

Montageanleitung/Assembly Instruction

Art. Nr./Item No. 81147

DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.
EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY

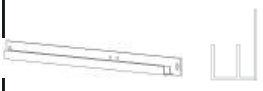
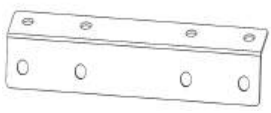
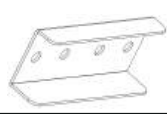
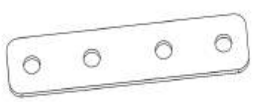
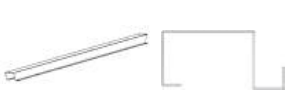
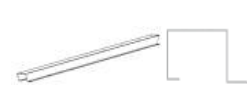
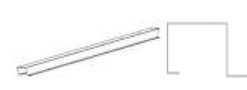


Teil/Part 1

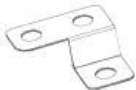
Code		Qty
L1.6BH6		4
L2R.6B6		1
L2L.6B6		1
L3L.6B6		1
L3R.6B6		1
L4.6BH6		8
L5L.6BH6		1
L5R.6BH6		1
L6.6B6		8
L7.610B		2
L8.610B		2

Code		Qty
L9.610B		1
L10.610B		1
L11.6BH6		2
L12.6B		1
L13.6B		1
L14.6B		1
L15L.6BH6		1
L15R.6BH6		1
L16.6B6		1
L17.6B6		1
L18.6B6		1

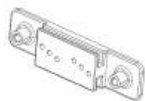
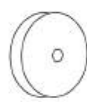
Teil/Part 2

Code		Qty	Code		Qty
L19.6B		1	5.60B		2
L20L.6B6		2	B1.B		2
L20R.6B6		2	B2.B		4
L21.6B6		2	B3.B		1
L22.6B6		2	B4.B		2
L23.6B6		2	B5.B		3
L24.6B6		2	B6.B		4
L25.6B6		3	B7R.B		2
1.6B		1	B7L.B		2
3.6B		1	B8.B		2
6.60B		2	B9R.6B		1

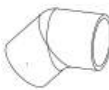
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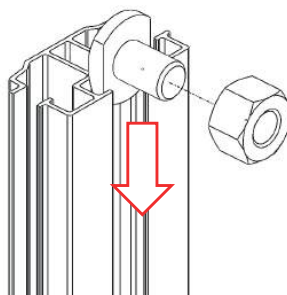
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B9L.6B		1	L29.6BH		4
B10.B		2	L30.6BH		4
B11.B		4	R1		2
B12L.B		2	R2		2
B12R.B		2	R3		2
B13.B		4	R4		1
8.60B6		2	R7		25
9.60B6		2	P1.6BH6		3
10.60B6		2	P2.6BH6		10
L26.6B		1	P3.6B6		8
L27.6B		2	P4.6B6		1
L28.6B		1	P5.6B6		2

Teil/Part 4

Code		Qty	Code		Qty
P6.6B6		1	Y1		192
P7.6B6		2	Y2		6
P8.6BH6		2	Y3		9
P9.6B6		2	Y4		4
P10.6B6		2	Y5		12
P11.6BH6		2	Y6		12
J1		4	Y7		24
J2		4	Y8		5
J3		1	Z1		4
J4		2	Z2		8
J5		4	Z3		192

Teil/Part 5

Code		Qty
Z4		4
Z5		2
K1		4
K2		4
K3		4
K5		2



Attention:

**Screws are not tightened first to facilitate adjustment.
It should be tightened at final step.**

Anmerkung:

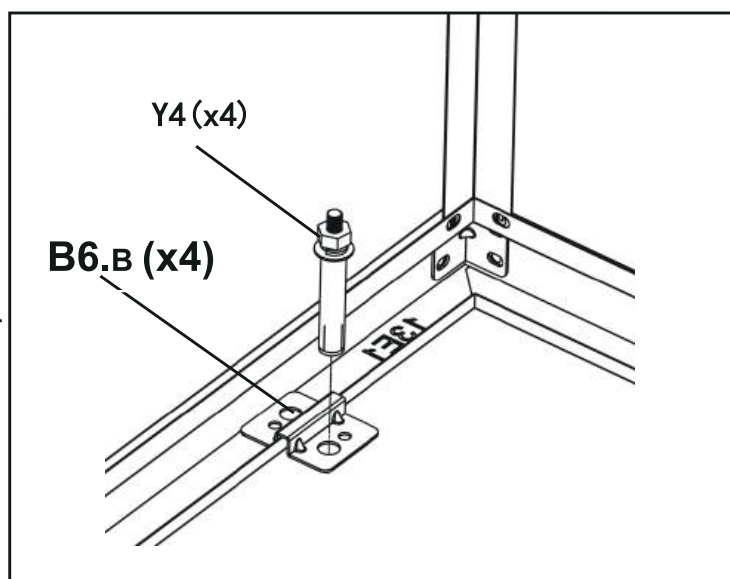
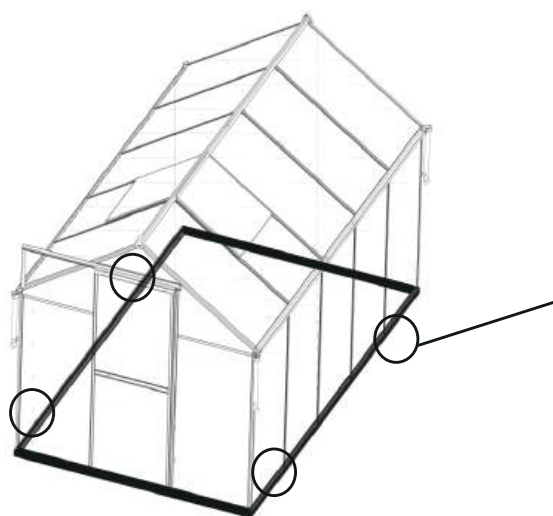
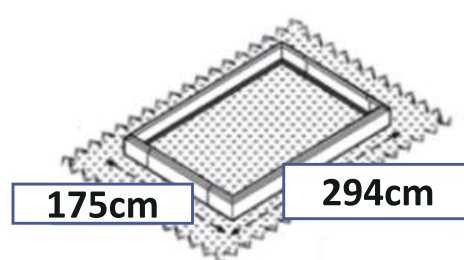
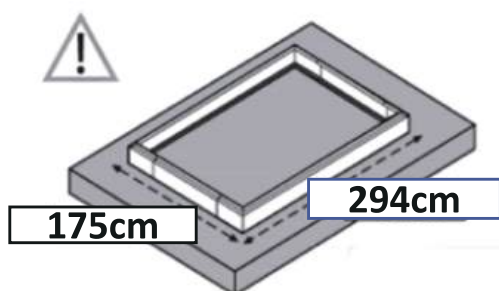
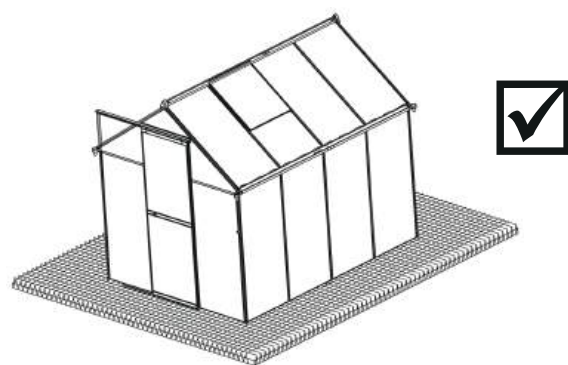
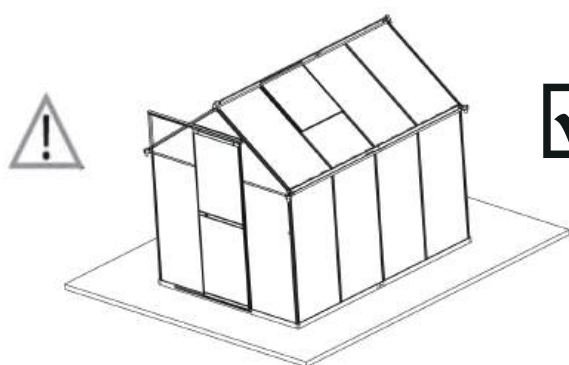
Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest

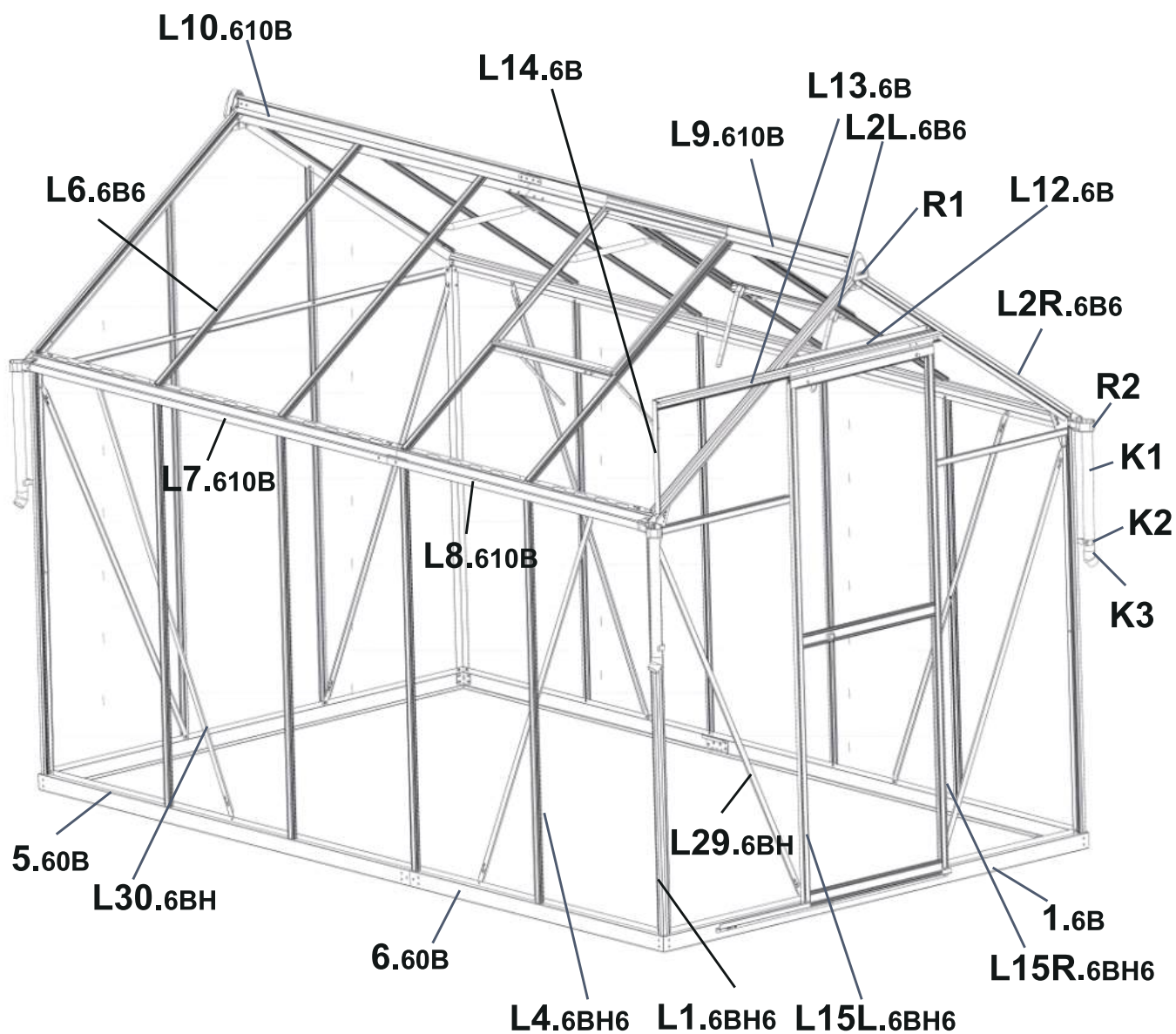
Base Installation:

The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

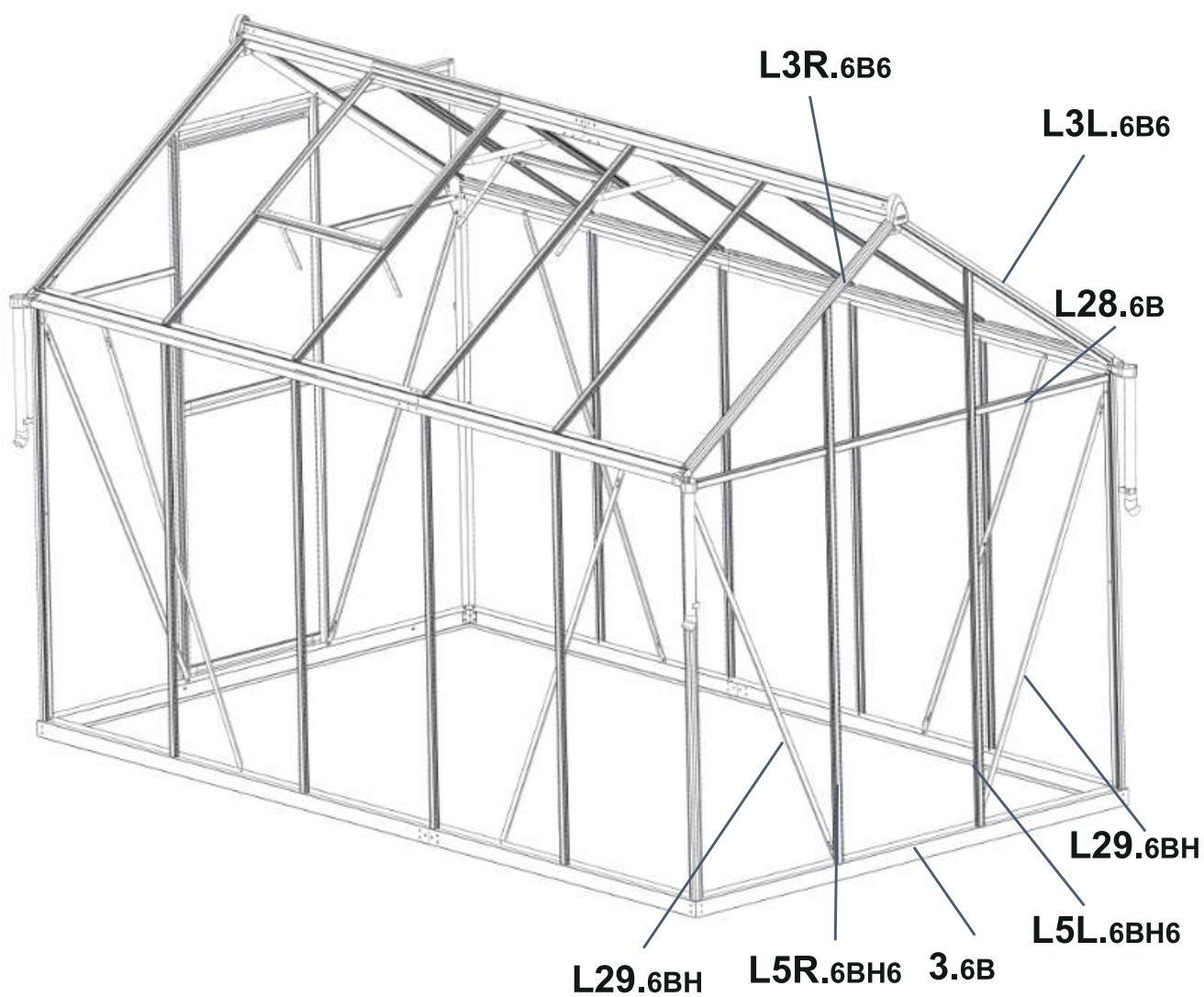
Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden



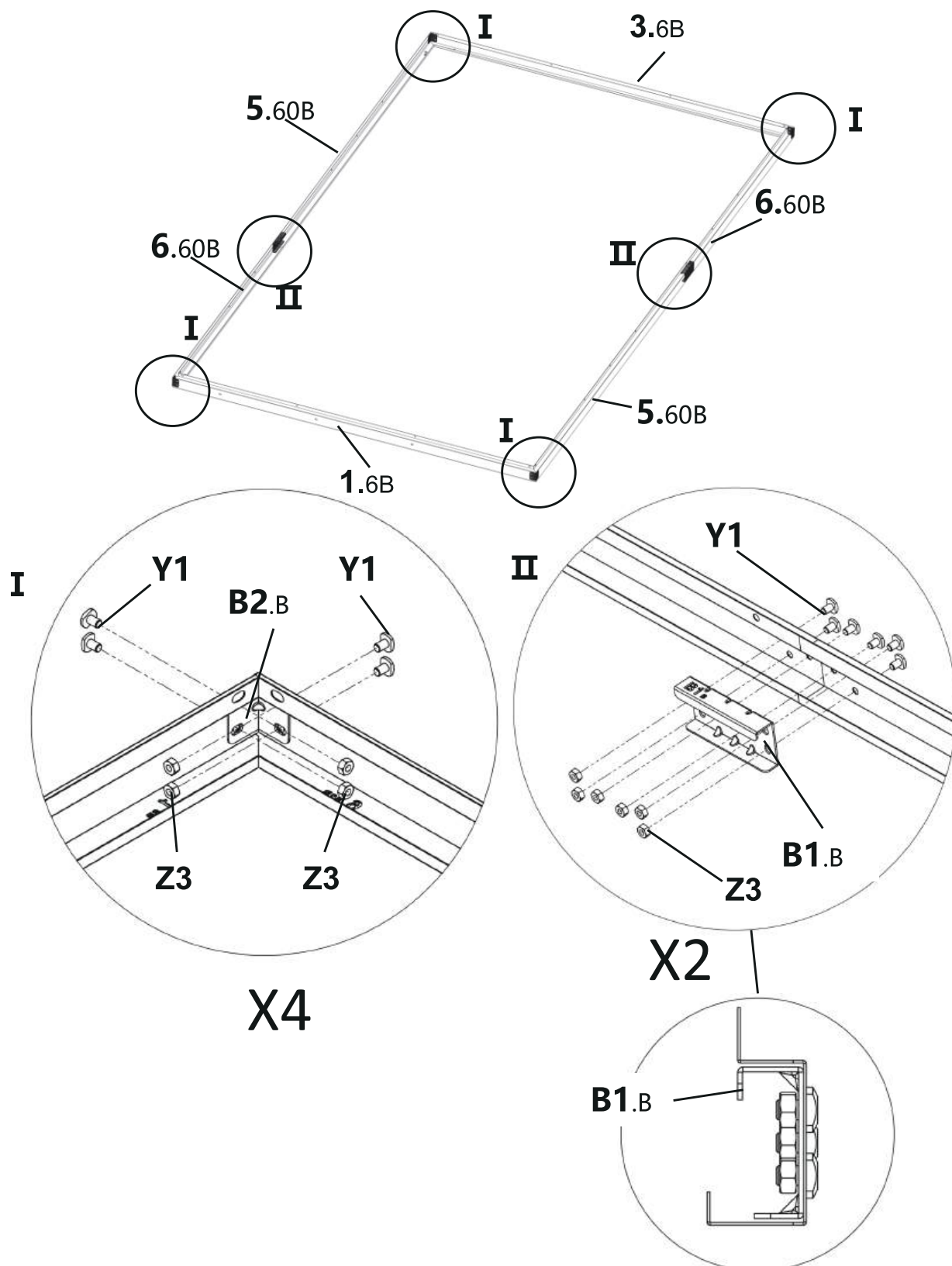
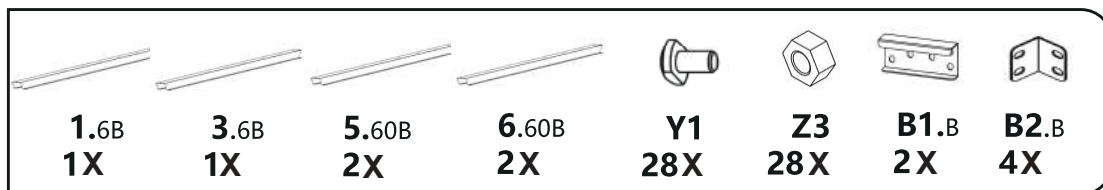


Front



Back/Rückseite

1



2



L26.6B
1X

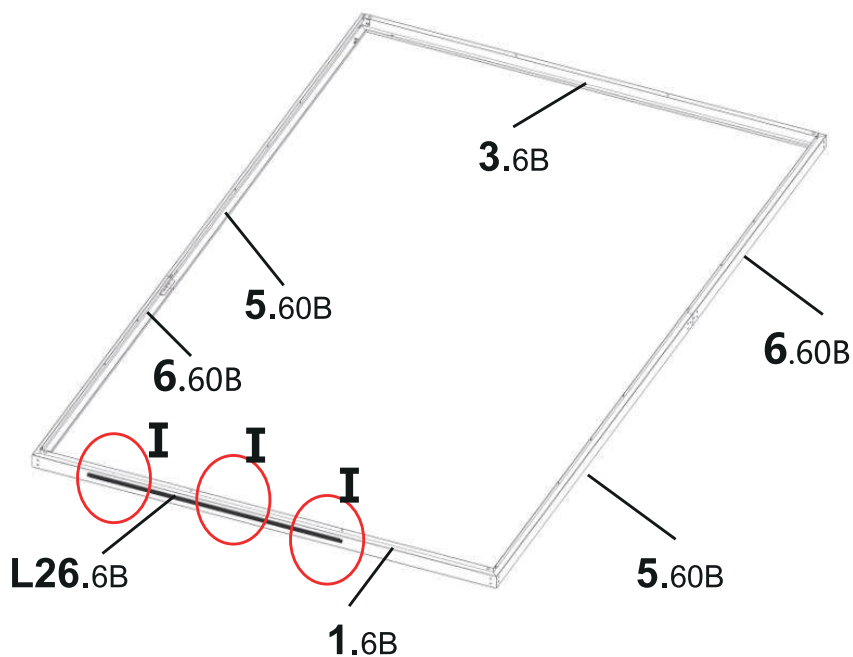
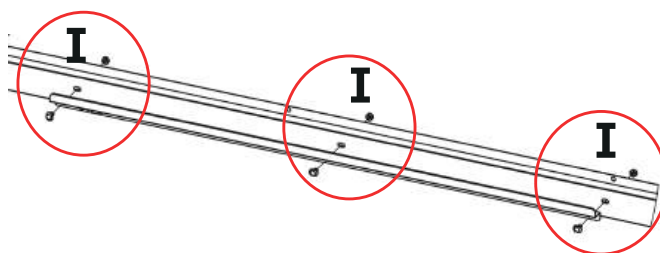
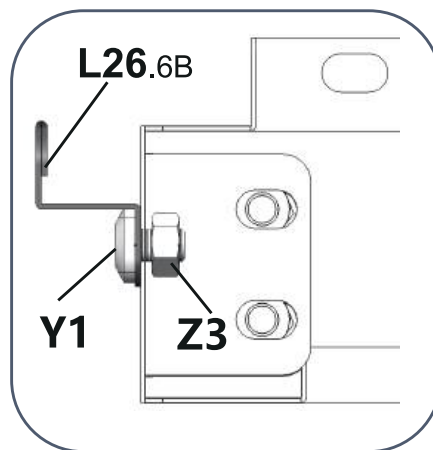
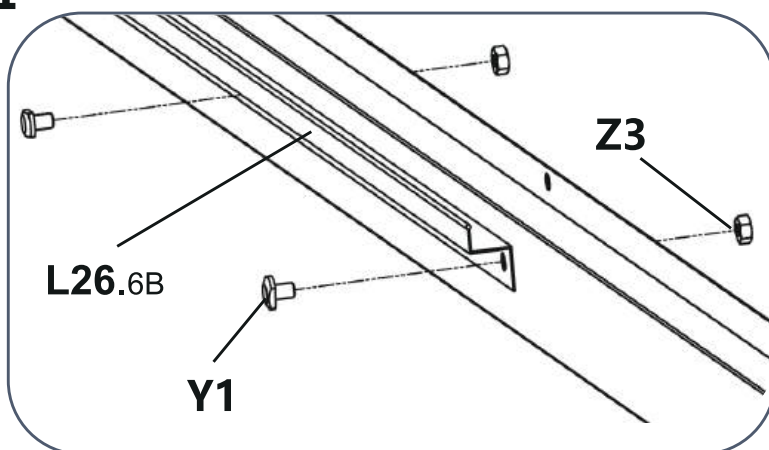


Y1
3X



Z3
3X

I



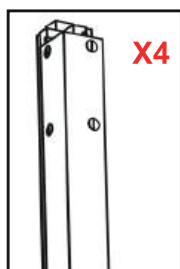
3

L1.6BH6
4X



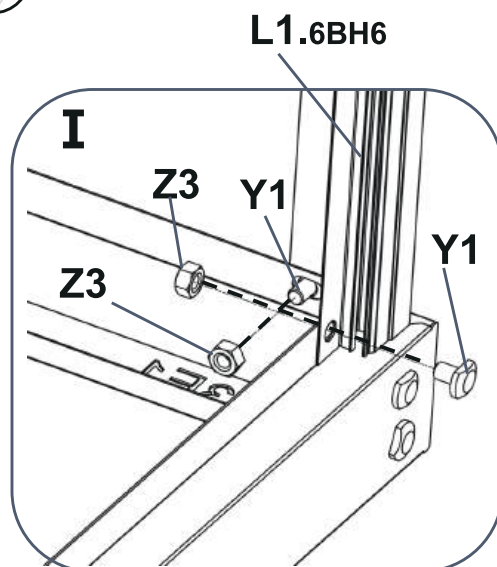
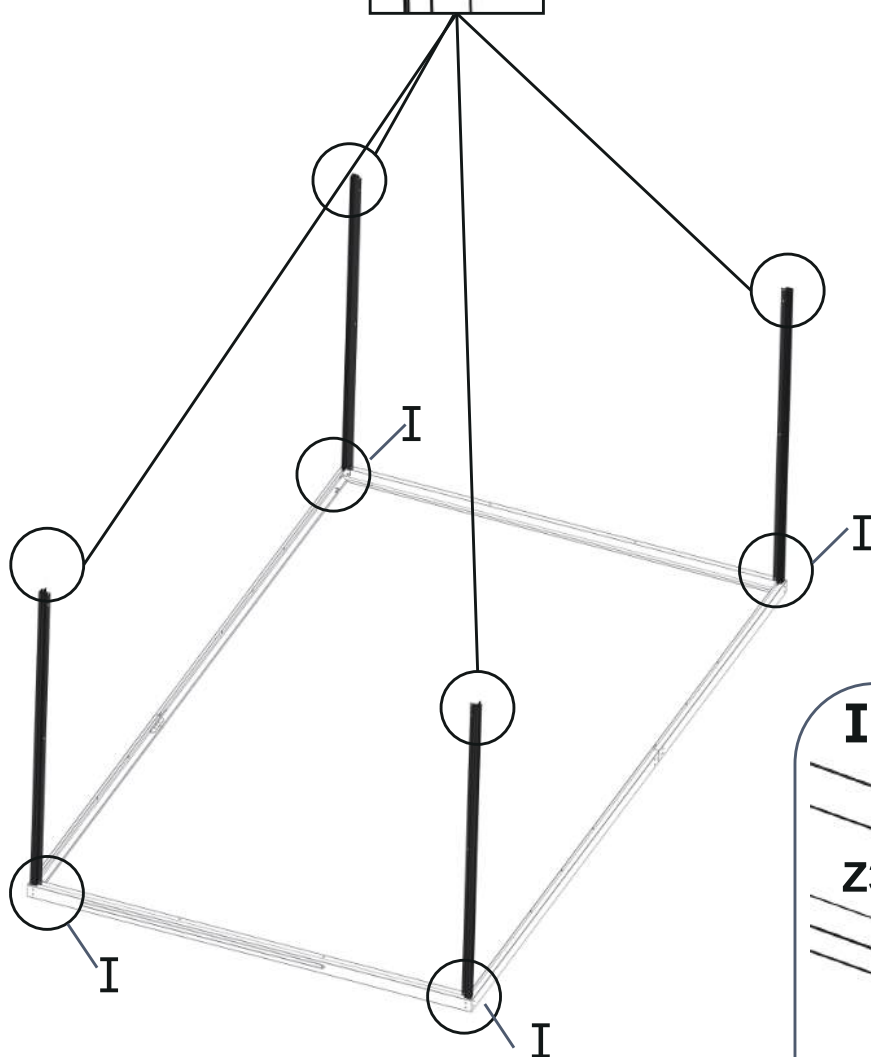
Y1
8X

Z3
8X



Attention: When assemble **L1.6BH**, the end with two holes is on top.

Achtung: Wenn Sie **L11.6BH** montieren, achten Sie darauf das das Ende mit 2 Löchern oben ist



X4

4



L5L.6BH6
1X



L5R.6BH6
1X



L29.6BH
2X

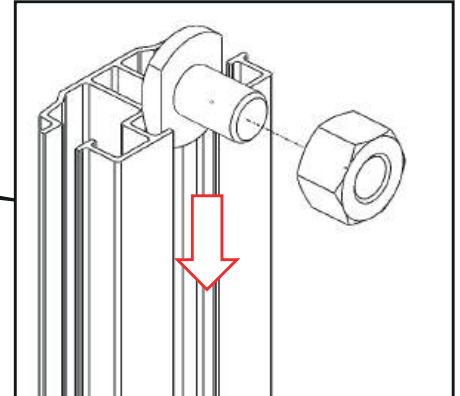
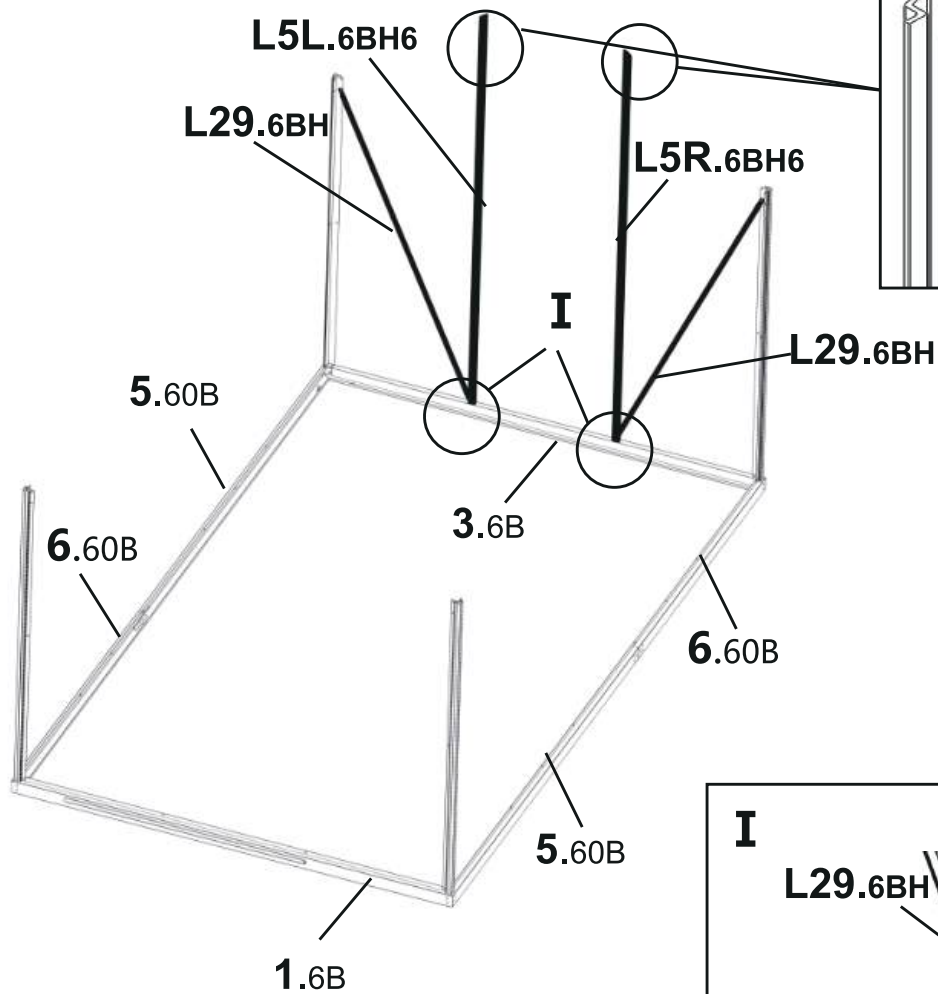


Y1
2X

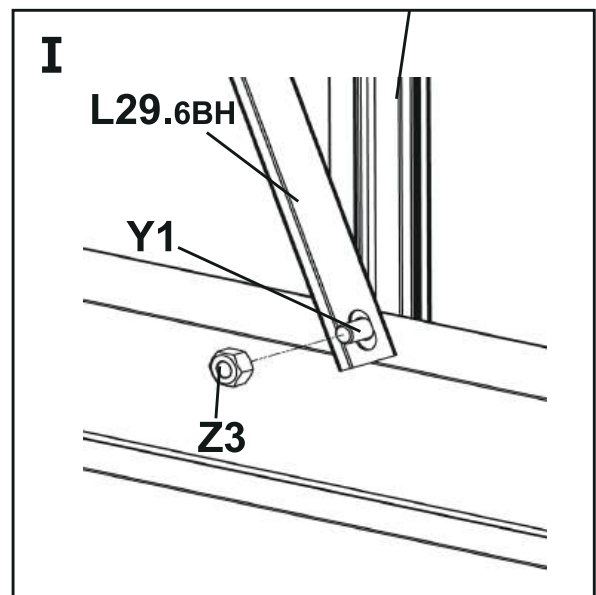


Z3
2X

Back/Rückseite



L5R.6BH6
L5L.6BH6



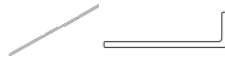
5



B7L.B
1X



B7R.B
1X



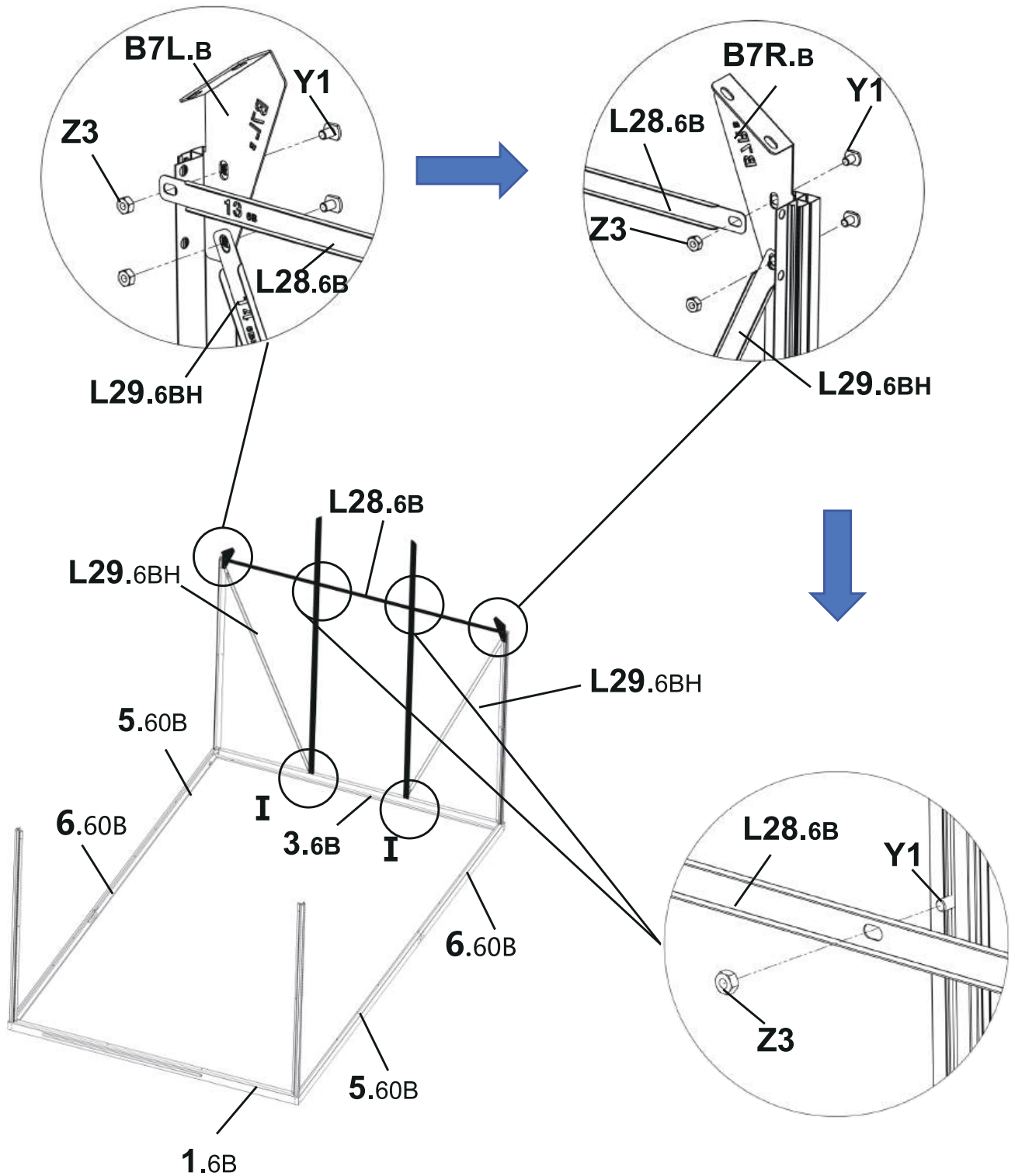
L28.6B
1X



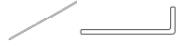
Y1
6X



Z3
6X



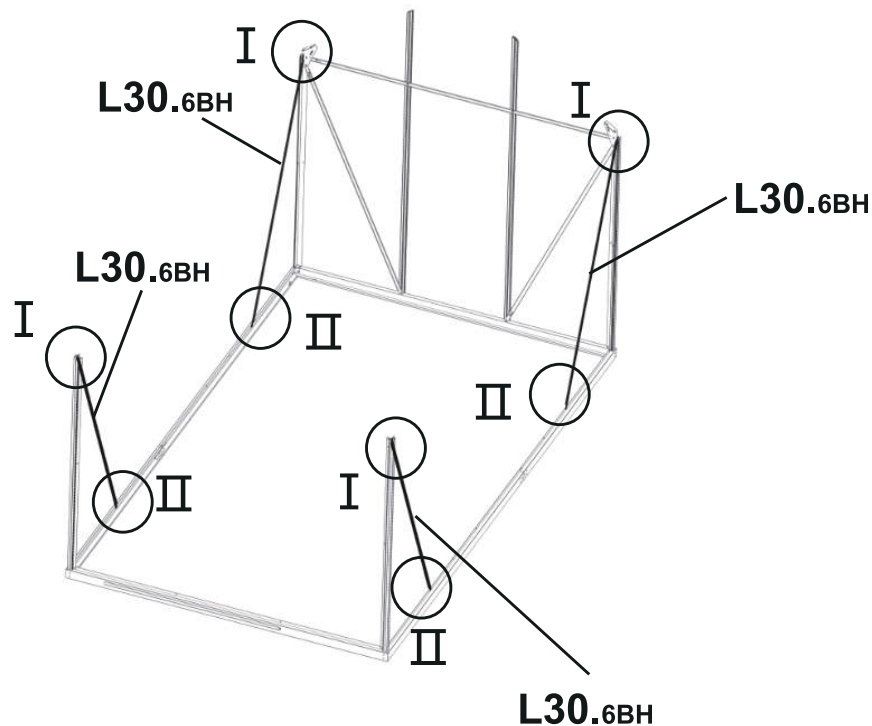
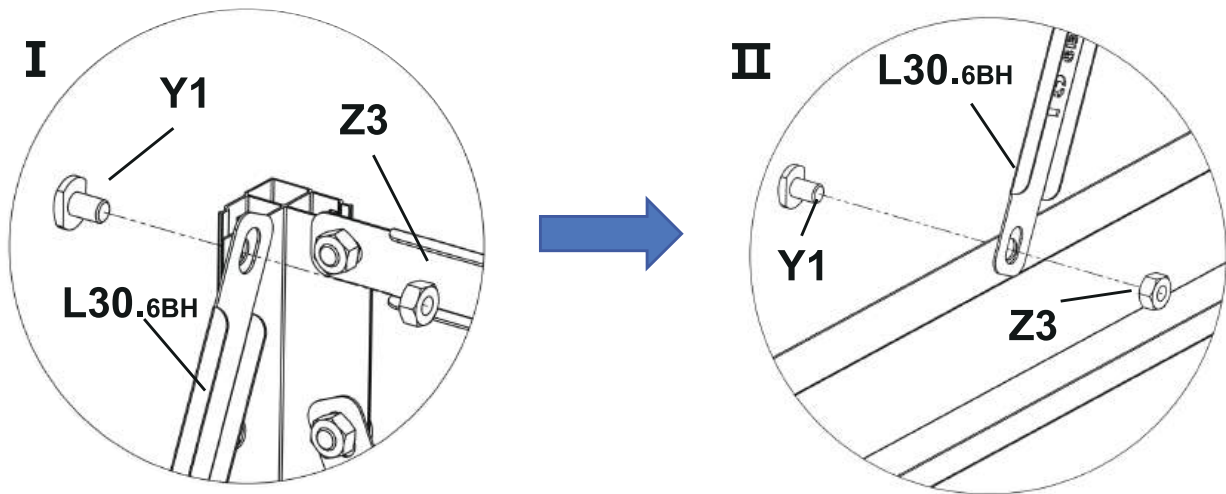
6


L30.6BH
4 X

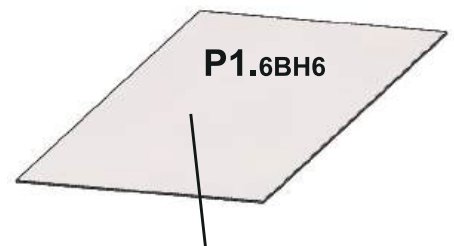
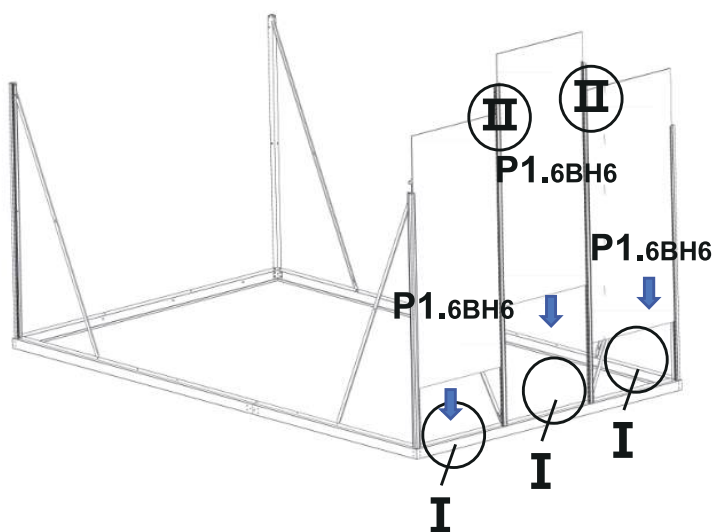
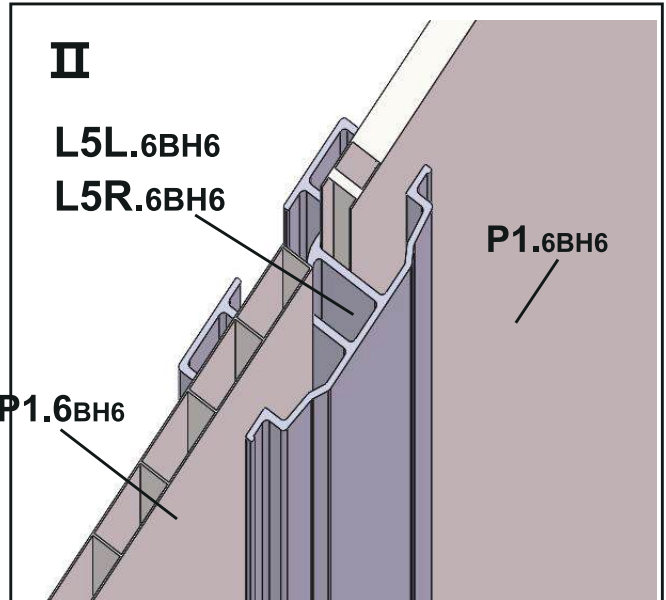
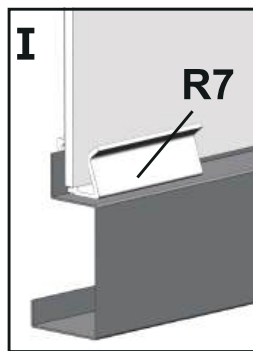
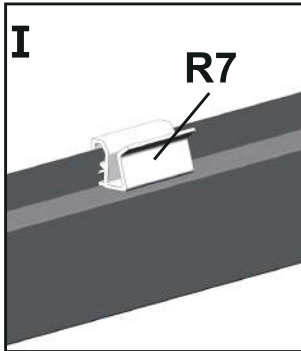
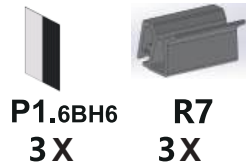

Y1
8 X


Z3
8 X

Install the temporary support rods
Installieren Sie die temporären Stützstangen



7



Tear off the protection film before installation.
Entfernen Sie die Schutzschicht vor der Installation

8



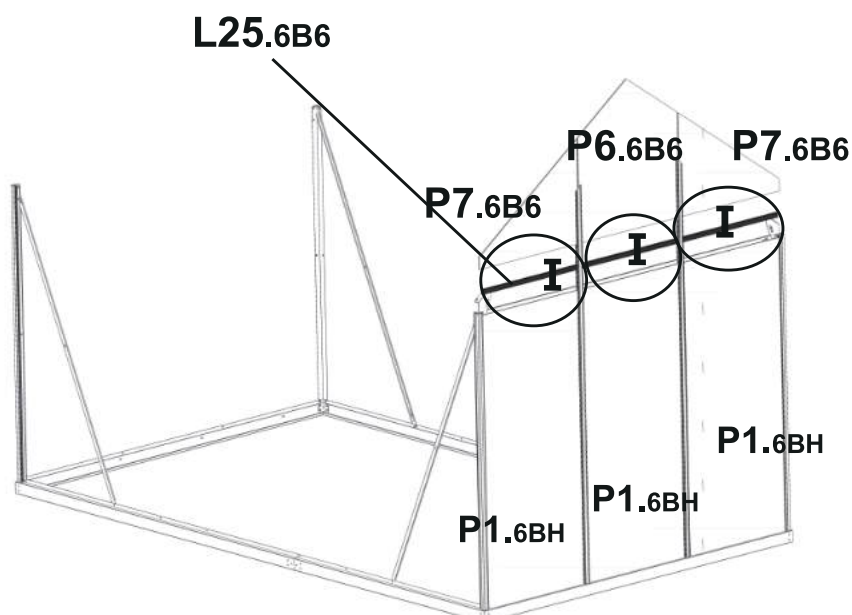
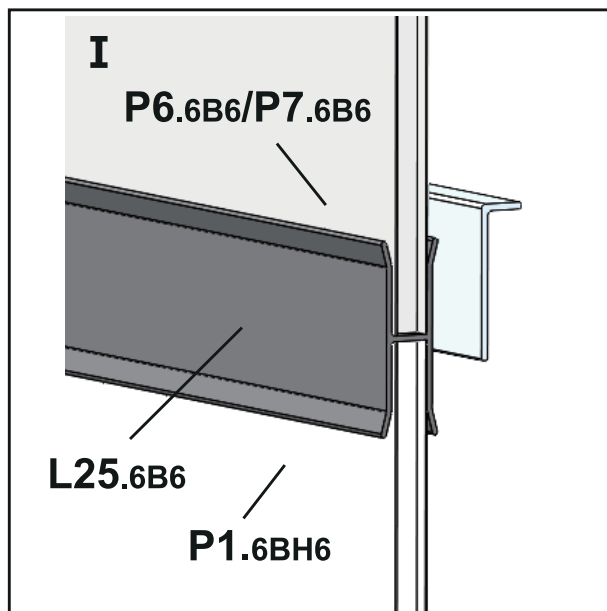
P6.6B6
1X



P7.6B6
2X

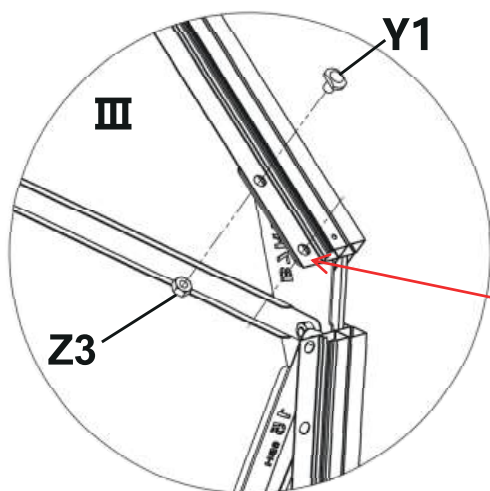
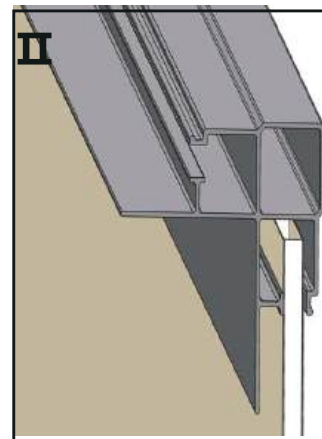
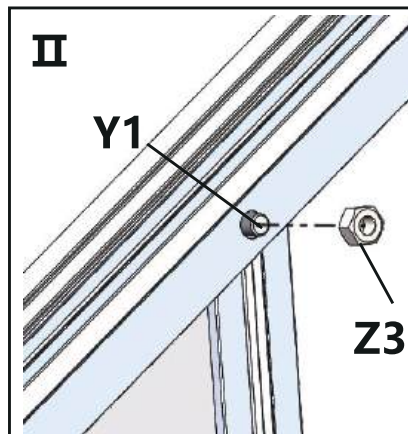
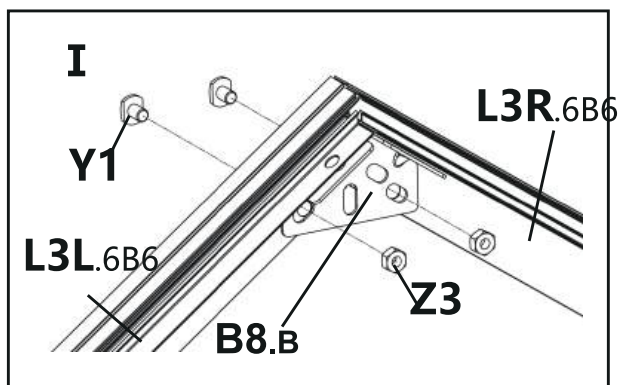


L25.6B6
3X



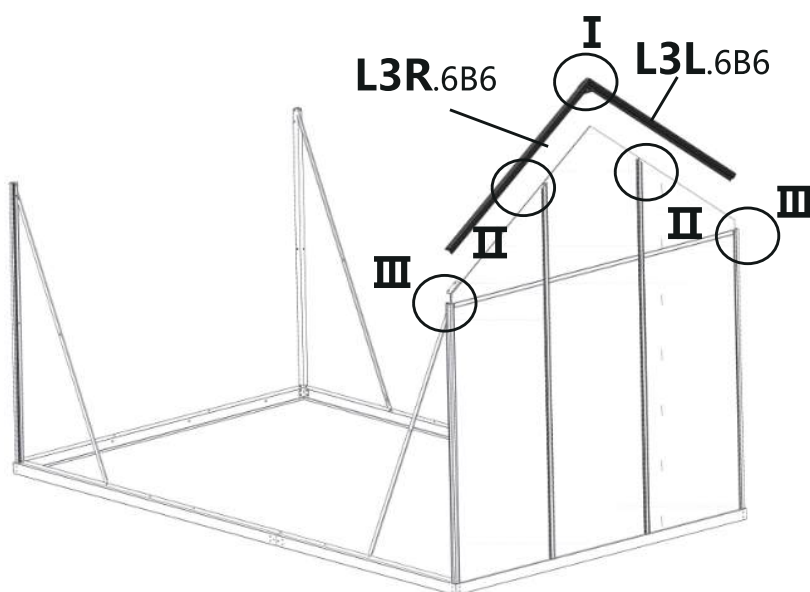
9

				
L3L.6B6 1X	L3R.6B6 1X	Y1 6X	Z3 6X	B8.B 1X

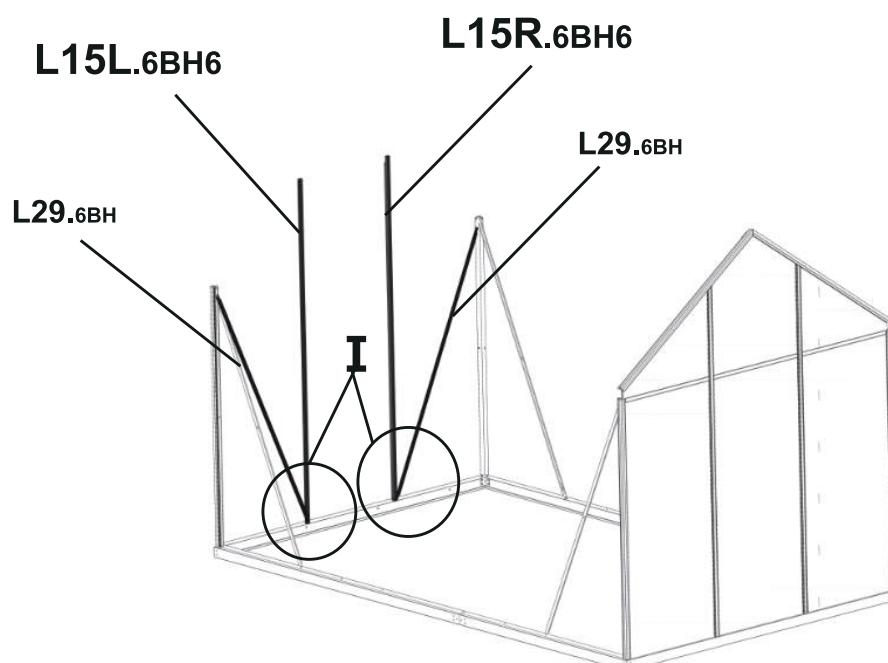
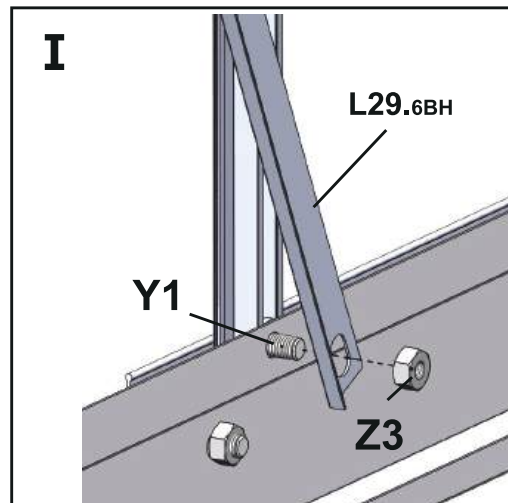
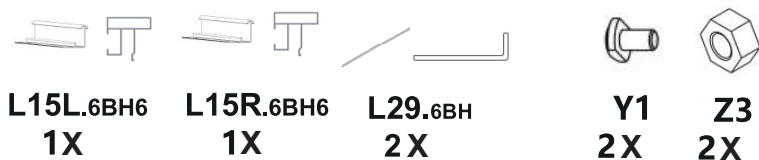


Note: Don't screw the lower hole.

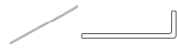
Anmerkung: Lassen Sie das untere Loch frei



10



11

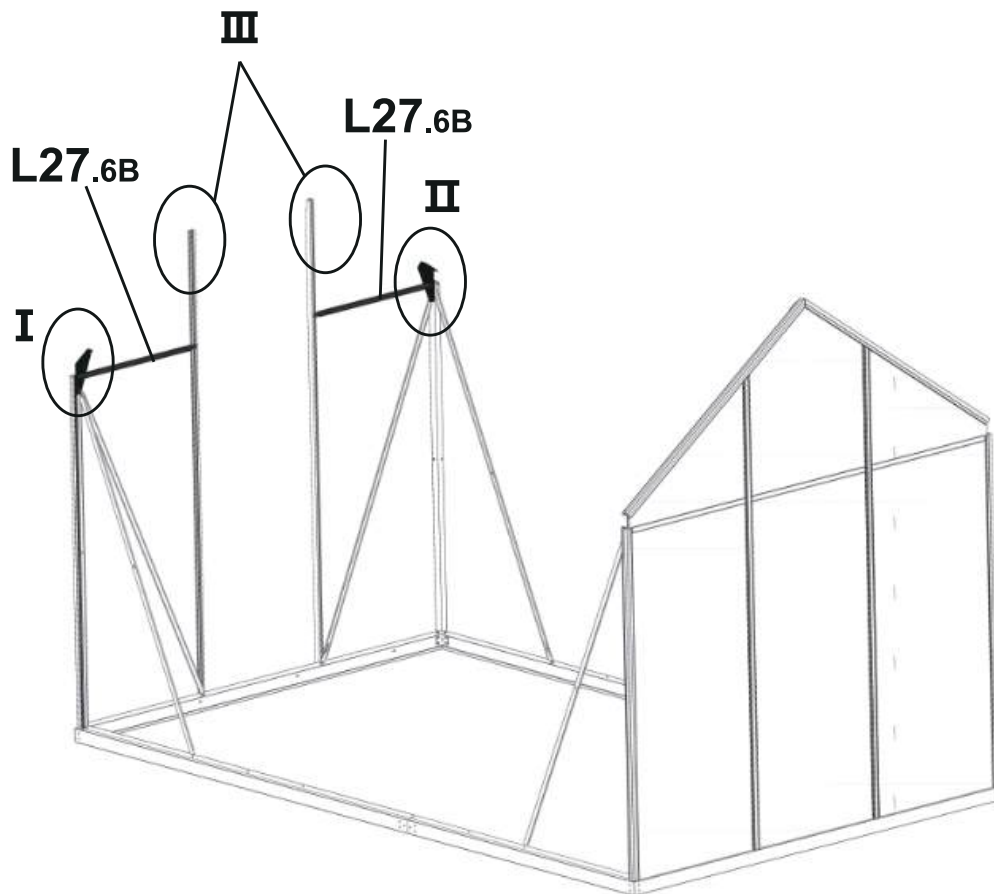
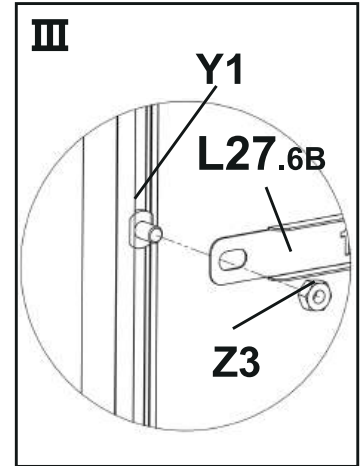
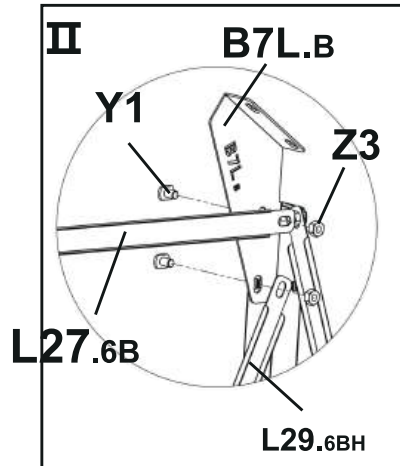
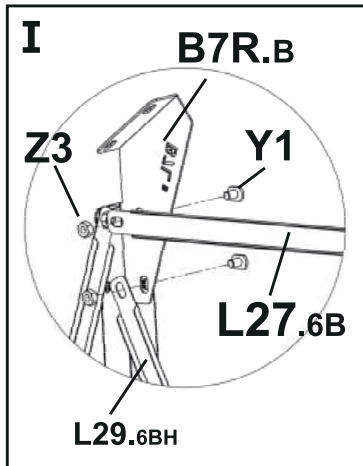

L27.6B
2 X


B7L.B
1 X


B7R.B
1 X


Y1
6 X


Z3
6 X



12



R7
2 X



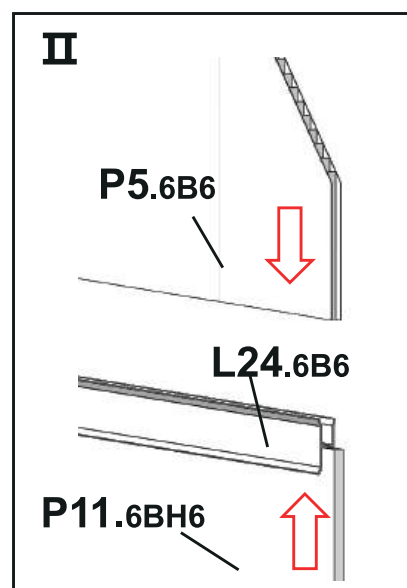
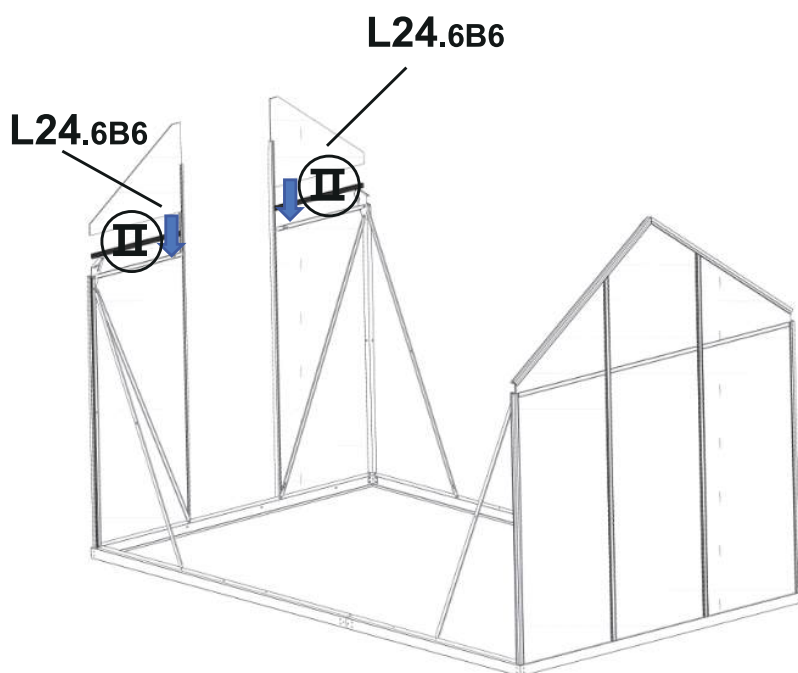
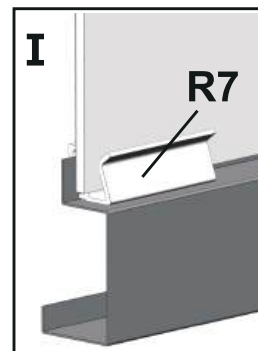
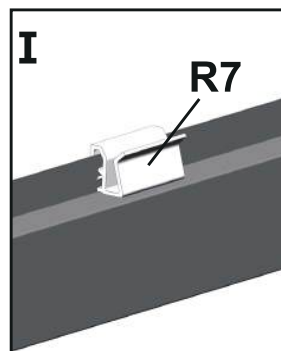
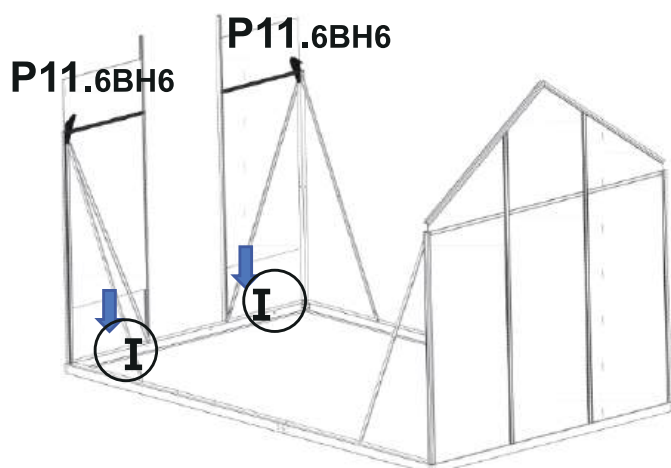
P11.6BH6
2 X



P5.6B6
2 X



L24.6B6
2 X



13



B9L.6B
1X



B9R.6B
1X



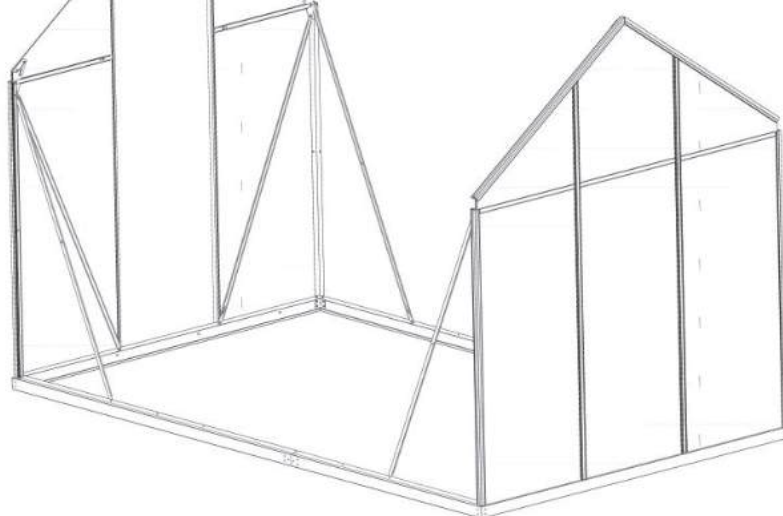
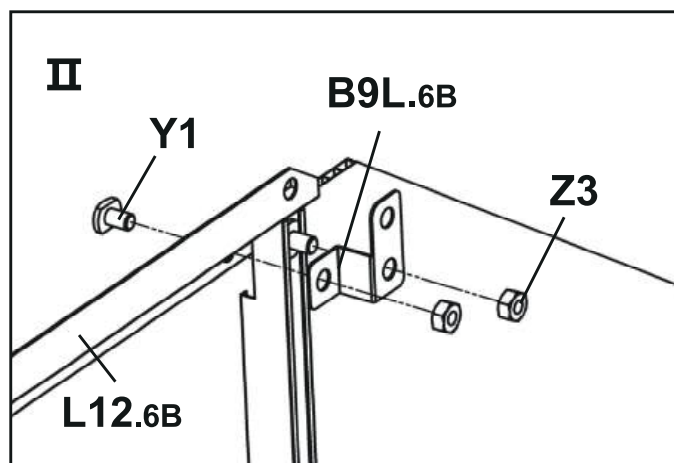
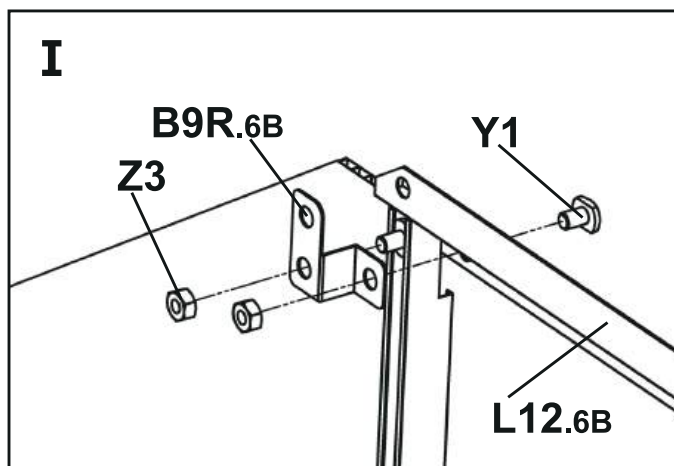
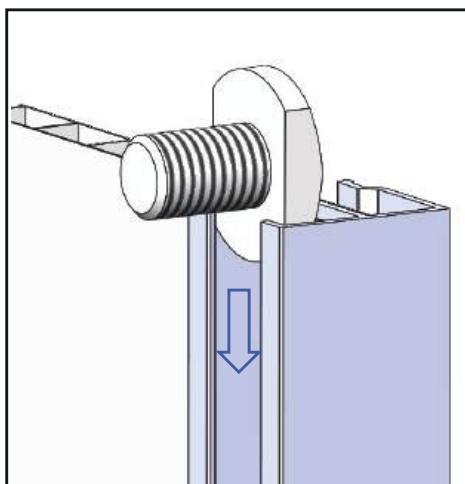
L12.6B
1X



Y1
4X



Z3
4X



14

L2L.6B6
1X

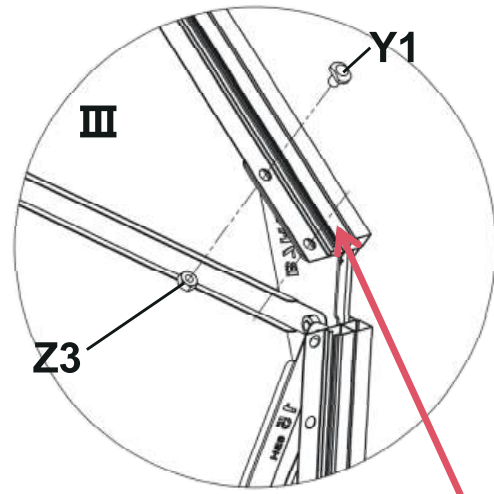
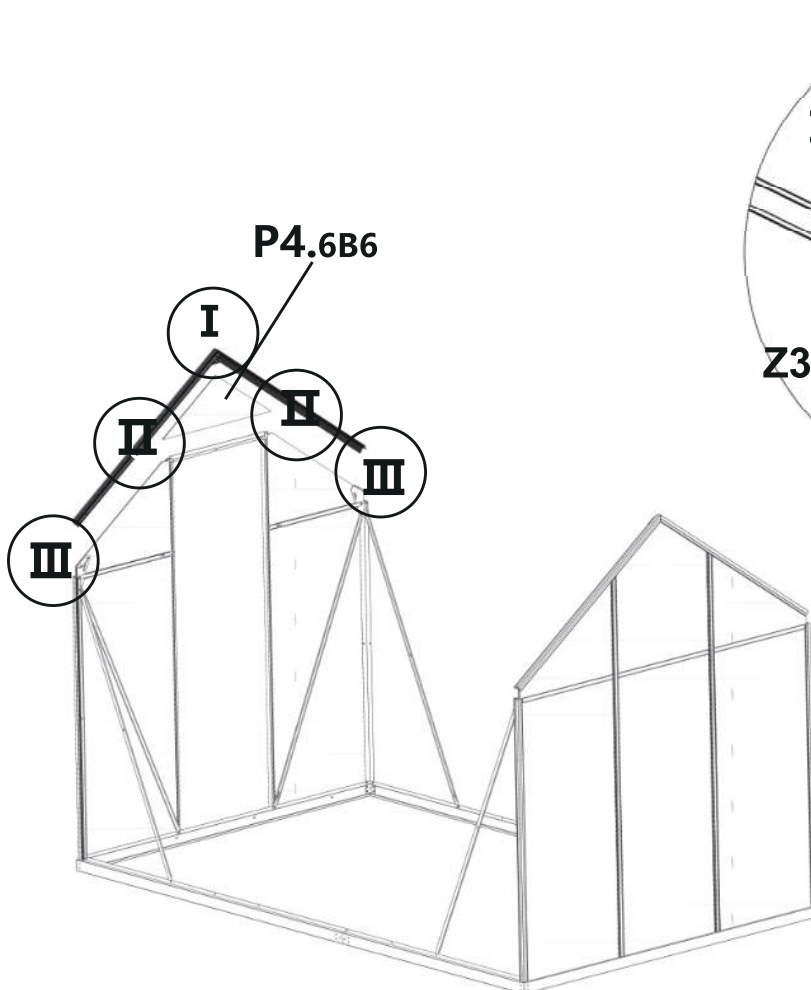
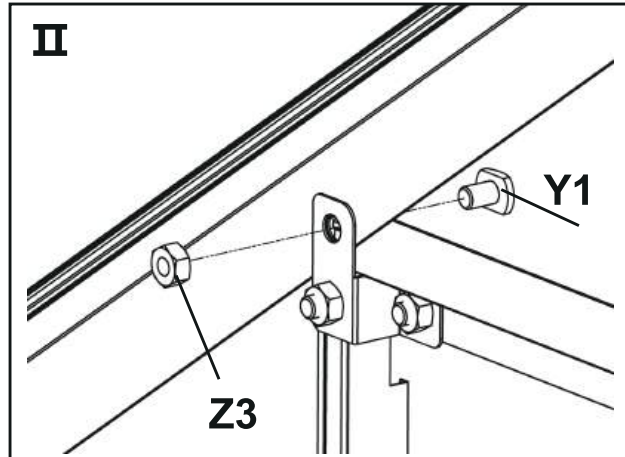
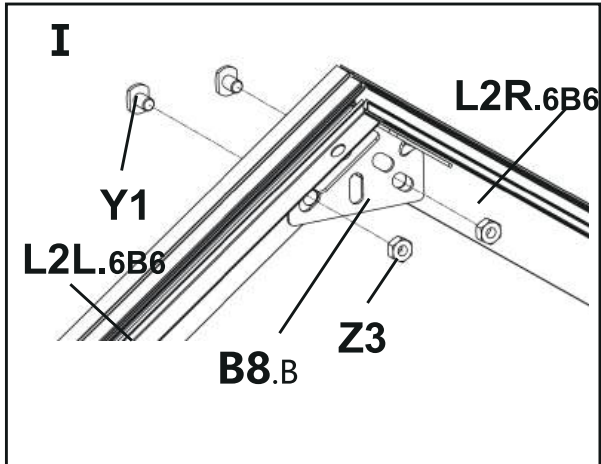
L2R.6B6
1X

B8.B
1X

P4.6B6
1X

Y1
6X

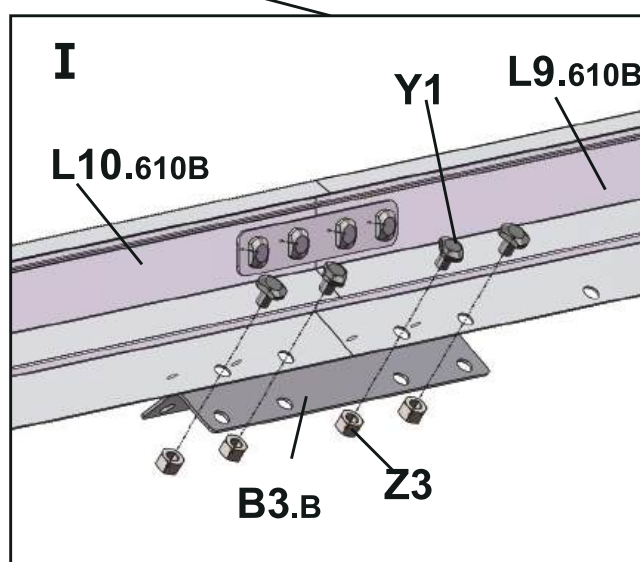
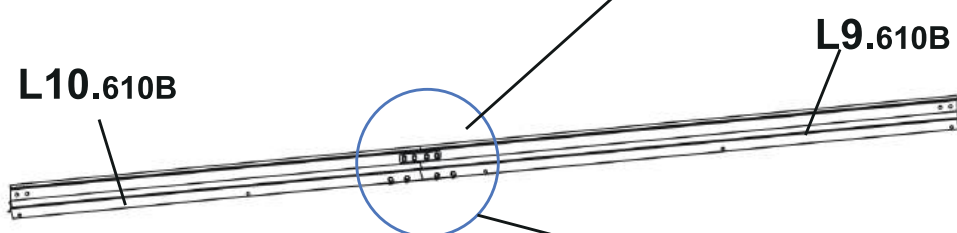
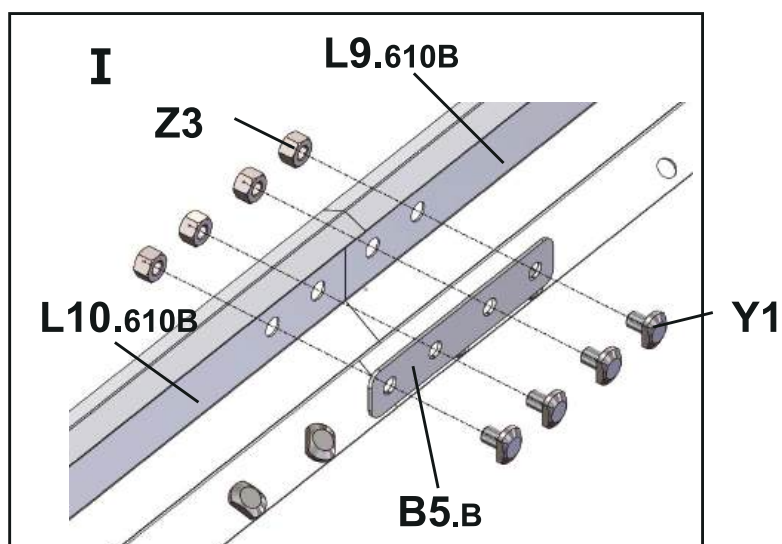
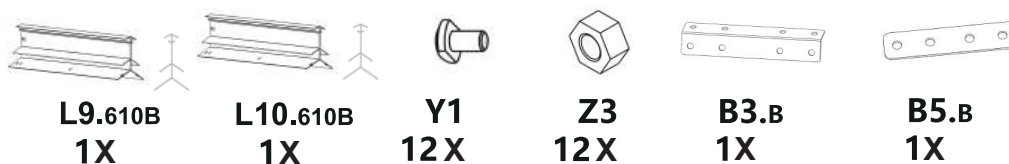
Z3
6X



Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei

15



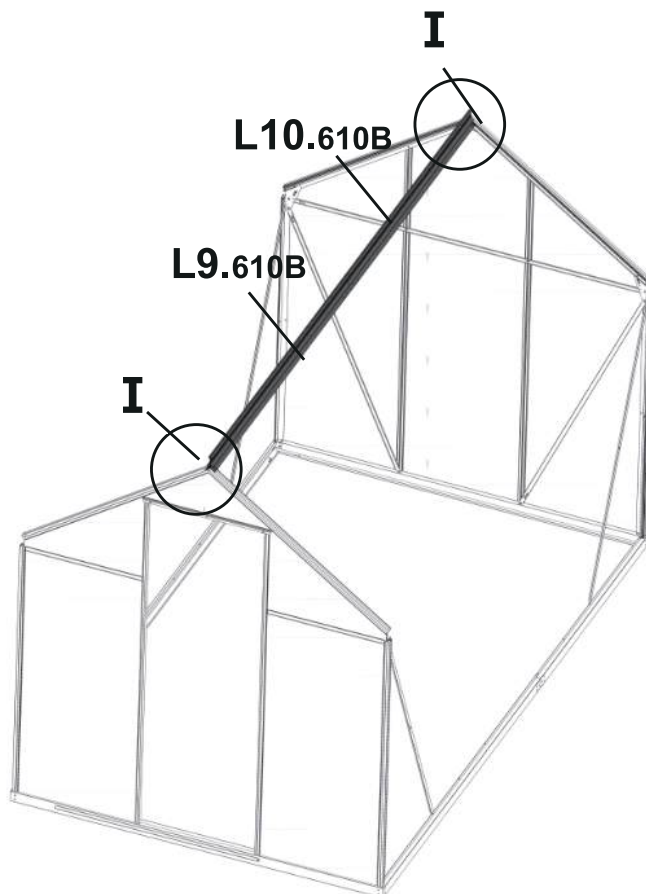
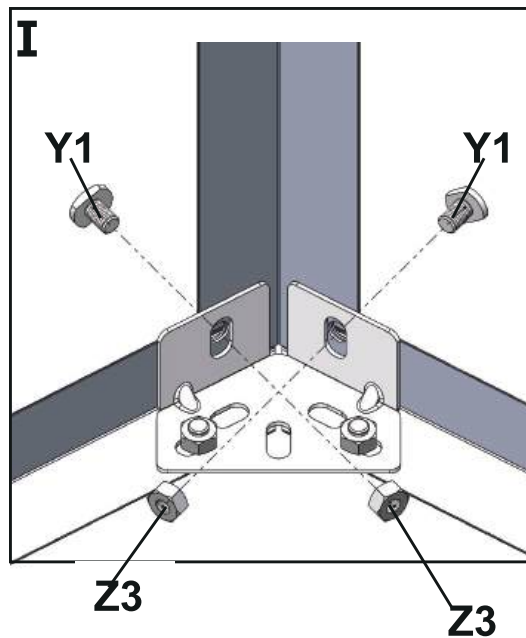
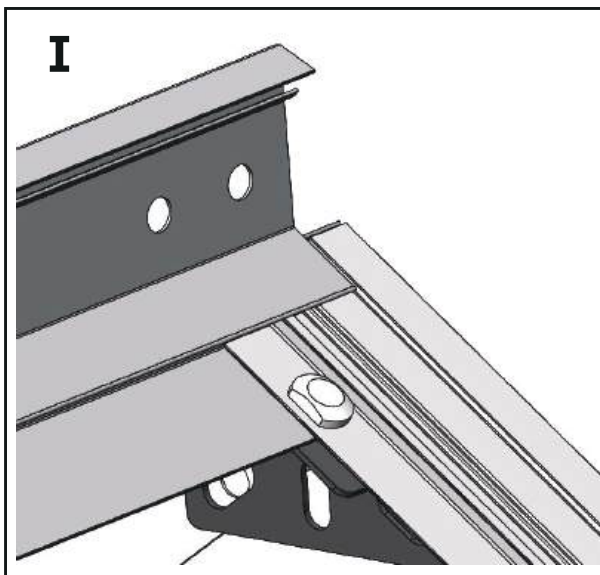
16



Y1
4X



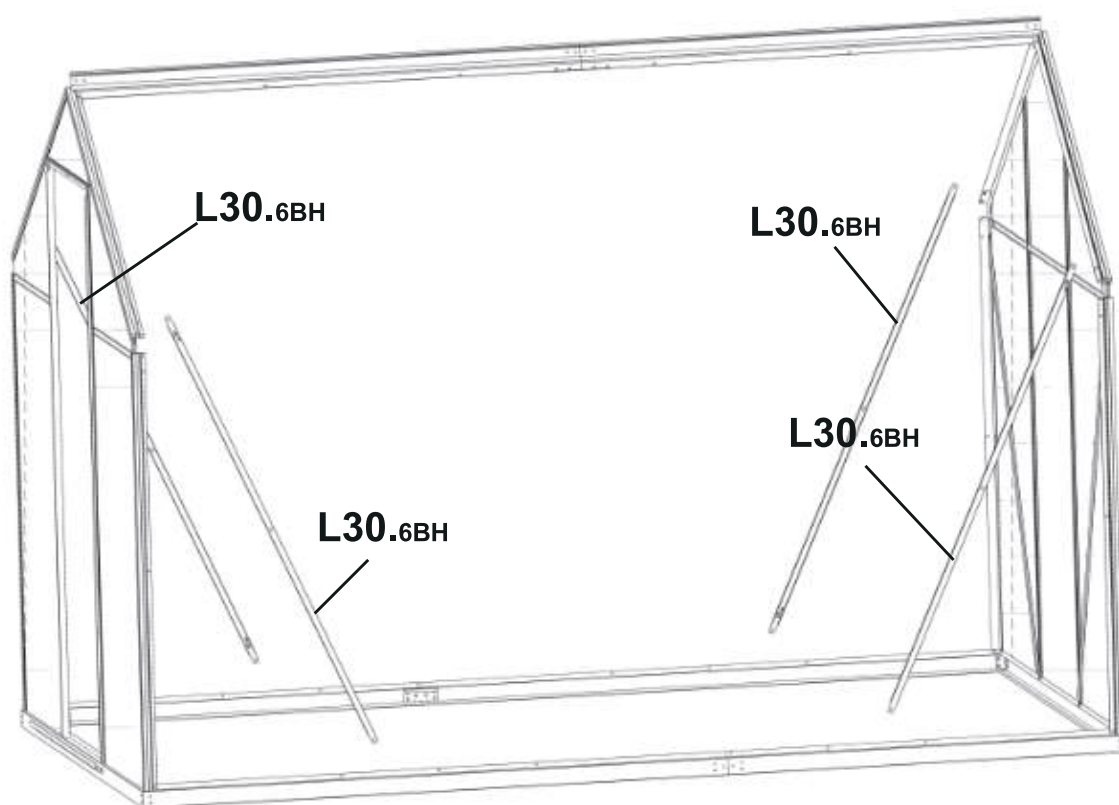
Z3
4X



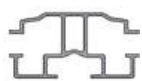
17

Dismantle the temporary support rods **L30.6BH**

Demontieren Sie die temporären Stützstangen L30.6BH



18



L4.6BH6
8X



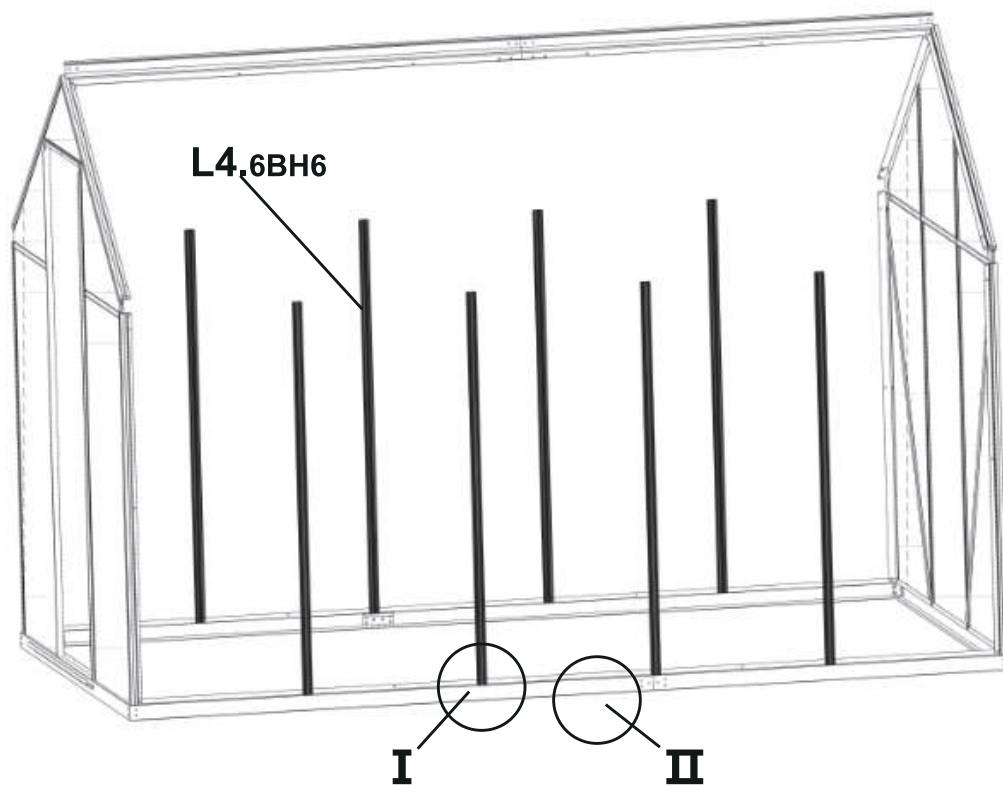
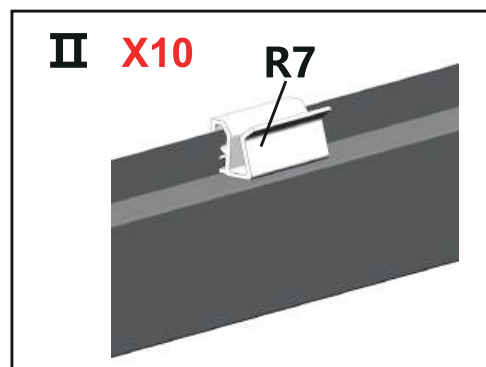
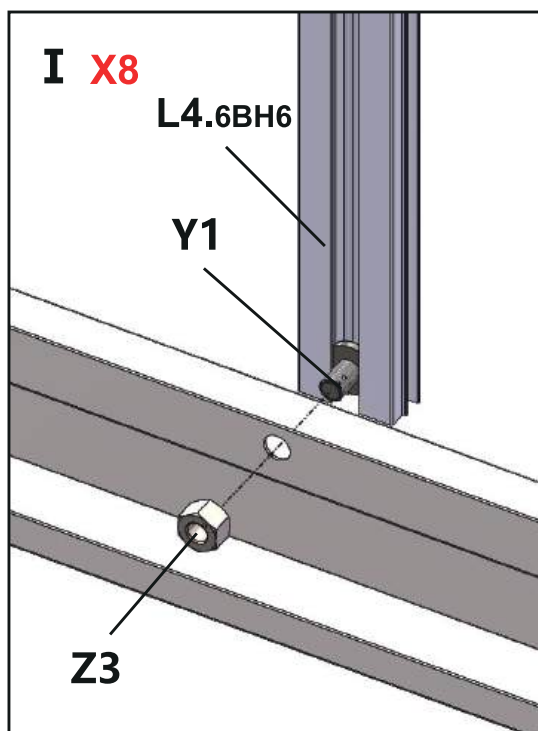
R7
10X



Y1
8X



Z3
8X



19



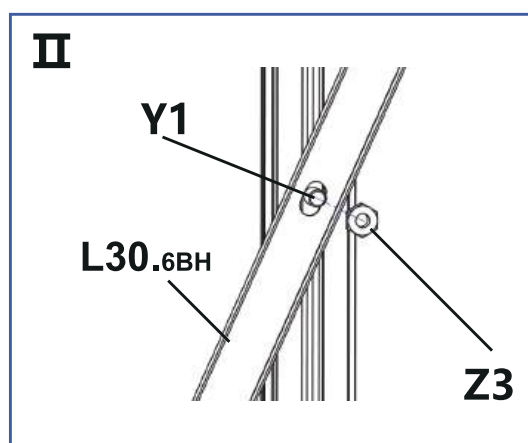
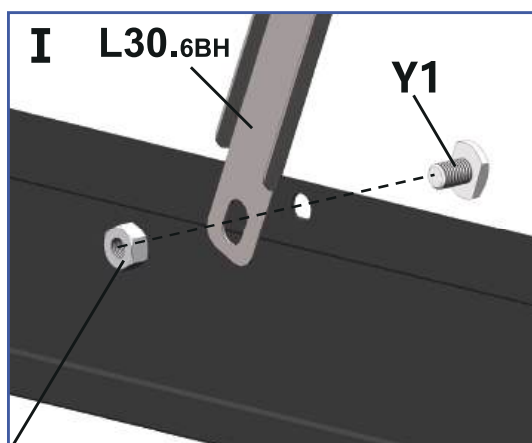
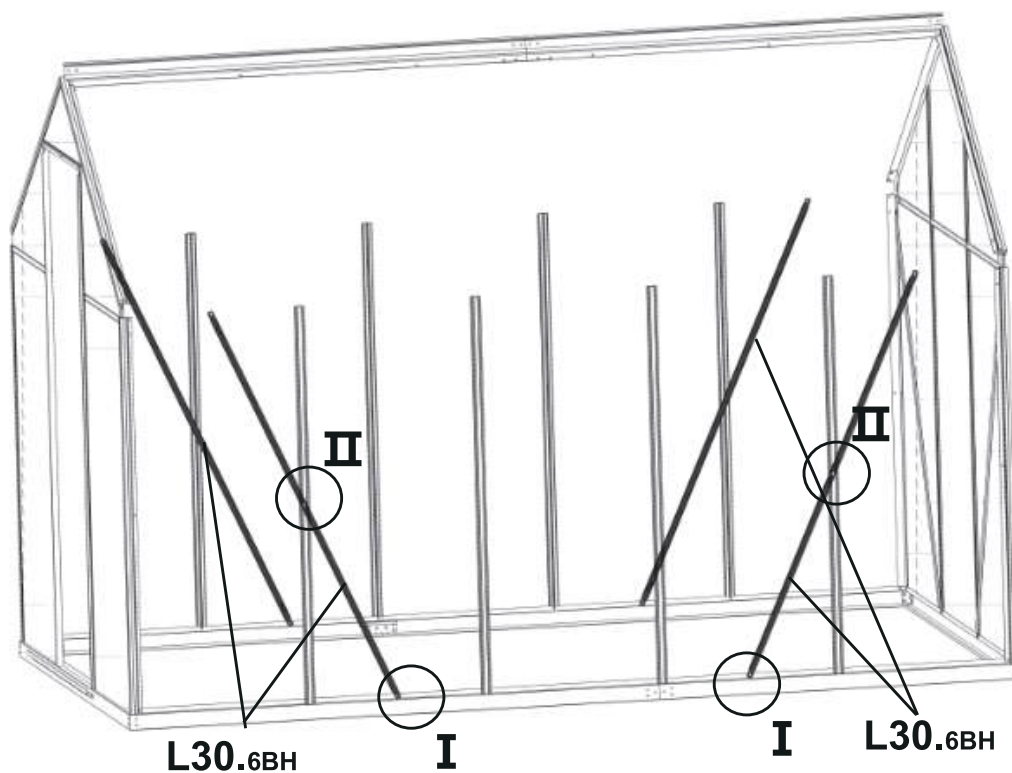
L30.6BH
4X



Y1
8X



Z3
8X



Z3

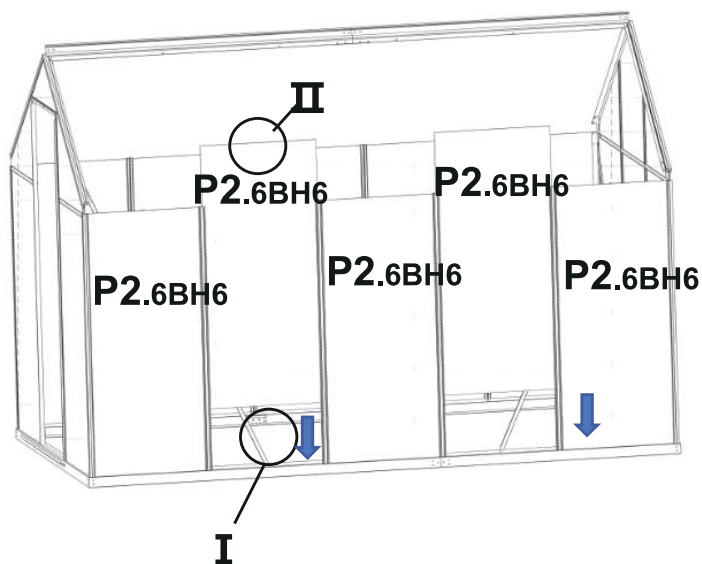
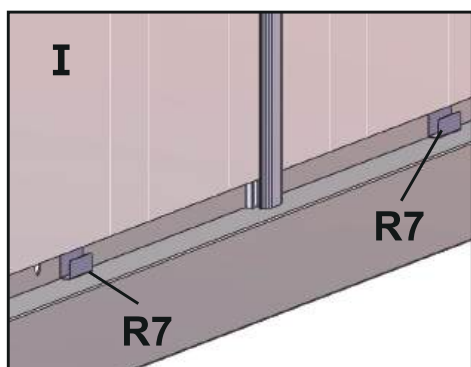
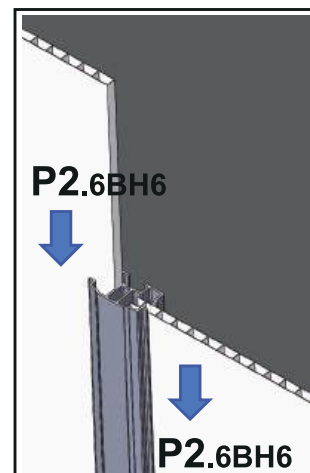
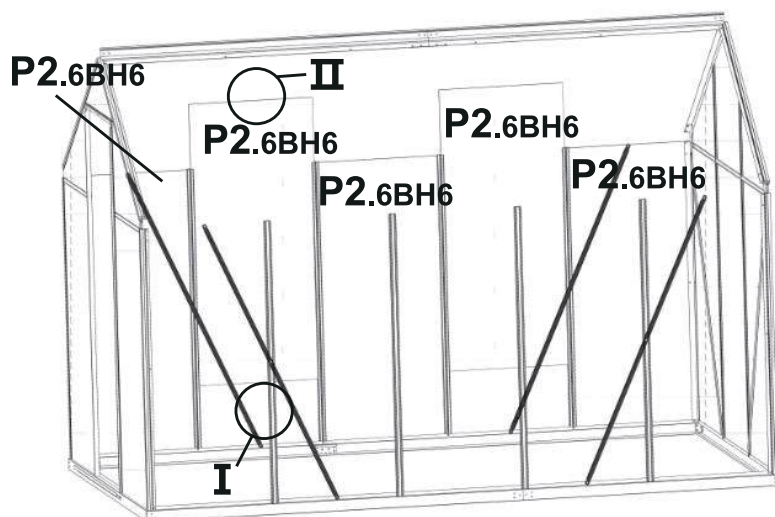
20



P2.6BH6
10X



R7
10X



21



Y1
16 X



Z3
16 X



L7.610B
2 X



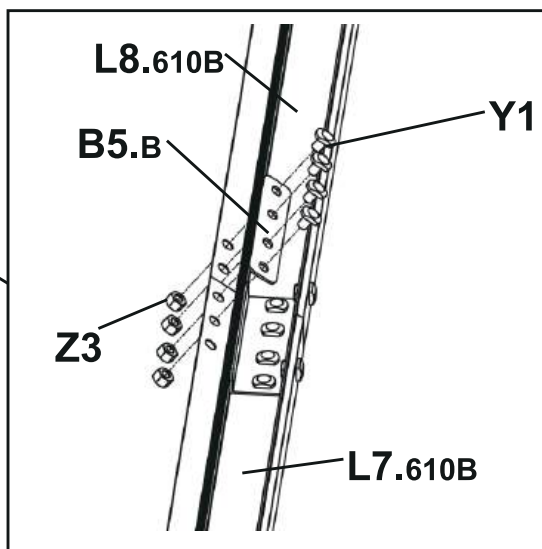
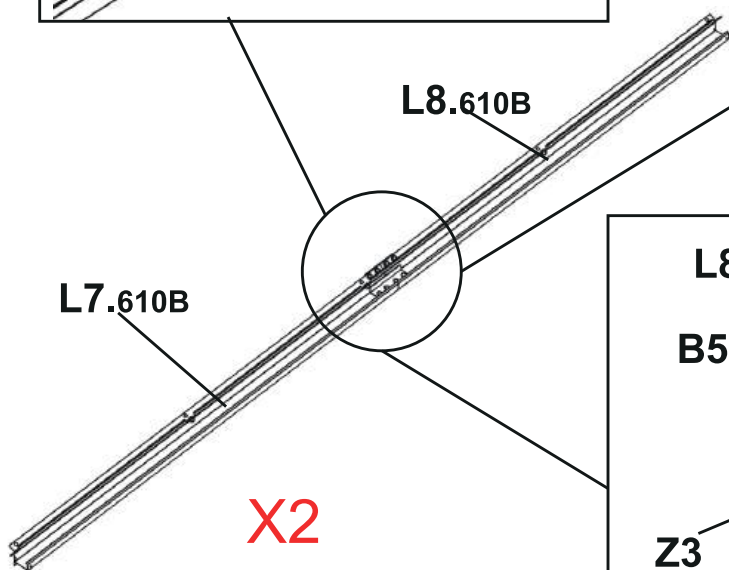
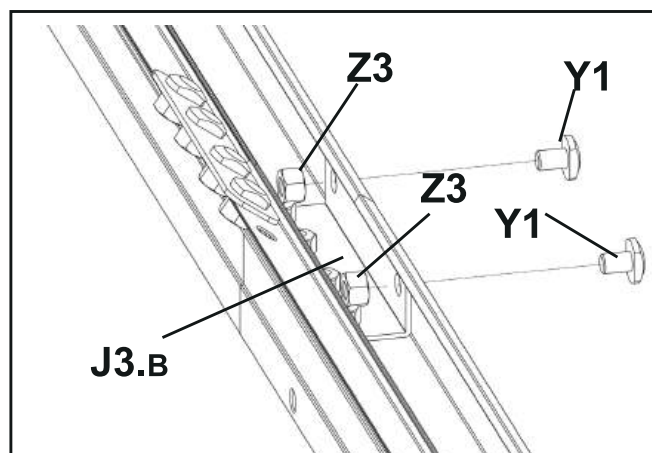
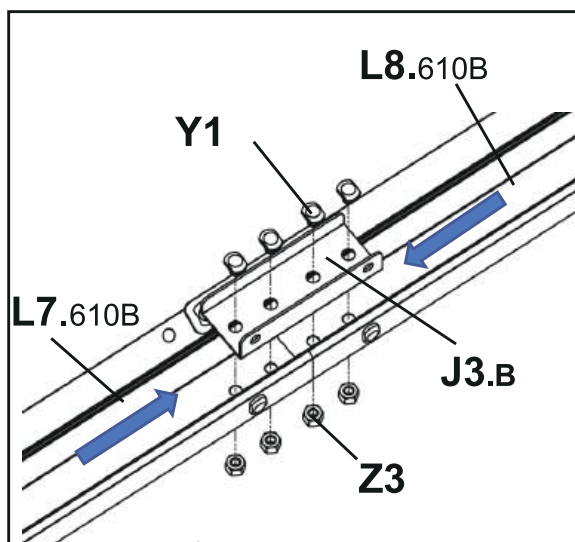
L8.610B
2 X



J3.B
2 X



B5.B
2 X



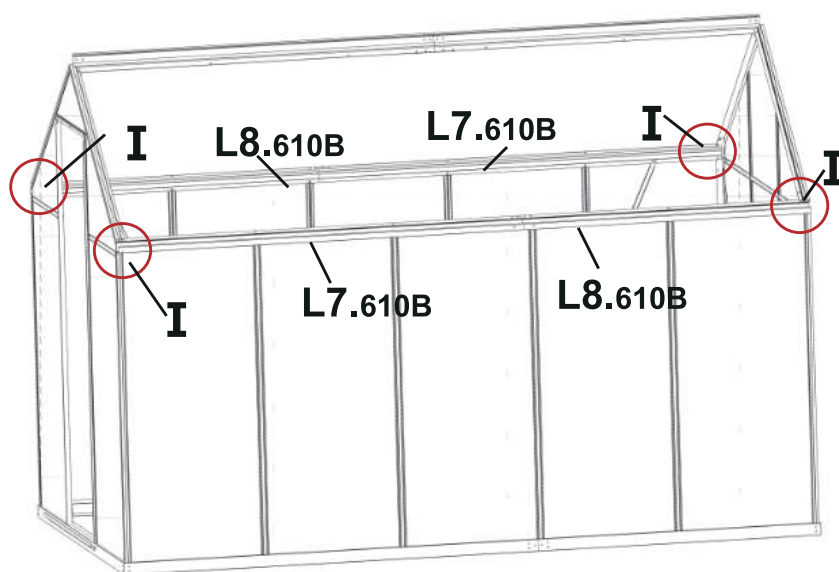
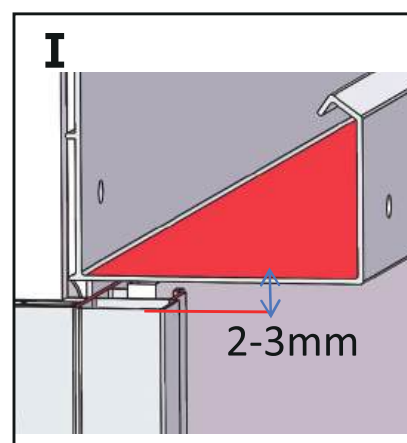
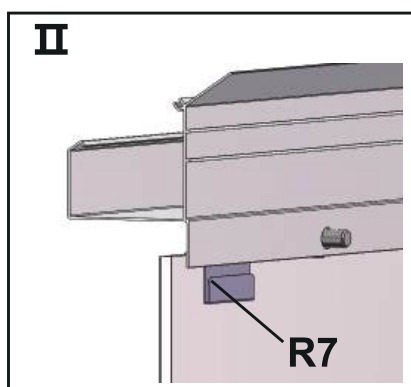
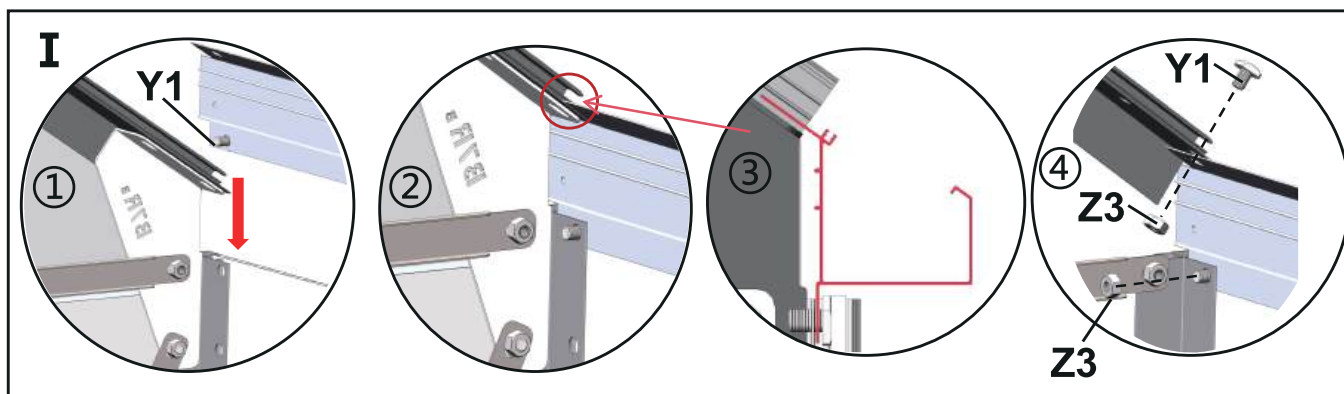
22



Y1
8X



Z3
8X



Note: Leave 2-3mm gap when installing L7.610B/L8.610B for installing R2 and R3 later.

Anmerkung: Lassen Sie eine 2-3 mm große Lücke wenn Sie L7.610B/ L8.610B um später R2 und R3 zu montieren

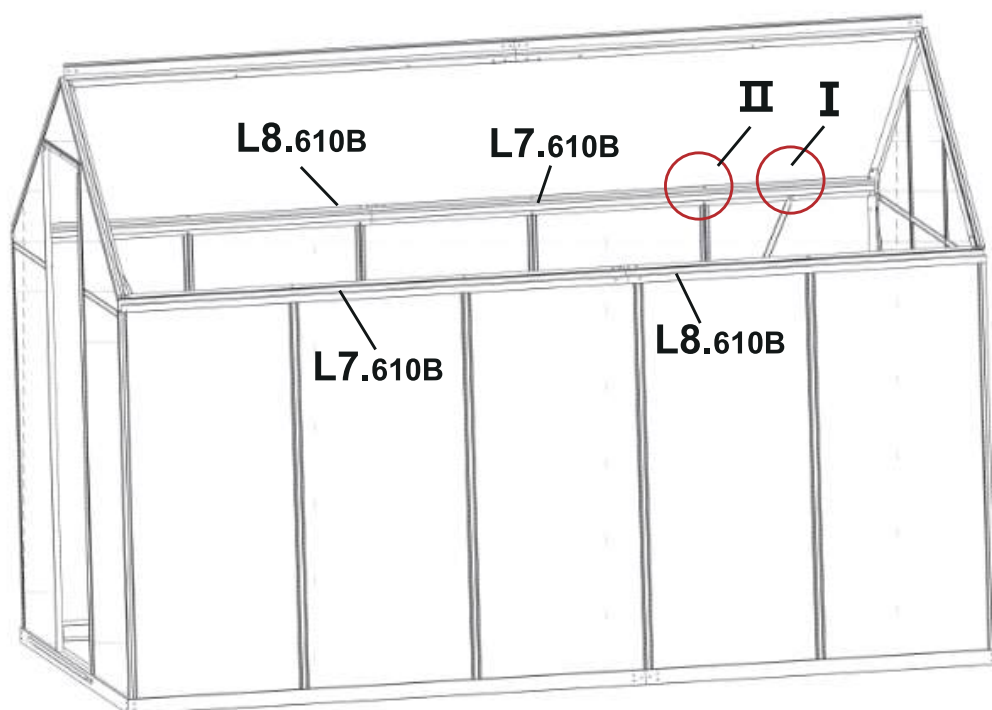
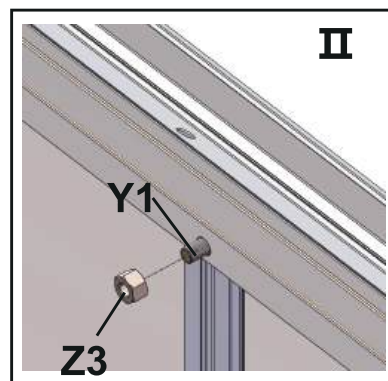
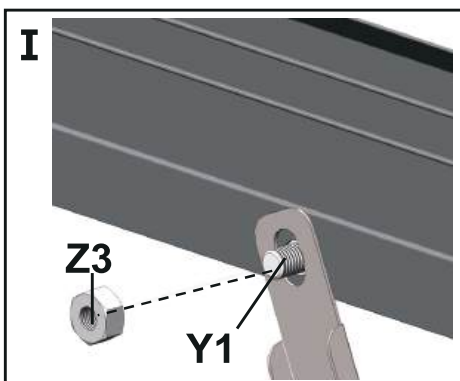
23



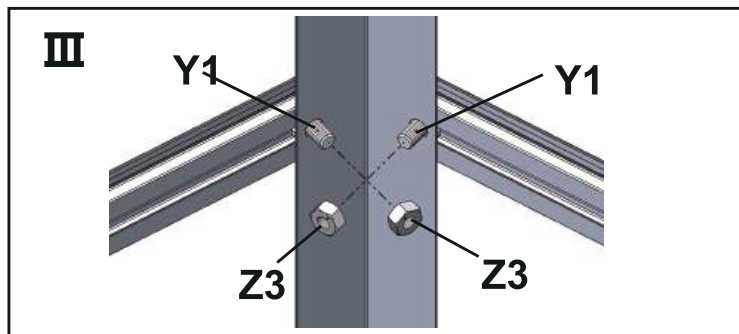
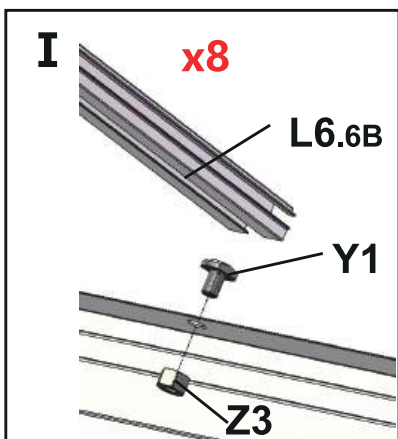
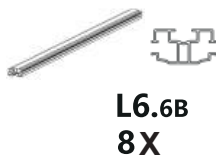
Y1
12 X



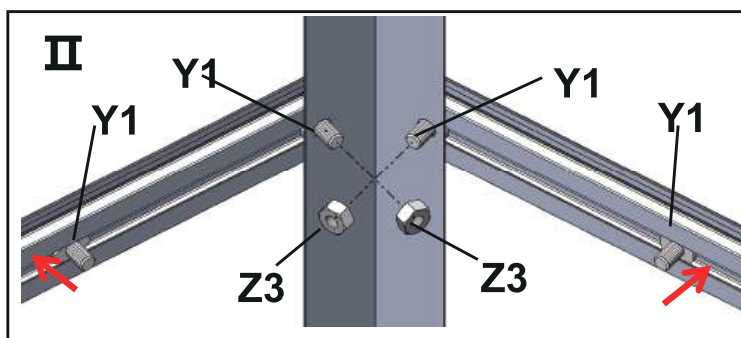
Z3
12 X



24



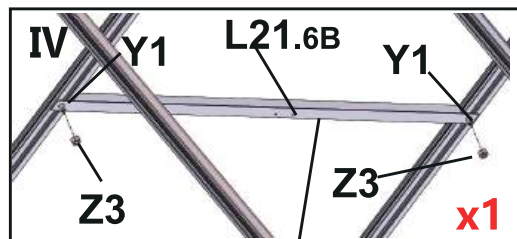
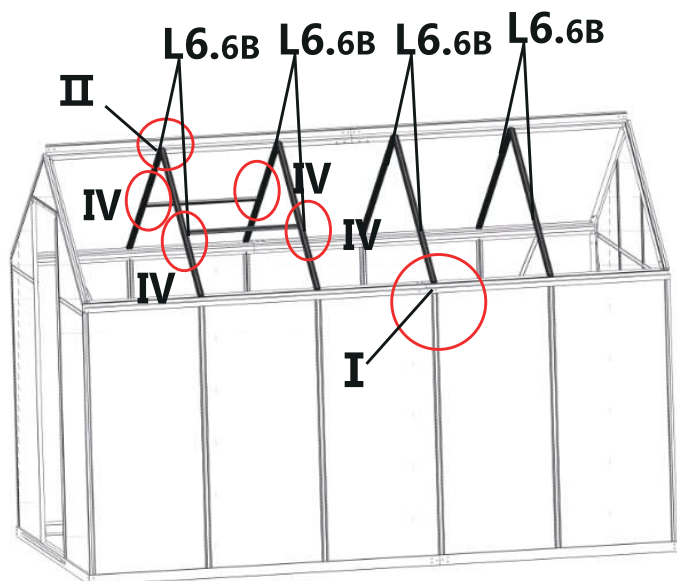
Note: In position **II** insert one extra Y1 in both side of L6.6B.
Anmerkung: Führen Sie 1x Y1 bei Schritt II in beide Seiten von L6.6B ein



x2

Note: In position **III** insert two extra Y1 in both side of L6.6B.

Anmerkung: Führen Sie bei Schritt III 2x Y1 in beide Seiten von L6.6B ein



Note: The screw place will be adjusted according to the window position.

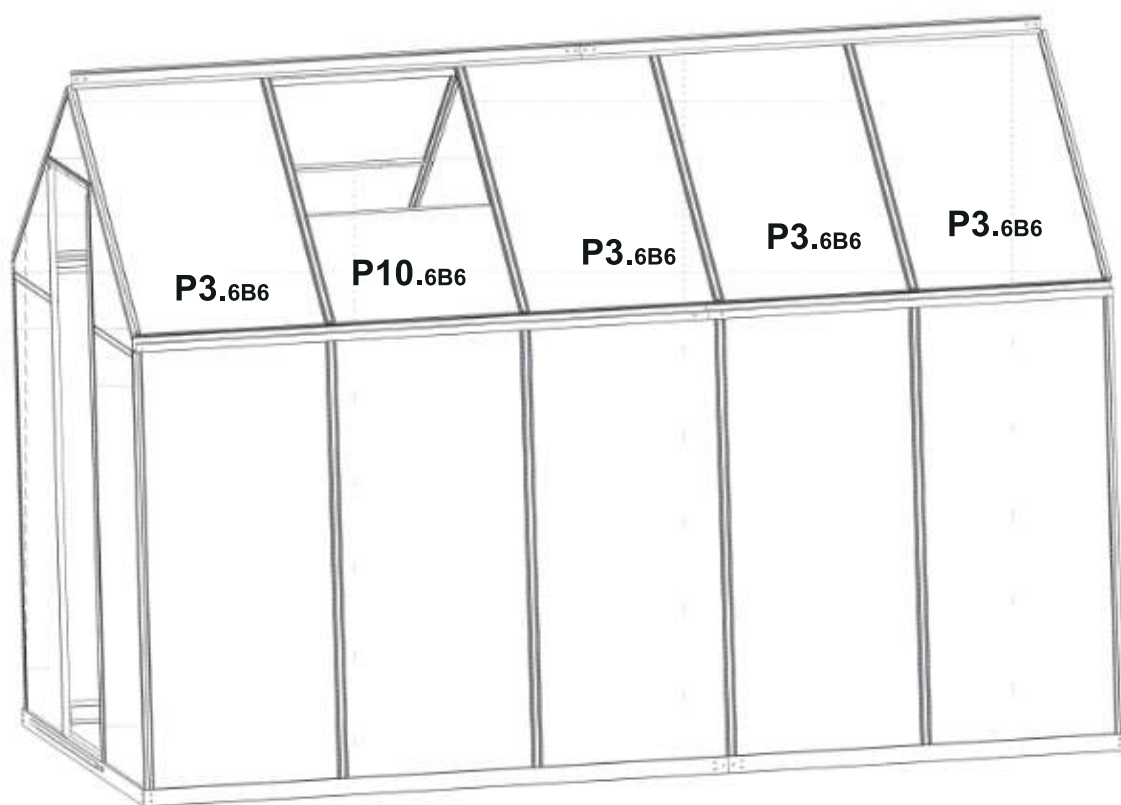
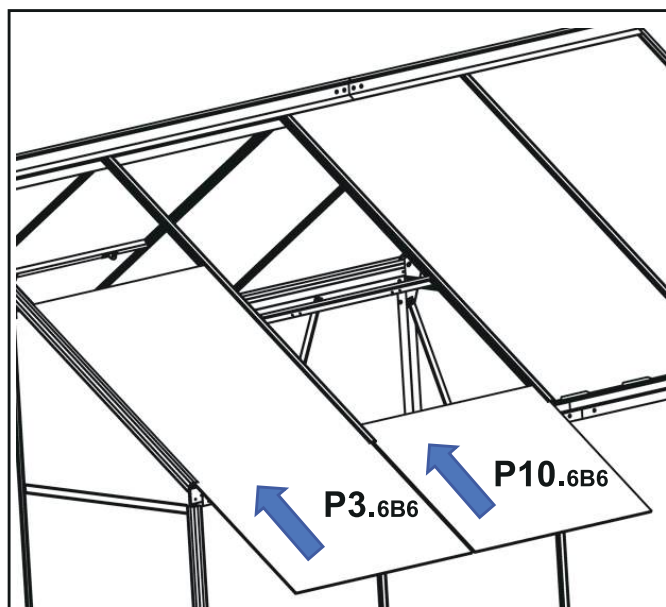
Anmerkung: Die Schraubenposition wird in Relation zum Fenster verschoben



25


P3.6B6
8X


P10.6B6
2X



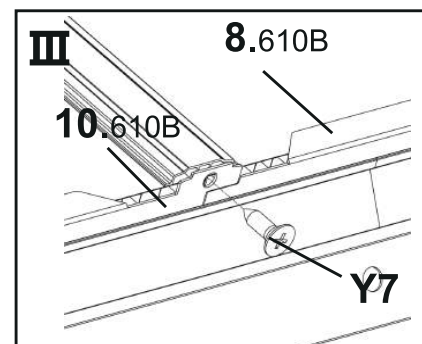
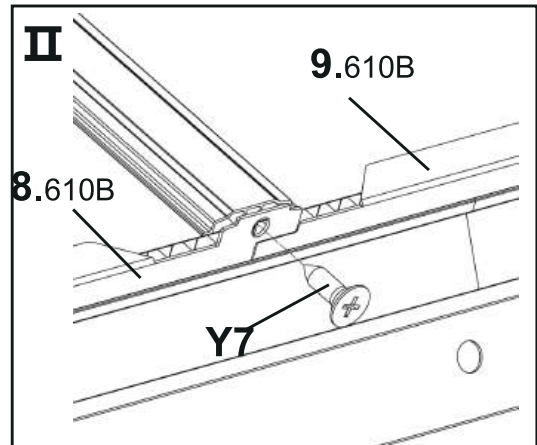
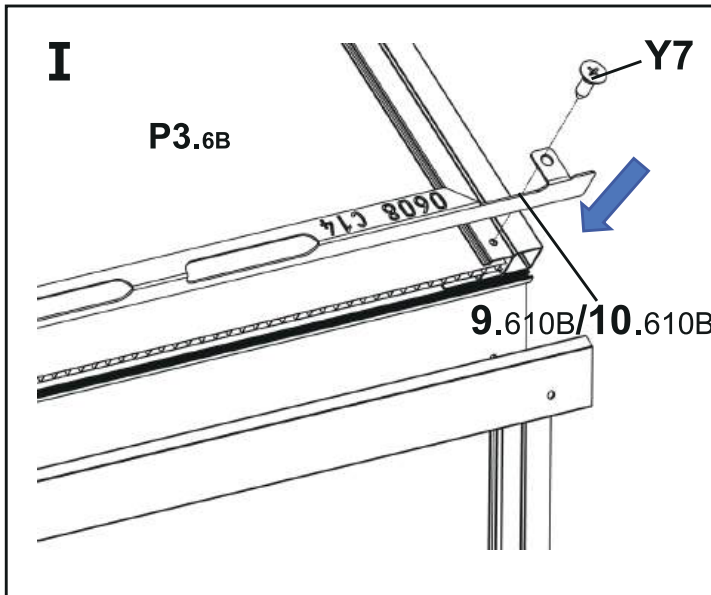
26

8.610B
2X

9.610B
2X

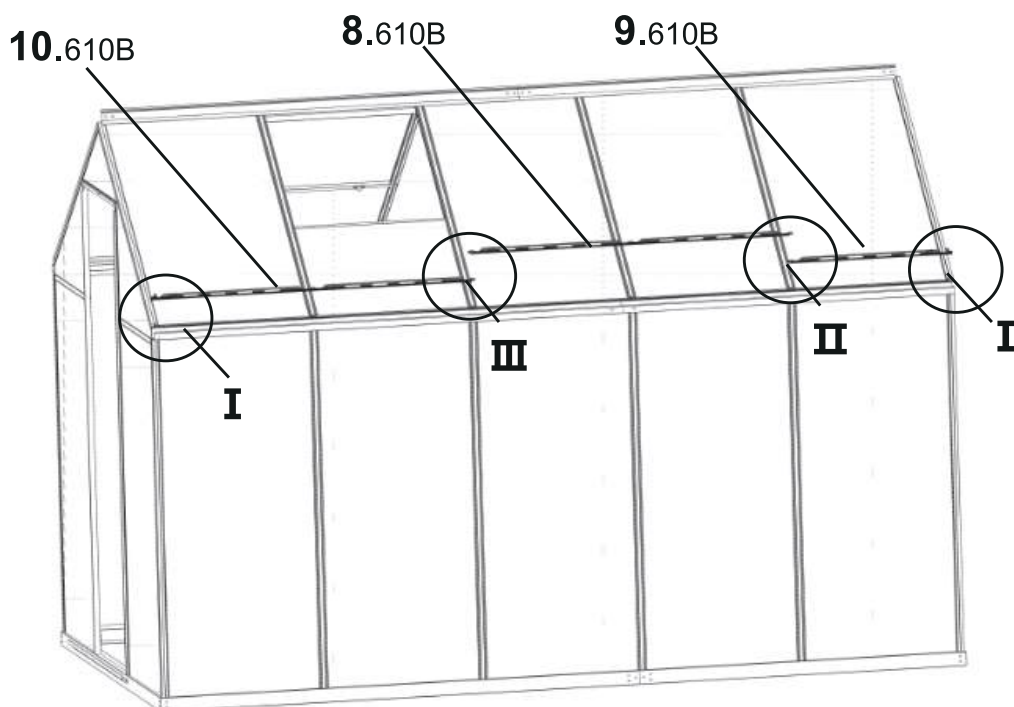
10.610B
2X

Y7
12X



Note: Insert **8.610B/9.610B/10.610B** into the slot.

Anmerkung: Führen Sie **8.610B/9.610B/10.610B** in die Lücken ein



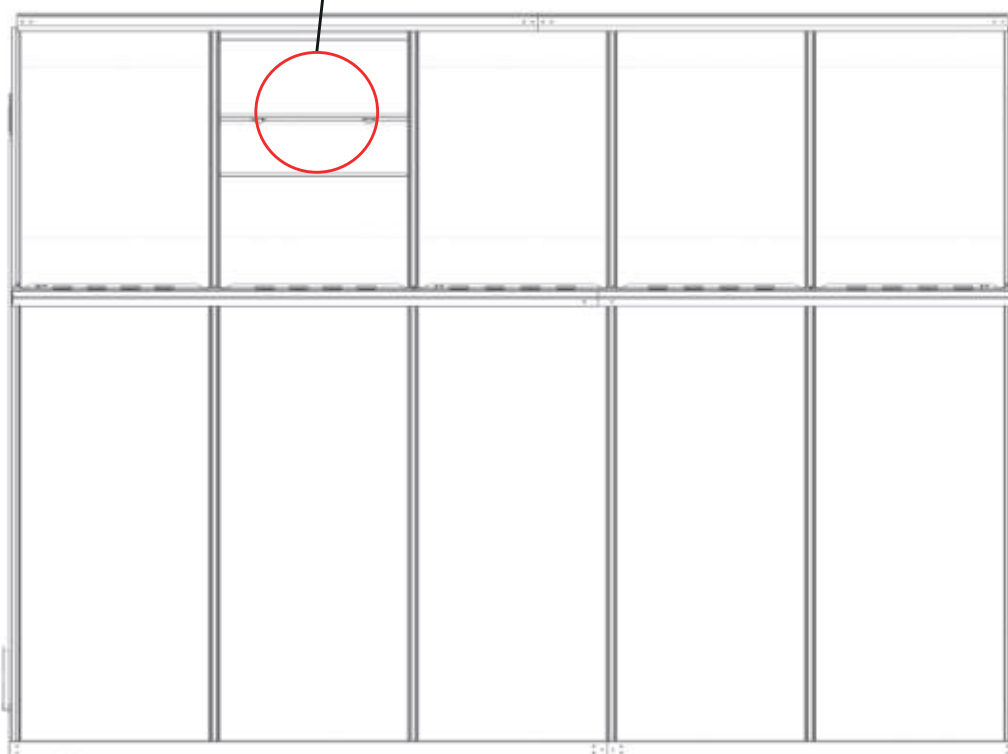
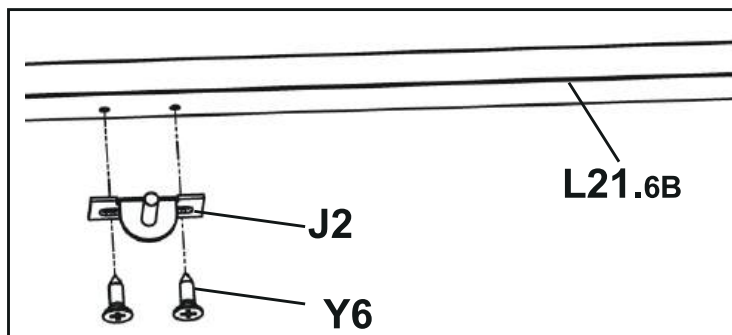
27



J2
2 X



Y6
4 X



28



Y1
8 X



Z3
8 X



Y6
4 X



J1
2 X



L22.6B6
2 X



L23.6B6
2 X



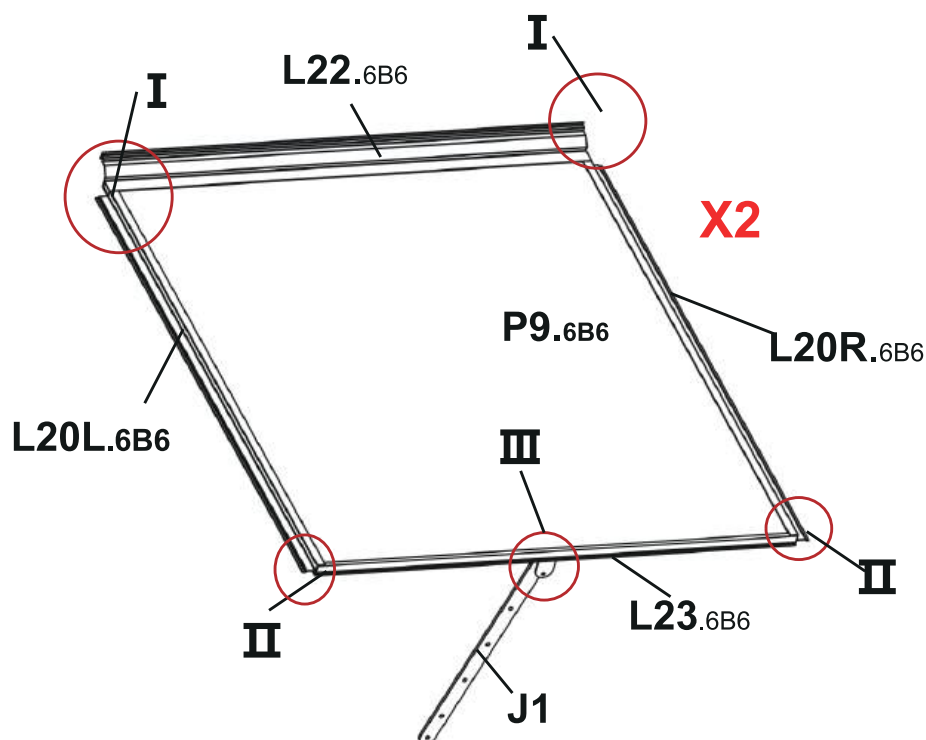
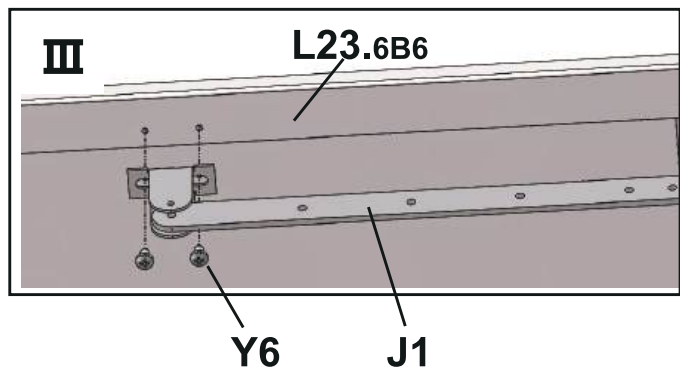
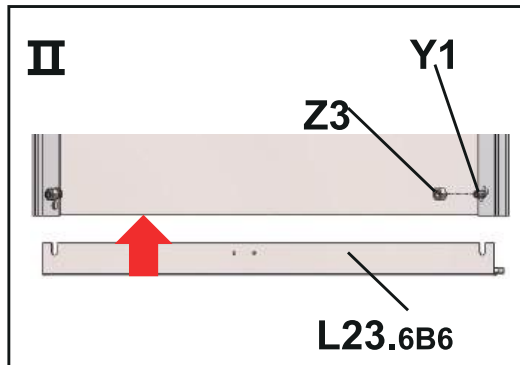
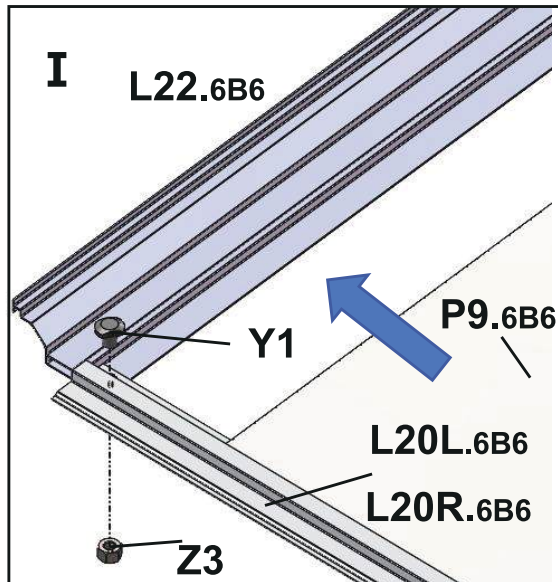
L20L.6B6
2 X



L20R.6B6
2 X



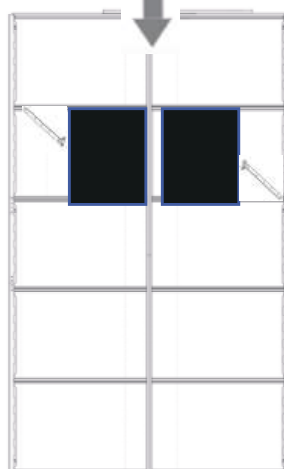
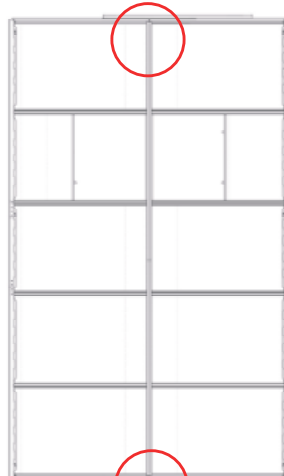
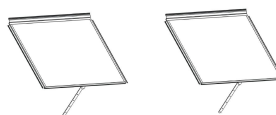
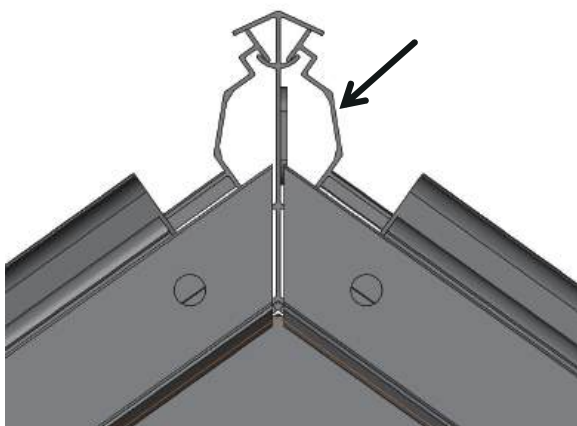
P9.6B6
2 X



29

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte



30



B10.B
2X



Y2
6X



Z4
4X



Y5
4X



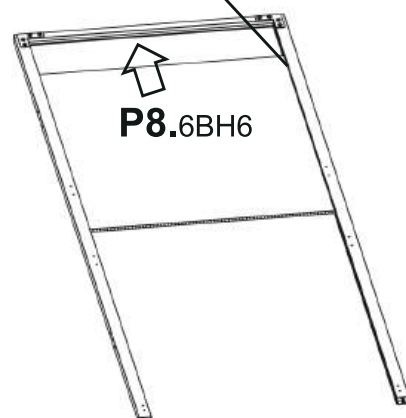
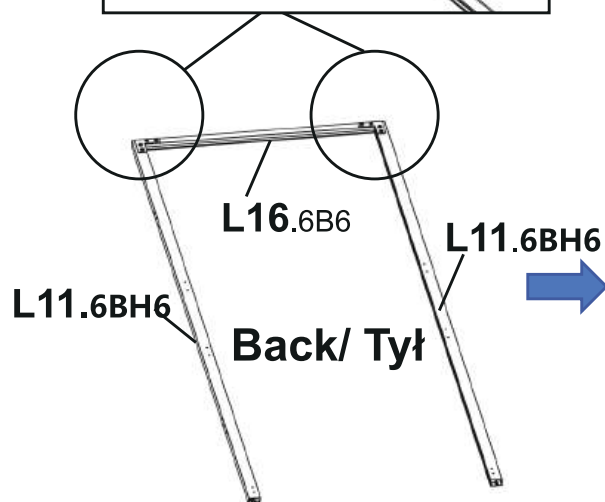
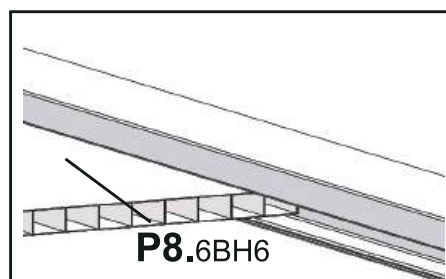
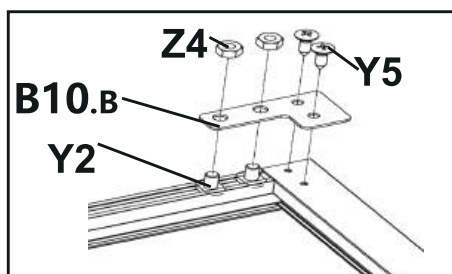
P8.6BH6
1X



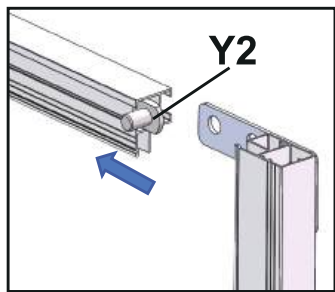
L11.6BH6
2X



L16.6B6
1X



Note: Pre-install two **Y2** in **L16.6B** for the connection of **L19.6B** later.
Anmerkung: Vorinstallieren Sie 2x **Y2** in **L16.6B** um sie später mit **L19.6B** zu verbinden



31



Y1
8X



Z3
8X



Y5
8X



P8.6BH
1X



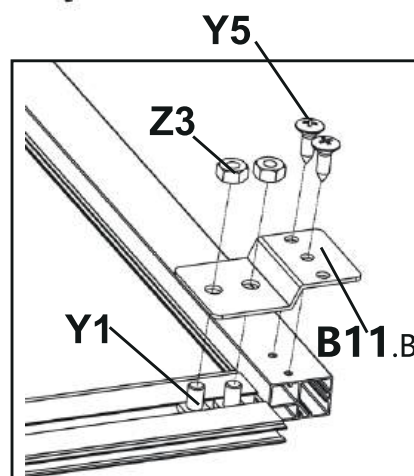
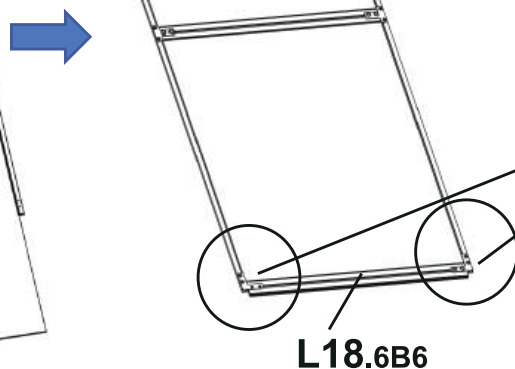
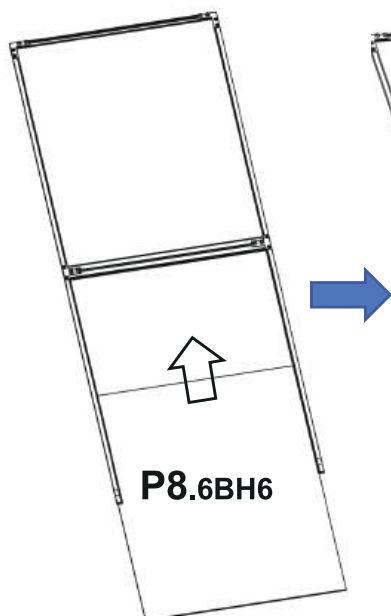
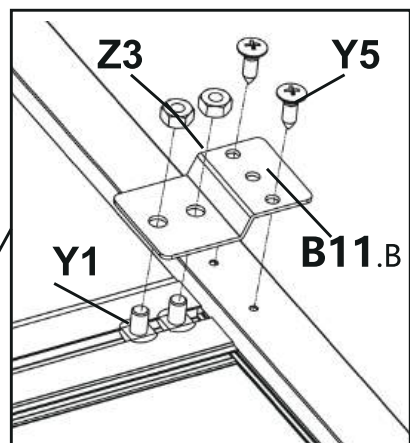
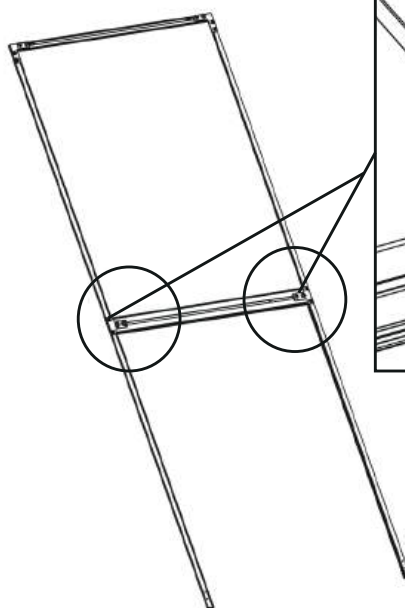
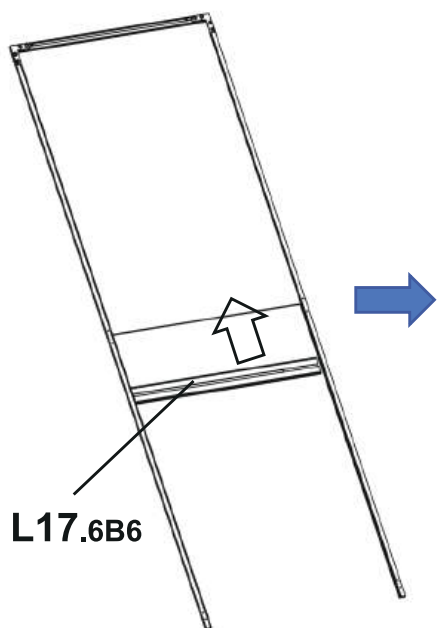
B11.B
4X



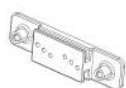
L17.6B6
1X



L18.6B6
1X



32



J4
2 X



J5
4 X



Z1
4 X



Z2
4 X



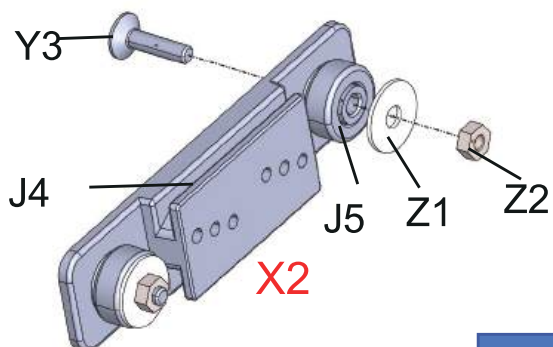
Y3
5 X



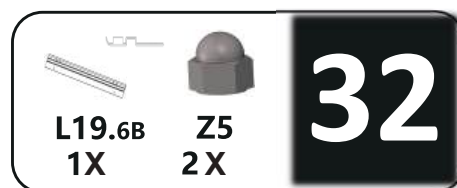
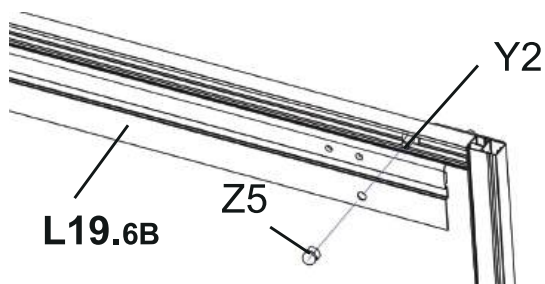
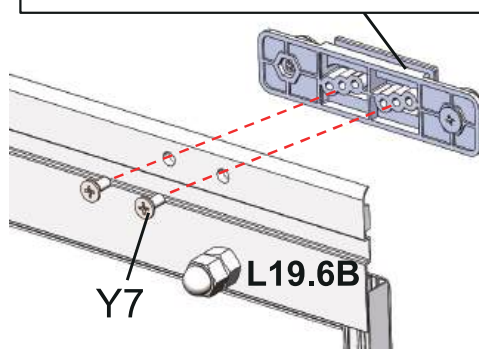
Y7
4 X



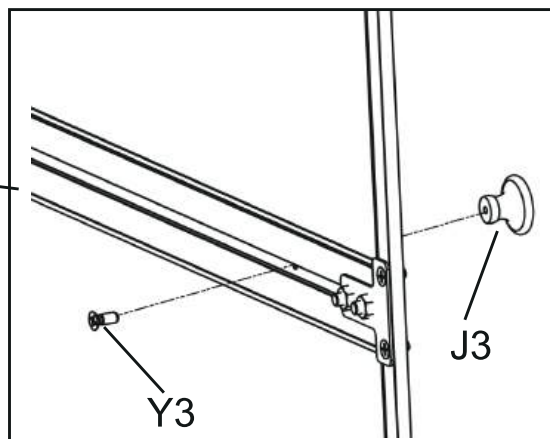
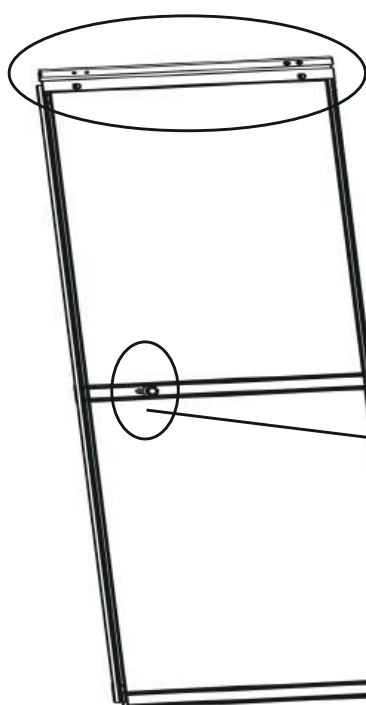
J3
1 X



This 3 holes are used to adjust the height of the door.
Diese 3 Löcher sind zum verstellen der Türhöhe



32



33



Y1
2X



Z3
2X



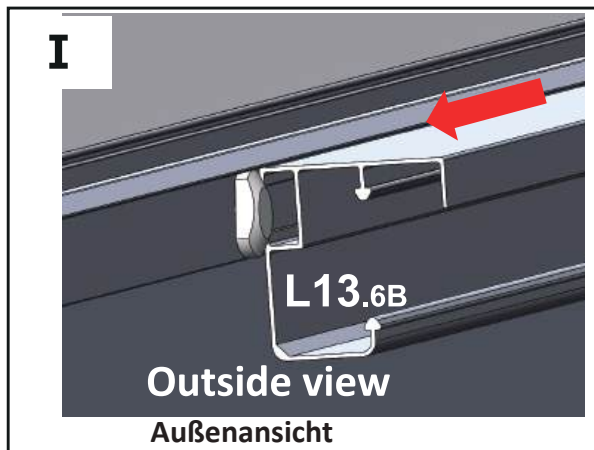
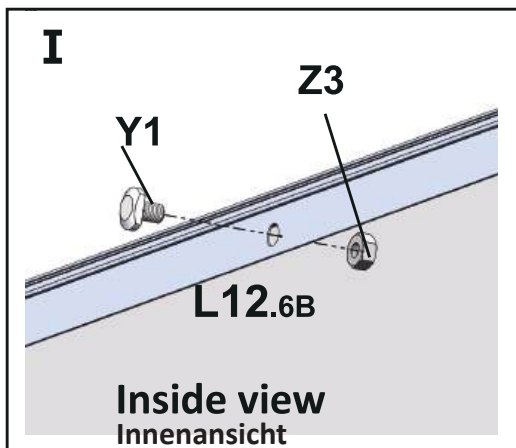
L13.6B
1X



L14.6B
1X

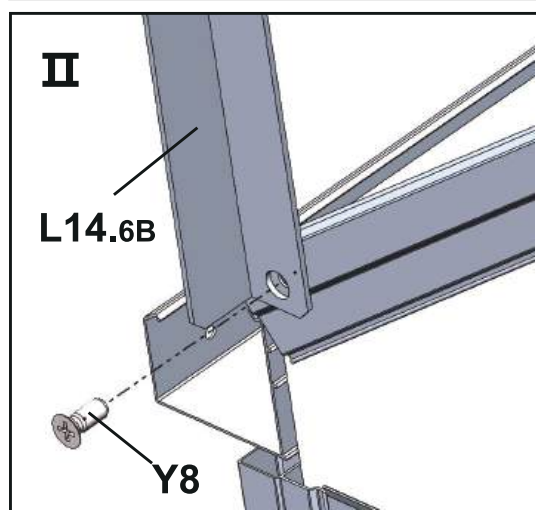
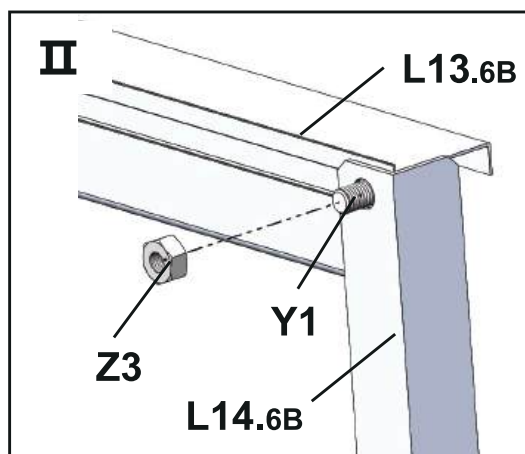
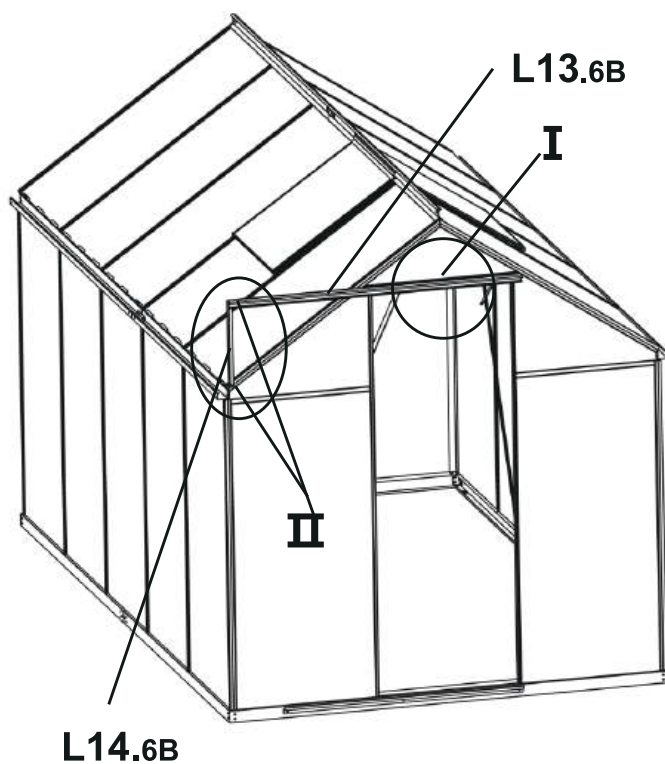


Y8
1X



Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.6B.

Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann L13.6B



34

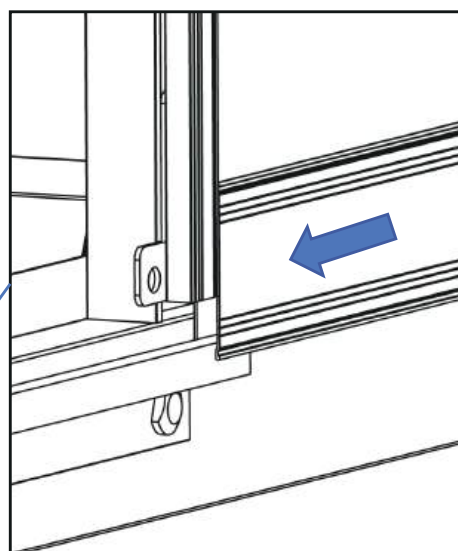
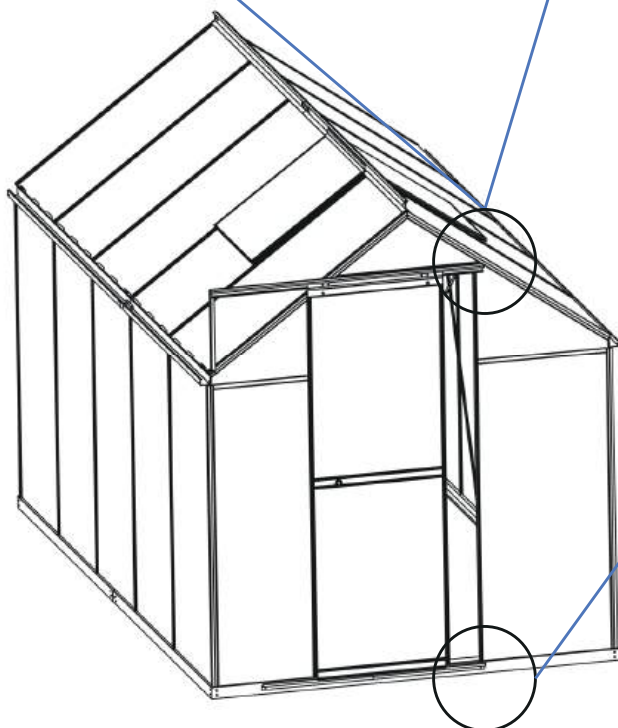
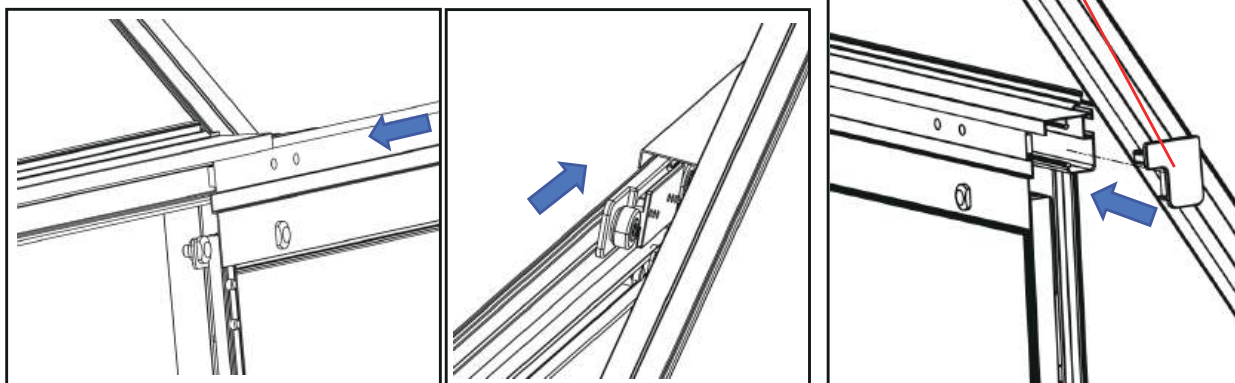


R4
1X

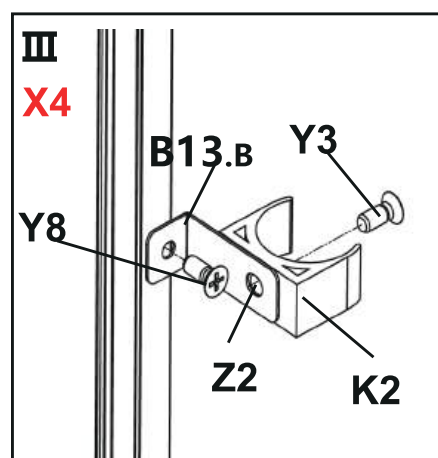
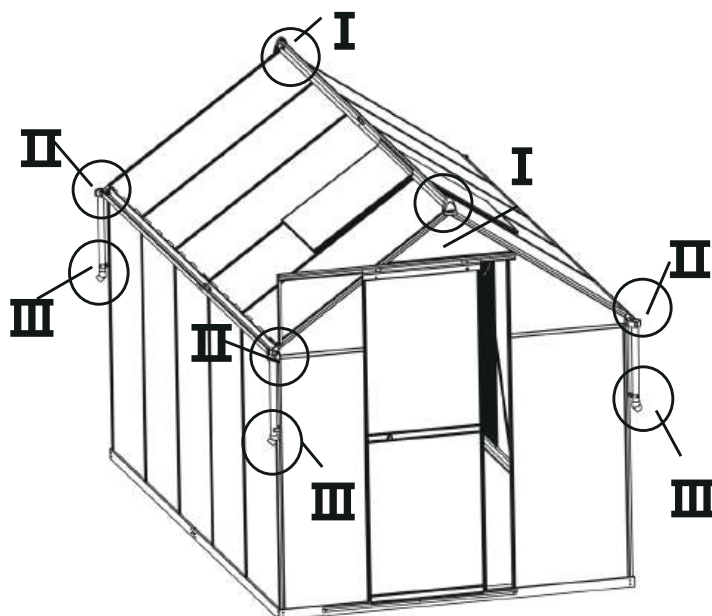
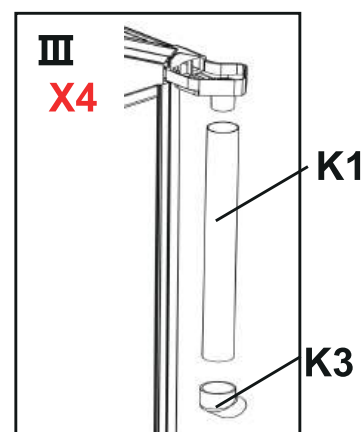
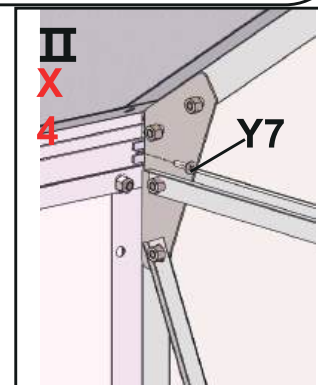
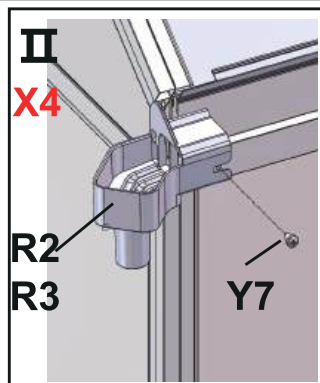
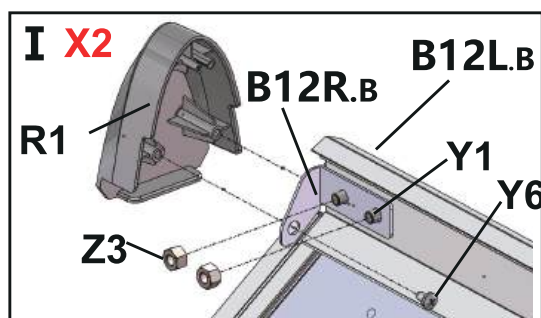
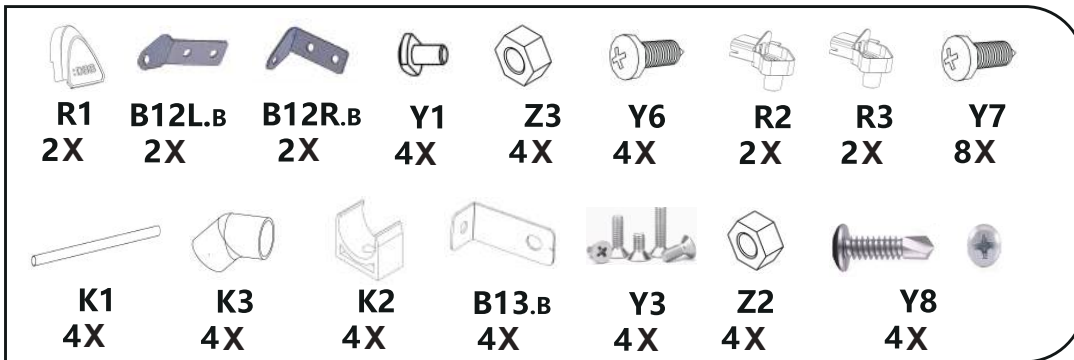
Note: sliding the door into the rails. Then put in R4 to protect.

Anmerkung: Schieben Sie die Tür in die Schienen. Schließen Sie dann mit R4 ab

R4



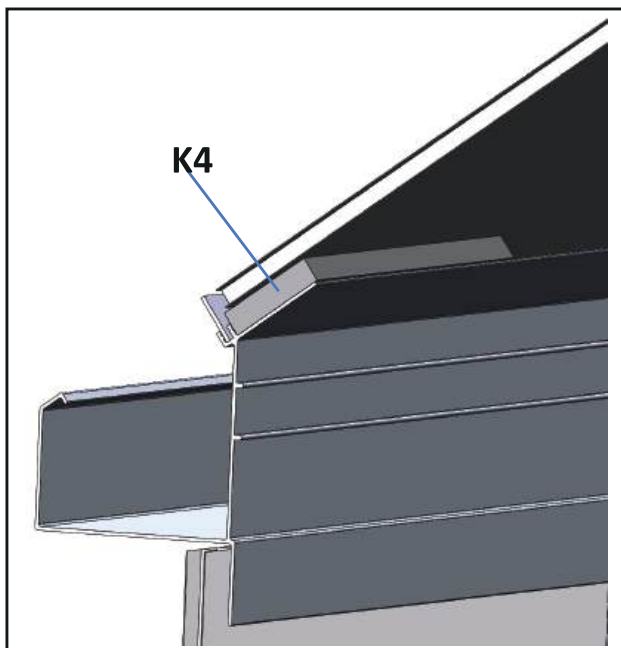
35



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K4



Note: Use sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das Dichtungsband auf der Innenseite der Plastikpaneele und des Aluminiumrahmens

