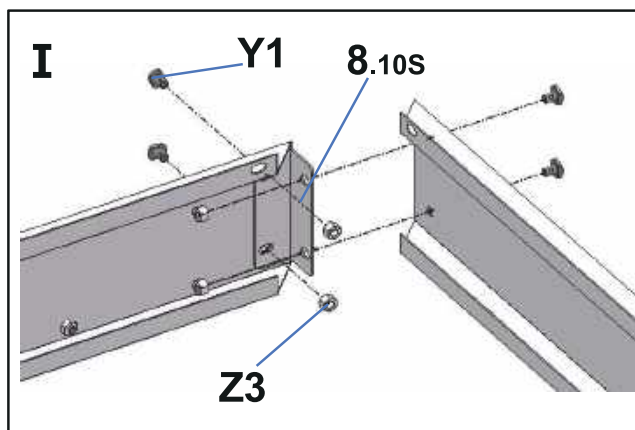
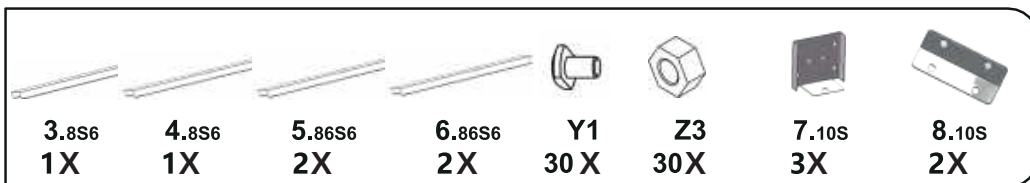


Back
Rückseite

1



2



3



34.10S
4X



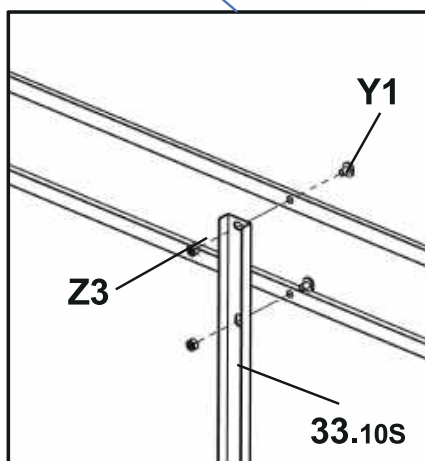
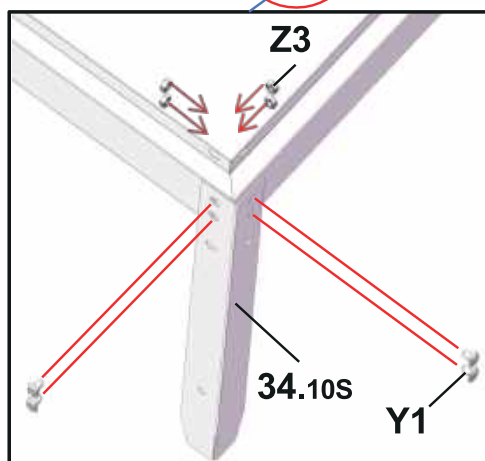
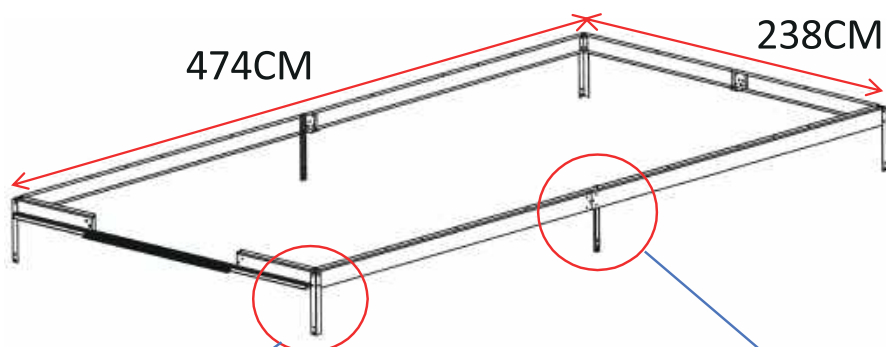
33.10S
2X



Y1
20X

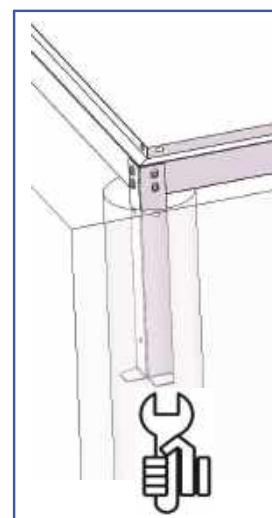
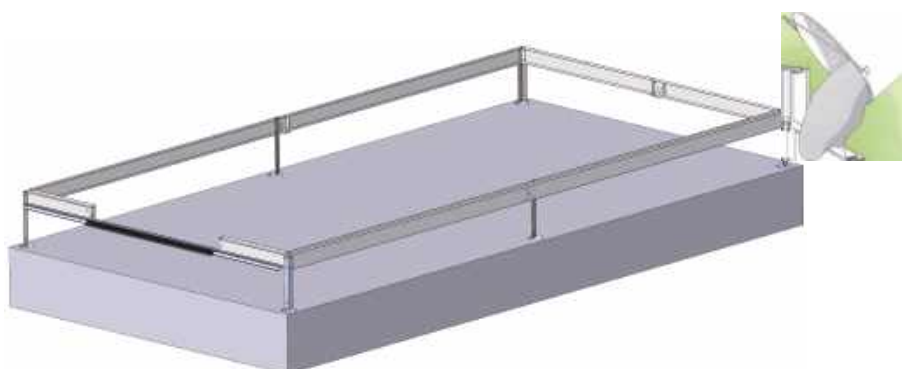


Z3
20 X



The bent reinforcement should be inserted into the excavated holes in the ground and then holes filled with cement.

Die gebogene Verstärkung sollte in die vor-gebohrten Löcher im Fundament eingeführt werden und dann mit Zement aufgefüllt werden



4



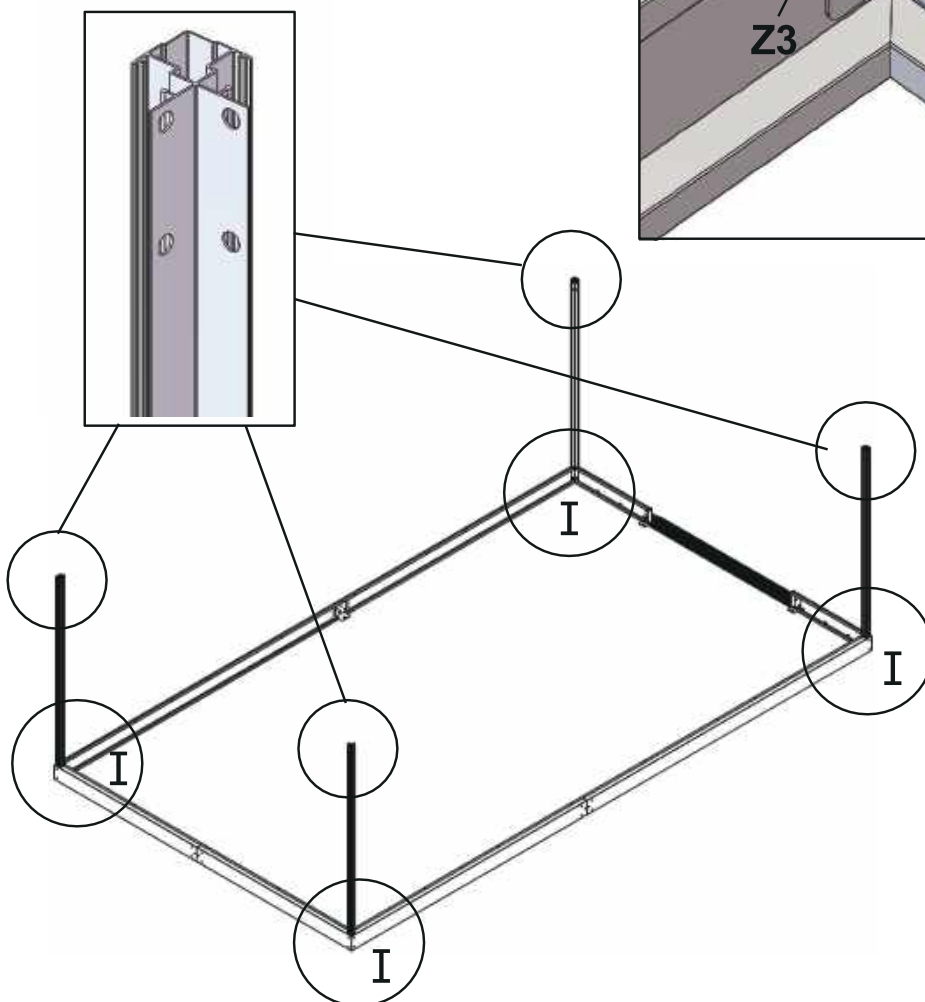
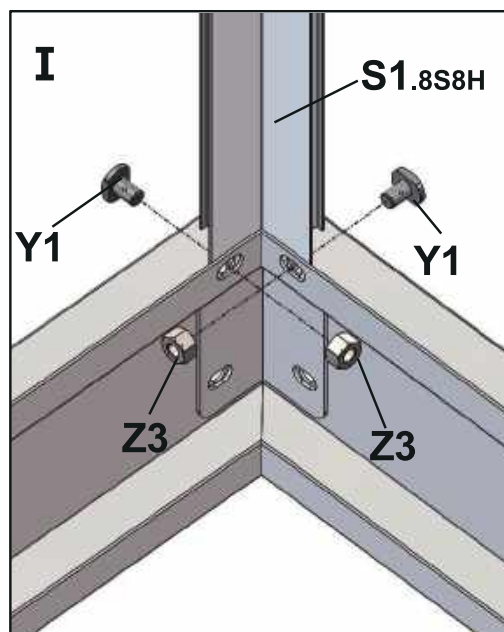
S1.8S8H
4X



Y1
8X



Z3
8X



5



Y1
3X



Z3
3X



S5L.8S8H
1X



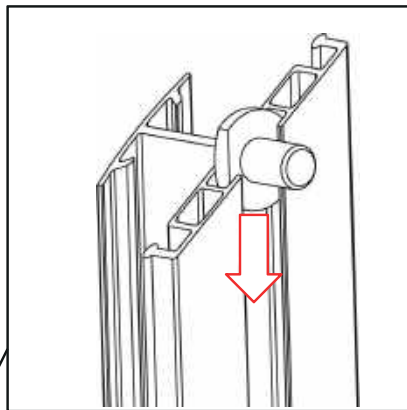
S5R.8S8H
1X



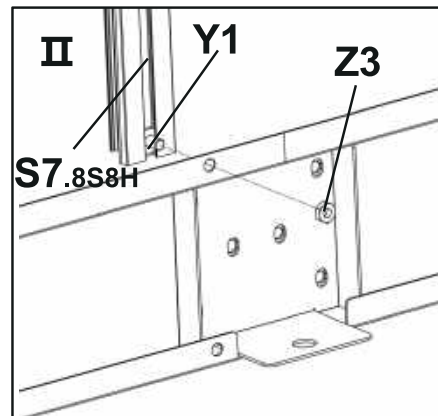
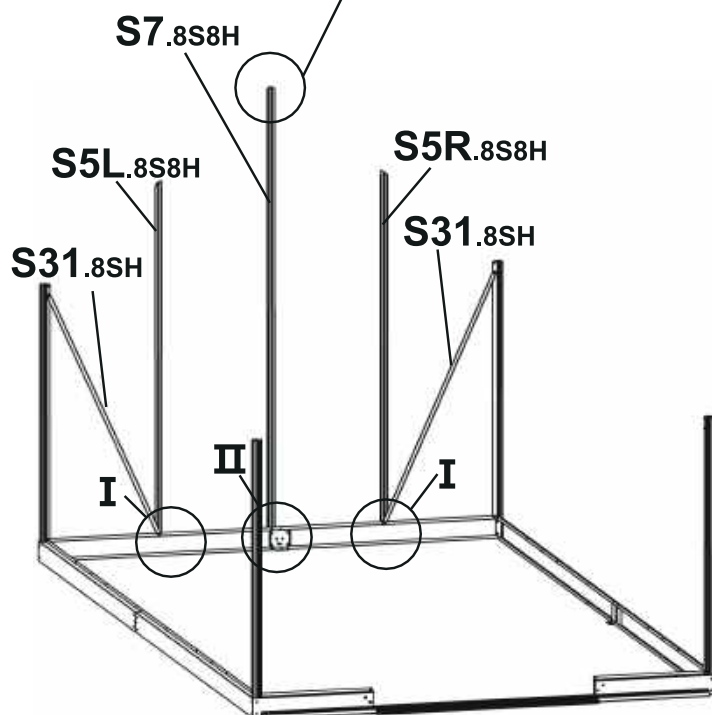
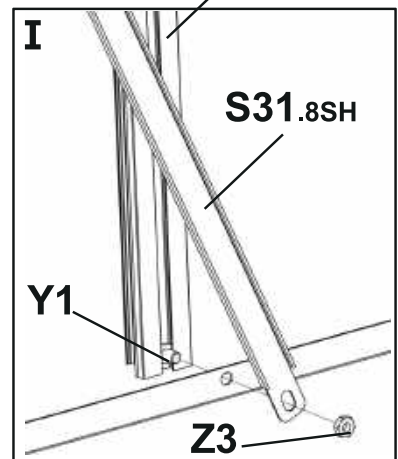
S7.8S8H
1X



S31.8SH
2X



S5L.8S8H
S5R.8S8H



6

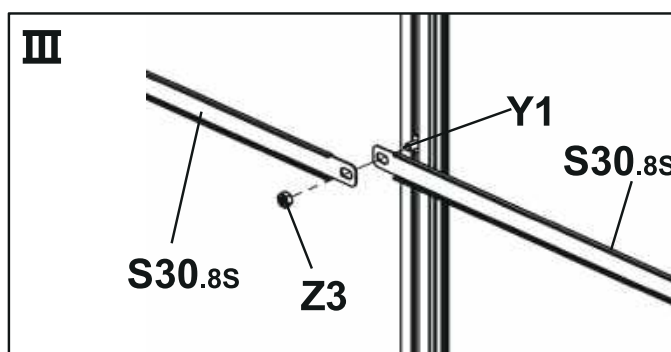
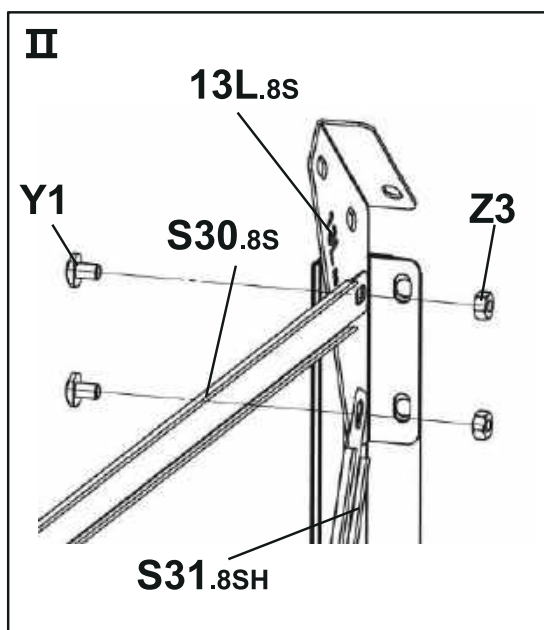
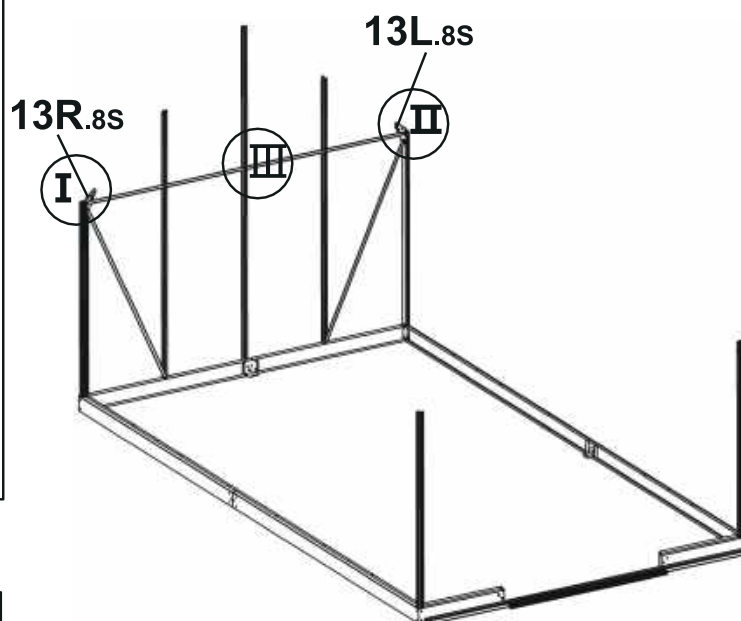
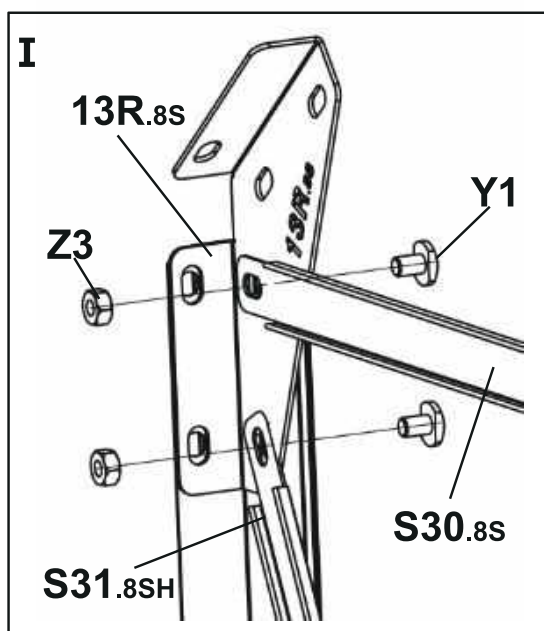

S30.8S
2X


13L.8S
1X


13R.8S
1X


Y1
7X


Z3
7X



7



S32.8SH
4X



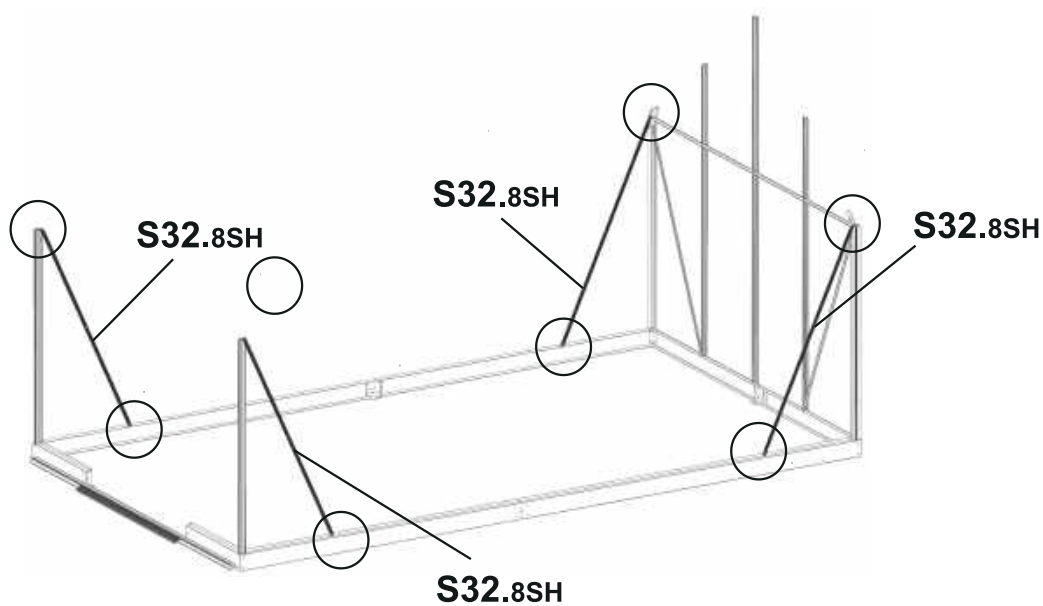
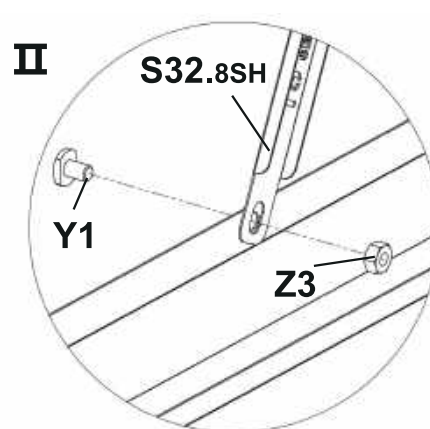
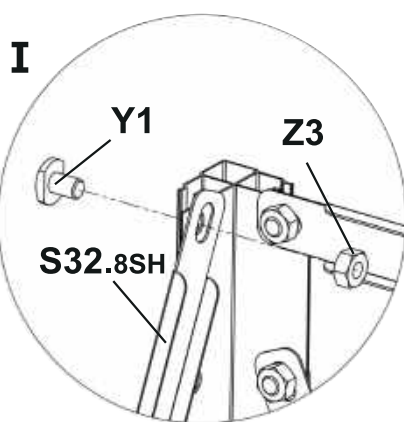
Y1
8X



Z3
8X

Install the temporary support rods S32.8SH

Montieren Sie die vorübergehenden Stützstangen S32.8SH



8



14.8s
1X



15.8s
2X



S3L.8s8
1X



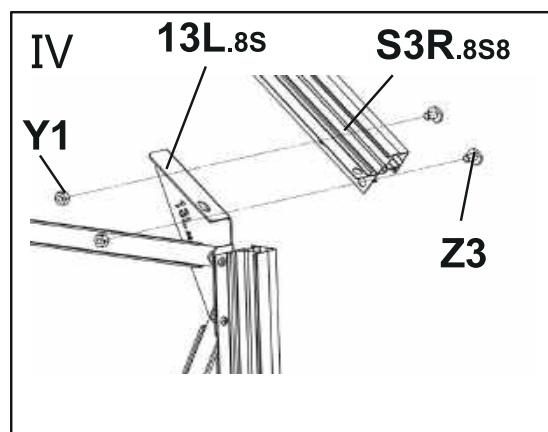
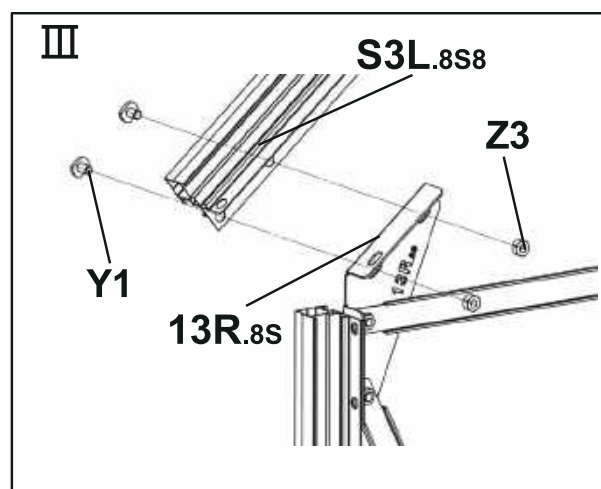
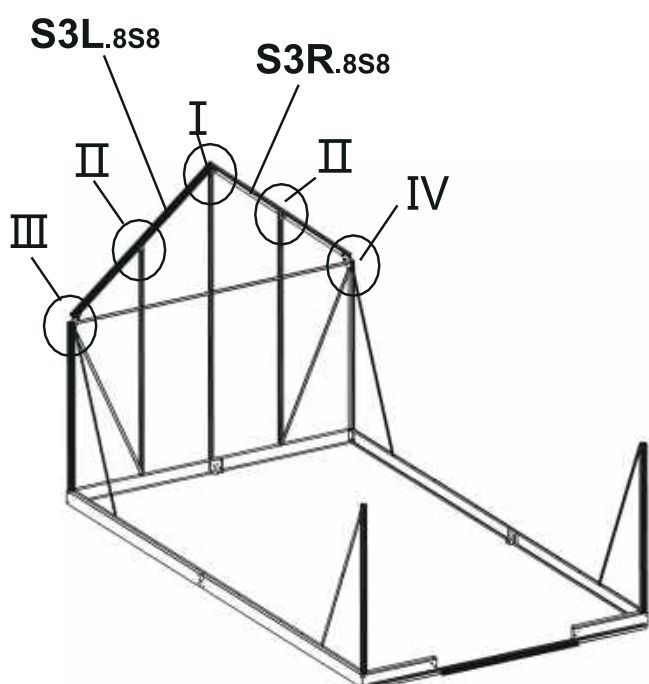
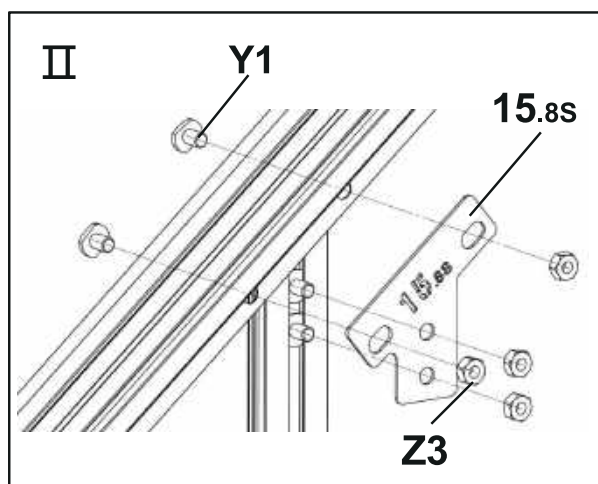
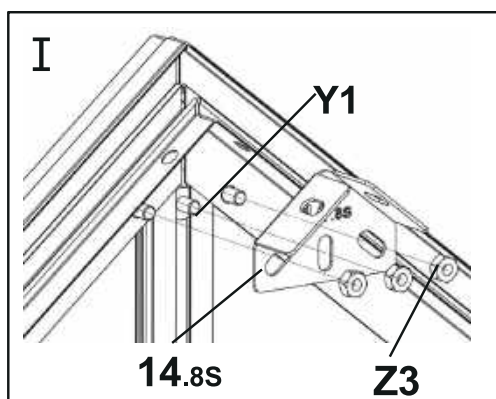
S3R.8s8
1X



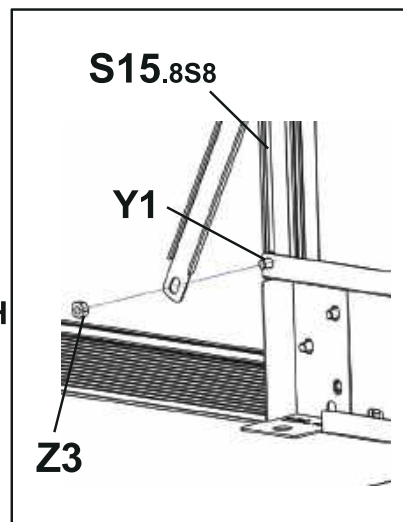
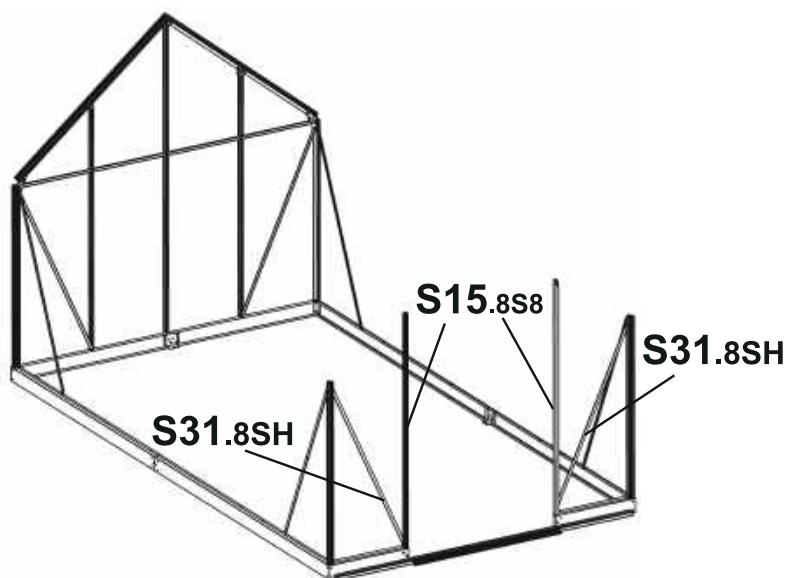
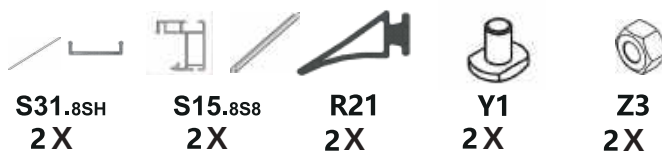
Y1
15X



Z3
15X

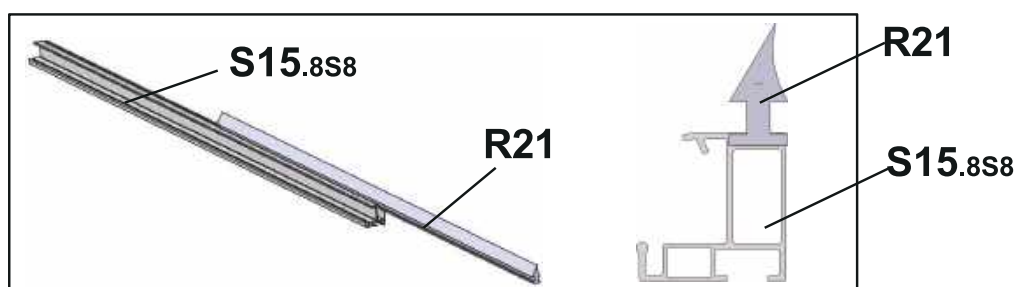


9

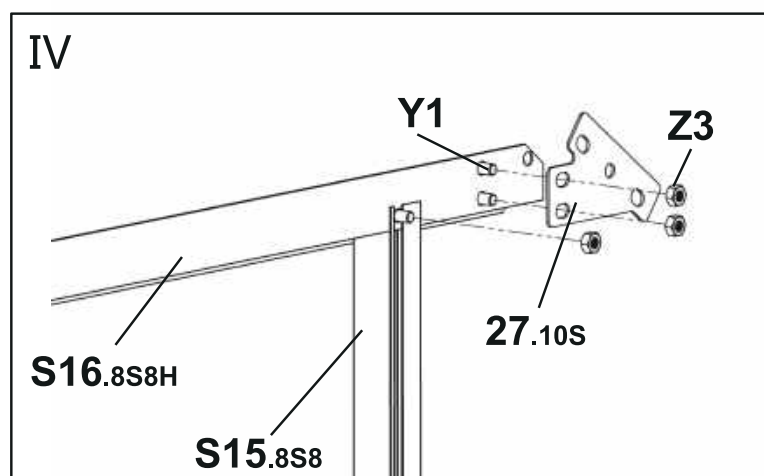
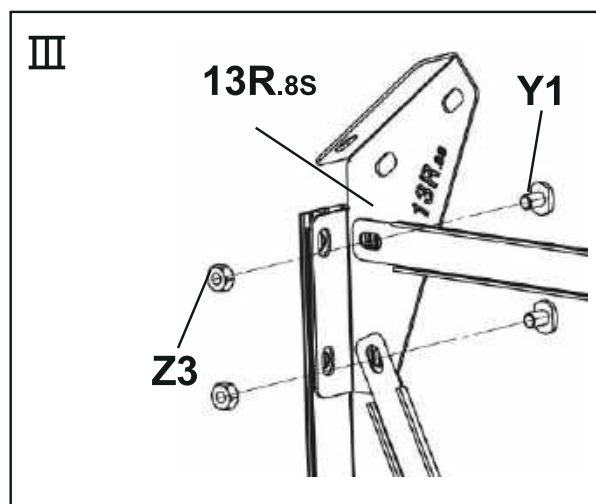
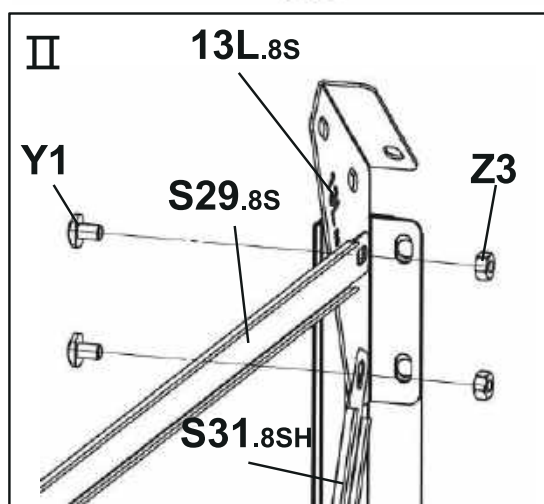
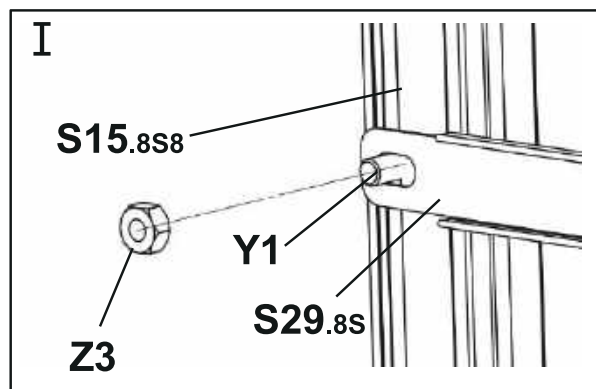
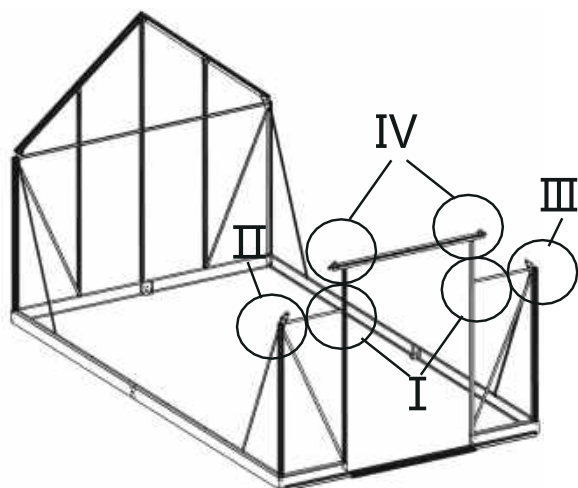
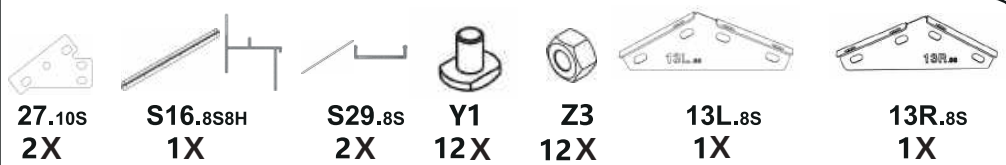


Note: Pre-fixed R21 on the S15.8S6.

Anmerkung: Vor-montieren Sie R21 an S15.8S6



10



11



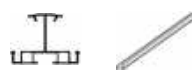
14.8S
1X



S2L.8S6
1X



S2R.8S6
1X



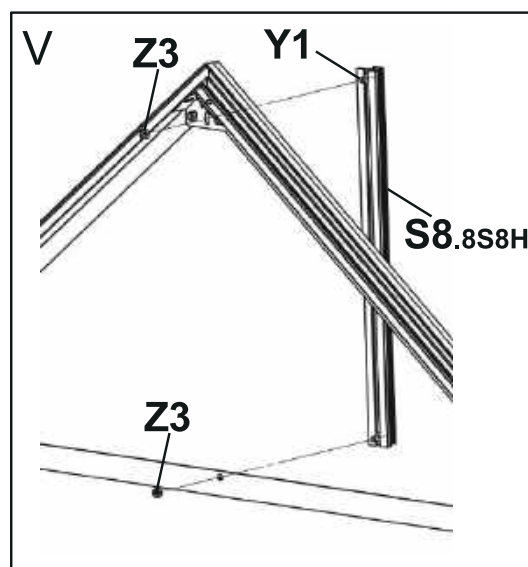
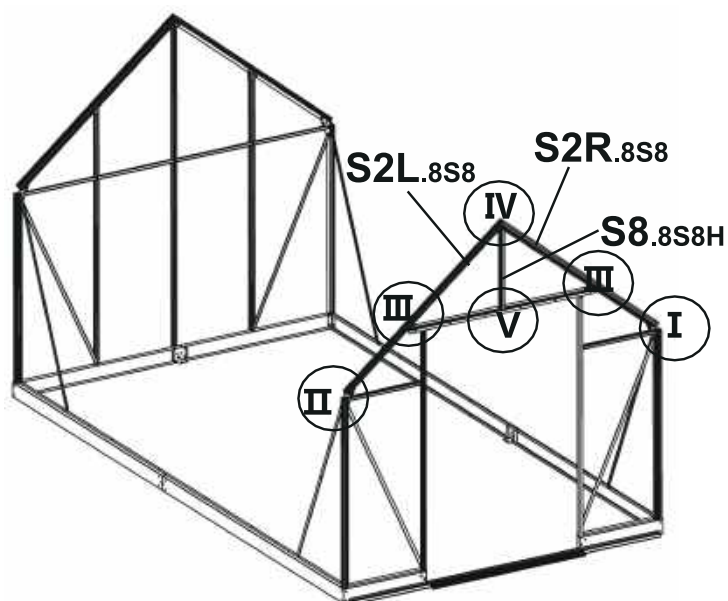
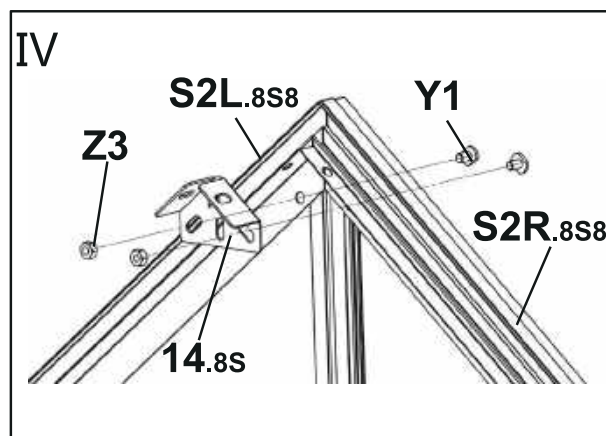
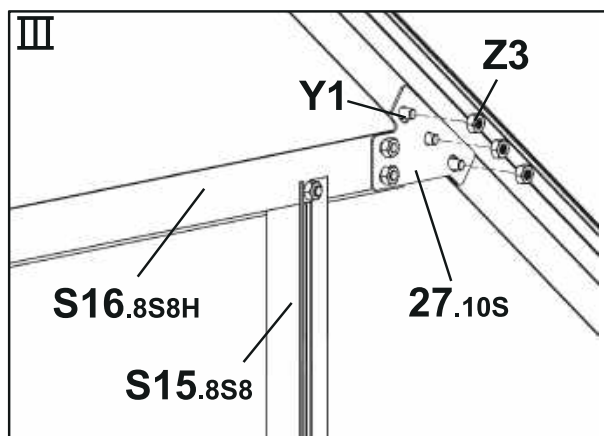
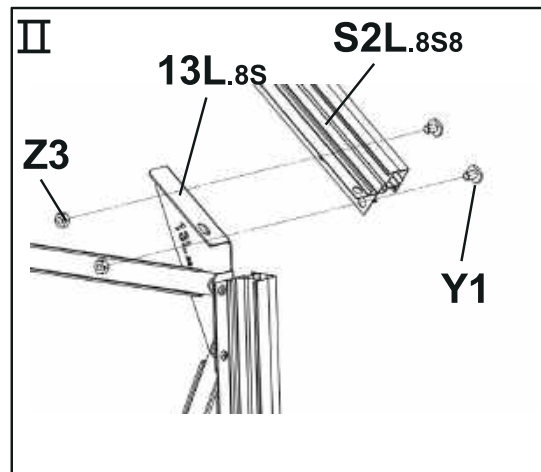
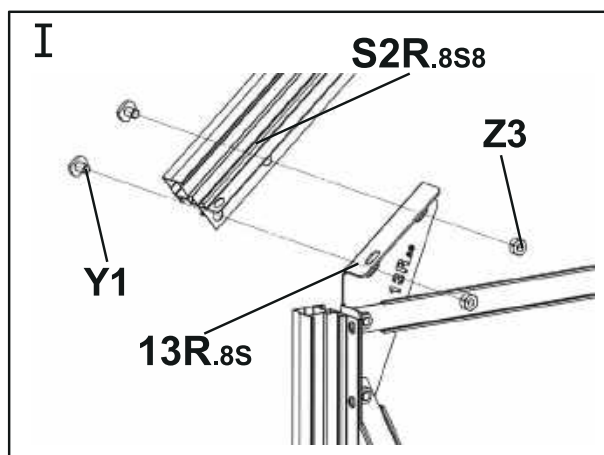
S8.8S6H
1X



Y1
14X



Z3
14X



12



Y1
16 X



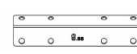
Z3
16 X



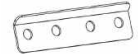
S13.86S8
1 X



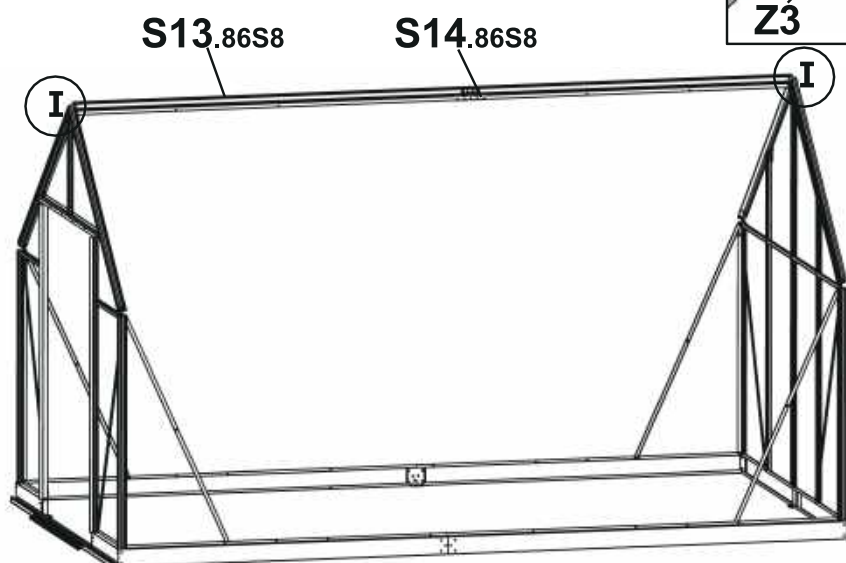
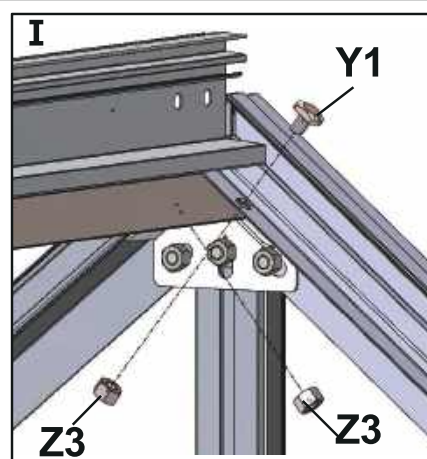
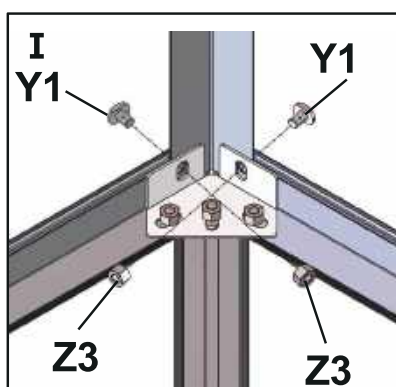
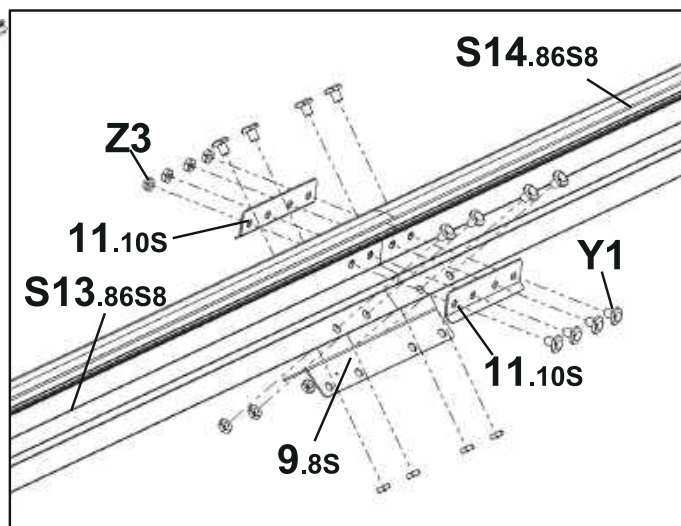
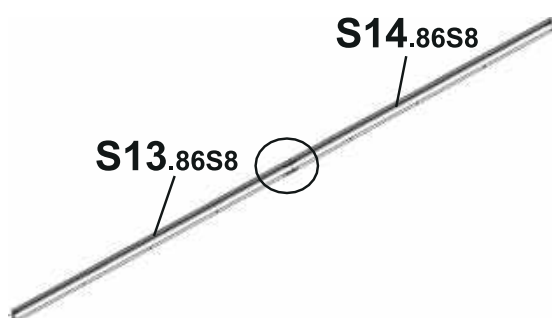
S14.86S8
1 X



9.8S
1 X



11.10S
2 X

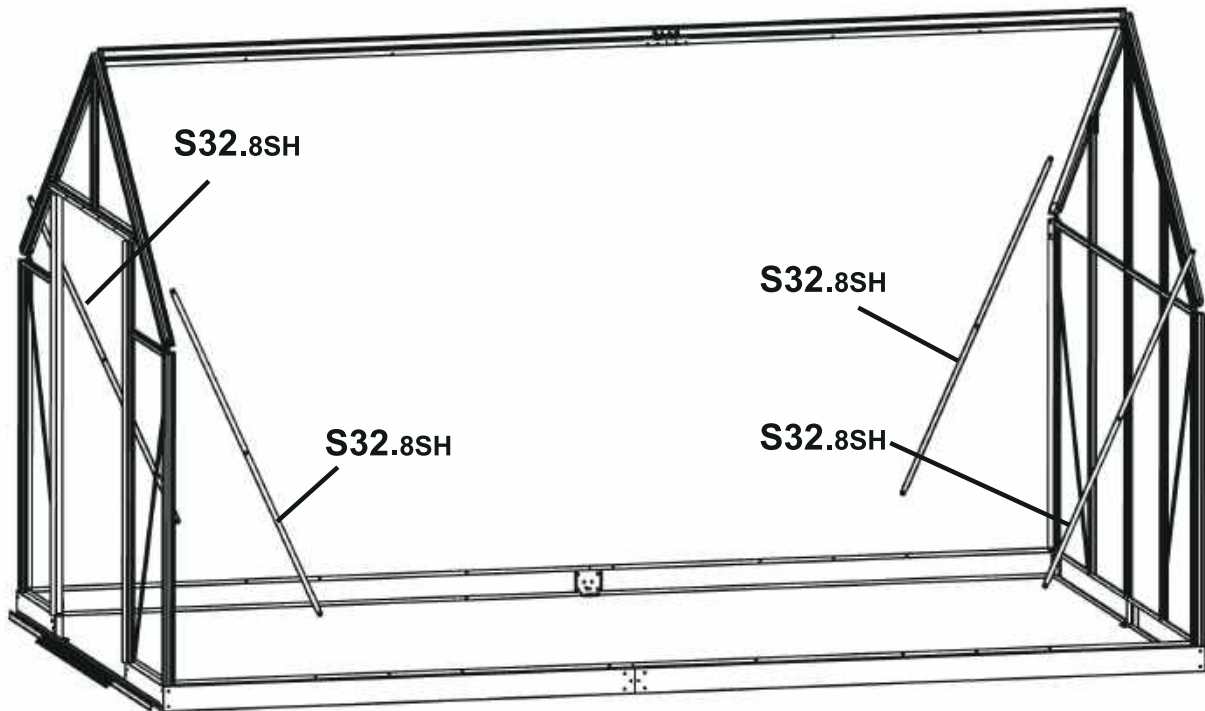


13



S32.8SH
4X

Dismantle the temporary support rods S32.8SH
Demontieren Sie die vorübergehenden Stützstangen S32.8SH



14



R7
16 X



S4.8S8H
14 X

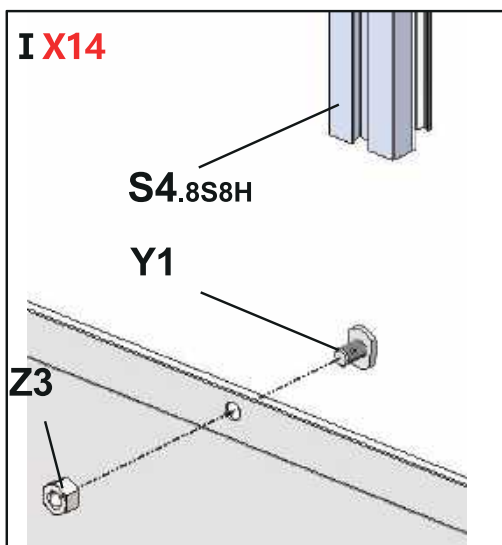


Y1
14 X

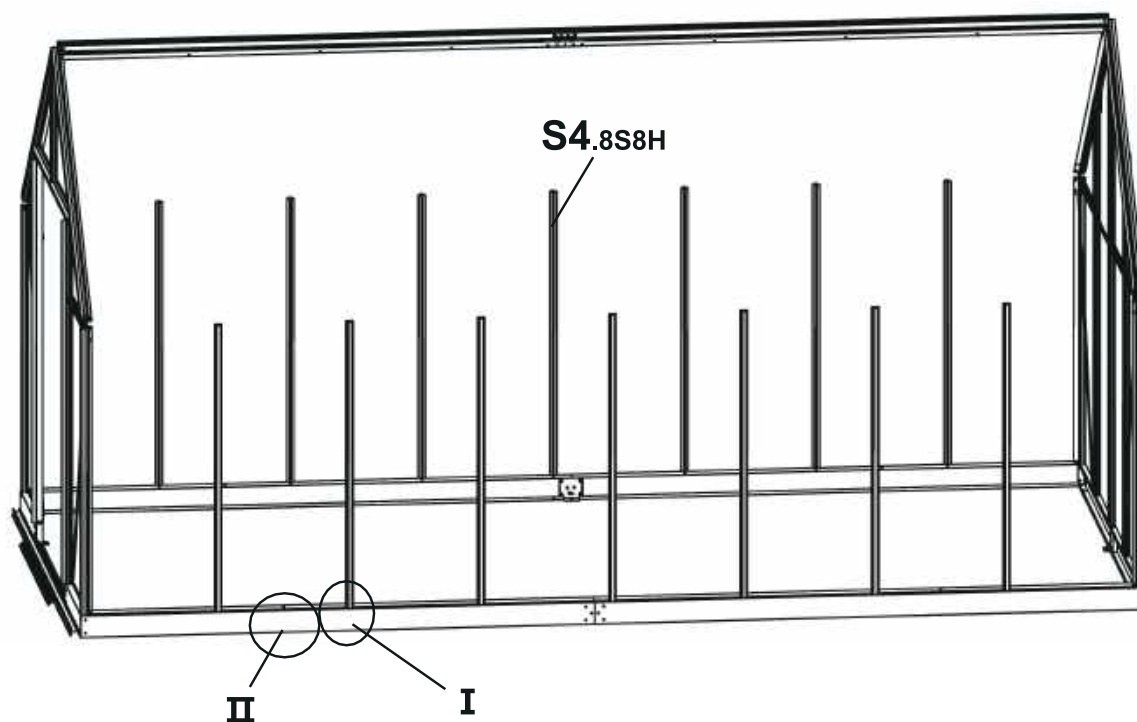
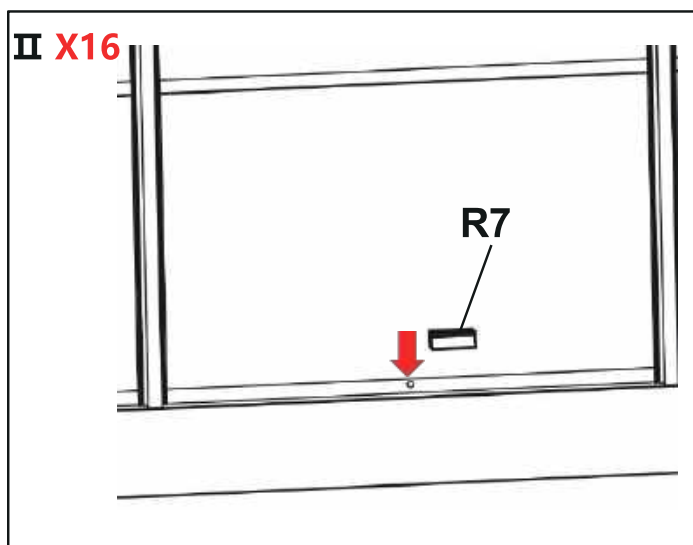


Z3
14 X

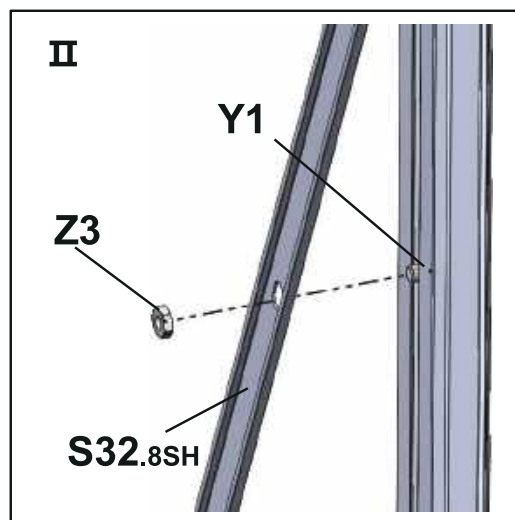
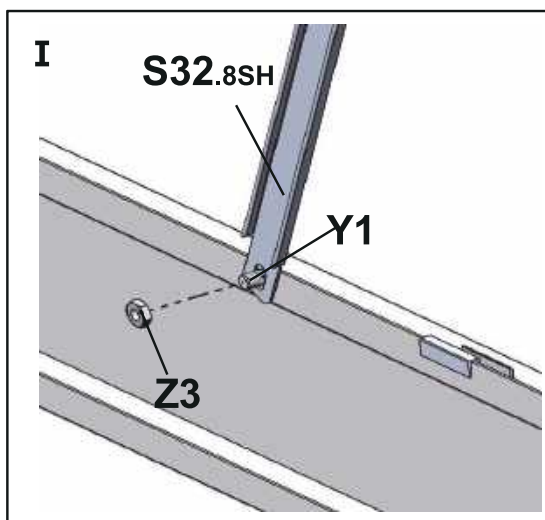
I X14



II X16

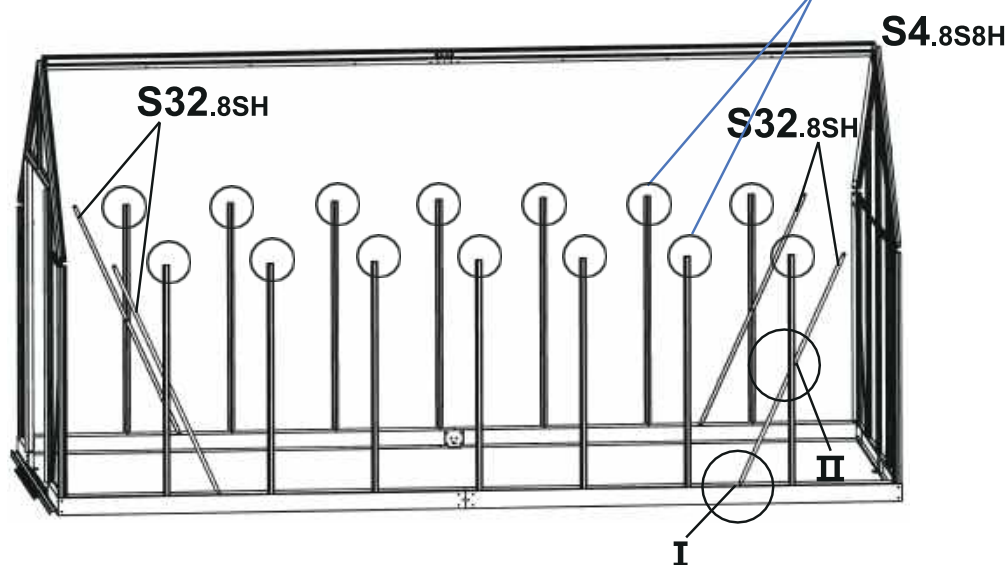
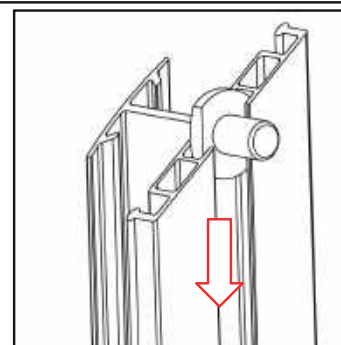


15



Note: Pre-install one Y1 in S4.8S6H for T2.8S installation later.

Anmerkung: Vor-montieren Sie 1x Y1 in S4-8S6H um T2.8S später zu montieren



16



S11.86S8
2X



S12.86S8
2X



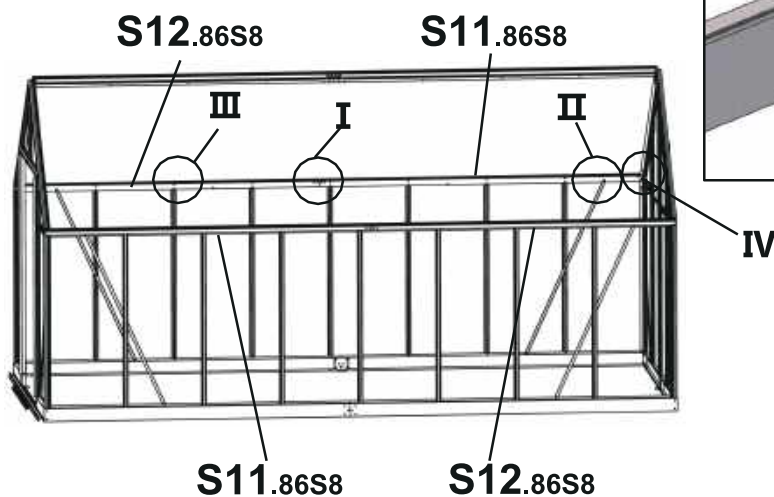
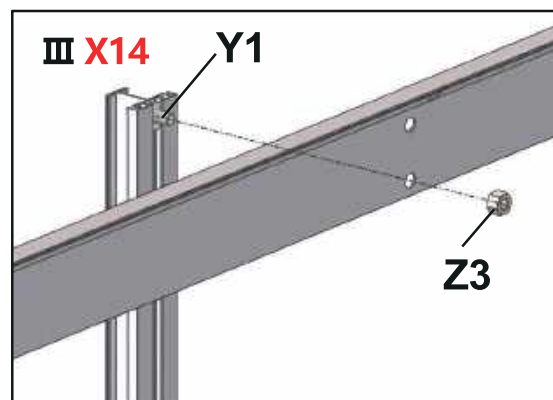
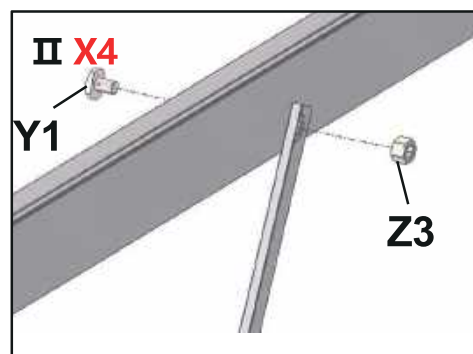
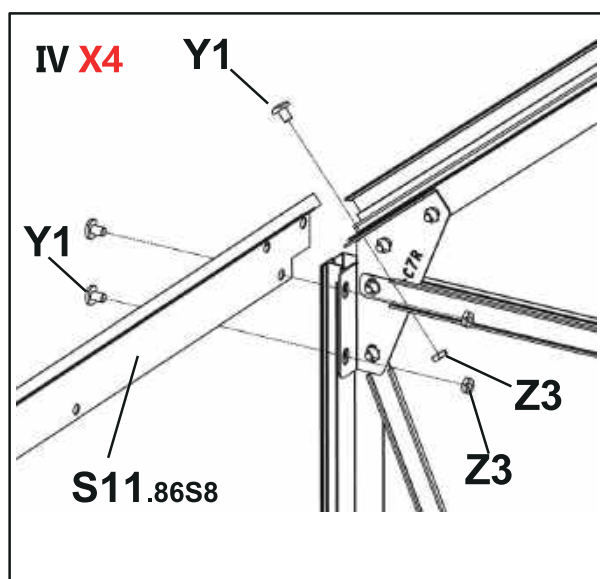
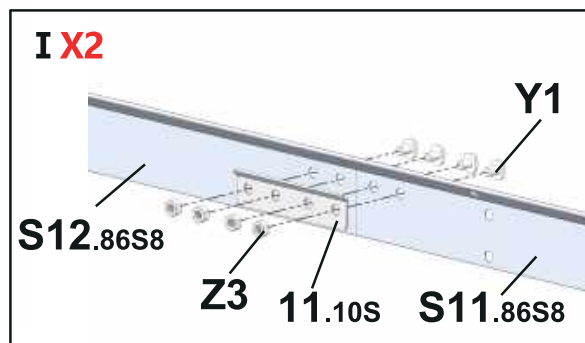
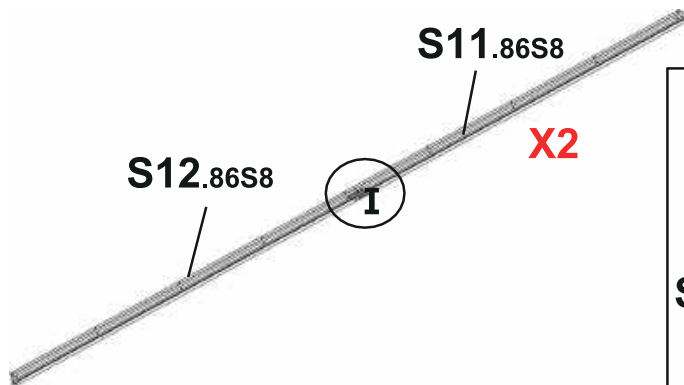
11.10S
2X



Y1
38X



Z3
38X



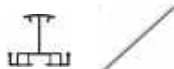
17



Y1
64X

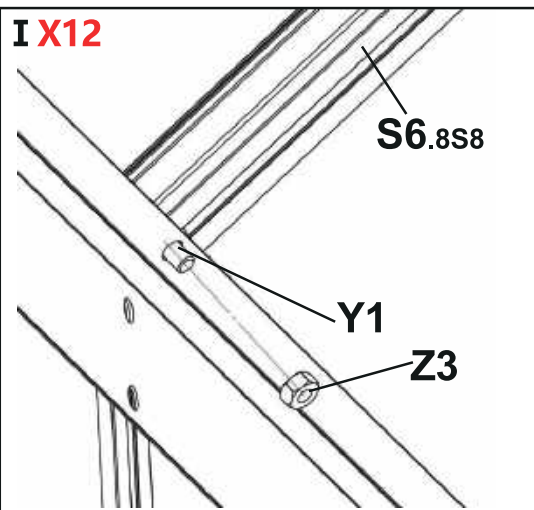


Z3
28X

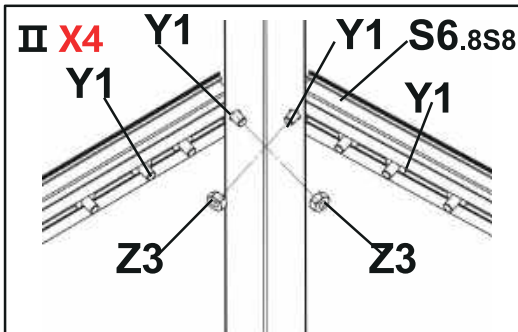


S6.8S8
14X

I X12



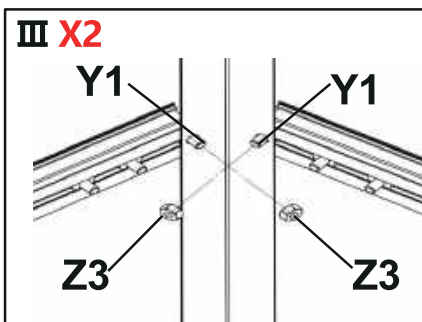
II X4



Note: In position II insert 3 extra Y1 in both side of S6.8S8.

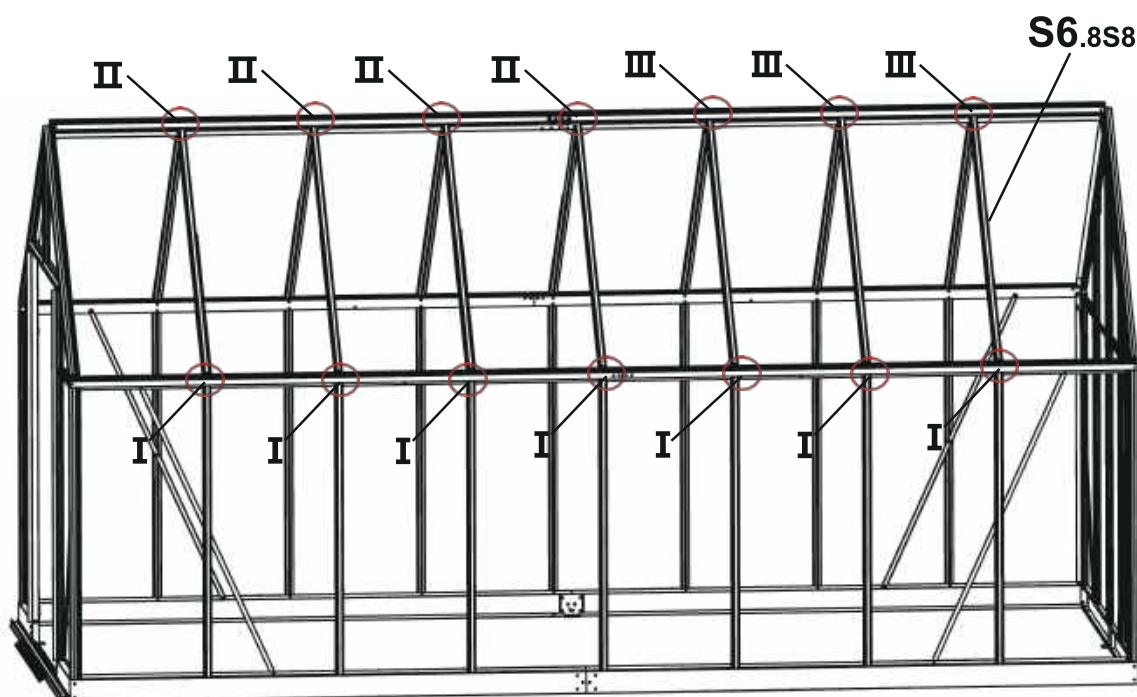
Bei Schritt II führen Sie 3x Y1 in beide Seiten von S6.8S8 ein

III X2



Note: In position III insert 2 extra Y1 in both side of S6.8S8.

Bei Schritt III führen Sie 2x Y1 in beide Seiten von S6.8S8 ein



18



Y1
16 X



Z3
24 X



S24.8S8
4 X



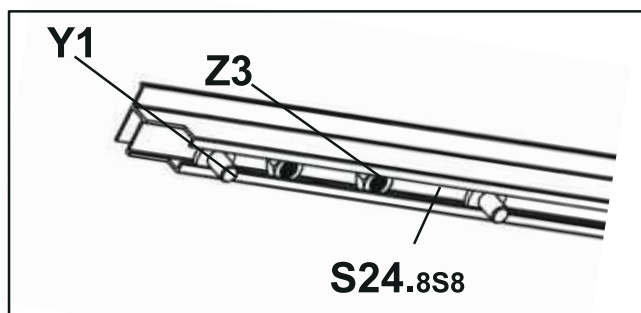
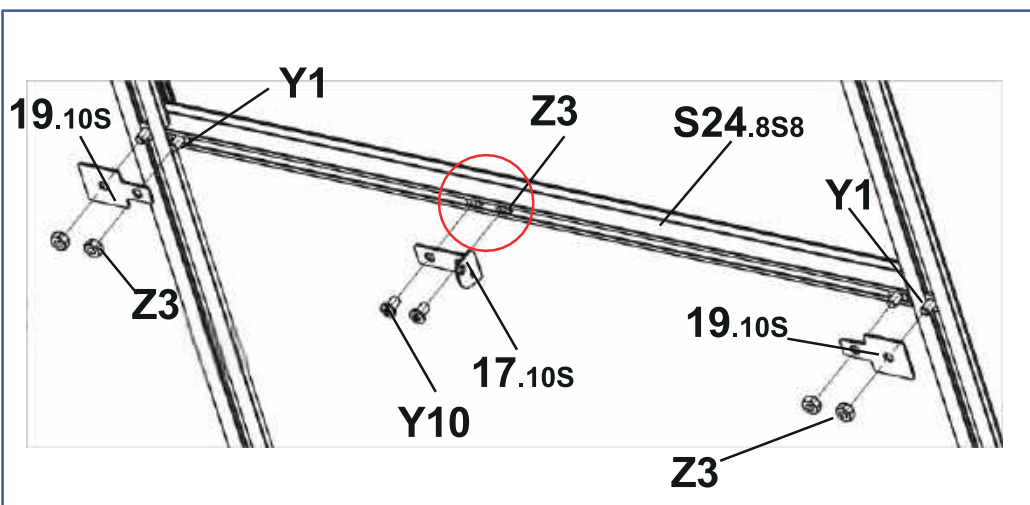
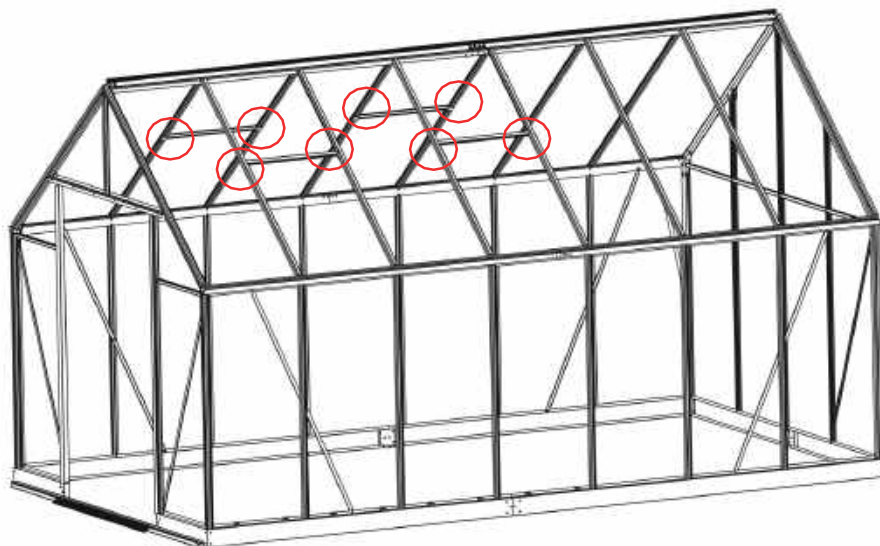
19.10S
8 X



17.10S
4 X



Y10
8 X



19



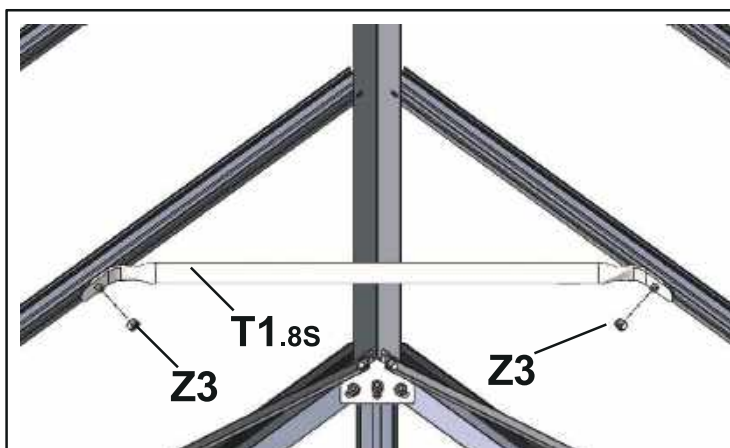
Z3
42 X



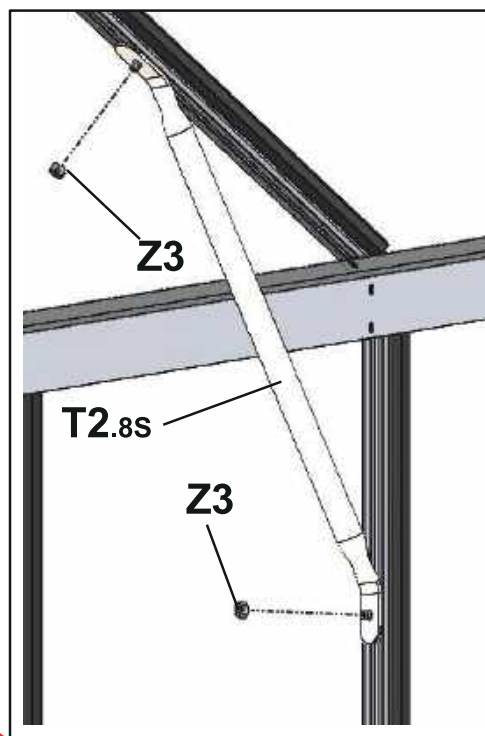
T1.8s
7 X



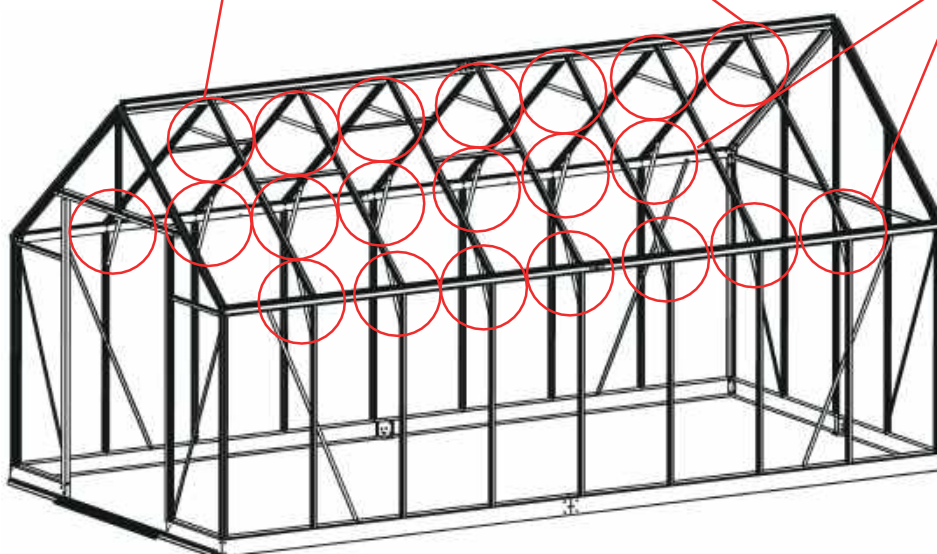
T2.8s
14 X



X7



X14



20



P3.8s8
12X



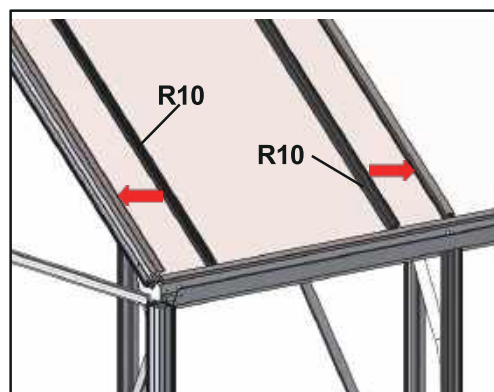
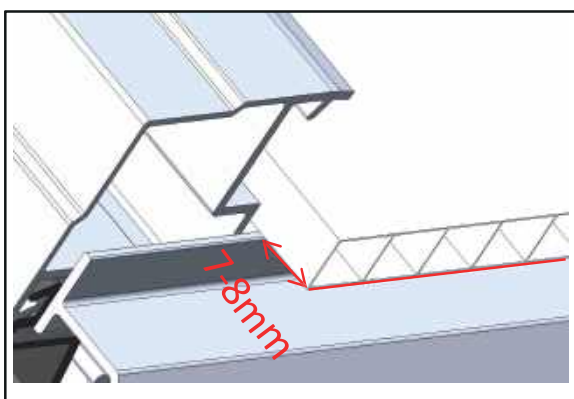
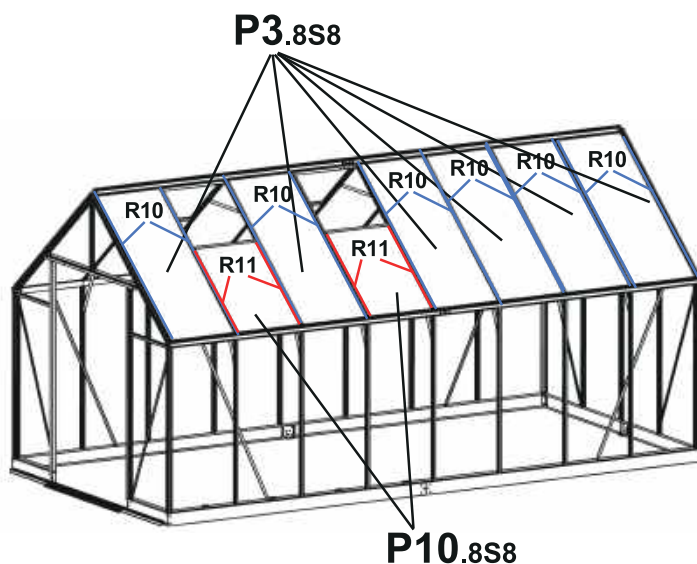
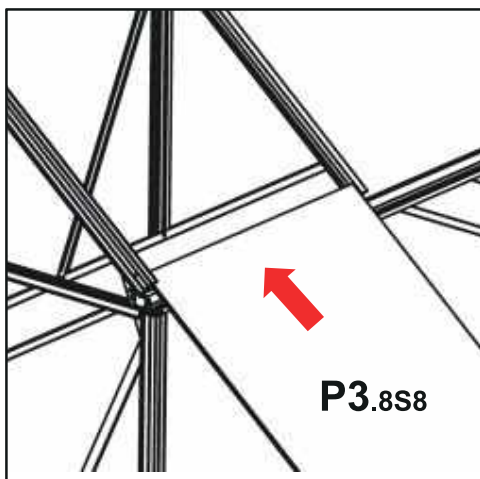
P10.8s8
4X



R10
24X

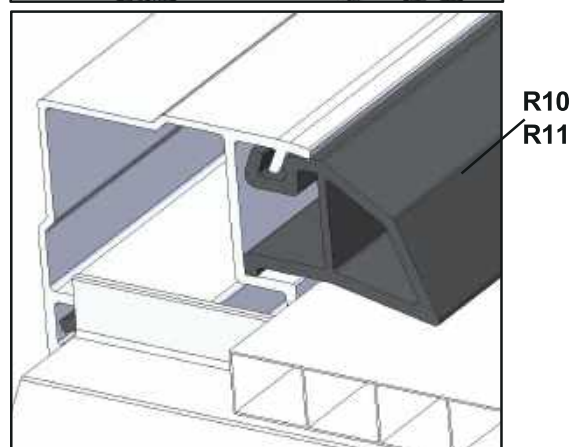


R11
8X



Note: Leave a gap of 7-8mm at the end of the PC board, then install R10/R11 strips to fix the PC board.

Anmerkung: Lassen Sie eine Lücke von 7-8 mm am Rand der Paneele und montieren Sie dann R10/R11 um das Paneel zu befestigen



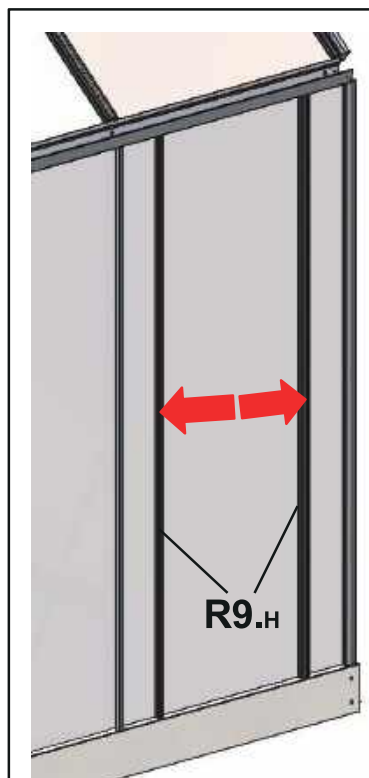
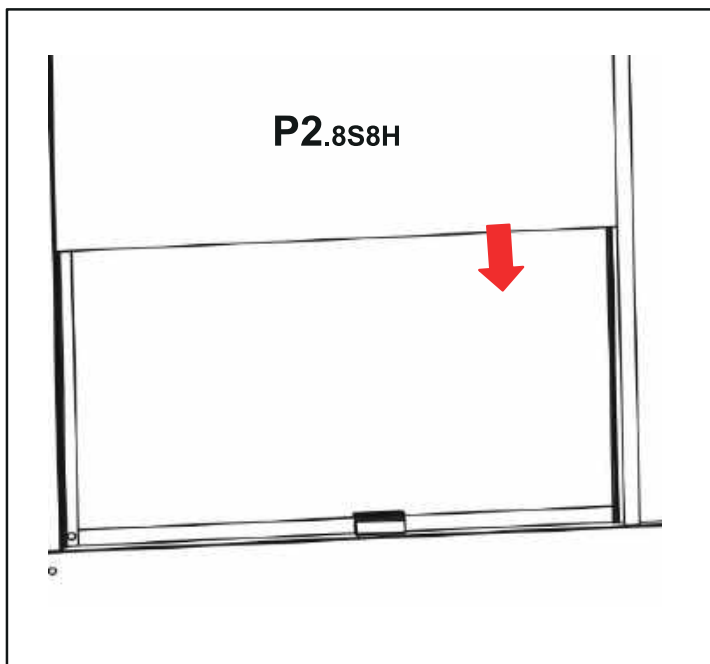
21



P2.8S8H
16X

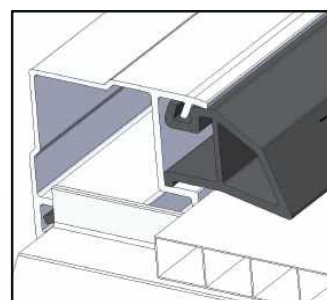


R9.H
32X

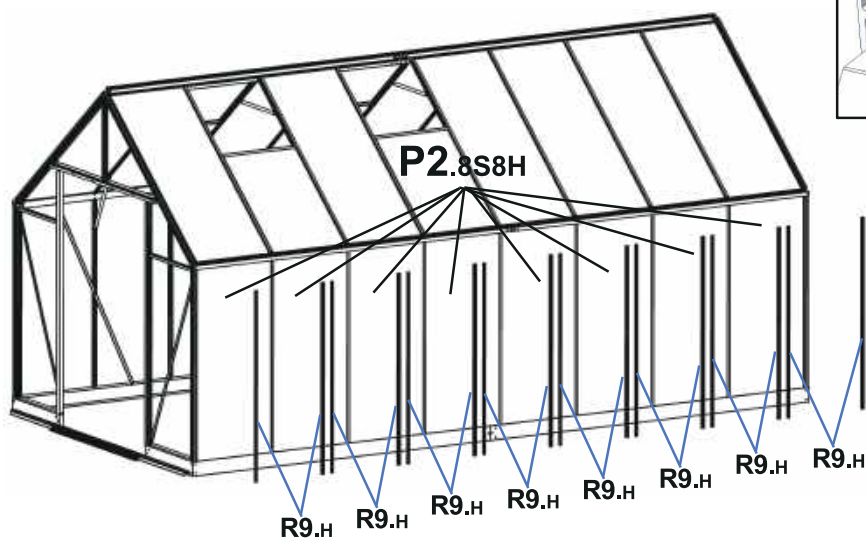


[Note: Insert P2.8S6H into hook, then use R9.H to secure.

Anmerkung: Führen Sie P2.8S6H in den Haken ein, verwenden Sie dann R9.H um es zu sichern

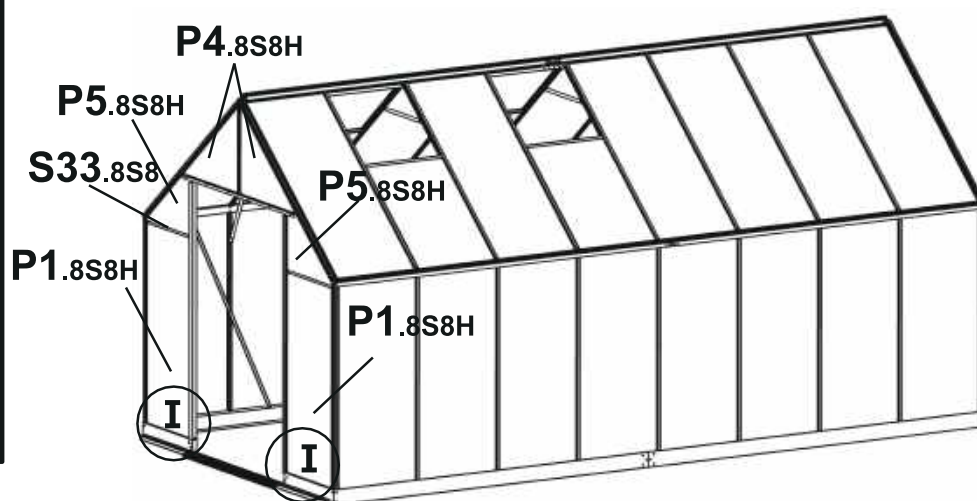
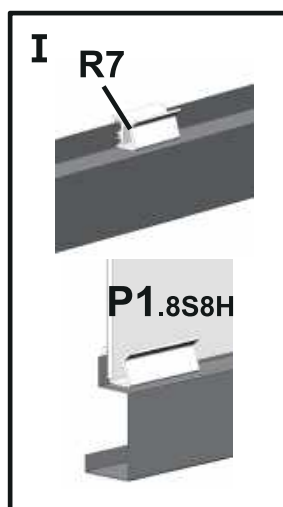
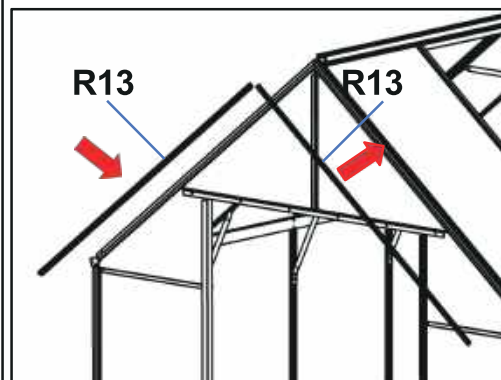
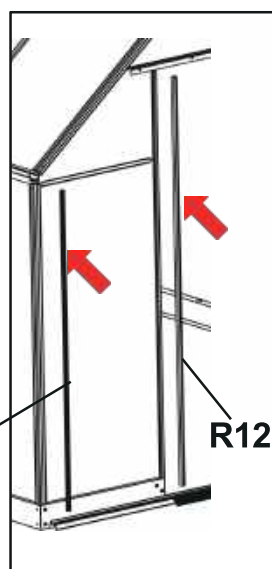
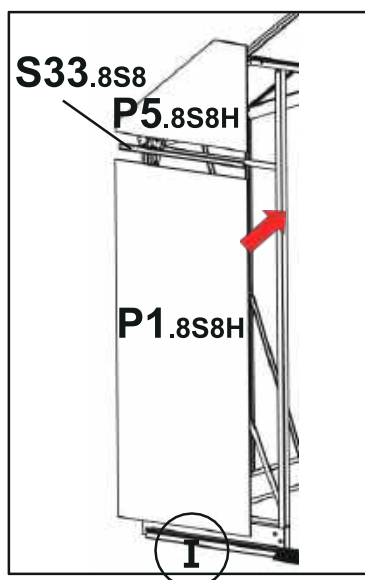
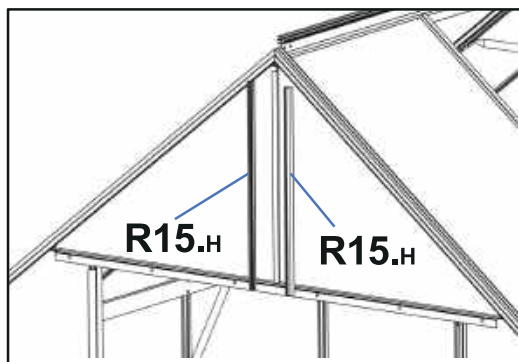
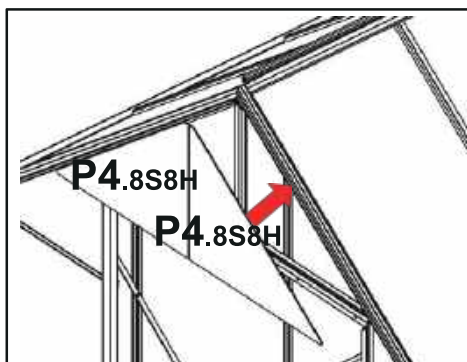
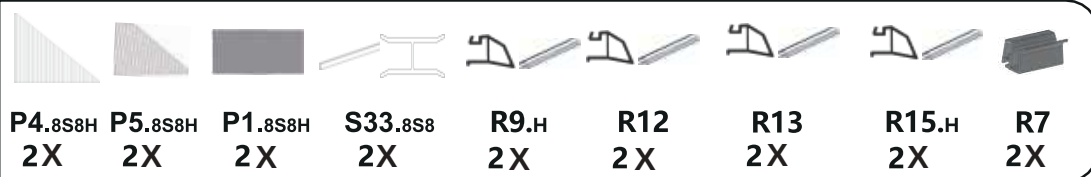


R9.H

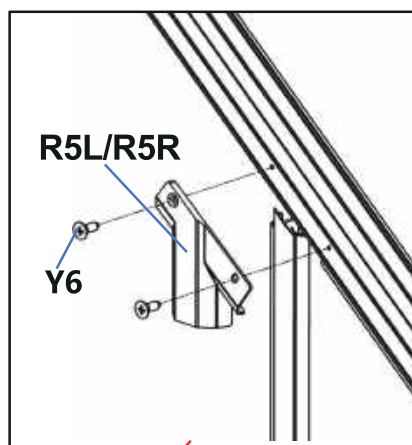
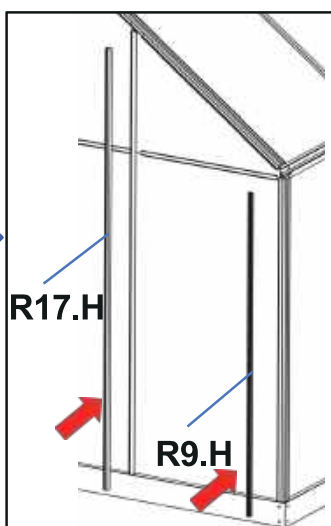
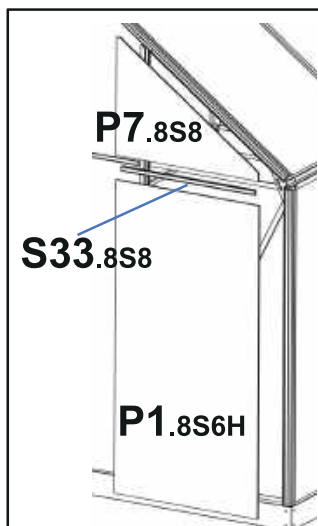
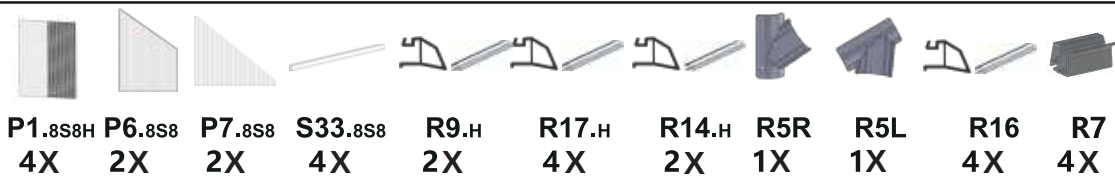


x2

22

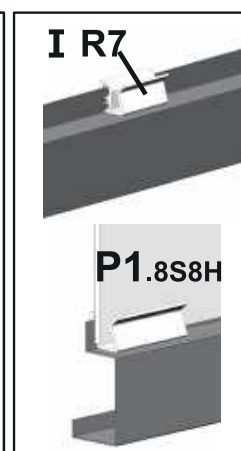
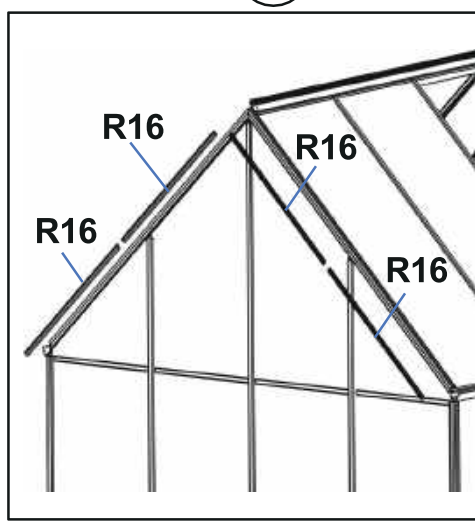
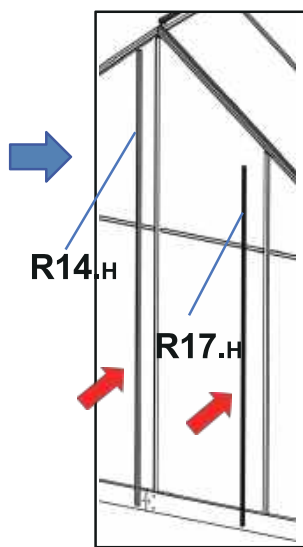
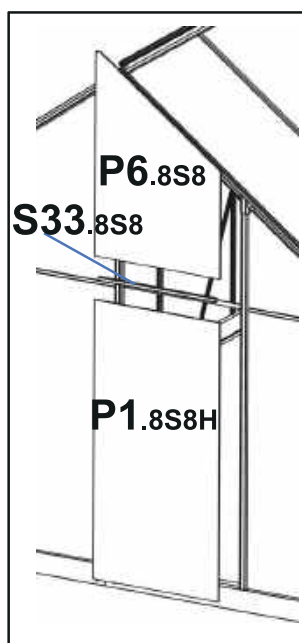
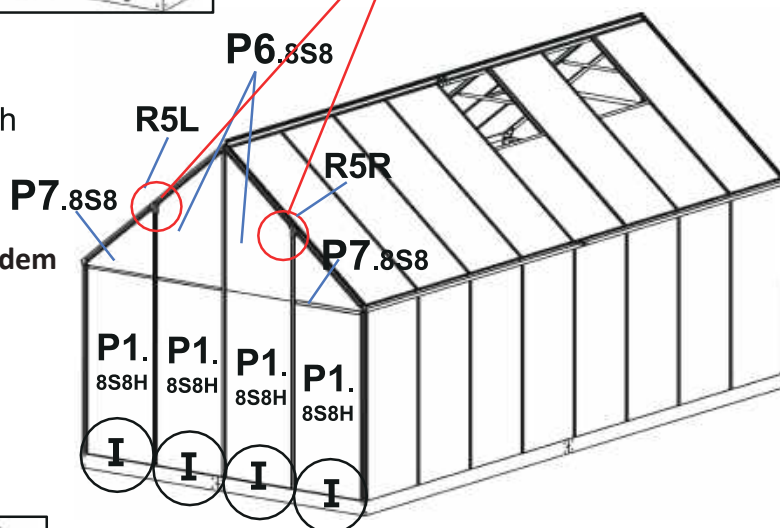


23



Note: Install the R5R/R5L after finish installing.

Anmerkung: Montieren Sie R5/RL nachdem Sie mit der Montage fertig sind



24



S9.86S8
2X



S10.86S8
2X



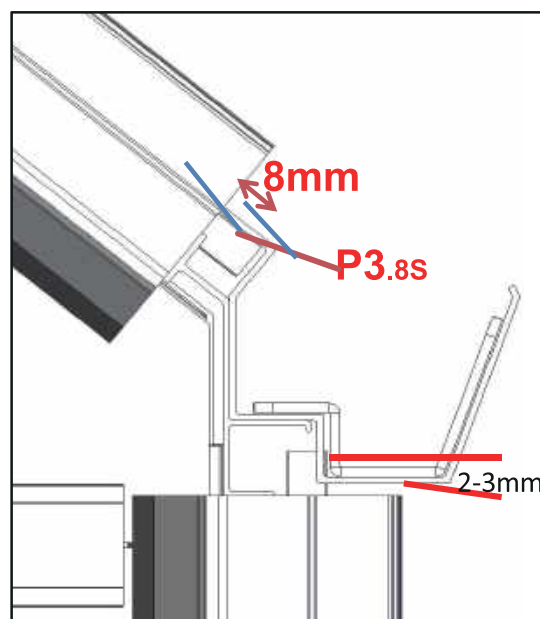
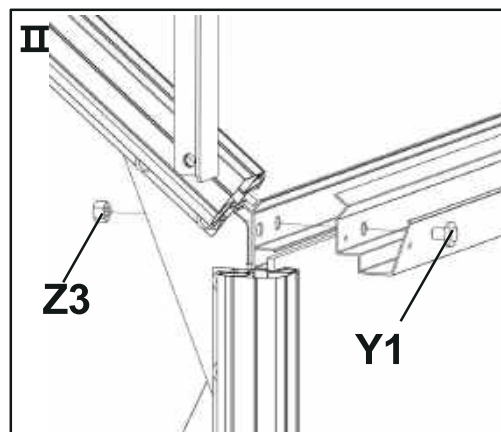
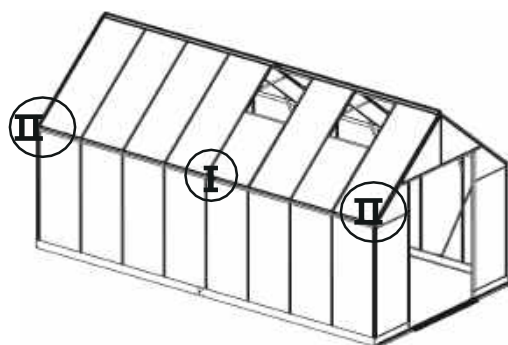
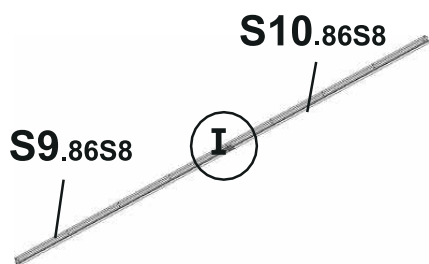
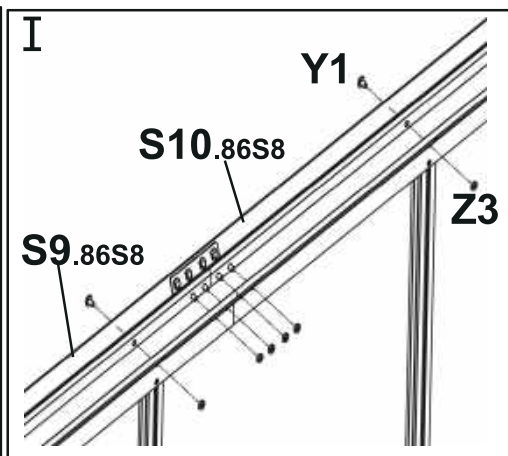
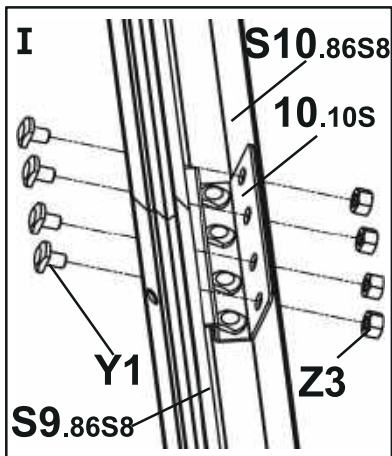
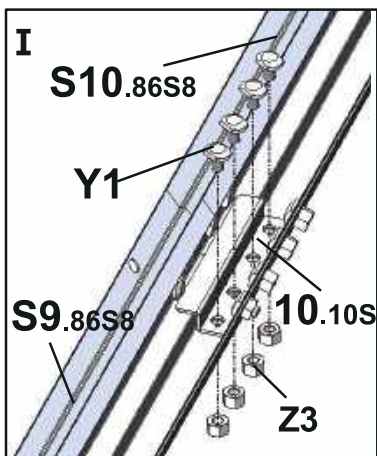
Y1
32X



Z3
32X



10.10S
2X



Note: Leave 2-3mm gap when installing S9.86S6/S10.86S6 for installing R2 and R3 later.

Anmerkung: Lassen Sie 2-3 mm Platz wenn Sie S9.86S6/S10.86S6 installieren um später Platz für R2 und R3 zu haben

25



R19
8X



R20
8X



S25.8S6
4X



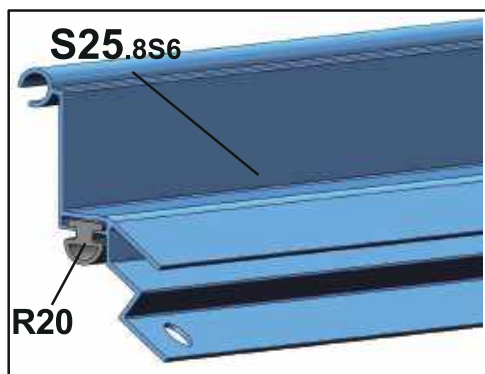
S23L.8S6
4X



S23R.8S6
4X

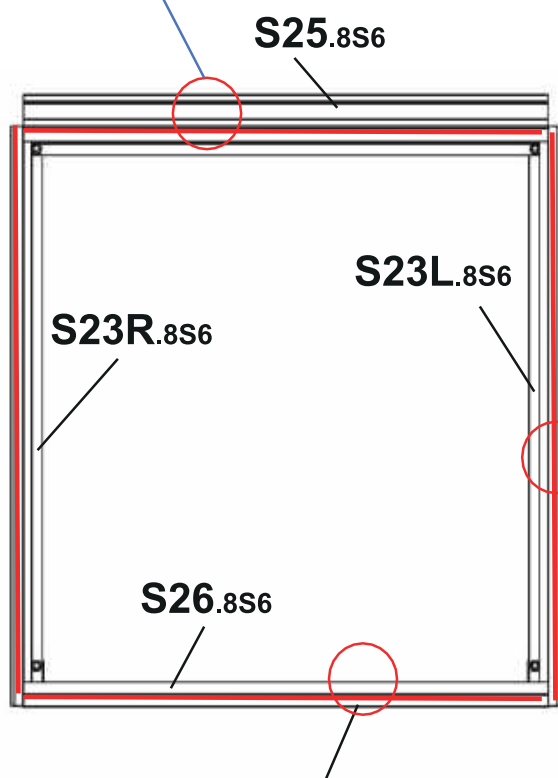


S26.8S6
4X

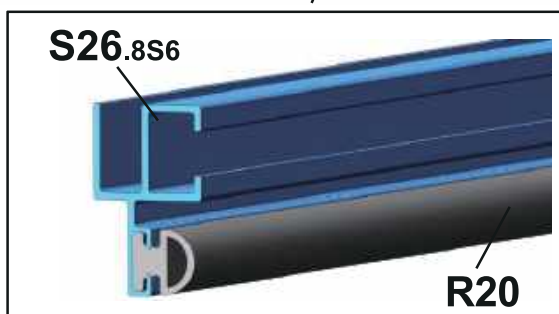
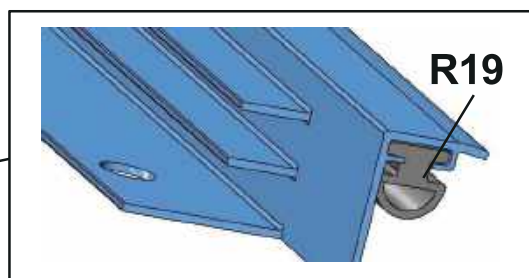


Note: When installing, stretch the rubber strip and put it in, then adjust the left and right lengths.

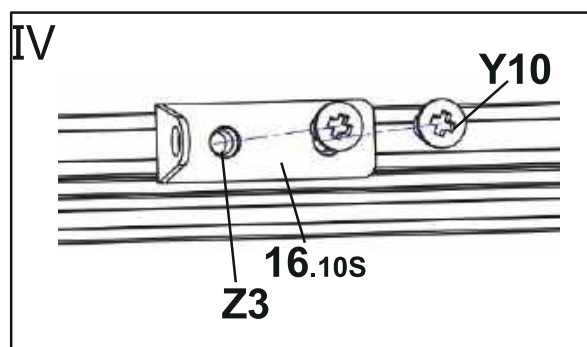
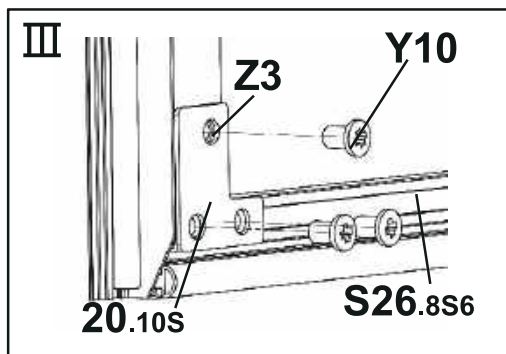
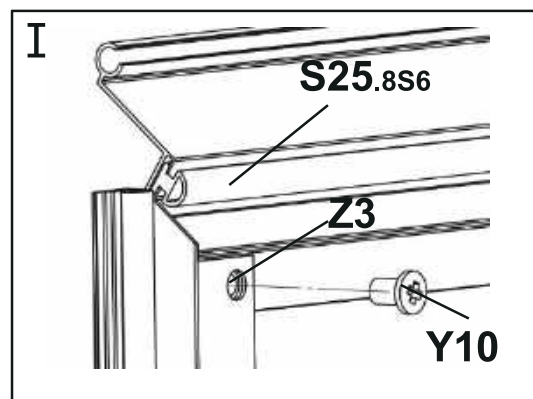
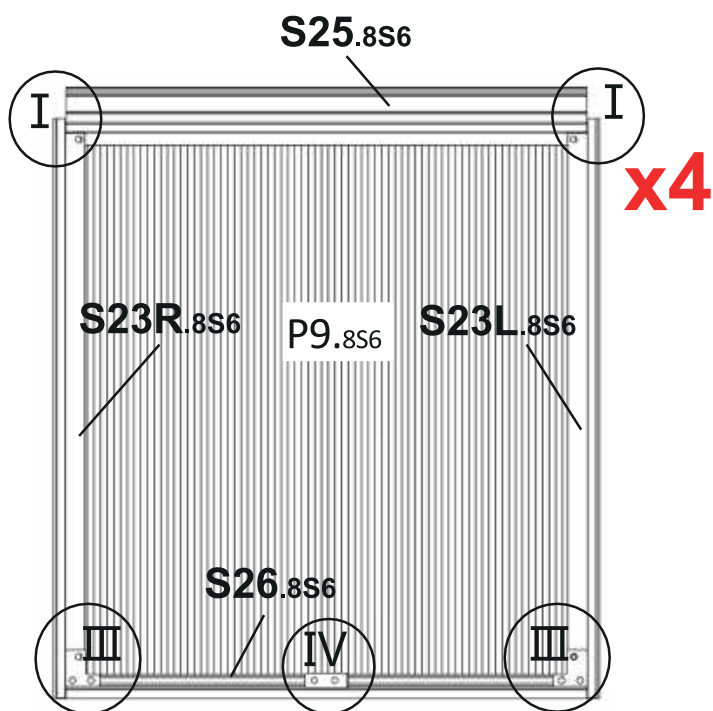
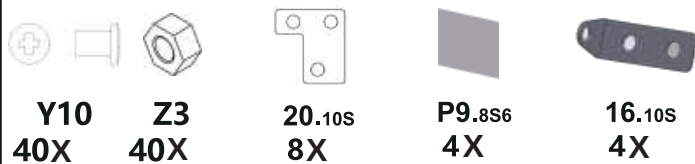
Anmerkung: Strecken Sie den Gummistreifen nachdem Sie ihn eingeführt haben nach links und recht damit er bündig sitzt



x4



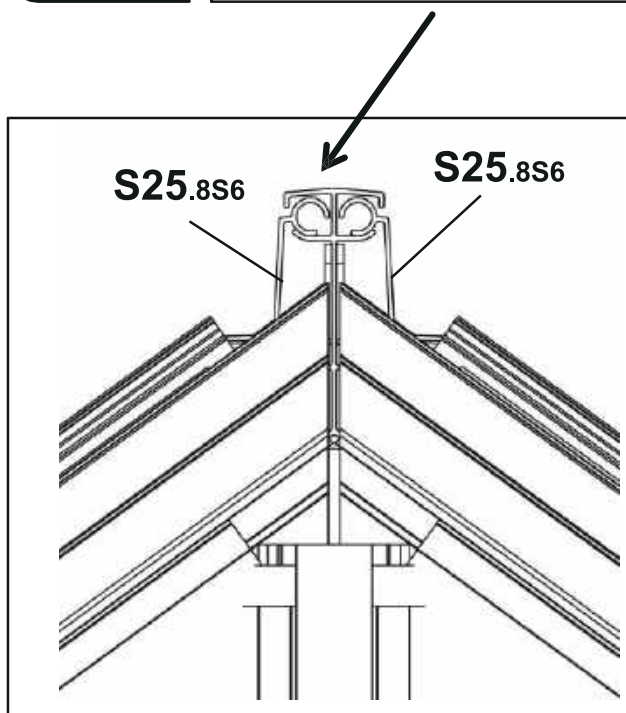
26



27

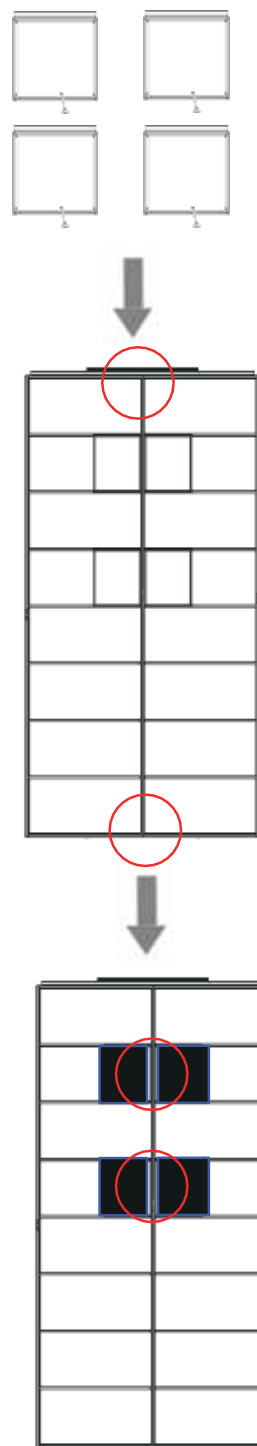
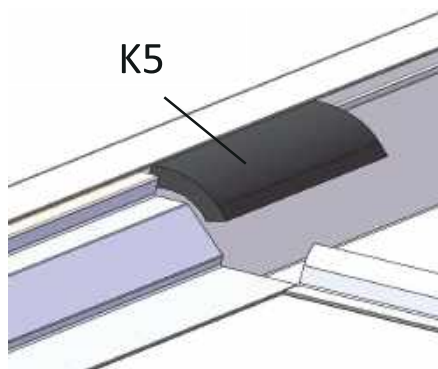
Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Installieren Sie das Sonnendach von links oder von rechts und bewegen Sie es in Mitte



Cut 5cm K5 sealing strips and attach them to both ends of the skylight to prevent the skylight from sliding left and right.

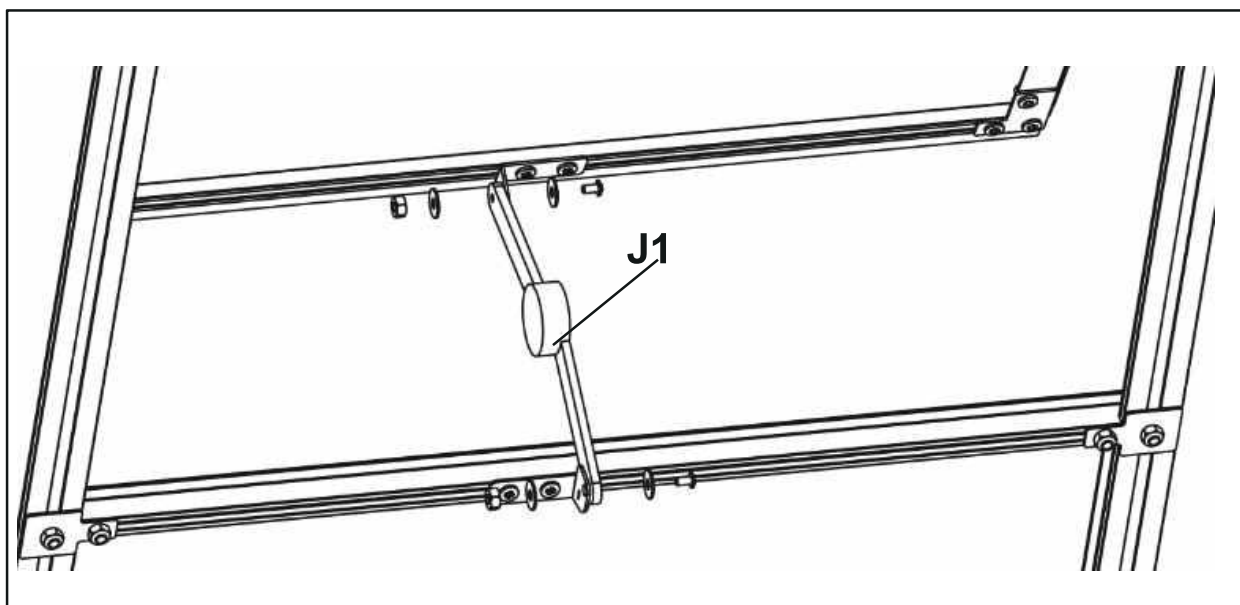
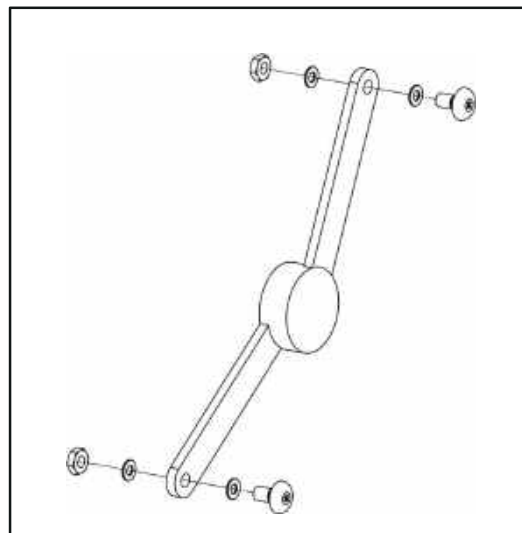
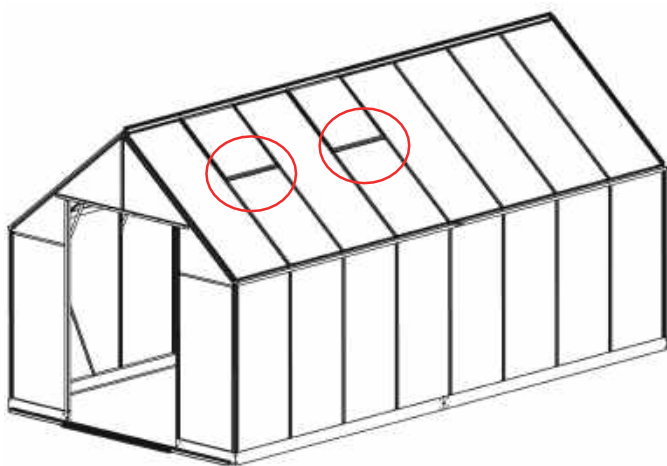
Schneiden Sie 5cm K5 Dichtungstreifen ab und bringen Sie es an beiden Enden an.



28



J1
4X



29



J3
2X



21R.10S
1X



21L.10S
1X



22.10S
2X



23R.10S
1X



23L.10S
1X



P8.8S8
2X



S20.8S8
1X



S22.8S8
1X



S18.8S8
1X



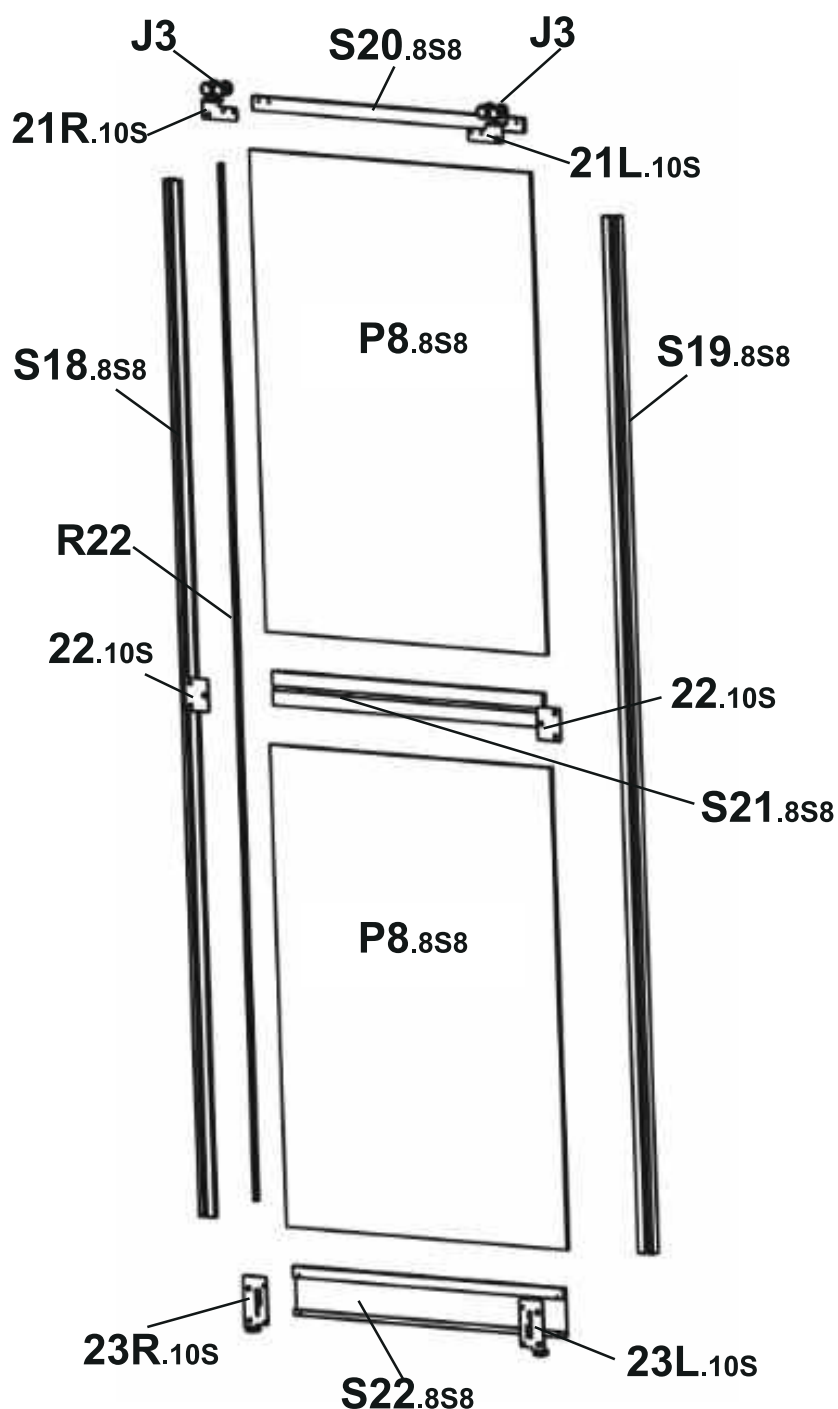
S19.8S8
1X



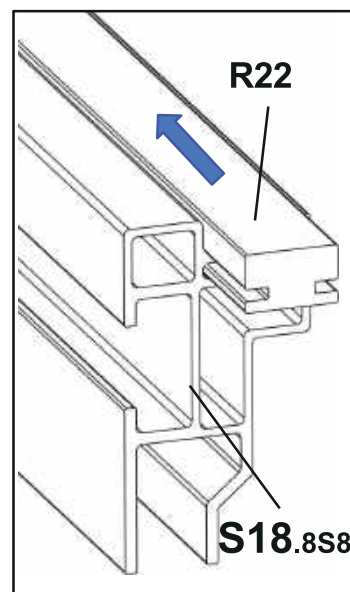
S21.8S8
1X



R22
1X



Linke Tür
Left Door



30



Y1
12 X



Z5
12 X



Y2
2 X



Z4
2 X



Y5
8 X



Z2
2 X



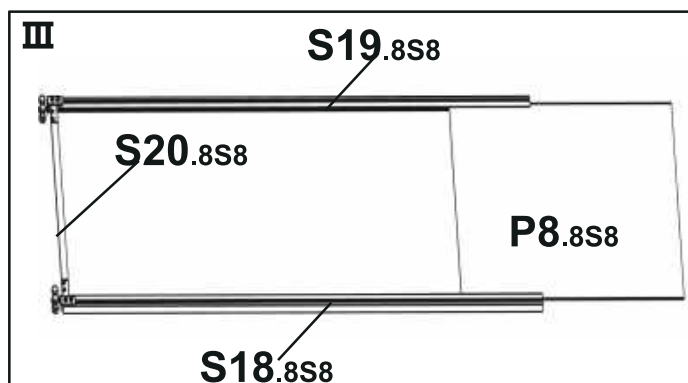
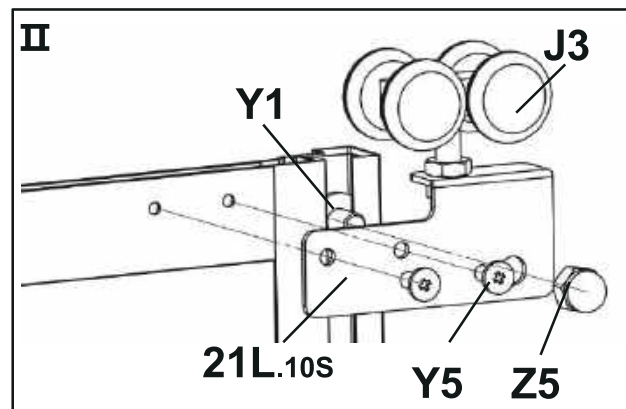
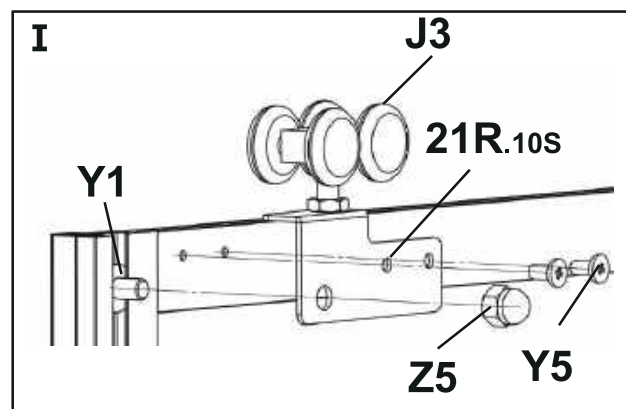
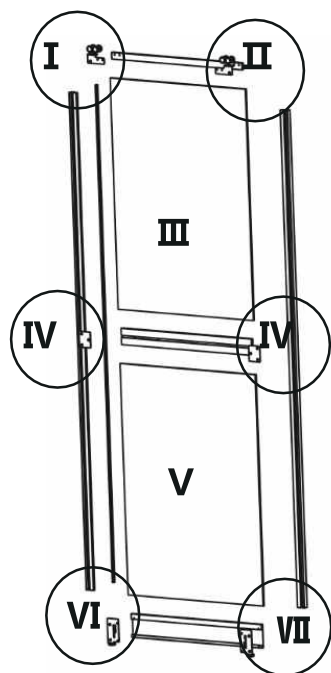
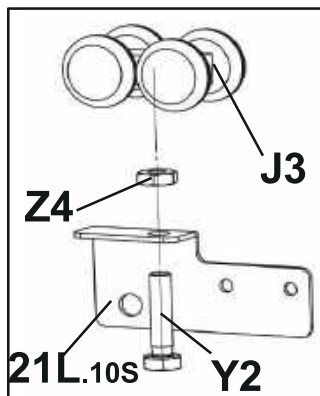
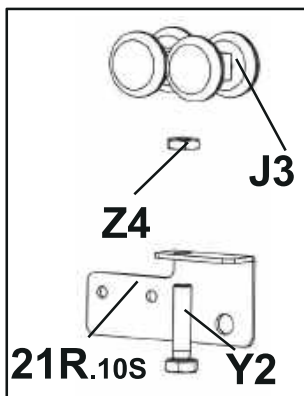
J4
2 X

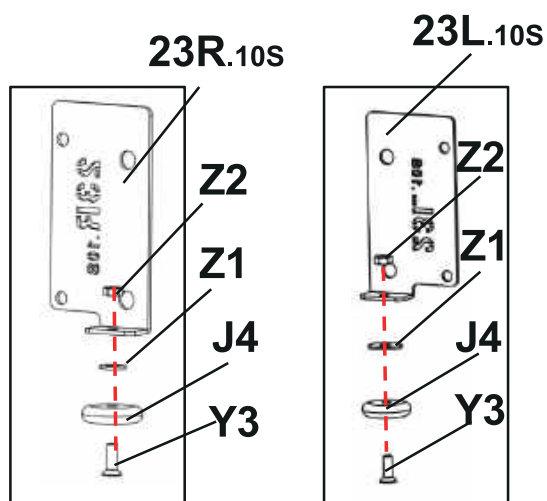
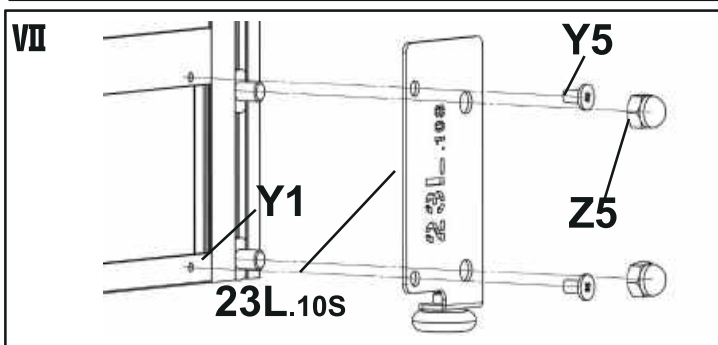
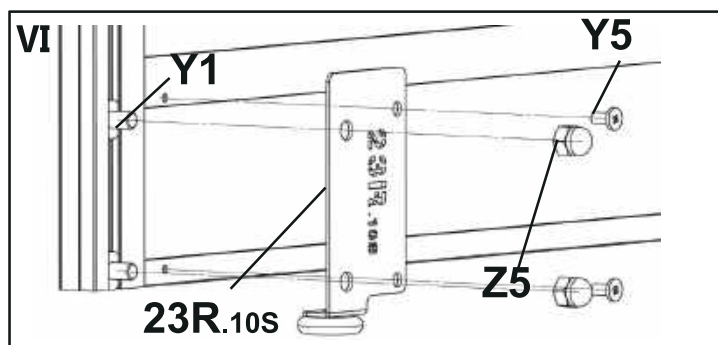
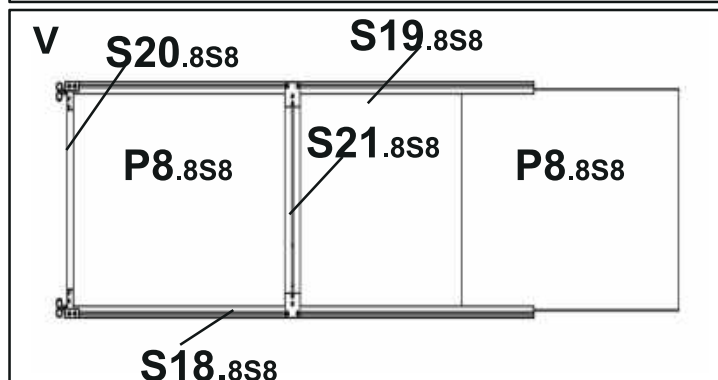
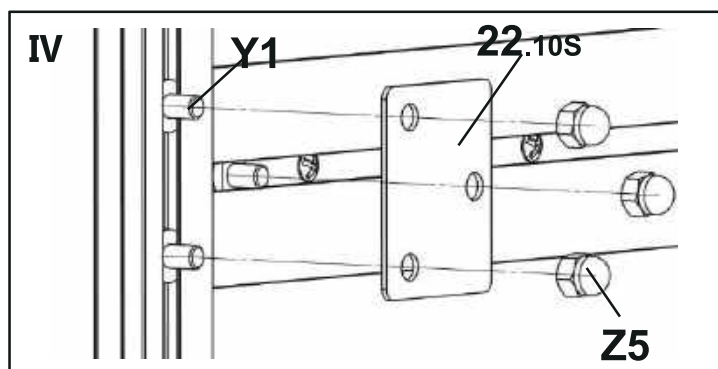
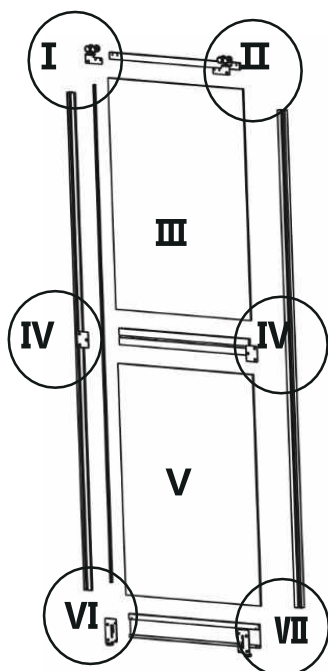


Z1
2 X



Y3
2 X





Note: The overall height of the door can be adjusted up and down by 23R.10S/23L.10S & 21R.10S/21L.10S.

Anmerkung: Die Höhe der Tür kann nach oben und unten angepasst werden indem 23R.10S/23L.10S und 21R.10S/21L.10S bewegt werden

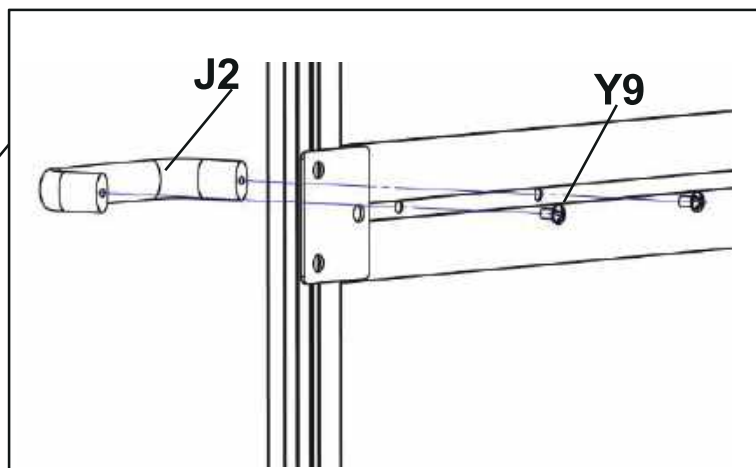
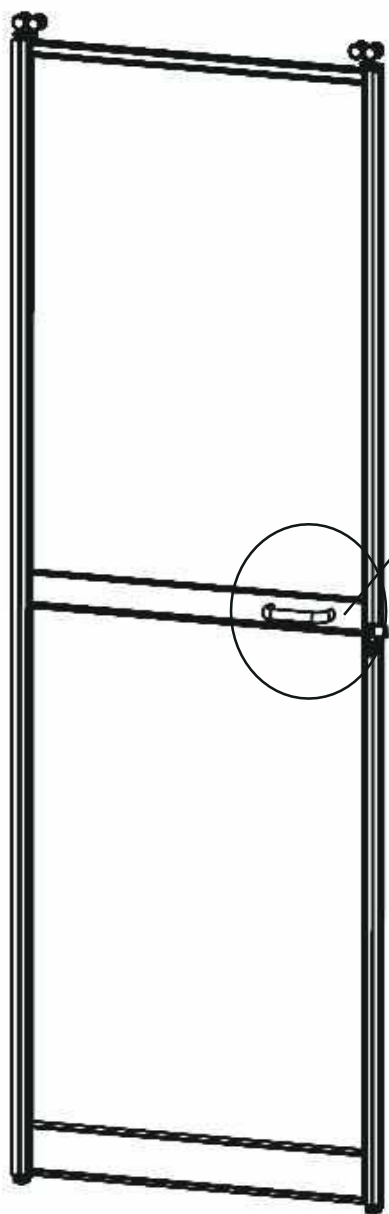
31



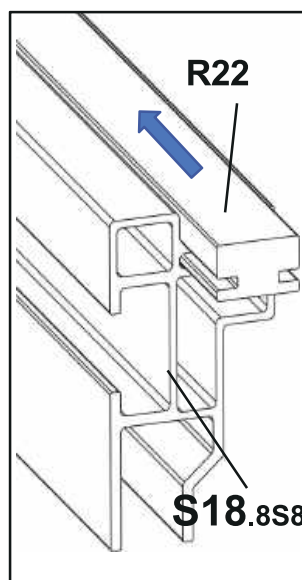
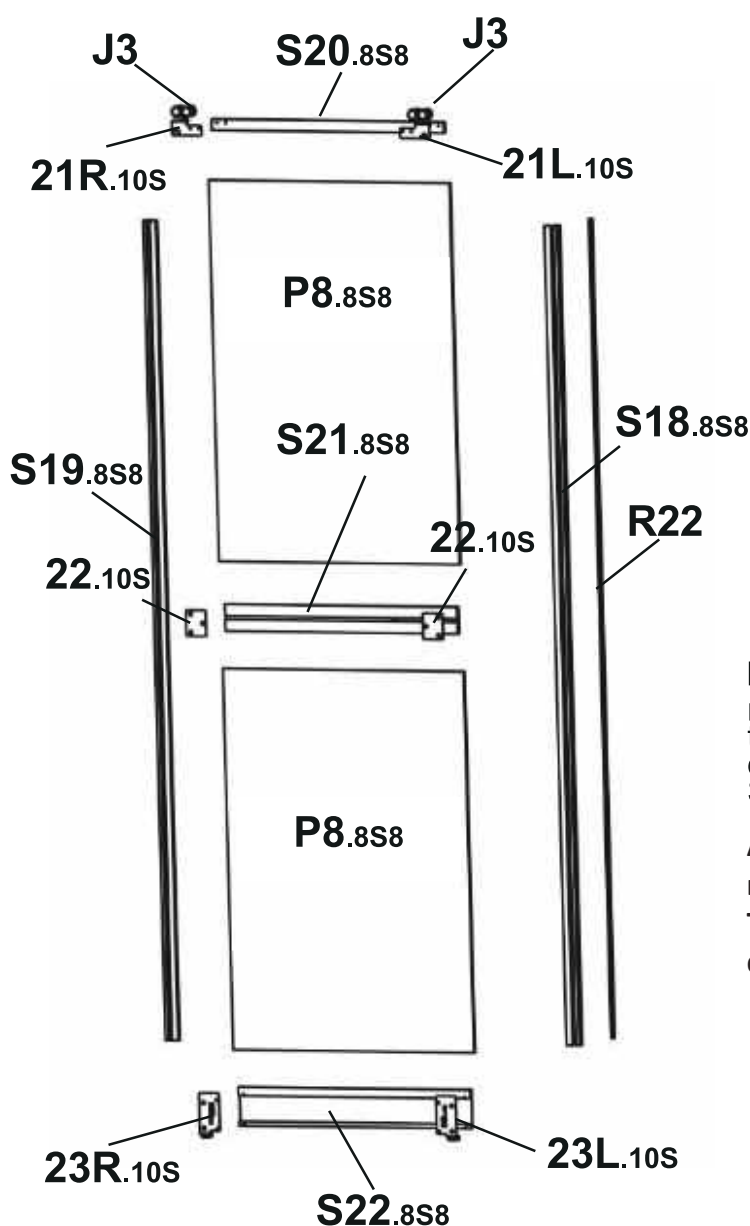
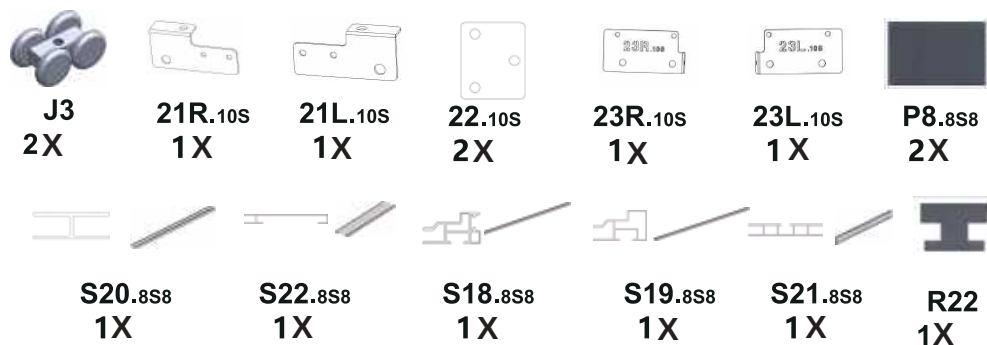
J2
1X



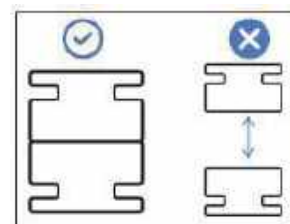
Y9
2X



32



Right Door
Rechte Tür



Note: Before installing R22 it should mutually attract the R22 of the left door. If the magnetic repel each other, turn the direction of R22 and then install it to S18.8S6.

Anmerkung: Bevor Sie R22 installieren, sollten es mit dem Magneten von R22 auf der linken Seite der Tür reagieren. Sollten die Magneten sich abstoßen, drehen Sie die Tür

33



Y1
12X



Z5
12X



Y2
2X



Z4
2X



Y5
8X



Z2
2X



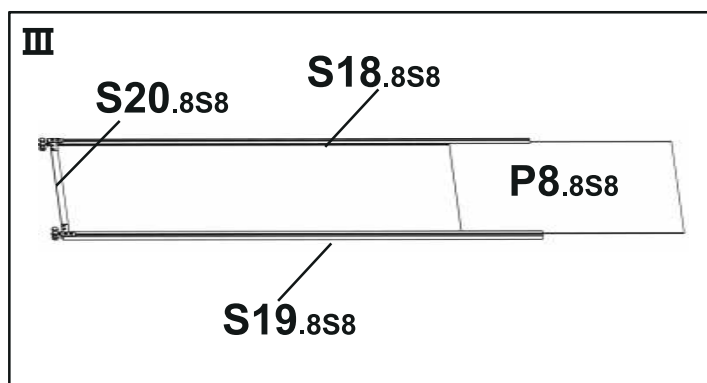
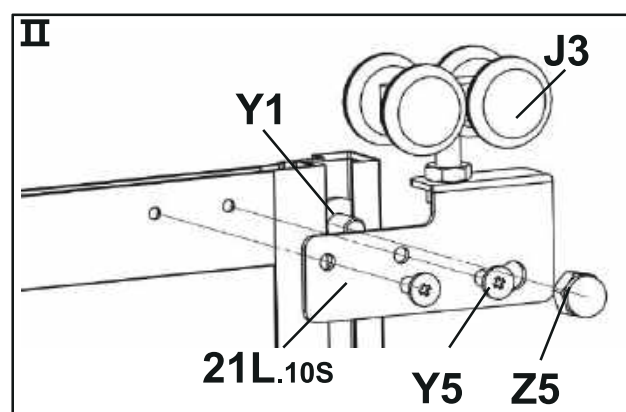
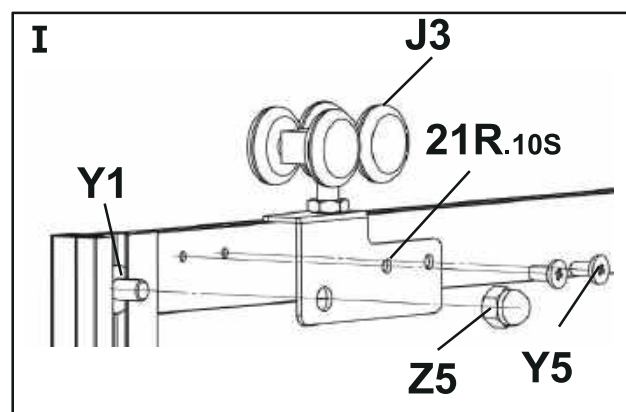
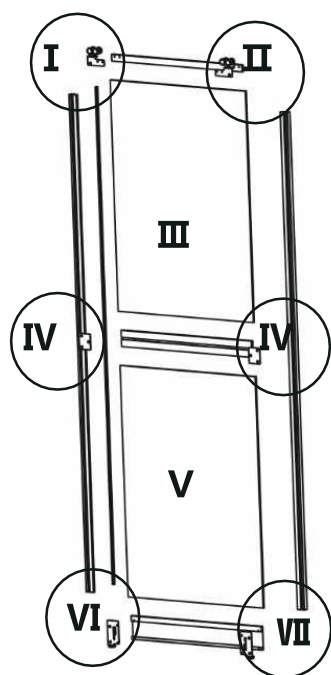
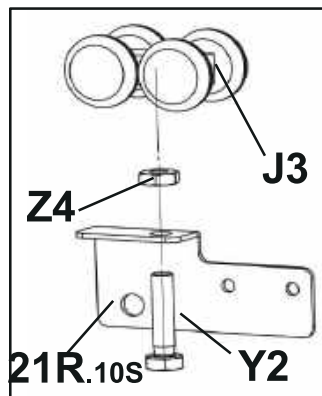
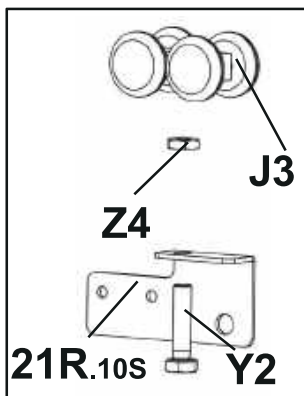
J4
2X

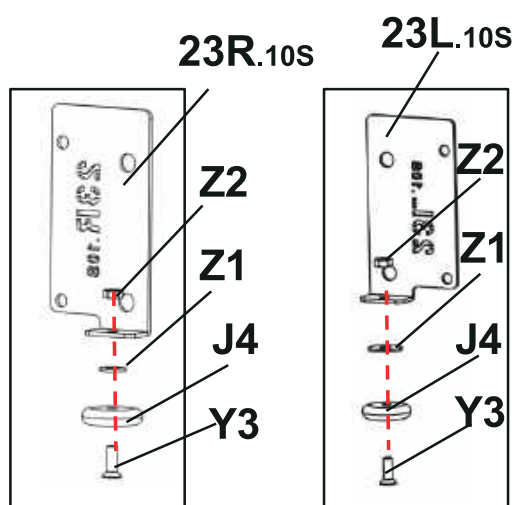
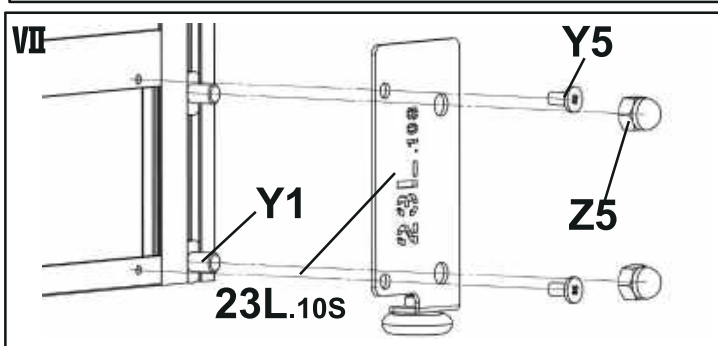
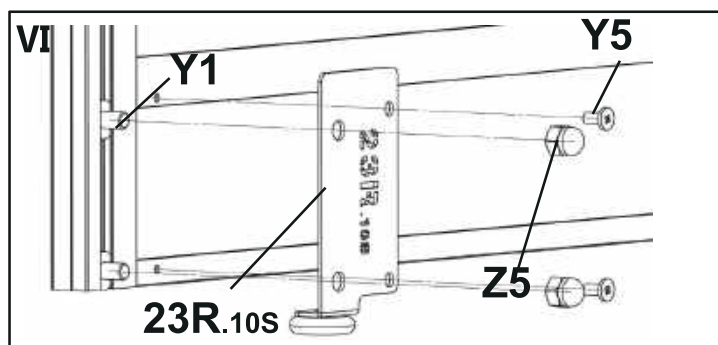
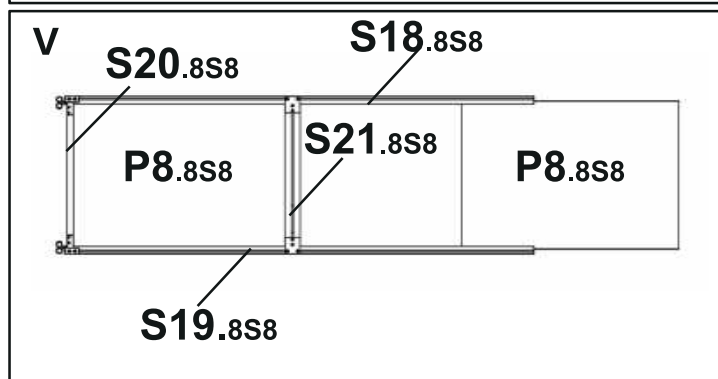
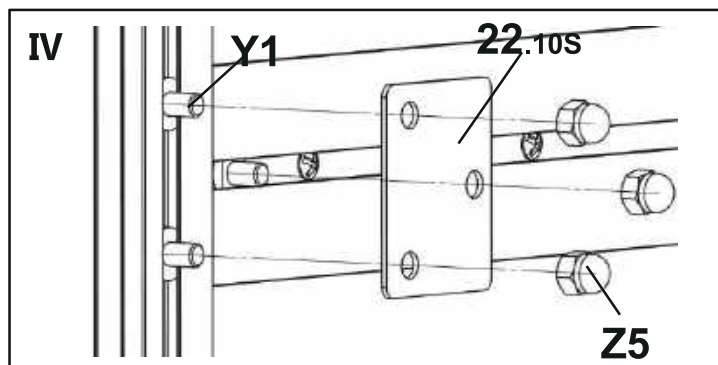
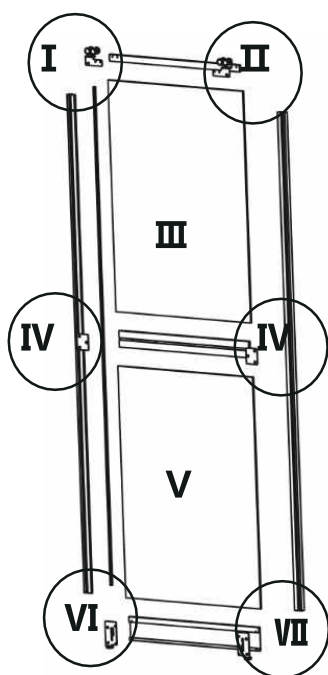


Z1
2X



Y3
2X





Note: The overall height of the door can be adjusted up and down by 23R.10S/23L.10S & 21R.10S/21L.10S.

Anmerkung: Die Höhe der Tür kann geändert werden indem 23R.10S/23L.1S und 21R.10S/21L.10S verschoben werden

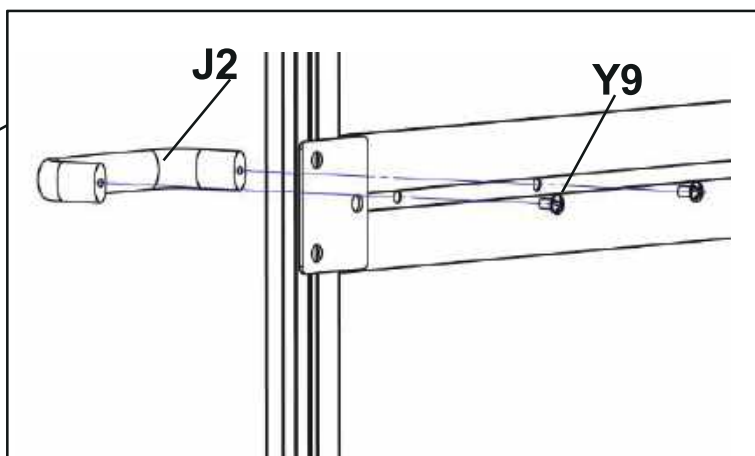
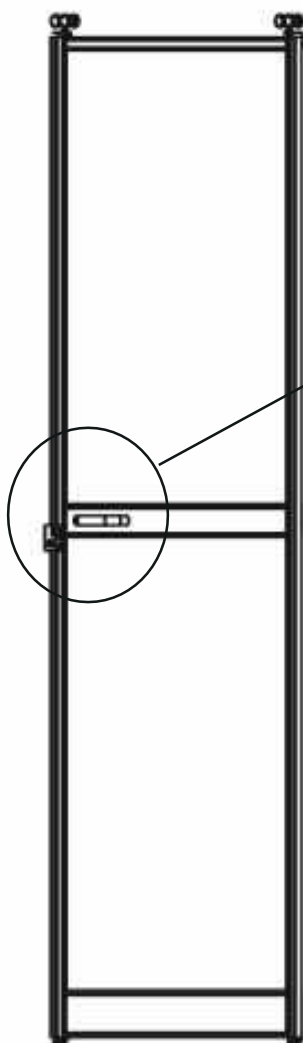
34



J2
1X



Y9
2X



35



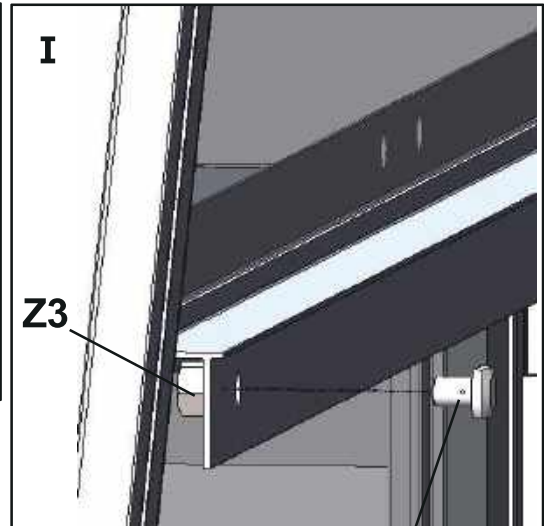
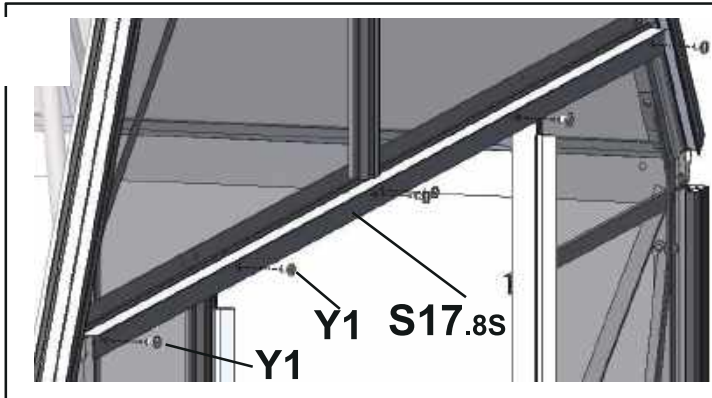
Y1
6X



Z3
6X



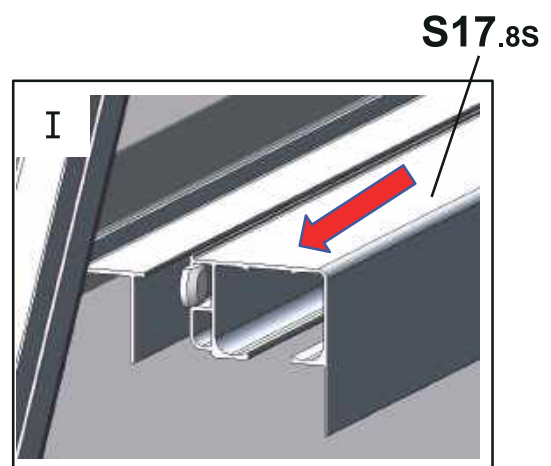
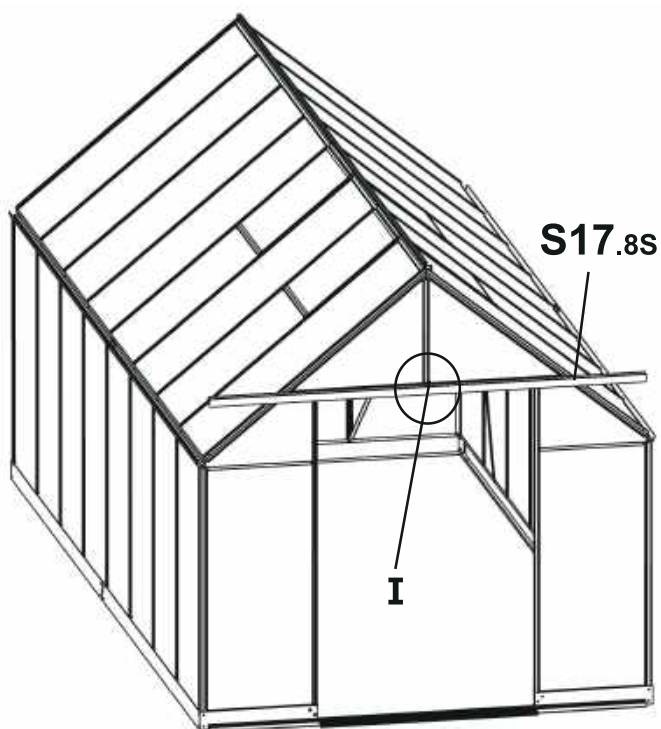
S17.8S
1X



Y1

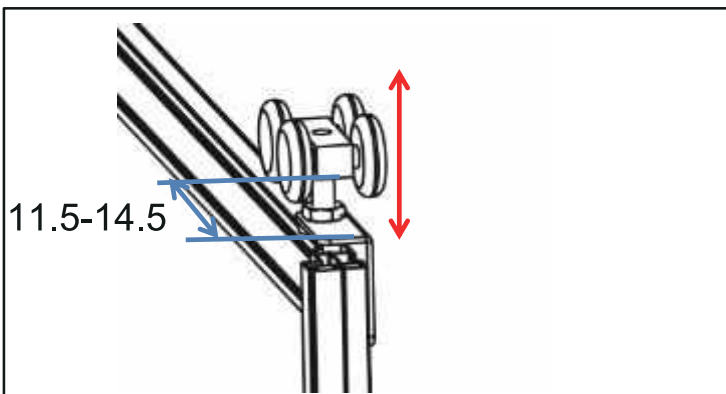
Note: Install Y1&Z3 in S16.8S6H loosely, then slide S17.8S in Y1.

Anmerkung: Montieren Sie Y1 und Z3 lose in S16.8S6H und schieben es dann in S17.8S in Y1



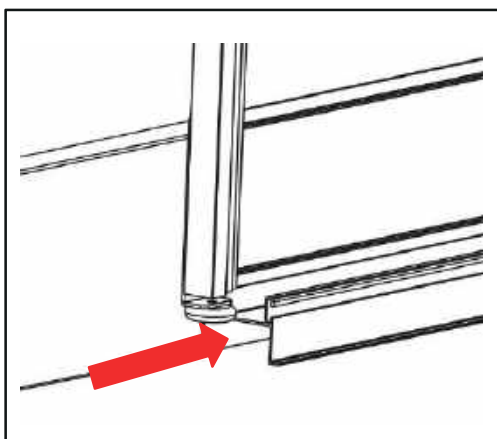
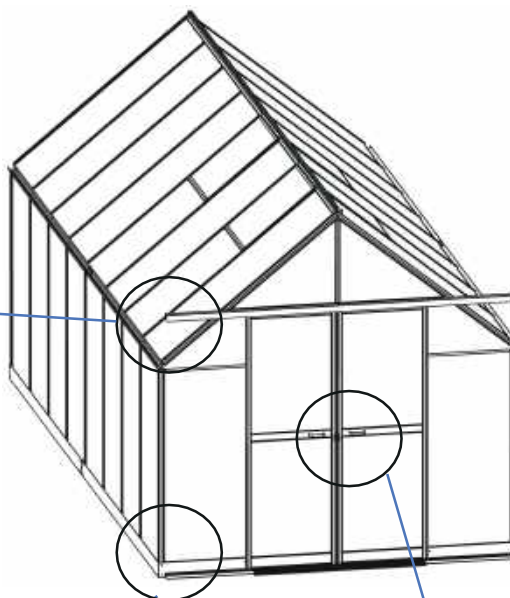
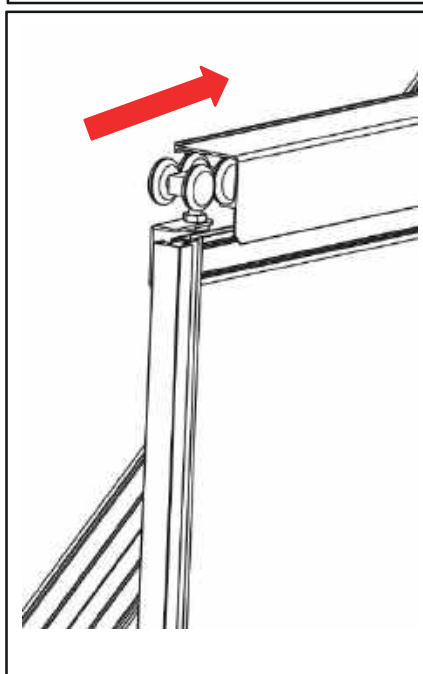
36

Note: Sliding the door from side into the rails.



Note: Adjust the height by adjusting the nut.

Anmerkung: Ändern Sie die Höhe durch Bewegung der Mutter



37



Y1
2X



Z3
3X



18L.8SH
1X



18R.8SH
1X

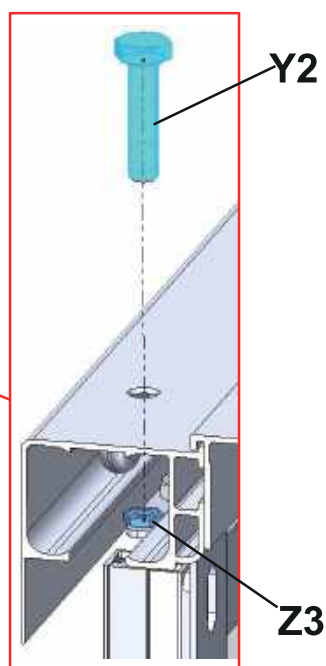
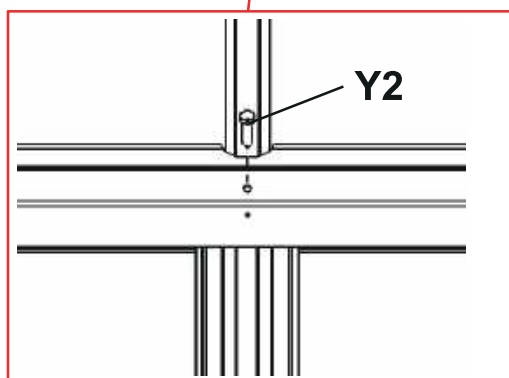
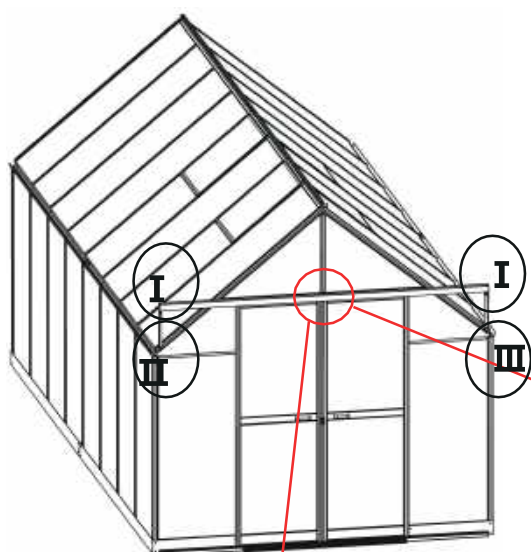
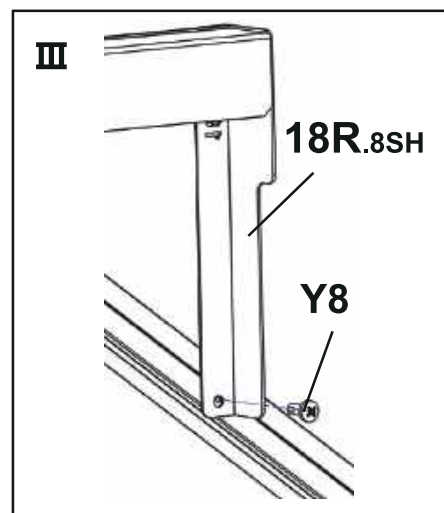
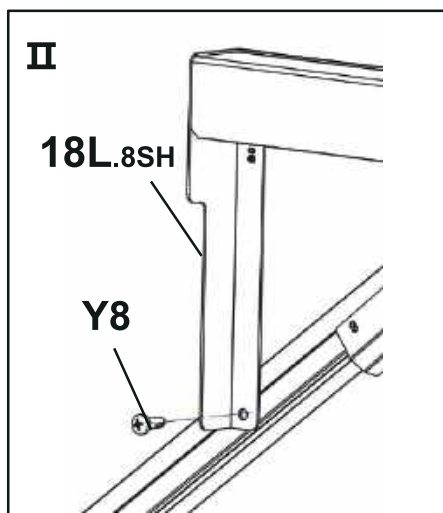
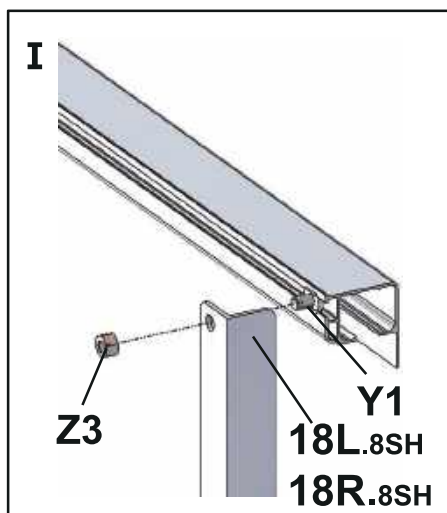


Y8
2X



Y2
1X

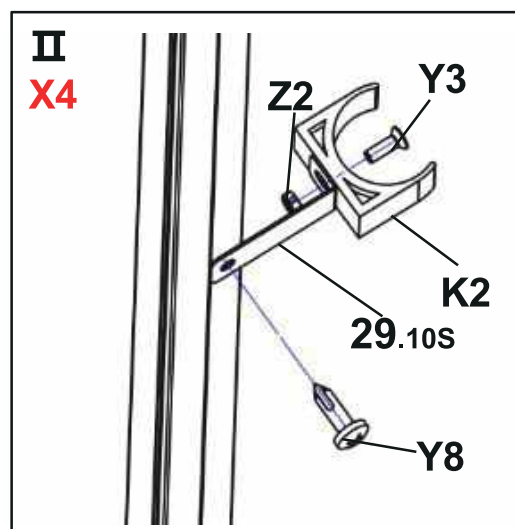
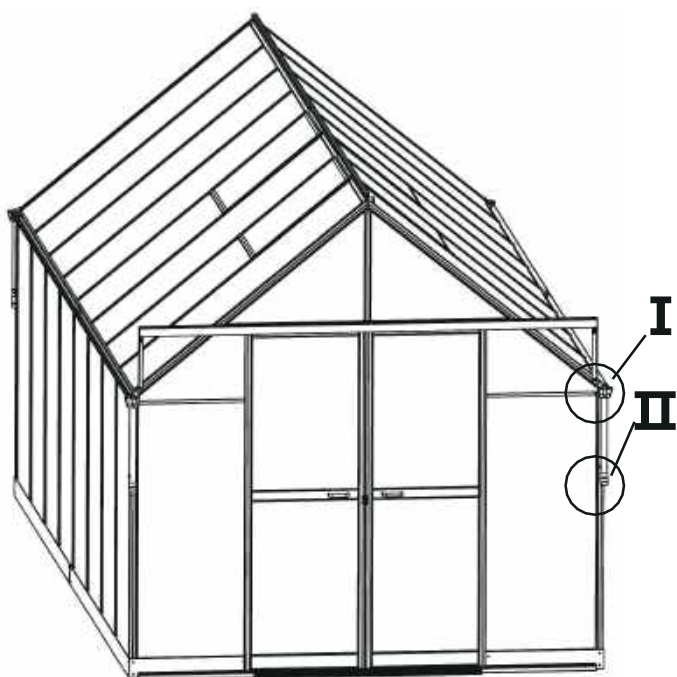
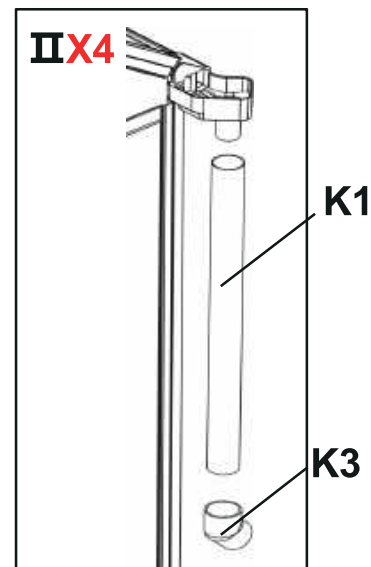
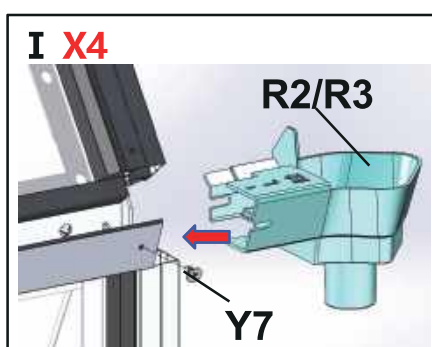
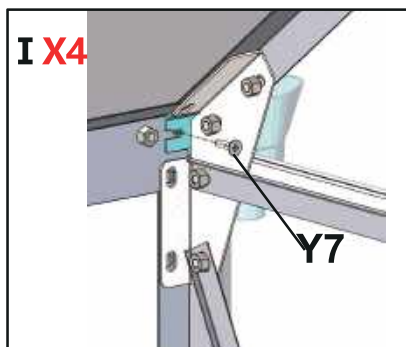
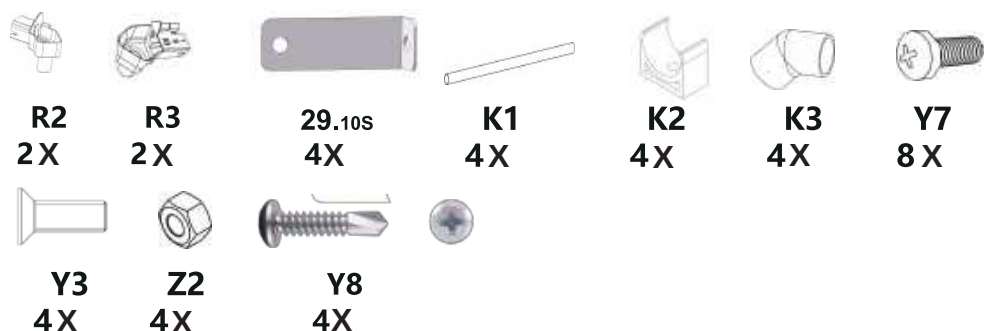
Y2
1X



Note: Y2 is the middle screw.

Anmerkung: Y2 ist die mittlere Schraube

38



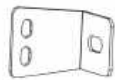
Note: Y8 has no corresponding hole, Y8 can be locked according to the position of 29.10S.

Anmerkung: Y8 hat kein Loch, es kann in Relation zu 29.10S befestigt werden

39



R1
2X



25.10S
4X



Y1
2X



Z3
2X



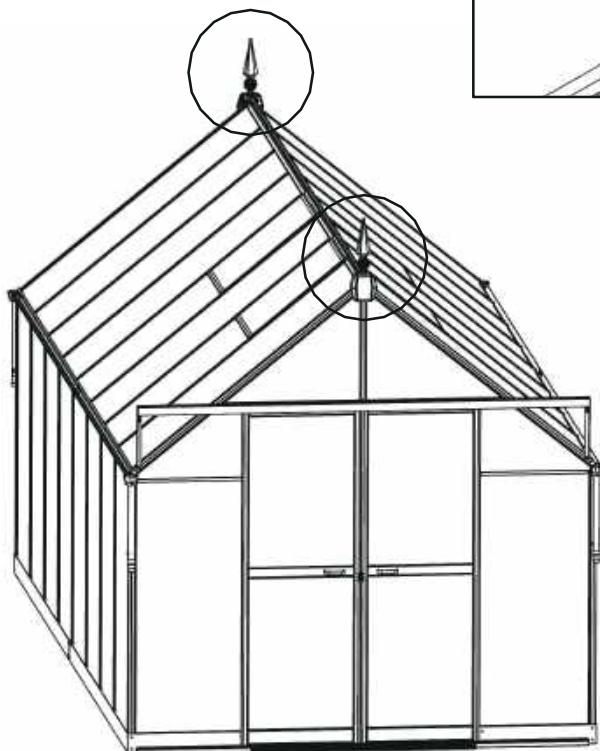
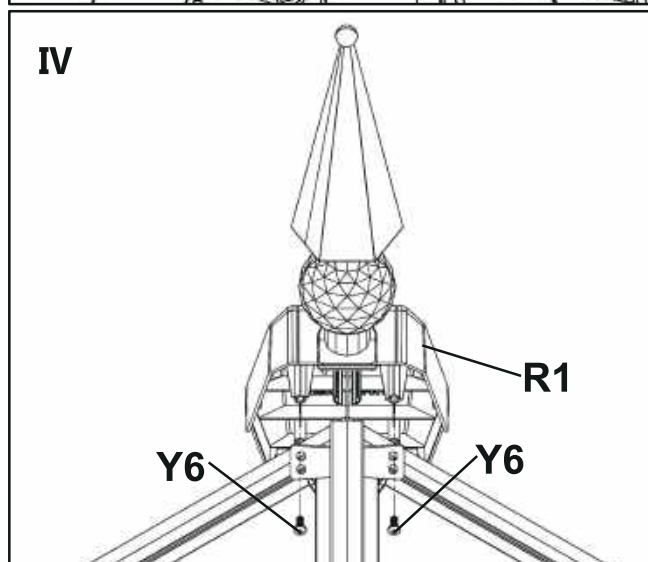
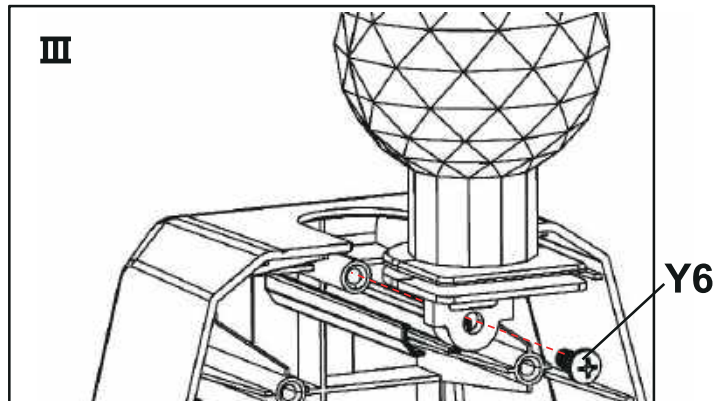
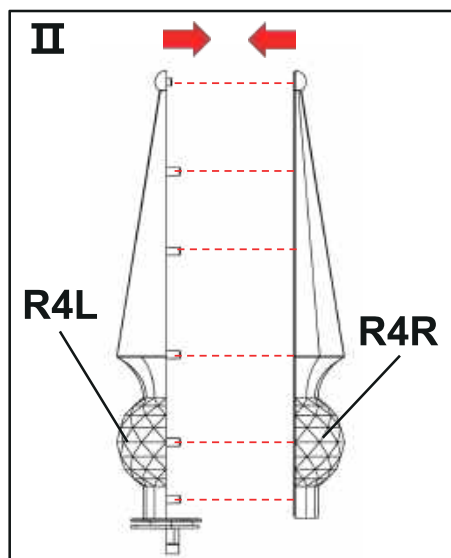
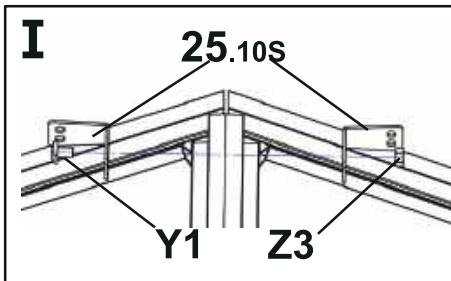
Y6
6X



R4R
2X



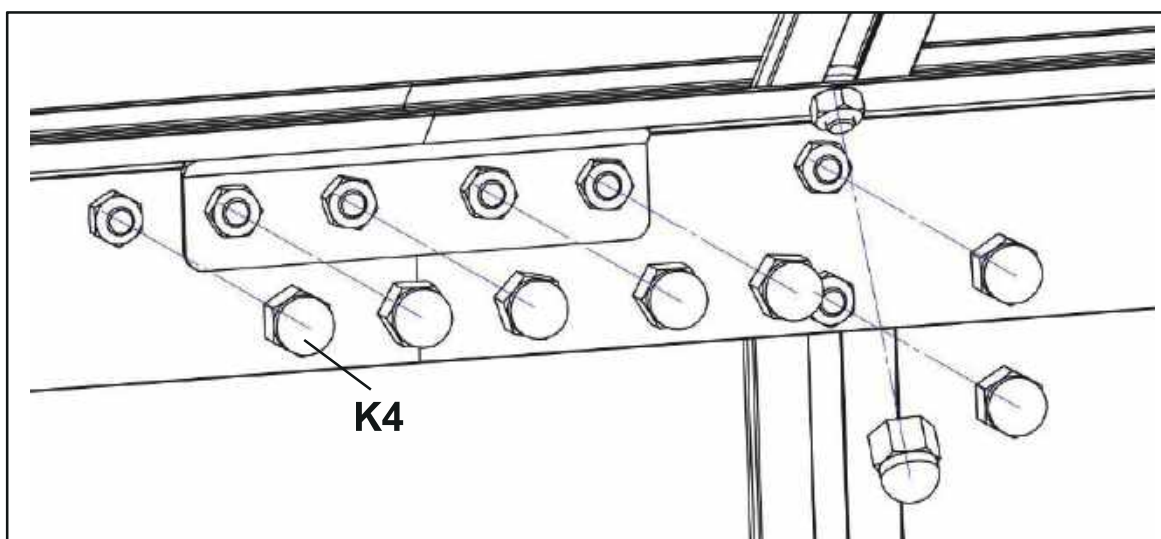
R4L
2X



40



K4
344X



Install K4 cap at Z3.

Montieren Sie die Kappen K4 auf Z3

